

# GHV hydrovar X+ series

GHV10-GHV20-GHV30 SERIES

VARIABLE SPEED BOOSTER SETS  
WITH E-SVX VERTICAL MULTISTAGE ELECTRIC PUMP SERIES  
EQUIPPED WITH HYDROVAR X+

## Directive 2009/125/EC of the European Union

The **Directive 2005/32/EC** on energy-using products (**EuP**) and the subsequent **Directive 2009/125/EC** on energy-related products (**ErP**) established the ecodesign requirements for products to reduce their energy consumption and consequently their environmental impact.

These requirements apply to products placed and used in the European Economic Area (European Union plus Iceland, Liechtenstein and Norway) as a stand-alone unit or as integrated parts in other products.

The table shows the Regulations that define the requirements for Lowara products:

- Some types of **pump**, used for pumping clean water:

Regulations	From	Target
(EU) N. 547/2012	1 January 2015	<b>MEI</b> ≥ 0,4

- **Circulators** with a rated hydraulic output power of between 1 and 2500 W, designed for use in heating systems or in secondary circuits of cooling distribution systems:

Regulations	From	Target
(EC) N. 641/2009, (EU) N. 622/2012 and (EU) 2019/1781	1 August 2015	<b>EEL</b> < 0,23

- **Three-phase motors** with frequency 50 or 60 or 50/60 Hz and voltages between 50 and 1000 V (S1 and D.O.L.):

Regulations	From	Target
(EU) 2019/1781 and 2021/341	1 July 2023	<b>IE2</b> : motors with a rated output ≥ 0,12 and < 0,75 kW <b>IE3</b> : motors with a rated output ≥ 0,75 and < 75 kW <b>IE4</b> : motors with a rated output ≥ 75 and < 201 kW <b>IE3</b> : motors with a rated output ≥ 201 and < 1000 kW

- **Single-phase motors** with frequency 50 or 60 or 50/60 Hz and voltages between 50 and 1000 V (S1 and D.O.L.):

Regulations	From	Target
(EU) 2019/1781 and 2021/341	1 July 2023	<b>IE2</b> : motors with a rated output ≥ 0,12

- **Variable speed drives** with three-phase input and rated output power from 0,12 kW up to 1000 kW, rated for operating with motor included in the same regulations:

Regulations	From	Target
(EU) 2019/1781 and 2021/341	1 July 2021	<b>IE2</b>

## CONTENTS

GENERAL INTRODUCTION – PRODUCT DESCRIPTION .....	<b>4</b>
DESCRIPTION OF OPERATION .....	<b>5</b>
INSTALLATION.....	<b>8</b>
CHOICE AND SELECTION.....	<b>9</b>
<b>GHV.../SVX SERIES .....</b>	<b>15</b>
IDENTIFICATION CODE .....	<b>16</b>
ELECTRIC PUMP RANGE AND CHARACTERISTICS .....	<b>19</b>
TABLE OF HYDRAULIC PERFORMANCE.....	<b>27</b>
ELECTRICAL DATA TABLE .....	<b>33</b>
BOOSTER SETS AVAILABLE VERSIONS .....	<b>34</b>
<b>GHV10 SERIES .....</b>	<b>37</b>
<b>GHV20 SERIES .....</b>	<b>40</b>
<b>GHV30 SERIES .....</b>	<b>49</b>
PERFORMANCE CURVES.....	<b>61</b>
H <sub>c</sub> PRESSURE DROP CURVES .....	<b>90</b>
ACCESSORIES.....	<b>105</b>
OPTIMIZE™ .....	<b>113</b>
TECHNICAL APPENDIX.....	<b>115</b>

## **GHV BOOSTER SETS SERIES**

### **GENERAL INTRODUCTION – PRODUCT DESCRIPTION**

Lowara GHV series booster sets are designed to transfer and increase the pressure of water, in the following applications:

- Hospitals
- Schools
- Public buildings
- Industries
- Hotels
- Condominiums
- Sports facilities
- Mains water systems

GHV series booster sets are variable speed pumping stations with one to three e-SVX series multistage vertical pumps. Each pump is equipped with an hydrovar X+ frequency converter. This means that all the pumps are capable of variable speed operation. Special sets with up to 8 pumps are also available on request.

These types of systems improve the comfort of the end user, reducing noise emissions. Thanks to the gradual switching off of the pumps, “water hammer” is also reduced.

**GHV10:** The e-SVX pump is connected to a suction manifold complete with shut-off valve and minimum pressure switch. In delivery there are: manifold, non-return valve, shut-off valve. Hydraulics components of single pump booster set are also available as kit (KIT IDR G/SVX).

**GHV20, GHV30:** The pumps are assembled on a single base. Shut-off valves and check valves are present for each pump. Suction and delivery manifolds connect the entire system. The control panel is secured to the same base by means of a bracket.

**GHV series booster sets with e-SVX are certified for use with drinking water.**

GHV series booster sets have been defined with a wide range of pumps to satisfy the different needs of every system. However, Lowara can also offer the GHV series with customization to satisfy particular working requirements.

Systems for regulating the speed of the electric motors, as in GHV series booster sets, are used in the following cases:

- In case of systems with many users, where the daily consumption varies frequently and in different periods.
- When it is necessary to obtain constant pressure.
- In case of systems with supervision it is possible to monitor and check the performances of the pump stations.

## GHV BOOSTER SETS SERIES DESCRIPTION OF OPERATION

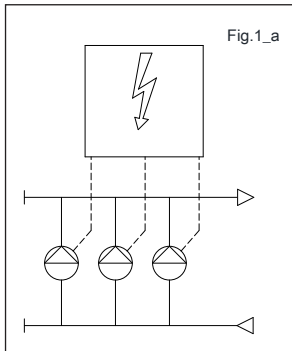
In Lowara GHV series booster sets, all the pumps are controlled by a hydrovar X+ frequency converter, and operate at variable speeds.

Special sets with up to eight pumps are also available on request. Start-up is automatic, depending on system requirements. Each pump has a pressure transmitter that provides a pressure reading, which is recorded and sent to the frequency converter.

The pump speed is modulated based on system requirements.

Pump start alternation is automatic, following a preset time (parameter available in the frequency converter). Pump starts and stops are determined based on the pressures entered as set values in the menu of the frequency converter.

### Example of operation of a GHV set with three pumps.



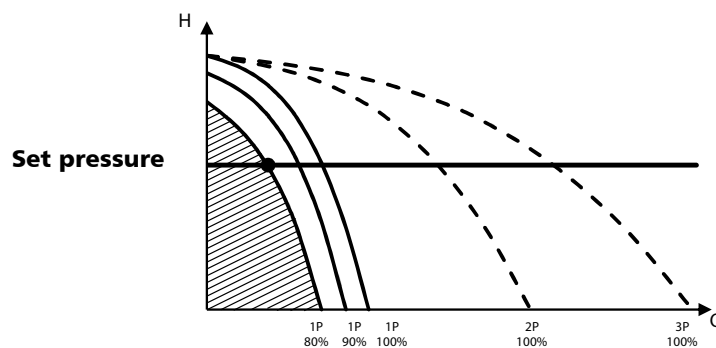
Each pump is controlled by a frequency converter, directly connected to the pump electric motor. The starting priority is changed in accordance with the time set in the relevant hydrovar X+ parameter field. The speed adjustment will apply to all the pumps installed. When the water request decreases, the pumps stop in succession.

The pumps connected to the frequency converter keep the pressure constant by modulating the number of motor revs.

The acceleration and deceleration of the pump, both at start-up and switch off, is of the soft type.

This helps to reduce water hammer and ensures a quiet operation of the booster set.

Lowara GHV series booster sets guarantee constant pressure of the system as in the following example:

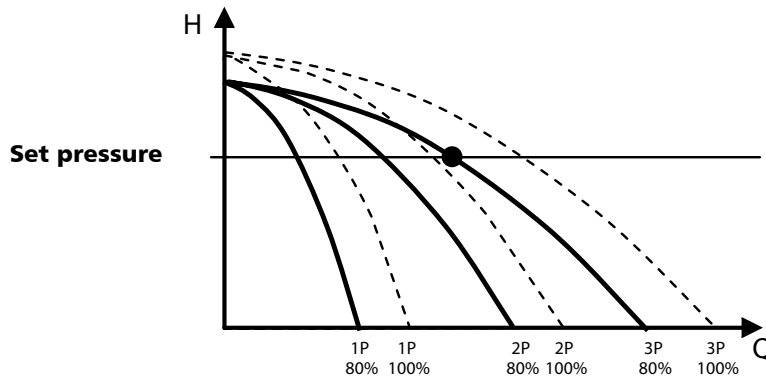


### Example: multistage vertical electric pumps e-SVX (8 units maximum)



## GHV BOOSTER SETS SERIES DESCRIPTION OF OPERATION

When the pressure decreases, an electric pump starts, adjusting the motor speed so that the set pressure value can be guaranteed. When the demand for water increases, the other pumps also start in sequence, at variable speed, to keep the pressure at a constant level.



When the demand for water decreases, the pumps switch off in succession. The number of revolutions of the first pump switched on decreases to a set minimum before switching off.

### Regulating the constant pressure value

GHV series booster sets guarantee constant pressure of the system even during frequent variations in water consumption. The system pressure value is measured by the pressure transducers connected to the delivery manifold. The value found is compared with the set value. The comparison between the measured pressure and the set pressure is performed through the hydrovar X+ internal "controller", which manages the motor speed acceleration and deceleration ramps (frequency), changing the performance of the pump during the time.

In case of fault of one of the frequency converters, the others will remain active and will continue to guarantee the control of the other pumps and the constant pressure.

### Type of control

GHV series booster sets use one or more sensors as a standard device to control pressure.

For each booster set, there are as many sensors as the number of pumps installed. In case of fault of one of the transducer, the converter connected to the pump stops working. It is also possible to change the unit of measure into bar, psi, m<sup>3</sup>/h, °C, °F, l/sec, l/min, %. In this case, different transducers may be used, depending on the selected measure, such as flow or temperature transducers..

### Setpoint

It is possible to set up to two setpoints of different values. In this way, the same booster set can be used for systems that require different pressure values at the utility. For example, different setpoints can be used for an irrigation system on a hillside, or one setpoint value can be used for domestic water supply during the day and a second setpoint for irrigation at night.

The setpoints can be changed through an external consensus.

## **GHV BOOSTER SETS SERIES**

### **DESCRIPTION OF OPERATION**

#### **Cyclical exchange of pumps**

In the GHV series with more than one pump, the pump's start is alternated according to a time set for each pump through a clock in the frequency converter menu.

#### **Additional protection against dry running**

Protection against dry running activates when the water reserve falls below the minimum level guaranteed for suction. The level can be checked using a float switch, a minimum pressure switch, an external contact, or level probes. For the latter, the probes must be connected to the adjustable sensitivity electronic module. The control panel is already preset for the installation of this module.

#### **Minimum delivery pressure protection**

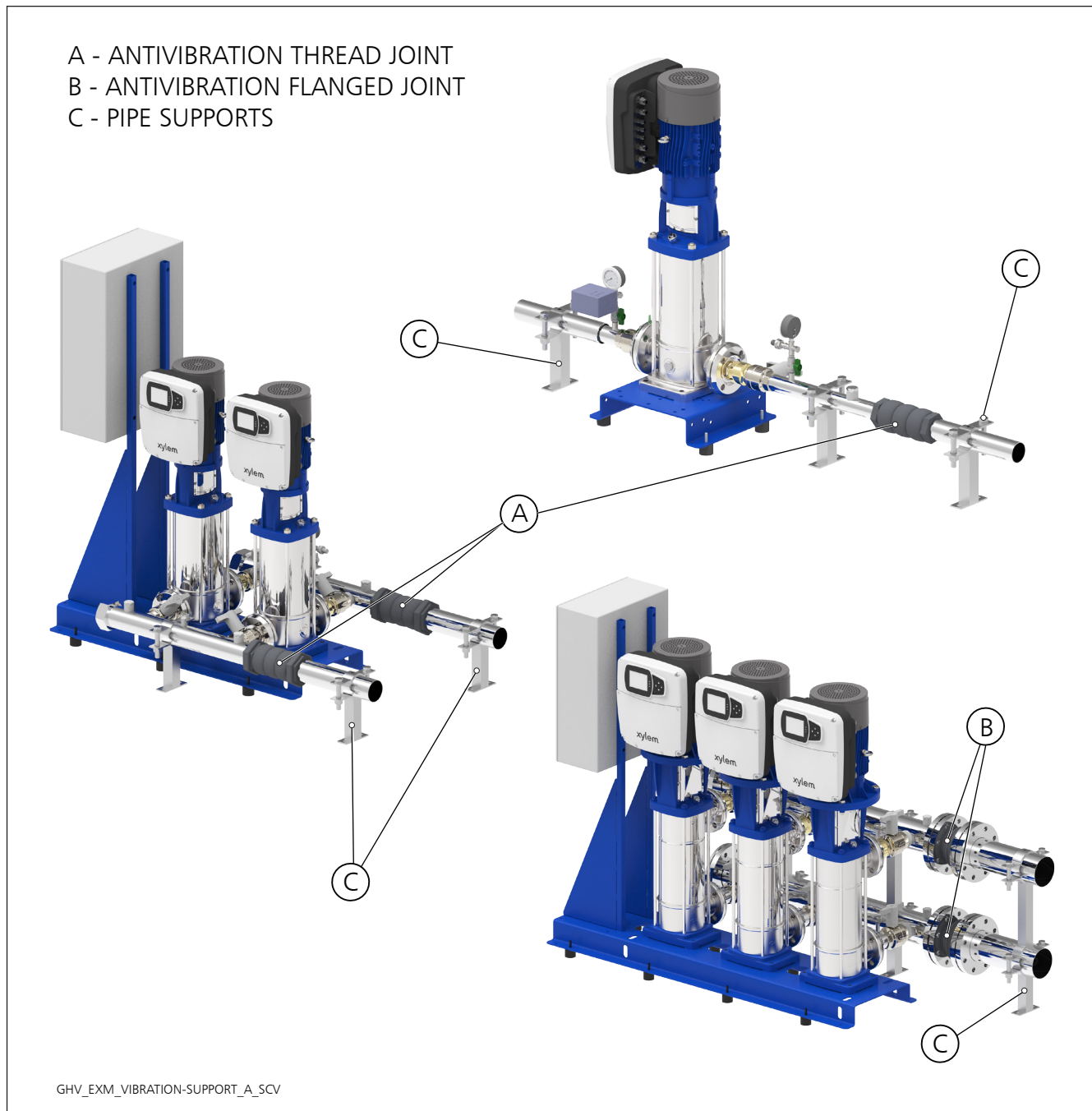
The minimum delivery pressure function can be managed by entering the pressure value in the menu of the hydrovar X+ control card, which will receive the signal through the pressure transducer at the delivery.

#### **Filling mode function**

The PIPE FILLING FUNCTION controls the filling of the system when it is not pressurized, in order to avoid water hammer. If function is enabled and activated, the unit runs at the MINIMUM SPEED for the PIPE FILLING STEADY TIME and the pressure is monitored. If the pressure is stable for the steady time, the speed is increased by the PIPE FILLING SPEED STEP and then the pressure is monitored. At the end of PIPE FILLING FUNCTION, the unit control goes back to the standard regulation.

## GHV BOOSTER SETS SERIES INSTALLATION

The booster sets must be installed in areas protected against frost and with adequate ventilation to cool the motors. It is a good practice to connect the suction and delivery pipes with vibration-damping joints to limit vibrations and resonance in the whole system.



The booster sets must be connected to pressurized tanks with an adequate capacity for the system to operate correctly. These tanks can avoid any problems due to water hammer that is created due to the sudden stopping of the pumps running at a fixed speed. For this type of system, it is possible to use expansion vessel that when installed in the delivery piping perform a pressure dampening function, as they are not intended to store water like autoclave systems. Due to their design, variable-speed booster sets can satisfy the user demand by moderating the pump speed.

Considering also that variable-pressure sets are very sensitive to swings of pressure in the system, the use of expansion vessel allows the pressure to stabilize when requests are low or inexistent, and avoids the pumps remaining in operation at minimum speed without stopping.



## **GHV BOOSTER SETS SERIES CHOICE AND SELECTION**

When selecting the booster set the consumption figure of the system must be considered, which is generally supplied by the person who designed the system.

For systems where consumption varies continuously and suddenly over time it is advisable to install GHV series booster sets with variable regulation of the pump speed.

The calculation of the size of the booster set (its performance and the number of pumps) is based on the take-off point and therefore on the consumption value which takes the following factors into account:

- The value of the peak in consumption
- Efficiency
- NPSH
- Standby pumps
- Jockey pumps
- Expansion vessel

By adjusting their operation over time, variable-speed booster sets give the end user energy savings which can be calculated directly on the control board with a metering module fitted in the electric control panel.

This allows checking of the system yield, especially in complex systems with many users and many ranges of consumption. It is possible to install a standby pump if it is necessary to have some kind of additional safety in the pump station. This is typical in systems of a certain importance, such as hospitals or factories, or in the field of crop irrigation. If small users have to be served in the same system, it is preferable to install what is commonly called a jockey pump, where instead of running the main pump, which usually has higher power, the service is guaranteed with a smaller pump and therefore lower energy consumption.

GHV series booster sets are equipped with an expansion vessel, with capacity 25lt PN10 or 12lt PN16. For the sizes, see the specific chapter in this catalogue.

The expansion vessel avoids the risk of water hammer, which is harmful for both the system and the pumps.

Generally for systems with highly variable or sudden variations in consumption, it is recommended to install a booster set with variable pump speed, such as the GHV series, to guarantee constant pressure.

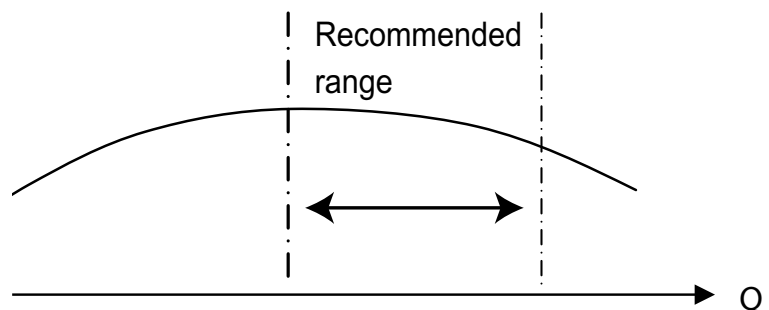
## GHV BOOSTER SETS SERIES SELECTING THE PUMPS

What type of pump to choose?

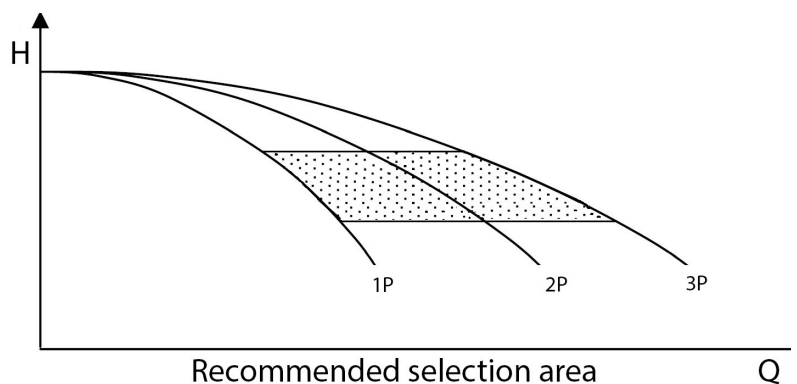
Generally, the selection of pump is based on the maximum duty point of the system, which is usually the highest possible. The maximum request value is normally for short periods, so the pump must also be able to satisfy variable requests throughout its time in service.

Generally the choice of the pump, based on the performance curve, should fall around the maximum efficiency point. The pump must ensure operation within its rated performance.

Since the unit is sized according to the maximum possible consumption, the maximum duty point of the pumps must be in the area on the right of the performance curve so that, if there is a fall in consumption, the efficiency remains high..



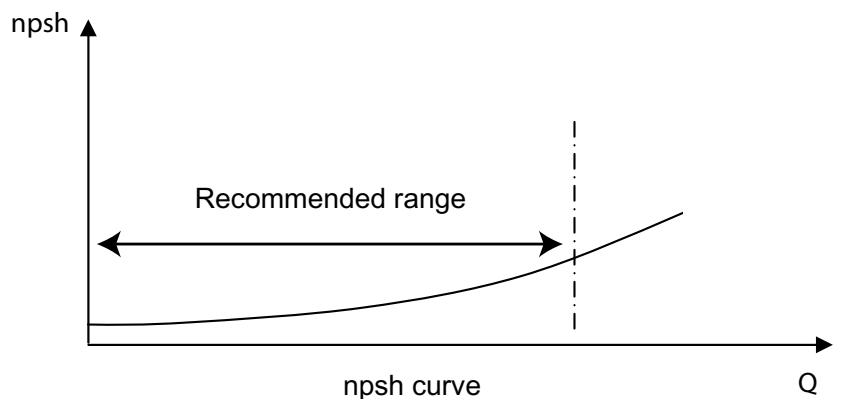
If we make a choice on the characteristic curve of the pump, we can see that the area where it is best to select the pump is represented by the following graph:



Another factor to be considered when choosing the pumps is its NPSH value. Never choose a pump where the maximum duty point is too far to the right of the NPSH curve.

This risks not having good pump suction, which may be aggravated by the type of installation (where negative suction is possible).

In these cases there is the risk of cavitation. The NPSH of the pump must always be checked at the maximum flow rate requested.



## GHV BOOSTER SETS SERIES HOW TO READ CURVES OF e-SV with hydrovar X+

To exploit to the maximum potential of GHV BOOSTER SETS it's important to properly read working curves shown in the relevant charts.

### 1) Pump model

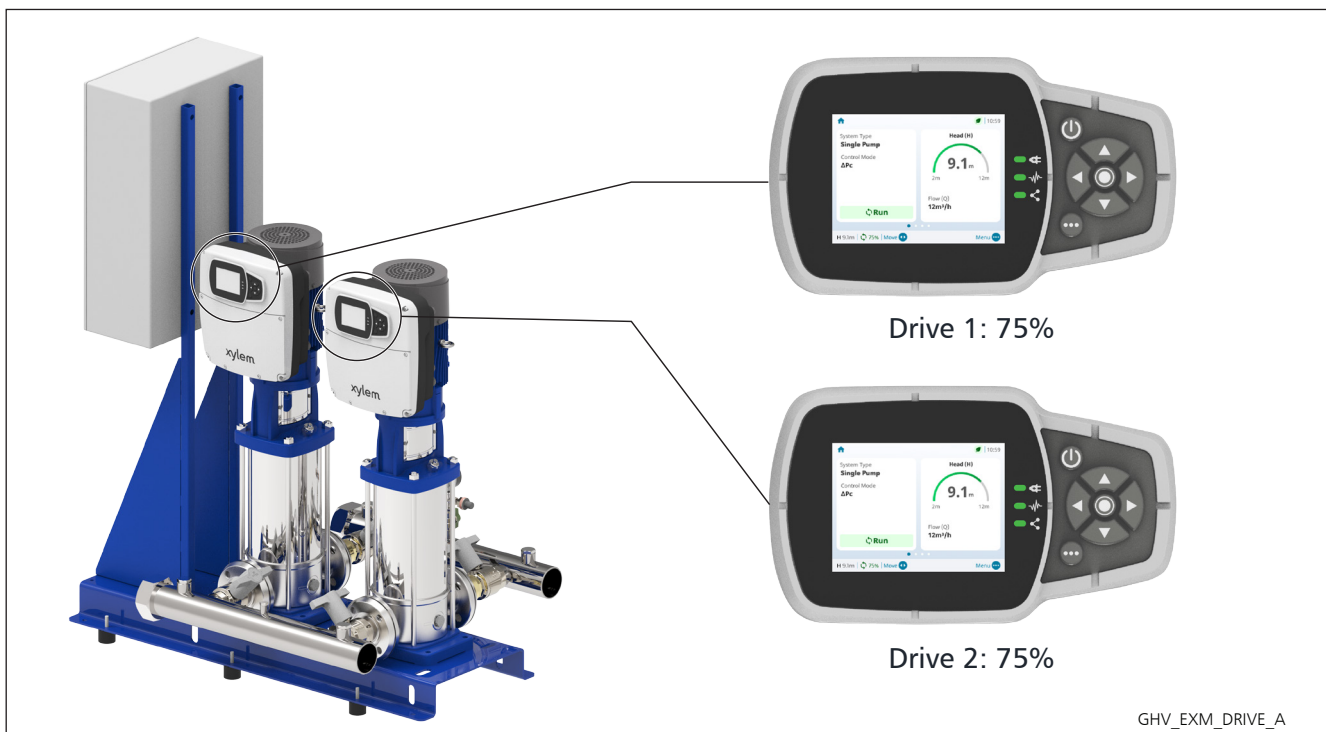
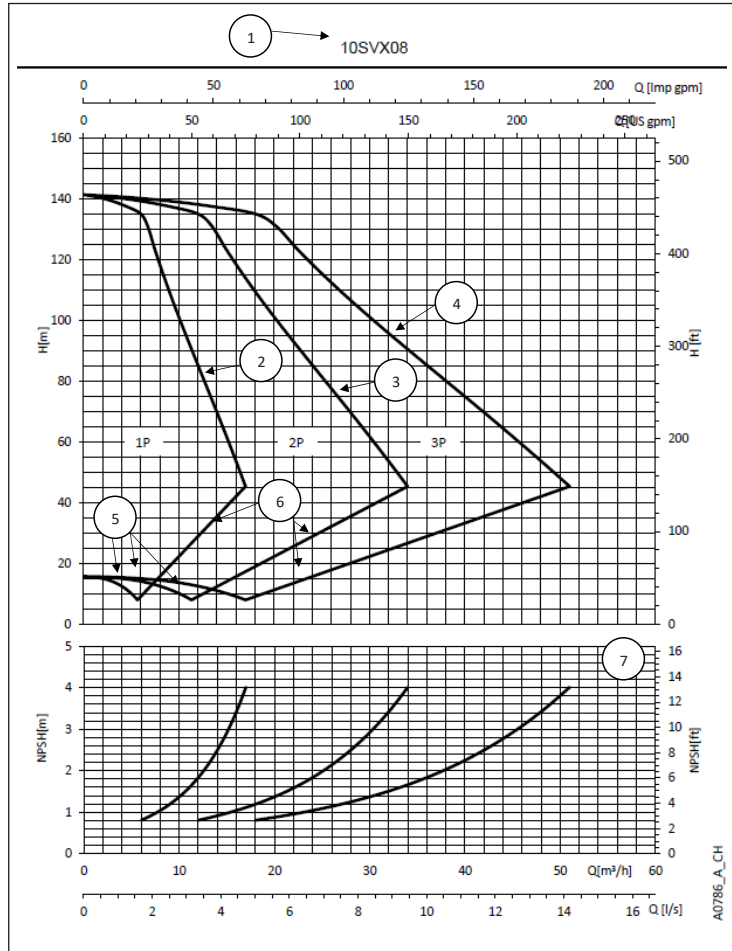
**Maximum speed curve (100%) for:**  
**(2) GHV10, (3) GHV20, (4) GHV30** equal to 3600 rpm or pump running at nominal power.

**5) Minimum speed curve (0%):** it refers to the minimum rpm level the motor can work at, it's calculated depending on the model of pump maximizing the working area and allowing the highest system flexibility. Pumps run same speed.

**6) The part load percentage for GHV10, GHV20 or GHV30:** calculated depending on maximum speed (max, 100%) and minimum speed (min, equal to 0%, which coincides with the minimum load step under which the drive remains powered but cannot work). Pumps run same speed.

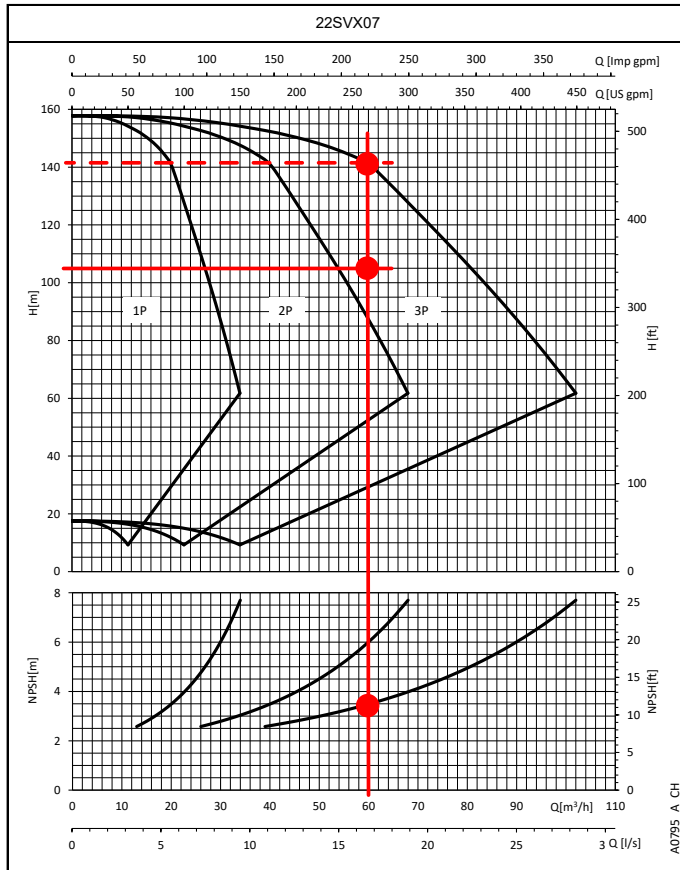
**7) NPSH:** is the net positive suction head of pump+motor+drive system working at maximum speed.

**Load control:** the booster set GHV series controls and limits power consumption at high flow/low head, in this way the motor stays protected from overload and ensure a longer life of pump + motor+drive system.



## GHV BOOSTER SETS SERIES SELECTING THE PUMPS

The choice of pump is therefore based on the characteristic curve of the pump depending on the flow rate and the pressure required for the system. Starting from the required flow rate, a vertical line is drawn until it meets the horizontal line of the required pressure. The point of intersection of the lines gives both the type and the number of pumps necessary for the system



The example alongside refers to a required flow rate of 60 m<sup>3</sup>/h and a pressure of 105 m water column.

As shown in the operating curves on page 72, the selection requires three 22SVX07 pumps.

Moreover the take-off point falls in the npsH area farthest to the left and therefore in an area with a low cavitation risk.

The values obtained are those for the performance of the pumps. A correct check of the net pressure value must be made due to the intrinsic load loss of the booster set and the conditions of installation.

For this reason it is recommended to see the specific chapter in this catalogue.

The example considers all pumps in operation. For the selection of booster it is recommended that one pump is in stand by.

**The inlet pressure of the booster or pump plus the pressure supply by pump must always be lower than the maximum operating pressure (PN) of the booster.**

### NPSH

The minimum operating values that can be reached by the pump suction are limited by the appearance of cavitation. Cavitation consists in the formation of steam pockets in the liquid when the local pressure reaches a critical value. A critical value is when the local pressure is equal or just below the pressure of the liquid steam.

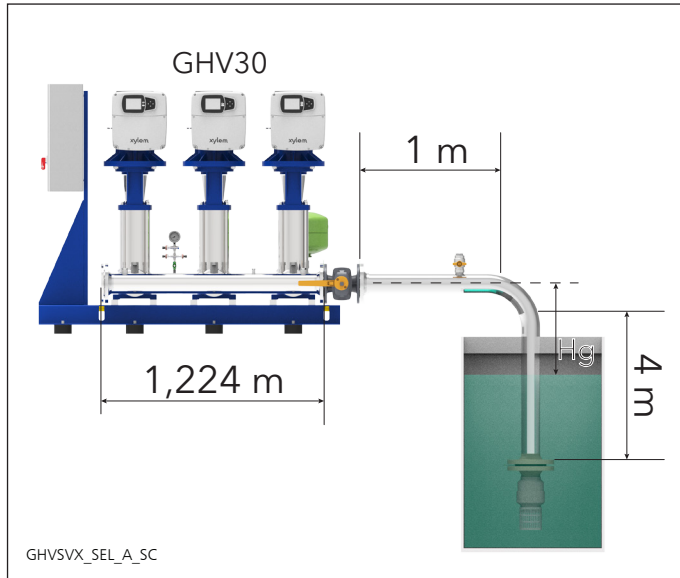
Steam cavitation flows with the current. When it reaches a higher pressure area, condensation of the contained steam occurs. The pockets collide, causing pressure waves that are transmitted to the walls, which are therefore subjected to stress cycles that can cause deformation and then breaks due to fatigue.

This phenomena, characterized by a metallic noise due to the hammering of the walls, is called incipient cavitation. Cavitation damage can be made worse by electrochemical corrosion, and by local temperature increases due to the plastic deformation of the walls. The materials with the highest resistance to heat and corrosion are alloyed steels, and particularly austenitic steels. The conditions that cause cavitation can be predicted by calculating the total suction height, indicated in the technical literature with the acronym NPSH (Net Positive Suction Head).

The NPSH represents the total energy (in m) of the flow measured at the suction in incipient cavitation conditions, net of the steam pressure (in m) of the fluid at the input of the pump.

## GHV BOOSTER SETS SERIES SUCTION CONDITIONS

Once the type and the number of pumps of the set have been identified, the suction conditions must also be assessed. Below is an example of the assessment of the suction lift installation conditions, in relation to the previously described case:



in suction lift installation, it is necessary to calculate the maximum Hg height - which must not be exceeded due to safety reasons -, to avoid cavitation, and therefore the unpriming of the pump itself. The relation that must be assessed, and which connects this value, is the following:

$NPSH_{available} \geq NPSH_{required}$ , when the equality condition represents the limit condition.

$$NPSH_{available} = Patm + Hg - \Sigma t - \Sigma a$$

Where:

$Patm$  is the atmospheric pressure, equal to 10,33 m

$Hg$  is the geodetic level difference

$\Sigma t$  are the pressure drops for suction components such as foot check valve, suction piping, curve, gate valve.

$\Sigma a$  are the pressure drops for suction set branch.

The  $NPSH_{requested}$  is a parameter obtained from the performance curve; in our case, at the flow of each pump equal to 20 m<sup>3</sup>/h, it corresponds to 3.5 m (page

72). Before calculating the  $NPSH_{available}$ , it is necessary to calculate the pressure drops at the suction, using the tables on pages 118-119, and taking into account the material, such as the type of stainless steel for the piping and cast iron for the valves.

The total sum of the pressure drops  $\Sigma t$  for suction components is made in the following way, considering that the diameter of the suction piping is DN100, equal to the diameter of the suction manifold of the set (page 51).

Calculation of suction drops  $\Sigma c$  for cast iron components

Equivalent piping length for DN100 foot check valve = 4,7 m

Equivalent piping length for DN100 gate valve = 0,4 m

Total equivalent length = 4,7 + 0,4 = 5,1 m

Pressure drops in the suction piping (cast iron)  $\Sigma c = 5,1 \times 7,79 / 100 = 0,39$  m

Calculation of suction drops  $\Sigma s$  for stainless steel components

Equivalent piping length for DN100 90° curve = 2,1 m

Total equivalent length = 2,1 m

Horizontal suction pipe length = 1 m

Vertical suction pipe length = 4 m

Pressure drops in the suction piping (stainless steel)  $\Sigma s = (2,1 + 4 + 1) \times 7,79 \times 0,54 / 100 = 0,29$  m

Pressure drops for suction components  $\Sigma t = \Sigma c + \Sigma s = 0,39 + 0,29 = 0,68$  m

The total sum of the pressure drops  $\Sigma t$  for suction components is made in the following way, considering that the diameter of the suction piping is DN100, equal to the diameter of the suction manifold of the set (page 51).

$H_c$  pressure drops for suction set branch must be assessed on the B curve; at the flow value of each pump equal to 20 m<sup>3</sup>/h, a value of  $H_c = 0,0035$  m is obtained.

Calculation of suction drops  $\Sigma s$  for stainless steel components

Equivalent piping length for DN100 manifold T fitting = 4,3 m

Suction manifold length = 1,224 m

Pressure drops in the suction manifold (steel)  $\Sigma t = (4,3 + 1,224) \times 7,79 \times 0,54 / 100 = 0,23$  m

Pressure drops  $\Sigma a = H_c + \Sigma s = 0,0035 + 0,23 = 0,24$  m

Remembering that  $NPSH_{available} = Patm + Hg - \Sigma t - \Sigma a$  and that  $NPSH_{available} \geq NPSH_{requested}$  we have that

$Patm + Hg - \Sigma t - \Sigma a$  must be  $\geq NPSH_{requested}$ .

Substituting the values we get that  $10,33 + Hg - 0,68 - 0,24 \geq 3,5$  m ( $NPSH_{requested}$ ),

$Hg = 3,5 + 0,68 + 0,24 - 10,33 = - 5,91$  m, it represents the limit condition for which

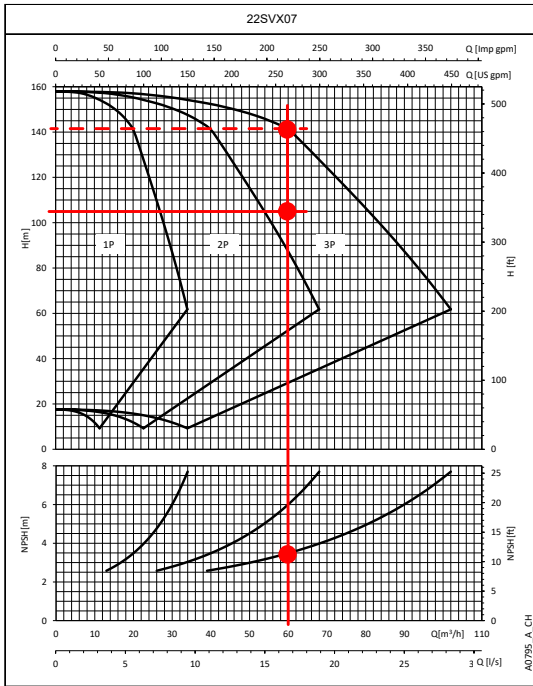
**$NPSH_{available} = NPSH_{requested}$**

Therefore, in order to guarantee the conditions for the correct operation of the system as far as cavitation risks, it will be necessary to position the pump above the water level, so that the  $Hg$  height is below the limit value of 5,91 m.

## GHV BOOSTER SETS SERIES NET PRESSURE CALCULATION

When selecting GHV booster sets, the performance levels of the pump must be taken into account. Performance levels are obtained from the characteristic curves of the pumps, and do not take into account any pressure drops due to system piping and valves. The following example helps the customer to obtain the correct delivery manifold pressure value: by knowing the system operating point  $Q = 60 \text{ m}^3/\text{h}$  and  $H = 105 \text{ mca}$  ( $P$  requested), and the installation height  $H_g$  (estimated to  $5 \text{ m}$ ), in order to make the calculations easier we use the pressure drop curves for each single pump on page 90 of this catalogue. Assuming that a booster set GHV30/22SVX07 with non-return valves on the delivery has been selected, we proceed as follows:

$P$  net available  $\geq P$  requested, when the equality condition represents the limit condition.



$$P \text{ net available} = H - (H_g + \Sigma t + \Sigma a + \Sigma m)$$

Where:

$H$  head value of booster set

$H_g$  is the geodetic level difference (estimated to  $5 \text{ m}$ )

$\Sigma t$  are the pressure drops for suction components such as foot check valve, suction piping, curve and gate valve.

$\Sigma a$  are the pressure drops for suction set branch

$\Sigma m$  are the pressure drops for delivery set branch

The total sum of the pressure drops  $\Sigma t$  for suction components is made in the following way, considering that the diameter of the suction piping is DN100, equal to the diameter of the suction manifold of the set (page 51).

Calculation of suction drops  $\Sigma c$  for cast iron components

Equivalent piping length for DN100 foot check valve =  $4,7 \text{ m}$

Equivalent piping length for DN100 gate valve =  $0,4 \text{ m}$

Total equivalent length =  $4,7 + 0,4 = 5,1 \text{ m}$

Pressure drops in the suction piping (cast iron)

$$\Sigma c = 5,1 \times 7,79 / 100 = 0,39 \text{ m}$$

Calculation of suction drops  $\Sigma s$  for stainless steel components

Equivalent piping length for DN100  $90^\circ$  curve =  $2,1 \text{ m}$

Total equivalent length =  $2,1 \text{ m}$

Horizontal suction pipe length =  $1 \text{ m}$

Vertical suction pipe length =  $4 \text{ m}$

$$\text{Pressure drops in the suction piping (stainless steel)} \Sigma s = (2,1 + 4 + 1) \times 7,79 \times 0,54 / 100 = 0,29 \text{ m}$$

$$\text{Pressure drops for suction components } \Sigma t = \Sigma c + \Sigma s = 0,39 + 0,29 = 0,68 \text{ m}$$

The total sum of the pressure drops  $\Sigma t$  for suction components is made in the following way, considering that the diameter of the suction piping is DN100, equal to the diameter of the suction manifold of the set (page 51).

$H_c$  pressure drops for suction set branch must be assessed on the B curve (page 90, scheme B0377\_A\_CH); at the flow value of each pump equal to  $20 \text{ m}^3/\text{h}$ , a value of  $H_c = 0,0035 \text{ m}$  is obtained.

Calculation of suction drops  $\Sigma s$  for stainless steel components

Equivalent piping length for DN100 manifold T fitting =  $4,3 \text{ m}$

Suction manifold length =  $1,224 \text{ m}$

$$\text{Pressure drops in the suction manifold (steel)} \Sigma t = (4,3 + 1,224) \times 7,79 \times 0,54 / 100 = 0,23 \text{ m}$$

$$\text{Pressure drops } \Sigma a = H_c + \Sigma s = 0,0035 + 0,23 = 0,24$$

The total sum of the pressure drops  $\Sigma m$  for delivery branch is made in the following way, considering that the diameter of the delivery manifold is DN100, equal to the diameter of the delivery manifold of the set (page 51).

$H_c$  pressure drops for delivery set branch must be assessed on the A curve (page 90, scheme B0377\_A\_CH); at the flow value of each pump equal to  $20 \text{ m}^3/\text{h}$ , a value of  $H_c = 2,9 \text{ m}$  is obtained.

Calculation of delivery drops  $\Sigma s$  for stainless steel components

Equivalent piping length for DN100 manifold TEE fitting =  $4,3 \text{ m}$

Delivery manifold length =  $1,224 \text{ m}$

$$\text{Pressure drops in the delivery manifold (steel)} \Sigma s = (4,3 + 1,224) \times 7,79 \times 0,54 / 100 = 0,23 \text{ m}$$

$$\text{Pressure drops in delivery manifold } \Sigma m = H_c + \Sigma s = 2,9 + 0,23 = 3,13 \text{ m}$$

If we analyze the performance of the set at the flow value of  $60 \text{ m}^3/\text{h}$ , the head value  $H$  is  $142 \text{ m}$ .

The net pressure at the delivery manifold will be  $P$  net available =  $H - (H_g + \Sigma t + \Sigma a + \Sigma m)$

$$\text{Substituting the values we get that } P \text{ net available} = 142 - (5 + 0,68 + 0,24 + 3,13) = 133 \text{ m}$$

When comparing this value with the design value (not taking into account the dynamic energy)

we see that  $133 \text{ m} > 105 \text{ m}$  [ $P$  net available  $>$   $P$  Required], with three pumps run.

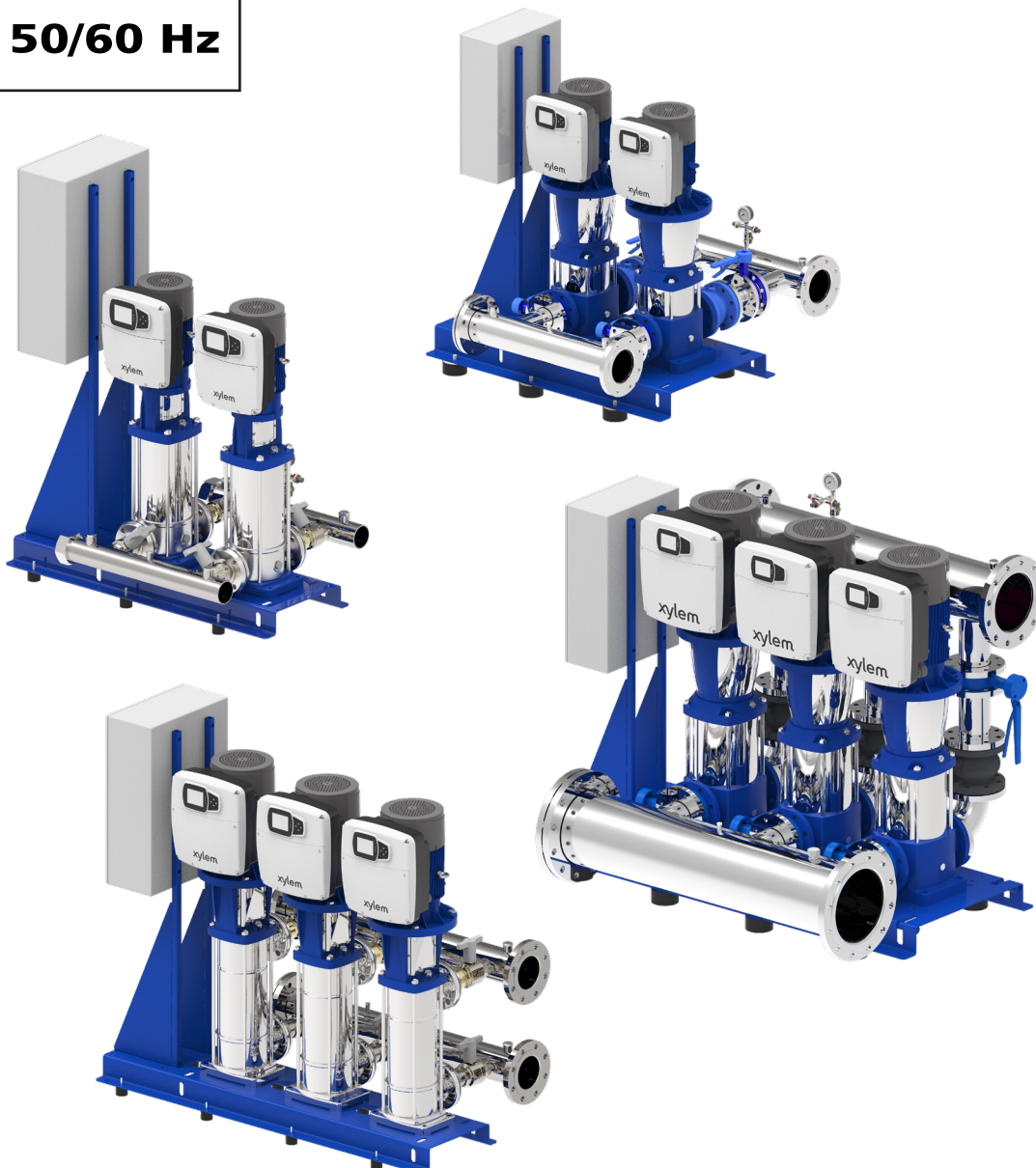
**The set is therefore capable of meeting system requirements with three pumps run.**

## GHV.../SVX Series

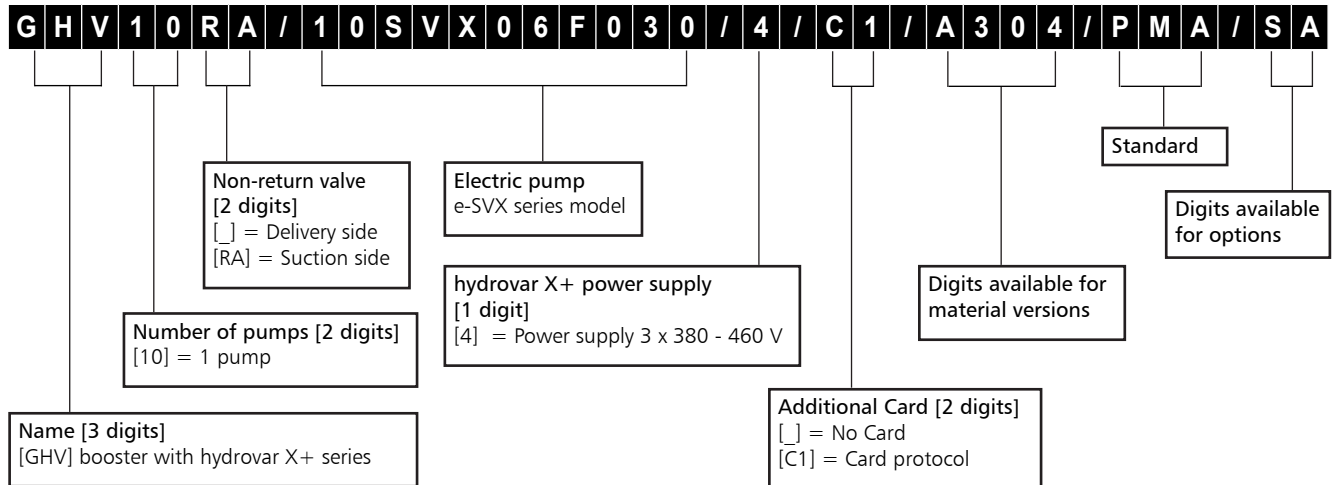
Variable speed booster sets  
with e-SVX vertical multistage electric pump series  
equipped with hydrovar X+

Flow rate up to 320 m<sup>3</sup>/h, pressure up to 16 bar.

**50/60 Hz**



## GHV SINGLE PUMP BOOSTER SET SERIES IDENTIFICATION CODE



## MATERIAL VERSIONS

- A304 Main components in contact with the liquid in AISI 304 stainless steel or higher. Galvanised screws and bolts. Flanges not in contact with the liquid galvanised.
- B304 Main components in contact with the liquid in AISI 304 stainless steel or higher. Screws and bolts in AISI 304 stainless steel or higher. Flanges not in contact with the liquid in AISI 304 stainless steel.
- C304 Main components in contact with the liquid in AISI 304 stainless steel or higher. Base, brackets, supports, screws and bolts in AISI 304 stainless steel or higher. Flanges not in contact with the liquid in AISI 304 stainless steel or higher. Valves fully made of AISI 304 stainless steel or higher (body, heads, disc).
- A316 Main components in contact with the liquid in AISI 316 stainless steel or higher. Galvanised screws and bolts. Flanges not in contact with the liquid galvanised.\*
- B316 Main components in contact with the liquid in AISI 316 stainless steel. Screws and bolts in AISI 316 stainless steel. Flanges not in contact with the liquid in AISI 316 stainless steel.\*
- C316 Main components in contact with the liquid in AISI 316 stainless steel. Base, brackets, supports, screws and bolts in AISI 316 stainless steel. Flanges not in contact with the liquid in AISI 316 stainless steel. Valves fully made of AISI 316 stainless steel (body, heads, disc).\*

\* Vessel in AISI 304 only.

## OPTIONS

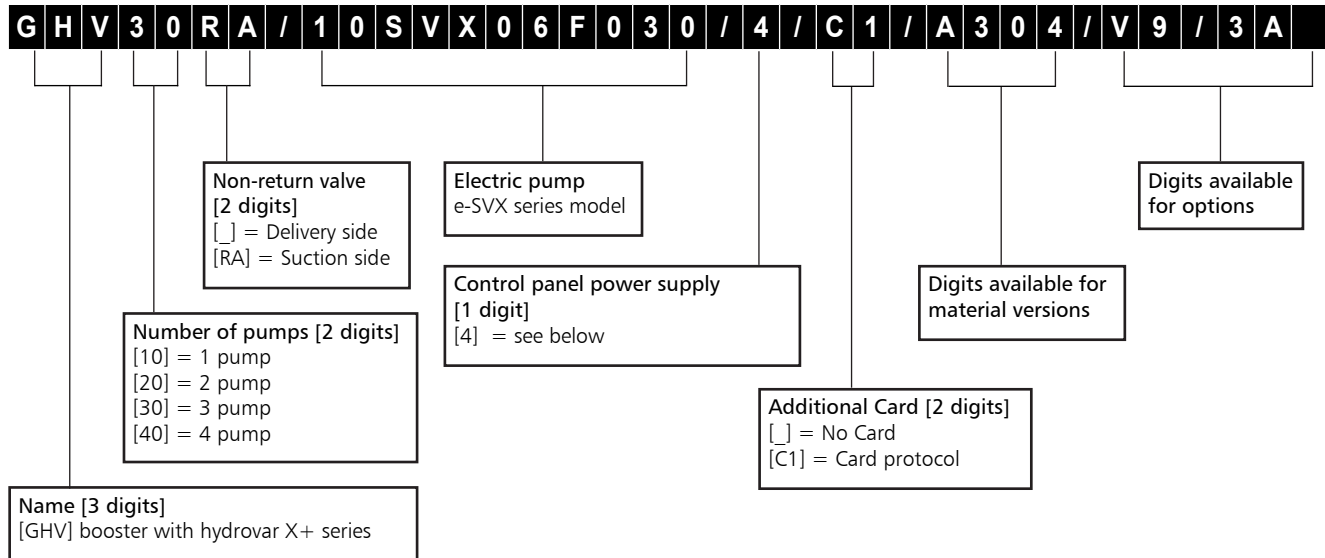
- 2S Inverter equipped with double sensor for each pump, one in stand-by (both in delivery side).
- 3A Set with 1A certified pumps (Factory test report issued from end of line, QH curve included).
- 3B Set with 1B certified pumps (Test bulletin issued by Sala Audit (Audit Room); it includes QH curve, output and power).
- BAP High pressure switch on the delivery manifold.
- DR1 Set with 1 optical sensor for lack/presence of water.
- PQ Set for aqueduct installation (with pressure gauge/ pressure switches/transmitters oversized by one size).
- SA Without suction: without suction valves and without suction manifold.
- SC Set without control devices such as pressure switches and transmitters; with pressure gauge.
- SR Without non-return valve.
- TS Set with electric pumps with special seals.

Some options are not available together. Please contact the your usual Sales and Technical Assistance Service for further information.

Hydraulics components of single pump booster set are also available as kit (KIT IDR G/SVX..).



## GHV MULTIPUMP BOOSTER SET SERIES IDENTIFICATION CODE



### CONTROL PANEL POWER SUPPLY

/4 Control panel 3x400 V, hydrovar X+ 3 x 380-460 V

### MATERIAL VERSIONS

- A304 Main components in contact with the liquid in AISI 304 stainless steel or higher. Galvanised screws and bolts. Flanges not in contact with the liquid galvanised.
- B304 Main components in contact with the liquid in AISI 304 stainless steel or higher. Screws and bolts in AISI 304 stainless steel or higher. Flanges not in contact with the liquid in AISI 304 stainless steel.
- C304 Main components in contact with the liquid in AISI 304 stainless steel or higher. Base, brackets, supports, screws and bolts in AISI 304 stainless steel or higher. Flanges not in contact with the liquid in AISI 304 stainless steel or higher. Valves fully made of AISI 304 stainless steel or higher (body, heads, disc).
- A316 Main components in contact with the liquid in AISI 316 stainless steel or higher. Galvanised screws and bolts. Flanges not in contact with the liquid galvanised.
- B316 Main components in contact with the liquid in AISI 316 stainless steel. Screws and bolts in AISI 316 stainless steel. Flanges not in contact with the liquid in AISI 316 stainless steel.
- C316 Main components in contact with the liquid in AISI 316 stainless steel. Base, brackets, supports, screws and bolts in AISI 316 stainless steel. Flanges not in contact with the liquid in AISI 316 stainless steel. Valves fully made of AISI 316 stainless steel (body, heads, disc).

### OPTIONS

- 2S Inverter equipped with double sensor for each pump, one in stand-by (both in delivery side)
- 3A Set with 1A certified pumps (Factory test report issued from end of line, QH curve included).
- 3B Set with 1B certified pumps (Test bulletin issued by Sala Audit (Audit Room); it includes QH curve, output and power).
- BAP High pressure switch on the delivery manifold.
- DR2 Set with 2 optical sensors for lack/presence of water (fixed to each pump). (GHV20../DR2)
- DR3 Set with 3 optical sensors for lack/presence of water (fixed to each pump). (GHV30../DR3)
- IP65 IP65 protection degree control panel.
- PE Control panel with emergency button.
- PMA Minimum pressure switch and vacuum pressure gauge for protection against dry running, installed on the suction manifold.
- PQ Set for aqueduct installation (with pressure gauge/pressure switches/transmitters oversized by one size).

See more options on the next page.

## GHV MULTIPUMP BOOSTER SET SERIES

### OPTIONS

- QF Control panel separated by base of booster. Brackets and with 5 mt included
- QR Control panel mounted on the right side of short side of base (option available for 33-125SV only)
- RE Control panel with condensation resistance, controlled by a thermostat.
- RV Control panel with phase missing, phase asymmetry and minimum and maximum voltage value control.
- SA Without suction: without suction valves and without suction manifold.
- SCA Without suction manifold (but with suction valves).
- SCM Without delivery manifold (without pressure switches, transmitters and pressure gauge; with delivery valves).
- SDS Inverter equipped with 1 sensor in suction side and 1 in delivery side.
- SM Without delivery: without delivery valves and without delivery manifold.
- SQ Set without control panel and without panel frame; for inverter sets, transmitters and inverter are present.
- TE Control panel with timer, for booster set change after the set time (1 minute).
- TS Set with electric pumps with special seals.
- VA Delivery side turned upwards by 90° using elbow. It's possible to install expansion vessels directly on the manifold.
- V9 Control panel with digital voltmeter and ammeter.
- WM Wall mounted control panel; cables L=5m.
- XA Control panel ready for a cloud connect device CCD401 (not included).

Some options are not available together. Please contact the your usual Sales and Technical Assistance Service for further information.

## e-SVX SERIES

### e-SV with hydrovar X+

#### Background and context

Xylem is a leading global water technology company committed to solving critical water and infrastructure challenges with innovation.

By providing smart and cutting-edge technology, we are reducing energy consumption to minimum possible levels and increasing sustainability.

There is one thing that Xylem shares with the greatest engineering innovators, that's the continuous investment into new products that reflects into outstanding solutions. You can find all these features in **hydrovar X+**, the answer to innovation, sustainability and easiness all-in-one.

**Hydrovar X+** also brings the best energy efficiency performances with its frequency converter coupled with the ultimate synchronous motor, manufactured by Xylem integrating decades of expertise and know-how in pumping solutions.

It's the right combination of motors, variable speed drive and pump ensuring great performance, maximum savings and a rapid return on investment.

#### Sustainability

**Hydrovar X+** brings green technology solution by providing best-in-class performance achievement.

Rare earths? No thanks! Xylem accepted the challenge to fight price, availability and environmental concerns with a smarter technology that provides the best-in-class performance with a green heart.

#### Ease of use and commissioning

The built-in application software makes it the easiest drive to commission, program and operate, enabling virtually any configuration of pumps. Backward compatibility assures the **hydrovar X+** will work seamlessly with existing systems.

#### Pump solution

Integrated pump functions provide protection for the pump solution and improve the quality of energy from the grid.

All of this means terrific energy savings from a compact, easy-to-use solution suited for nearly any application.

#### Application sectors

- Industrial installations
- Air conditioning
- Water supply systems in residential buildings
- Water treatment plants

#### Hydrovar X+

- IES2 efficiency level (IEC 61800-9-2:2017)
- Three-phase power supply: from 3 kW to 22 kW: 380-480 V +/- 10%, 50/60 Hz
- Power up to 22 kW
- Protection class IP 55
- Overload and locked rotor protection with automatic reset incorporated
- Can be linked up to 8 e-SV hydrovar X+ pumps (e-SVX)



#### Pump

- Flow rate: up to 160 m<sup>3</sup>/h
- Head: up to 260 m
- Temperature of pumped liquid: up to +120°C
- Maximum operating pressure 25 bar (PN 25)
- The hydraulic performances meet the tolerances specified in ISO 9906:2012.
- Environment temperature: -20° C to +50° C with no performance derating

#### Motor

- IE5 efficiency level (IEC TS 60034-30-2:2016)
- Synchronous electric motor with permanent magnet assisted reluctance technology, closed structure, aircooled (TEFC)
- Insulation class 155 (F)

#### Regulations (EU) 2019/1781 e 2021/341 Annex I – point 4

##### (Product information)

The requirements shall not apply to these variable speed drives, as they are integrated to permanent magnet motors, that aren't covered by the same regulations.

**e-SVX SERIES**  
**e-SV with hydrovar X+**

Hydrovar X+ offers a LED display and graphical colored, like in the below picture:



**GHV hydrovar X+ Drive position**

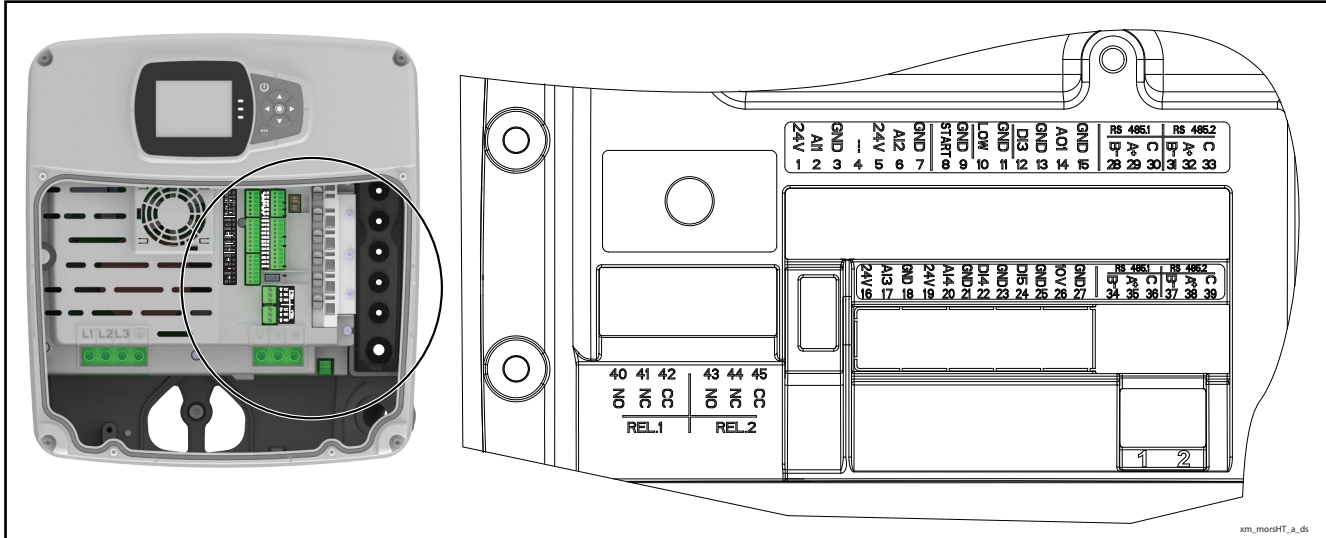


STANDARD POSITION  
GHV../SVX..F  
GHV../SVX..G

STANDARD POSITION  
GHV../SVX..R  
GHV../SVX..Z..R

Other drive positions are available on request.

## TERMINAL BLOCK hydrovar X+



REF.	ITEM	DESCRIPTION	DEFAULT
1		Power supply +24 VDC, max. 60mA (total, terminals 1 + 5)	
2	Analog Input 1	Configurable Analog Input 1	Pressure Sensor 1
3		Electronic GND	
4	Not used	Internal use - Do not connect	
5		Power supply +24 VDC, max. 60mA (total, terminals 1 + 5)	
6	Analog Input 2	Configurable Analog Input 2	Not used
7		Electronic GND	
8	External Start/Stop	Start/Stop digital input, +24 VDC internal pull-up, 6mA contact current	-
9		Electronic GND	
10	External Lack of Water	Low water digital input, +24 VDC internal pull-up, 6mA contact current	-
11		Electronic GND	
12	Digital Input 3	Configurable Digital Input 3, +24 VDC internal pull-up, 6mA contact current	Solo Run
13		Electronic GND	
14	Analog Output	Configurable Analog Output	Motor Speed
15		Electronic GND	
16		Power supply +24 VDC, max. 60mA (total, terminals 16 and 19)	
17	Analog Input 3	Configurable Analog Input 3	Not used
18		Electronic GND	
19		Power supply +24 VDC, max. 60mA (total, terminals 16 and 19)	
20	Analog Input 4	Configurable Analog Input 4	Not used
21		Electronic GND	
22	Digital Input 4	Configurable Digital Input 4, +24 VDC internal pull-up, 6mA contact current	Not used
23		Electronic GND	
24	Digital Input 5	Configurable Digital Input 5, +24 VDC internal pull-up, 6mA contact current	Not used
25		Electronic GND	
26	10 VDC supply	Power supply +10 VDC, max. 3mA	-
27		Electronic GND	
28	Communication bus 1	RS485 port 1: RS485-1B N (-)	Multipump
29		RS485 port 1: RS485-1A P (+)	
30		RS485 port 1: RS485-COM	
31	Communication bus 2	RS485 port 2: RS485-2B N (-)	Modbus
32		RS485 port 2: RS485-2A P (+)	
33		RS485 port 2: RS485-COM	
34	Communication bus 1	RS485 port 1: RS485-1B N (-)	Multipump
35		RS485 port 1: RS485-1A P (+)	
36		RS485 port 1: RS485-COM	
37	Communication bus 2	RS485 port 2: RS485-2B N (-)	Modbus
38		RS485 port 2: RS485-2A P (+)	
39		RS485 port 2: RS485-COM	
40	Relay 1	Configurable relay 1: Normally Open	Running
41		Configurable relay 1: Normally Closed	
42		Configurable relay 1: Common Contact	
43	Relay 2	Configurable relay 2: Normally Open	Error
44		Configurable relay 2: Normally Closed	
45		Configurable relay 2: Common Contact	

xm\_morsHT-en\_a\_sc

## GENERAL CHARACTERISTICS

### 3, 5, 10, 15, 22SV SERIES

- Multistage centrifugal vertical electric pumps. All metal parts in contact with pumped liquid are made of stainless steel.
- **F** version: round flanges, in-line delivery and suction ports, AISI 304 stainless steel.
- Further choice possibilities among the following versions:
  - **N**: round flanges, in-line delivery and suction ports, AISI 316 stainless steel.
  - **R**: round flanges, delivery port above the suction port and adjustable in four positions, AISI 304 stainless steel.
  - **T**: oval flanges, in-line delivery and suction ports, AISI 304 stainless steel.
  - **Z**: pump with three empty stages additional. For example 15SVX02Z3: two impellers with three empty stages additional.
- Reduced axial thrusts enable the use of **standard motors** that are easily found on the market.
- Standard mechanical seal according to EN 12756 (formerly DIN 24960) and ISO 3069 for series 1, 3, 5SV and 10, 15, 22SV ( $\leq$  of 4 kW).
- **Balanced mechanical seal** according to EN 12756 (formerly DIN 24960) and ISO 3069, easy to replace **without removing the pump motor**, for series 10, 15 and 22SV ( $\geq$  of 5,5 kW).
- Seal housing designed to avoid air accumulation inside the critical area adjoining the mechanical seal.
- Second loading plug available for series 10, 15, 22SV.
- Easy maintenance. No special tools required for assembly or disassembly.

**F, T, R and N pumps are certified for use with drinking water (WRAS, ACS and D.M.174).**

### 33, 46, 66, 92, 125SV SERIES

- Version **G**: Multistage vertical centrifugal electric pump with impellers, diffusers and outer jacket fully made of stainless steel; superior cast iron pump body and head. Round flanges, in-line delivery and suction ports.
- Further choice possibilities among the following versions:
  - **N, P**: fully made of AISI 316 stainless steel.
- In pumps with higher heads, the axial load compensation system allows a reduction of axial thrusts, and therefore the use of **normalized standard motors**, easy to find on the market.
- **Balanced mechanical seal** according to EN 12756 (formerly DIN 24960) and ISO 3069, **easy to replace without removing the pump motor**.
- Seal housing designed to avoid air accumulation inside the critical area adjoining the mechanical seal.
- Pump body supplied with the necessary attachments for a pressure gauge on the flanges, both on the suction and the delivery side.
- Mechanical strength and easy maintenance. No special tools required for assembly or disassembly.

**G and N pumps are certified for use with drinking water (WRAS, ACS and D.M.174).**

**For complete information see dedicated e-SV technical catalogue.**

## GHV10 BOOSTER SETS SERIES MAIN COMPONENTS

- **Main on-off valves** at the suction and delivery of pump; ball type up to 2" included. For higher diameters, butterfly valves flanged lug or wafer
- **Non return valve** on the delivery of pump; threaded spring type up to 2" included. Axial guided type for larger sizes, from DN65 to DN125
- **Suction manifolds** with threaded or flanged ends, depending on set type (see drawings)
- **As standard minimum pressure switch**, pressure gauge in suction
- **Delivery manifold** with threaded or flanged ends, depending on set type (see drawings). It has Rp3/4" threaded fittings for connection of expansion vessels and hydraulic connector
- **Pressure gauge and transmitters** for control, installed on the delivery side of the set.
- **Various fittings** for the connections.
- **Support base** for the pump set.
- **Anti-vibration feet** sized depending on the set. For some sets, the assembling is the responsibility of the customer.

### Versions available

Manifolds, valves, flanges, base and main components made of AISI 304 or AISI 316 stainless steel, versions: GHV.../A304, GHV.../B304, GHV.../C304, GHV.../A316, GHV.../B316, GHV.../C316.

### Accessories on request:

- **Expansion vessel kit**  
Including of expansion vessel with special isolation device avoids water stagnation and allows servicing.  
Models available:  
- 25 lt, 10 bar hydro tube kit  
- 12 lt, 16 bar hydro tube kit
- **Devices for protection against dry running** in one of the following versions:  
- float switch  
- level probes (electrodes) kit
- **QEXM10 control panel**

## GHV20, GHV30, BOOSTER SETS SERIES MAIN COMPONENTS

- **Main on-off valves** at the suction and delivery of each pump, ball type up to 2" included. For higher diameters, butterfly valves flanged lug type in suction and wafer flanged type in delivery.
- **Non return valve** on the delivery of each pump, threaded spring type up to 2" included. Axial guided type for larger sizes from DN65 to DN125
- **Suction manifold** with threaded or flanged ends, depending on set type (see drawings). Threaded fitting for water loading priming of booster.
- **Delivery manifold** with threaded or flanged ends, depending on set type (see drawings). It has Rp3/4" threaded fittings for connection of expansion vessels and hydraulic connector.
- **Pressure gauge and transmitters** for control, installed on the delivery manifold of the set.
- **Control panel.**
- **Various fittings** for the connections.
- **Support base** for the pump set and control panel bracket.
- **Anti-vibration feet** sized depending on the set. For some sets, the assembling is the responsibility of the customer.

### Versions available

Manifolds, valves, flanges, base and main components made of AISI 304 or AISI 316 stainless steel, versions: GHV.../A304, GHV.../B304, GHV.../C304, GHV.../A316, GHV.../B316, GHV.../C316

### Accessories on request:

- **Devices for protection against dry running** in one of the following versions:  
- float switch  
- pack of electronic module and probe electrodes  
- minimum pressure switch
- **Expansion vessel kit**  
Including of expansion vessel with special isolation device avoids water stagnation and allows servicing.  
Models available:  
- 25 lt, 10 bar hydro tube kit  
- 12 lt, 16 bar hydro tube kit

### SPECIAL EQUIPMENT ON REQUEST (Contact the Sales and Technical Assistance Service)

- Sets with special valves.
- Sets with 4 to 8 electric pumps.
- Sets with jockey pump.

**GHV series booster sets are certified for use with drinking water.**

## GHV BOOSTER SETS SERIES CONTROL PANEL

Standard control panel for protecting up to three electric pumps with hydrovar X+ frequency converter:

- power supply **voltage three-phase 3x400 V** +/-10%, 50/60Hz (GHV.../4)

Cabinet of panel is made by metal and protected to **IP55**

### Main characteristics:

- Automatic switch with thermal magnetic protection for each hydrovar X+ frequency converter.
- Standard with "clean" potential-free contacts for signaling: pump running, frequency converter faulty. Configured for enable from external contact.
- Protection against dry running: protection against dry running activates when the water reserve falls below the minimum level guaranteed for suction.

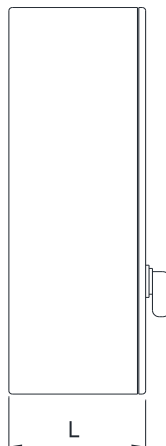
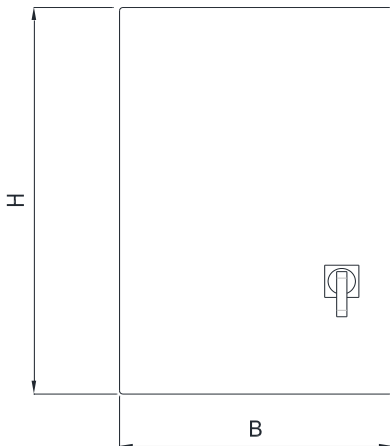
The level can be checked using a float switch, a minimum pressure switch, an external contact or level probes.

For the latter, the probes must be connected to the adjustable sensitivity electronic module, optional.



The control panel is ready for the installation of the electronic module to connect the lack of water control.

Single-pump unit has no electrical panel. The control panel is available as an accessory.



TYPE	POWER (KW)	SUPPLY	IP	DIMENSIONS		
				B	H	L
QEXM10	1 x (3 + 22)	3x400	55	250	300	150
QEXM20	2 x (3 + 22)	3x400	55	300	400	150
QEXM30	3 x (3 + 11)	3x400	55	400	400	200
QEXM30	3 x (15 + 22)	3x400	55	400	500	200

qexm-en\_a\_td



## GHV BOOSTER SETS SERIES

### MATERIAL TABLE FOR SETS PUMPS, 10-15-22SV

DENOMINATION	G... (STANDARD)	G.../A304	G.../A316
Manifolds	AISI 304	AISI 304	AISI 316
Sliding/Blind Flanges (not in contact with liquid)	AISI 304	AISI 304	AISI 304*
On-off valves, threaded	Nickel-plated brass	AISI 316	AISI 316
Non-return valves, threaded	Brass	AISI 304	AISI 316
Pressure switches	Galvanized steel / AISI 304	AISI 304	AISI 304
Pressure transmitters	AISI 304	AISI 304	AISI 304
Caps/plugs	AISI 304 / 316	AISI 304 / 316	AISI 316
Welded flanges (contact with liquid)	AISI 304	AISI 304	AISI 316
Fittings	AISI 316	AISI 316	AISI 316
Bracket	Painted steel	Painted steel**	Painted steel**
Base	Painted steel	Painted steel**	Painted steel**
Pressure gauge	Water Connection: brass Cover: ABS Fluid: -	Water Connection: AISI 304 Cover: AISI 304 Fluid: Glycole	Water Connection: AISI 316 Cover: AISI 304 / 316 Fluid: Glycole
Screws, nuts, washers	AISI 304 / 316	AISI 304 / 316	AISI 304 / 316

\* Version B316, C316 in AISI 316

g\_wad\_exm\_3-22sv-en\_b\_tm

\*\* Version C304 in AISI 304. Version C316 in AISI 316. Other materials, on request.

## MATERIAL TABLE FOR SETS WITH PUMPS, 33-46-66-92-125SV

DENOMINATION	G... (STANDARD)	G.../A304	G.../A316
Manifolds	AISI 304	AISI 304	AISI 316
Sliding/Blind Flanges (not in contact with liquid)	AISI 304	AISI 304	AISI 304*
On-off valves, threaded type	Nickel-plated brass	AISI 316	AISI 316
On-off valves, flanged type	Body: ductile iron Disc: epoxy	Body: ductile iron ** Disc: AISI 316	Body: ductile iron ** Disc: AISI 316
Non-return valves, axial type, flanged	Body, Cast iron painted Disco, brass or epoxy	-	-
Non-return valves, double plate type	-	AISI 316	AISI 316
Pressure switches	Galvanized steel / AISI 304	AISI 304	AISI 304
Pressure transmitters	AISI 304	AISI 304	AISI 304
Caps/plugs	AISI 304 / 316	AISI 304 / 316	AISI 316
Welded flanges (contact with liquid)	AISI 304	AISI 304	AISI 316
Fittings	AISI 316	AISI 316	AISI 316
Bracket	Painted steel	Painted steel**	Painted steel**
Base	Painted steel	Painted steel**	Painted steel**
Pressure gauge	Water Connection: brass Cover: ABS Fluid: -	Water Connection: AISI 304 Cover: AISI 304 Fluid: Glycole	Water Connection: AISI 316 Cover: AISI 304 / 316 Fluid: Glycole
Screws, nuts, washers	AISI 304 / 316	AISI 304 / 316	AISI 304 / 316

\* Version B316, C316 in AISI 316

g\_wad\_exm\_33-125sv-en\_b\_tm

\*\* Version C304 in AISI 304. Version C316 in AISI 316. Other materials, on request.

## GHV BOOSTER SETS SERIES WORKING LIMITS

The input pressure of the pump, added to the pressure with the port shut off, must not exceed the maximum permitted operating pressure (PN) of the set.

Permitted liquids	Water without gases and corrosive and/or aggressive substances.
Fluid temperature	5°C to + 60 °C, standard version
	5°C to + 80 °C, A304, B304, C304, A316, B316, C316 version
Ambient temperature	0°C to + 40 °C
Maximum operating pressure*	Max 16 bar
Minimum input pressure	In line with the NPSH curve and the losses, with a margin of at least 0,5 m
Maximum input pressure	The input pressure added to the pump pressure without flow must be lower than the maximum operating pressure of the set.
Installation	Internal environment protected from atmospheric agents. Away from heat sources. Max altitude 1000 a.s.l. Max humidity 50%, without condensation.

\* Higher PN available on request depending on pump type

ghv\_nex\_2p\_emea-en\_a\_ti

## GHV10/..10-22SVX BOOSTER SETS SERIES THREE-PHASE TABLE OF HYDRAULIC PERFORMANCE

PUMP TYPE	MOTOR		Q = DELIVERY							
			l/min 0	43,3	86,7	130,0	173,3	216,7	260,0	283,3
			m <sup>3</sup> /h 0	2,6	5,2	7,8	10,4	13,0	15,6	17,0
H = TOTAL HEAD IN METRES OF COLUMN OF WATER										
10SVX06	1 x 3	EXM100B14..030B	105,9	104,9	102,5	93,2	75,8	60,0	44,0	34,9
10SVX08	1 x 4	EXM112B14..040B	141,3	139,7	136,7	120,3	97,9	77,5	57,0	45,3

PUMP TYPE	MOTOR		Q = DELIVERY							
			l/min 0	70,0	140,0	210,0	280,0	350,0	420,0	483,3
			m <sup>3</sup> /h 0	4,2	8,4	12,6	16,8	21,0	25,2	29,0
H = TOTAL HEAD IN METRES OF COLUMN OF WATER										
15SVX02	1 x 3	EXM100B14..030B	42,7	42,0	41,2	39,9	37,6	34,0	28,7	21,6
15SVX03	1 x 4	EXM112B14..040B	64,0	63,0	61,8	59,8	56,4	50,1	38,7	28,4
15SVX05	1 x 5,5	EXM132B5..055B	106,7	105,1	102,9	99,3	83,5	67,1	50,2	33,7
15SVX07	1 x 7,5	EXM132B5..075C	149,4	147,0	144,2	138,6	114,1	91,3	67,8	44,7

PUMP TYPE	MOTOR		Q = DELIVERY							
			l/min 0	83,3	166,7	250,0	333,3	416,7	500,0	566,7
			m <sup>3</sup> /h 0	5,0	10,0	15,0	20,0	25,0	30,0	34,0
H = TOTAL HEAD IN METRES OF COLUMN OF WATER										
22SVX02	1 x 3	EXM100B14..030B	45,2	44,6	43,6	42,2	38,5	31,0	22,9	15,2
22SVX03	1 x 4	EXM112B14..040B	67,8	67,0	65,4	63,2	51,8	40,9	28,8	17,2
22SVX04	1 x 5,5	EXM132B5..055B	90,1	90,1	88,7	85,6	71,6	57,2	41,3	26,6
22SVX05	1 x 7,5	EXM132B5..075C	112,7	112,7	110,8	107,7	97,0	78,5	58,5	40,2
22SVX07	1 x 11	EXM160B5..110C	157,8	157,6	155,3	150,5	141,1	115,5	87,4	61,8

Table refers to hydraulic performances with one pump running max rpm, friction lost not included

g10\_10-22svx-exmT-2p50-en\_b\_th

For technical details see technical catalogue of single SVX electric pump.

## GHV10/..33-125SVX BOOSTER SETS SERIES THREE-PHASE TABLE OF HYDRAULIC PERFORMANCE

PUMP TYPE	MOTOR		Q = DELIVERY							
			l/min 0	116,7	233,3	350,0	466,7	583,3	700,0	800,0
			m <sup>3</sup> /h 0	7,0	14,0	21,0	28,0	35,0	42,0	48,0
H = TOTAL HEAD IN METRES OF COLUMN OF WATER										
33SVX1	1 x 3	EXM100B14..030B	35,0	34,7	34,3	32,8	28,3	23,9	19,4	15,0
33SVX2	1 x 7,5	EXM132B5..075C	70,1	69,5	68,6	67,1	65,0	59,2	49,6	40,8
33SVX3	1 x 11	EXM160B5..110C	105,1	104,2	102,9	100,7	97,5	86,9	72,7	59,5
33SVX4	1 x 15	EXM160B5..150D	140,1	138,9	137,2	134,4	129,8	118,4	99,3	81,6

PUMP TYPE	MOTOR		Q = DELIVERY							
			l/min 0	173,3	346,7	520,0	693,3	866,7	1040,0	1200,0
			m <sup>3</sup> /h 0	10,4	20,8	31,2	41,6	52,0	62,4	72,0
H = TOTAL HEAD IN METRES OF COLUMN OF WATER										
46SVX1	1 x 5,5	EXM132B5..055B	40,7	39,4	37,7	35,6	32,9	29,1	21,6	13,6
46SVX2	1 x 11	EXM160B5..110C	79,1	76,8	74,8	72,2	68,6	61,5	47,6	33,9
46SVX3	1 x 15	EXM160B5..150D	118,8	115,1	112,1	108,6	101,5	83,5	63,0	43,0
46SVX4	1 x 18,5	EXM160B5..185D	157,5	152,9	148,9	143,5	123,9	99,7	73,1	48,0

PUMP TYPE	MOTOR		Q = DELIVERY							
			l/min 0	223,3	446,7	670,0	893,3	1116,7	1340,0	1550,0
			m <sup>3</sup> /h 0	13,4	26,8	40,2	53,6	67,0	80,4	93,0
H = TOTAL HEAD IN METRES OF COLUMN OF WATER										
66SVX1	1 x 5,5	EXM132B5..055B	44,4	43,7	36,9	31,1	26,6	22,7	18,4	12,1
66SVX2	1 x 11	EXM160B5..110C	86,5	85,4	72,7	61,9	53,3	45,8	37,8	27,8
66SVX3	1 x 18,5	EXM160B5..185D	128,9	127,6	120,5	103,0	89,0	77,0	65,0	51,1

PUMP TYPE	MOTOR		Q = DELIVERY							
			l/min 0	323,3	646,7	970,0	1293,3	1616,7	1940,0	2250,0
			m <sup>3</sup> /h 0	19,4	38,8	58,2	77,6	97,0	116,4	135,0
H = TOTAL HEAD IN METRES OF COLUMN OF WATER										
92SVX1	1 x 7,5	EXM132B5..075C	42,7	39,7	35,6	31,0	26,2	21,1	15,1	7,2
92SVX2	1 x 15	EXM160B5..150D	85,4	79,4	71,6	62,8	53,7	44,2	33,2	19,4
92SVX3	1 x 22	EXM180B5..220D	120,6	112,9	101,9	89,6	76,8	63,4	47,9	28,2

PUMP TYPE	MOTOR		Q = DELIVERY							
			l/min 0	383,3	766,7	1150,0	1533,3	1916,7	2300,0	2666,7
			m <sup>3</sup> /h 0	23,0	46,0	69,0	92,0	115,0	138,0	160,0
H = TOTAL HEAD IN METRES OF COLUMN OF WATER										
125SVX1	1 x 7,5	EXM132B5..075C	31,6	29,1	26,2	23,1	19,7	15,9	11,5	6,7
125SVX2	1 x 15	EXM160B5..150D	62,9	59,0	54,3	48,9	43,1	36,8	30,1	23,2
125SVX2	1 x 22	EXM180B5..220D	78,8	73,9	69,7	65,7	59,3	52,4	45,2	37,8

Table refers to hydraulic performances with one pump running max rpm, friction lost not included  
For technical details see technical catalogue of single SVX electric pump.

g10\_33-125svx-exmT-2p50-en\_a\_th

## GHV20/..10-22SVX BOOSTER SETS SERIES THREE-PHASE TABLE OF HYDRAULIC PERFORMANCE

PUMP TYPE	MOTOR		Q = DELIVERY							
			l/min 0	86,7	173,3	260,0	346,7	433,3	520,0	566,7
			m <sup>3</sup> /h 0	5,2	10,4	15,6	20,8	26,0	31,2	34,0
H = TOTAL HEAD IN METRES OF COLUMN OF WATER										
10SVX06	2 x 3	EXM100B14..030B	105,9	104,9	102,5	93,2	75,8	60,0	44,0	34,9
10SVX08	2 x 4	EXM112B14..040B	141,3	139,7	136,7	120,3	97,9	77,5	57,0	45,3

PUMP TYPE	MOTOR		Q = DELIVERY							
			l/min 0	140,0	280,0	420,0	560,0	700,0	840,0	966,7
			m <sup>3</sup> /h 0	8,4	16,8	25,2	33,6	42,0	50,4	58,0
H = TOTAL HEAD IN METRES OF COLUMN OF WATER										
15SVX02Z3	2 x 3	EXM100B14..030B	42,6	41,8	40,8	39,2	36,5	32,5	26,5	18,7
15SVX02	2 x 3	EXM100B14..030B	42,7	42,0	41,2	39,9	37,6	34,0	28,7	21,6
15SVX03Z2	2 x 4	EXM112B14..040B	64,0	62,9	61,6	59,3	55,7	48,2	37,1	26,5
15SVX03	2 x 4	EXM112B14..040B	64,0	63,0	61,8	59,8	56,4	50,1	38,7	28,4
15SVX05	2 x 5,5	EXM132B5..055B	106,7	105,1	102,9	99,3	83,5	67,1	50,2	33,7
15SVX07	2 x 7,5	EXM132B5..075C	149,4	147,0	144,2	138,6	114,1	91,3	67,8	44,7

PUMP TYPE	MOTOR		Q = DELIVERY							
			l/min 0	166,7	333,3	500,0	666,7	833,3	1000,0	1133,3
			m <sup>3</sup> /h 0	10,0	20,0	30,0	40,0	50,0	60,0	68,0
H = TOTAL HEAD IN METRES OF COLUMN OF WATER										
22SVX02Z3	2 x 3	EXM100B14..030B	45,2	44,5	43,3	41,4	37,2	29,0	20,0	11,6
22SVX02	2 x 3	EXM100B14..030B	45,2	44,6	43,6	42,2	38,5	31,0	22,9	15,2
22SVX03Z2	2 x 4	EXM112B14..040B	67,8	66,9	65,2	62,7	51,0	39,6	26,9	14,8
22SVX03	2 x 4	EXM112B14..040B	67,8	67,0	65,4	63,2	51,8	40,9	28,8	17,2
22SVX04Z1	2 x 5,5	EXM132B5..055B	90,1	90,0	88,6	85,3	71,2	56,5	40,3	25,4
22SVX04	2 x 5,5	EXM132B5..055B	90,1	90,1	88,7	85,6	71,6	57,2	41,3	26,6
22SVX05	2 x 7,5	EXM132B5..075C	112,7	112,7	110,8	107,7	97,0	78,5	58,5	40,2
22SVX07	2 x 11	EXM160B5..110C	157,8	157,6	155,3	150,5	141,1	115,5	87,4	61,8

Table refers to hydraulic performances with two pumps running max rpm, friction lost not included  
For technical details see technical catalogue of single SVX electric pump.

g20\_10-22svx-exmT-2p50-en\_a\_th

## GHV20/..33-125SVX BOOSTER SETS SERIES THREE-PHASE TABLE OF HYDRAULIC PERFORMANCE

PUMP TYPE	MOTOR		Q = DELIVERY							
			l/min 0	233,3	466,7	700,0	933,3	1166,7	1400,0	1600,0
			m3/h 0	14,0	28,0	42,0	56,0	70,0	84,0	96,0
H = TOTAL HEAD IN METRES OF COLUMN OF WATER										
33SVX1	2 x 3	EXM100B14..030B	35,0	34,7	34,3	32,8	28,3	23,9	19,4	15,0
33SVX2	2 x 7,5	EXM132B5..075C	70,1	69,5	68,6	67,1	65,0	59,2	49,6	40,8
33SVX3	2 x 11	EXM160B5..110C	105,1	104,2	102,9	100,7	97,5	86,9	72,7	59,5
33SVX4	2 x 15	EXM160B5..150D	140,1	138,9	137,2	134,4	129,8	118,4	99,3	81,6

PUMP TYPE	MOTOR		Q = DELIVERY							
			l/min 0	346,7	693,3	1040,0	1386,7	1733,3	2080,0	2400,0
			m3/h 0	20,8	41,6	62,4	83,2	104,0	124,8	144,0
H = TOTAL HEAD IN METRES OF COLUMN OF WATER										
46SVX1	2 x 5,5	EXM132B5..055B	40,7	39,4	37,7	35,6	32,9	29,1	21,6	13,6
46SVX2	2 x 11	EXM160B5..110C	79,1	76,8	74,8	72,2	68,6	61,5	47,6	33,9
46SVX3	2 x 15	EXM160B5..150D	118,8	115,1	112,1	108,6	101,5	83,5	63,0	43,0
46SVX4	2 x 18,5	EXM160B5..185D	157,5	152,9	148,9	143,5	123,9	99,7	73,1	48,0

PUMP TYPE	MOTOR		Q = DELIVERY							
			l/min 0	446,7	893,3	1340,0	1786,7	2233,3	2680,0	3100,0
			m3/h 0	26,8	53,6	80,4	107,2	134,0	160,8	186,0
H = TOTAL HEAD IN METRES OF COLUMN OF WATER										
66SVX1	2 x 5,5	EXM132B5..055B	44,4	43,7	36,9	31,1	26,6	22,7	18,4	12,1
66SVX2	2 x 11	EXM160B5..110C	86,5	85,4	72,7	61,9	53,3	45,8	37,8	27,8
66SVX3	2 x 18,5	EXM160B5..185D	128,9	127,6	120,5	103,0	89,0	77,0	65,0	51,1

PUMP TYPE	MOTOR		Q = DELIVERY							
			l/min 0	646,7	1293,3	1940,0	2586,7	3233,3	3880,0	4500,0
			m3/h 0	38,8	77,6	116,4	155,2	194,0	232,8	270,0
H = TOTAL HEAD IN METRES OF COLUMN OF WATER										
92SVX1	2 x 7,5	EXM132B5..075C	42,7	39,7	35,6	31,0	26,2	21,1	15,1	7,2
92SVX2	2 x 15	EXM160B5..150D	85,4	79,4	71,6	62,8	53,7	44,2	33,2	19,4
92SVX3	2 x 22	EXM180B5..220D	120,6	112,9	101,9	89,6	76,8	63,4	47,9	28,2

PUMP TYPE	MOTOR		Q = DELIVERY							
			l/min 0	766,7	1533,3	2300,0	3066,7	3833,3	4600,0	5333,3
			m3/h 0	46,0	92,0	138,0	184,0	230,0	276,0	320,0
H = TOTAL HEAD IN METRES OF COLUMN OF WATER										
125SVX1	2 x 7,5	EXM132B5..075C	31,6	29,1	26,2	23,1	19,7	15,9	11,5	6,7
125SVX2	2 x 15	EXM160B5..150D	62,9	59,0	54,3	48,9	43,1	36,8	30,1	23,2
125SVX2	2 x 22	EXM180B5..220D	78,8	73,9	69,7	65,7	59,3	52,4	45,2	37,8

Table refers to hydraulic performances with two pumps running max rpm, friction lost not included  
For technical details see technical catalogue of single SVX electric pump.

g20\_33-125svx-exmT-2p50-en\_a\_th

## GHV30/..10-22SVX BOOSTER SETS SERIES THREE-PHASE TABLE OF HYDRAULIC PERFORMANCE

PUMP TYPE	MOTOR		Q = DELIVERY							
			l/min 0	130,0	260,0	390,0	520,0	650,0	780,0	850,0
			m <sup>3</sup> /h 0	7,8	15,6	23,4	31,2	39,0	46,8	51,0
H = TOTAL HEAD IN METRES OF COLUMN OF WATER										
10SVX06	3 x 3	EXM100B14..030B	105,9	104,9	102,5	93,2	75,8	60,0	44,0	34,9
10SVX08	3 x 4	EXM112B14..040B	141,3	139,7	136,7	120,3	97,9	77,5	57,0	45,3

PUMP TYPE	MOTOR		Q = DELIVERY							
			l/min 0	210,0	420,0	630,0	840,0	1050,0	1260,0	1450,0
			m <sup>3</sup> /h 0	12,6	25,2	37,8	50,4	63,0	75,6	87,0
H = TOTAL HEAD IN METRES OF COLUMN OF WATER										
15SVX02Z3	3 x 3	EXM100B14..030B	42,6	41,8	40,8	39,2	36,5	32,5	26,5	18,7
15SVX02	3 x 3	EXM100B14..030B	42,7	42,0	41,2	39,9	37,6	34,0	28,7	21,6
15SVX03Z2	3 x 4	EXM112B14..040B	64,0	62,9	61,6	59,3	55,7	48,2	37,1	26,5
15SVX03	3 x 4	EXM112B14..040B	64,0	63,0	61,8	59,8	56,4	50,1	38,7	28,4
15SVX05	3 x 5,5	EXM132B5..055B	106,7	105,1	102,9	99,3	83,5	67,1	50,2	33,7
15SVX07	3 x 7,5	EXM132B5..075C	149,4	147,0	144,2	138,6	114,1	91,3	67,8	44,7

PUMP TYPE	MOTOR		Q = DELIVERY							
			l/min 0	250,0	500,0	750,0	1000,0	1250,0	1500,0	1700,0
			m <sup>3</sup> /h 0	15,0	30,0	45,0	60,0	75,0	90,0	102,0
H = TOTAL HEAD IN METRES OF COLUMN OF WATER										
22SVX02Z3	3 x 3	EXM100B14..030B	45,2	44,5	43,3	41,4	37,2	29,0	20,0	11,6
22SVX02	3 x 3	EXM100B14..030B	45,2	44,6	43,6	42,2	38,5	31,0	22,9	15,2
22SVX03Z2	3 x 4	EXM112B14..040B	67,8	66,9	65,2	62,7	51,0	39,6	26,9	14,8
22SVX03	3 x 4	EXM112B14..040B	67,8	67,0	65,4	63,2	51,8	40,9	28,8	17,2
22SVX04Z1	3 x 5,5	EXM132B5..055B	90,1	90,0	88,6	85,3	71,2	56,5	40,3	25,4
22SVX04	3 x 5,5	EXM132B5..055B	90,1	90,1	88,7	85,6	71,6	57,2	41,3	26,6
22SVX05	3 x 7,5	EXM132B5..075C	112,7	112,7	110,8	107,7	97,0	78,5	58,5	40,2
22SVX07	3 x 11	EXM160B5..110C	157,8	157,6	155,3	150,5	141,1	115,5	87,4	61,8

Table refers to hydraulic performances with three pumps running max rpm, friction lost not included  
For technical details see technical catalogue of single SVX electric pump.

g30\_10-22svx-exmT-2p50-en\_a\_th

**GHV30/..33-125SVX BOOSTER SETS SERIES THREE-PHASE  
TABLE OF HYDRAULIC PERFORMANCE**

POMPA TIPO	MOTORE		Q = PORTATA							
			l/min 0	350,0	700,0	1050,0	1400,0	1750,0	2100,0	2400,0
			m <sup>3</sup> /h 0	21,0	42,0	63,0	84,0	105,0	126,0	144,0
H = PREVALENZA TOTALE IN METRI COLONNA ACQUA										
33SVX1	3 x 3	EXM100B14..030B	35,0	34,7	34,3	32,8	28,3	23,9	19,4	15,0
33SVX2	3 x 7,5	EXM132B5..075C	70,1	69,5	68,6	67,1	65,0	59,2	49,6	40,8
33SVX3	3 x 11	EXM160B5..110C	105,1	104,2	102,9	100,7	97,5	86,9	72,7	59,5
33SVX4	3 x 15	EXM160B5..150D	140,1	138,9	137,2	134,4	129,8	118,4	99,3	81,6

POMPA TIPO	MOTORE		Q = PORTATA							
			l/min 0	520,0	1040,0	1560,0	2080,0	2600,0	3120,0	3600,0
			m <sup>3</sup> /h 0	31,2	62,4	93,6	124,8	156,0	187,2	216,0
H = PREVALENZA TOTALE IN METRI COLONNA ACQUA										
46SVX1	3 x 5,5	EXM132B5..055B	40,7	39,4	37,7	35,6	32,9	29,1	21,6	13,6
46SVX2	3 x 11	EXM160B5..110C	79,1	76,8	74,8	72,2	68,6	61,5	47,6	33,9
46SVX3	3 x 15	EXM160B5..150D	118,8	115,1	112,1	108,6	101,5	83,5	63,0	43,0
46SVX4	3 x 18,5	EXM160B5..185D	157,5	152,9	148,9	143,5	123,9	99,7	73,1	48,0

POMPA TIPO	MOTORE		Q = PORTATA							
			l/min 0	670,0	1340,0	2010,0	2680,0	3350,0	4020,0	4650,0
			m <sup>3</sup> /h 0	40,2	80,4	120,6	160,8	201,0	241,2	279,0
H = PREVALENZA TOTALE IN METRI COLONNA ACQUA										
66SVX1	3 x 5,5	EXM132B5..055B	44,4	43,7	36,9	31,1	26,6	22,7	18,4	12,1
66SVX2	3 x 11	EXM160B5..110C	86,5	85,4	72,7	61,9	53,3	45,8	37,8	27,8
66SVX3	3 x 18,5	EXM160B5..185D	128,9	127,6	120,5	103,0	89,0	77,0	65,0	51,1

POMPA TIPO	MOTORE		Q = PORTATA							
			l/min 0	970,0	1940,0	2910,0	3880,0	4850,0	5820,0	6750,0
			m <sup>3</sup> /h 0	58,2	116,4	174,6	232,8	291,0	349,2	405,0
H = PREVALENZA TOTALE IN METRI COLONNA ACQUA										
92SVX1	3 x 7,5	EXM132B5..075C	42,7	39,7	35,6	31,0	26,2	21,1	15,1	7,2
92SVX2	3 x 15	EXM160B5..150D	85,4	79,4	71,6	62,8	53,7	44,2	33,2	19,4
92SVX3	3 x 22	EXM180B5..220D	120,6	112,9	101,9	89,6	76,8	63,4	47,9	28,2

POMPA TIPO	MOTORE		Q = PORTATA							
			l/min 0	1150,0	2300,0	3450,0	4600,0	5750,0	6900,0	8000,0
			m <sup>3</sup> /h 0	69,0	138,0	207,0	276,0	345,0	414,0	480,0
H = PREVALENZA TOTALE IN METRI COLONNA ACQUA										
125SVX1	3 x 7,5	EXM132B5..075C	31,6	29,1	26,2	23,1	19,7	15,9	11,5	6,7
125SVX2	3 x 15	EXM160B5..150D	62,9	59,0	54,3	48,9	43,1	36,8	30,1	23,2
125SVX2	3 x 22	EXM180B5..220D	78,8	73,9	69,7	65,7	59,3	52,4	45,2	37,8

Tabella indica prestazioni idrauliche con due pompe in funzionamento, max rpm, perdite di carico non incluse

g30\_33-125svx-exmT-2p50\_a\_th

Dettagli tecnici vedi catalogo tecnico per elettropompe singole SVX



## GHV BOOSTER SETS SERIES - THREE-PHASE ELECTRICAL DATA TABLE

In the range 3000-3600 rpm the nominal motor power is guaranteed. Above 3600 rpm it isn't possible to work and the motor is automatically limited; below 3000 rpm it works at partial load.

P <sub>N</sub> kW	MOTOR TYPE	IEC SIZE*	Construction Design	SPEED (RPM)** min <sup>-1</sup>	INPUT CURRENT I (A) 380-480 V	DATA RELATED TO THE VOLTAGE OF 400V					IES	
						In *	cosφ	Tn Nm	η % 4/4 3/4 2/4			
3	EXM100B14SV/4.030B	100	B14	3000	6,74-5,18	5,79	0,86	9,55	87,5	87,3	86,2	2
				3600		5,71		7,96	87,8	87,6	85,8	
				4000		5,72		7,16	87,7	87,4	85,5	
4	EXM112B14SV/4.040B	112		3000	7,73-6,42	7,34	0,90	12,7	87,5	88,0	87,5	2
				3600		7,23		10,6	88,5	88,6	87,3	
				4000		7,30		9,55	88,0	88,2	86,6	
5,5	EXM132B5SV/4.055B	132	B5	3000	10,1-8,22	9,51	0,92	17,5	90,0	89,7	88,9	2
				3600		9,63		14,6	89,4	89,5	88,7	
				4000		9,58		13,1	89,5	89,0	87,6	
7,5	EXM132B5SV/4.075C	132		3000	13,7-11,8	13,40	0,85	23,9	90,6	89,7	87,9	2
				3600		14,00		19,9	90,8	90,1	88,4	
				4000		13,50		17,9	89,5	88,6	88,4	
11	EXM160B5SV/4.110C	160	3000	19,8-16,5	18,90	0,93	35	91,0	90,9	90,0	2	
			3600		19,10		29,2	89,7	89,7	88,2		
			4000		19,30		26,3	89,7	89,7	88,7		
15	EXM160B5SV/4.150D	160	3000	27,5-26,6	26,40	0,81	47,8	91,5	91,4	90,5	2	
			3600		29,10		39,8	91,7	91,4	90,5		
			4000		29,10		35,8	91,2	91,1	89,7		
18,5	EXM160B5SV/4.185D	160	3000	33,4-28,0	32,20	0,90	58,9	91,7	91,7	91,2	2	
			3600		32,10		49,1	91,9	91,7	90,9		
			4000		32,10		44,2	91,9	91,7	90,8		
22	EXM180B5SV/4.220D	180	3000	38,8-32,0	37,30	0,93	70	92,4	92,0	91,2	2	
			3600		36,80		58,4	92,6	92,1	91,0		
			4000		36,90		52,7	92,5	91,9	90,5		

\* Rated current absorbed by the group, multiply the value by the total number of pumps

GHV\_SV-XM\_mott-en\_a\_te

\*\* The indicated rotational speed are representing the upper and lower limits of the rated power operational speed range.

Note. **IES** refers to the efficiency class for frequency converter + motor systems (known as power transmission systems-PDS) with power between 0.12 kW and 1000 kW and between 100 V and 1000 V, according to the standard **EN 50598-2:2014**.

### GHV BOOSTER SETS SERIES 10-22SVX, BOOSTER AVAILABLE VERSIONS

PUMP		BOOSTER SET					
TYPE	kW	GHV10		GHV20		GHV30	
		PUMP VERSION					
		F	R	F	R	F	R
10SVX06	3	●	-	●	●	●	●
10SVX08	4	●	-	●	●	●	●
15SVX02Z3	3	-	-	-	●	-	●
15SVX02	3	●	-	●	-	●	-
15SVX03Z2	4	-	-	-	●	-	●
15SVX03	4	●	-	●	-	●	-
15SVX05	5,5	●	-	●	●	●	●
15SVX07	7,5	●	-	●	●	●	●
22SVX02Z3	3	-	-	-	●	-	●
22SVX02	3	●	-	●	-	●	-
22SVX03Z2	4	-	-	-	●	-	●
22SVX03	4	●	-	●	-	●	-
22SVX04Z1	5,5	-	-	-	●	-	●
22SVX04	5,5	●	-	●	-	●	-
22SVX05	7,5	●	-	●	●	●	●
22SVX07	11	●	-	●	●	●	●

GHV-10\_22SVX-2p50-en\_cn\_a\_tm

### GHV BOOSTER SETS SERIES 33-125SVX, BOOSTER AVAILABLE VERSIONS

PUMP (*)		BOOSTER SET					
TIPO	kW	GHV10		GHV20		GHV30	
		STANDARD	../V9	STANDARD	../V9	STANDARD	../V9
33SVX01	3	●	-	●	●	●	●
33SVX02	7,5	●	-	●	●	●	●
33SVX03	11	●	-	●	●	●	●
33SVX04	15	●	-	●	●	●	●
46SVX01	5,5	●	-	●	●	●	●
46SVX02	11	●	-	●	●	●	●
46SVX03	15	●	-	●	●	●	●
46SVX04	18,5	●	-	●	●	●	●
66SVX01	5,5	●	-	●	●	●	●
66SVX02	11	●	-	●	●	●	●
66SVX03	18,5	●	-	●	●	●	●
92SVX01	7,5	●	-	●	●	●	●
92SVX02	15	●	-	●	●	●	●
92SVX03	22	●	-	●	●	●	●
125SVX01	7,5	●	-	●	●	●	●
125SVX02	15	●	-	●	●	●	●
125SVX02	22	●	-	●	●	●	●

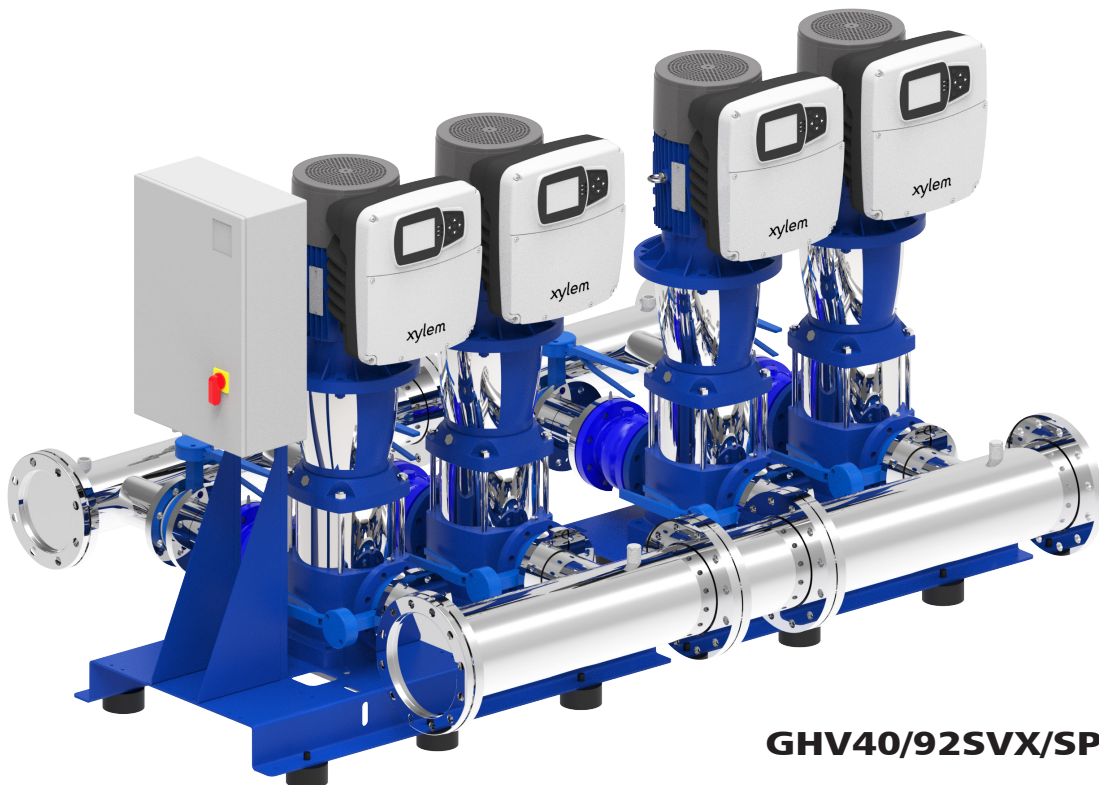
\* G, Standard pump version

GHV-33\_125SVX-2p50-en\_cn\_a\_tm

**GHV BOOSTER SET SERIES  
SPECIAL SETS**



**GHV30/33SVX/SPECIAL**



**GHV40/92SVX/SPECIAL**

**GHV BOOSTER SET SERIES  
ELECTRIC PUMP RANGE AND CHARACTERISTICS**

The standard range of GHV series variable-speed booster sets includes models with 1 to 3 e-SVX pumps with hydrovar X+ in different configurations, to adapt to the specific needs of each application. For other models refer to your usual sales representative.



**GHV10 SERIES**

Variable speed sets with hydrovar X+ frequency converter and one multistage vertical pump with power up to 22 kW.

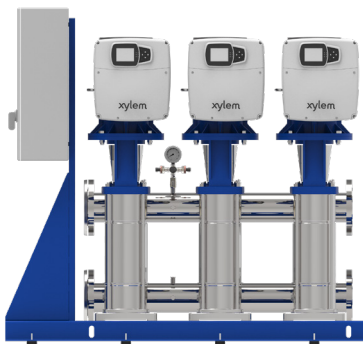
**Head** up to 160 m.  
**Flow rate** up to 160 m<sup>3</sup>/h.



**GHV20 SERIES**

Variable speed sets with hydrovar X+ frequency converter and two multistage vertical pumps with power up to 22 kW.

**Head** up to 160 m.  
**Flow rate** up to 320 m<sup>3</sup>/h.



**GHV30 SERIES**

Variable speed sets with hydrovar X+ frequency converter and three multistage vertical pumps with power up to 22 kW.

**Head** up to 160 m.  
**Flow rate** up to 480 m<sup>3</sup>/h.

## Booster sets

**MARKET SECTORS**  
RESIDENTIAL-CIVIL, INDUSTRIAL

### APPLICATIONS

- Water network supply in housing complexes, offices, hotels, shopping centers, industrial plants.
- Supply of water networks for agricultural applications (e.g. irrigation).

## GHV10 SERIES

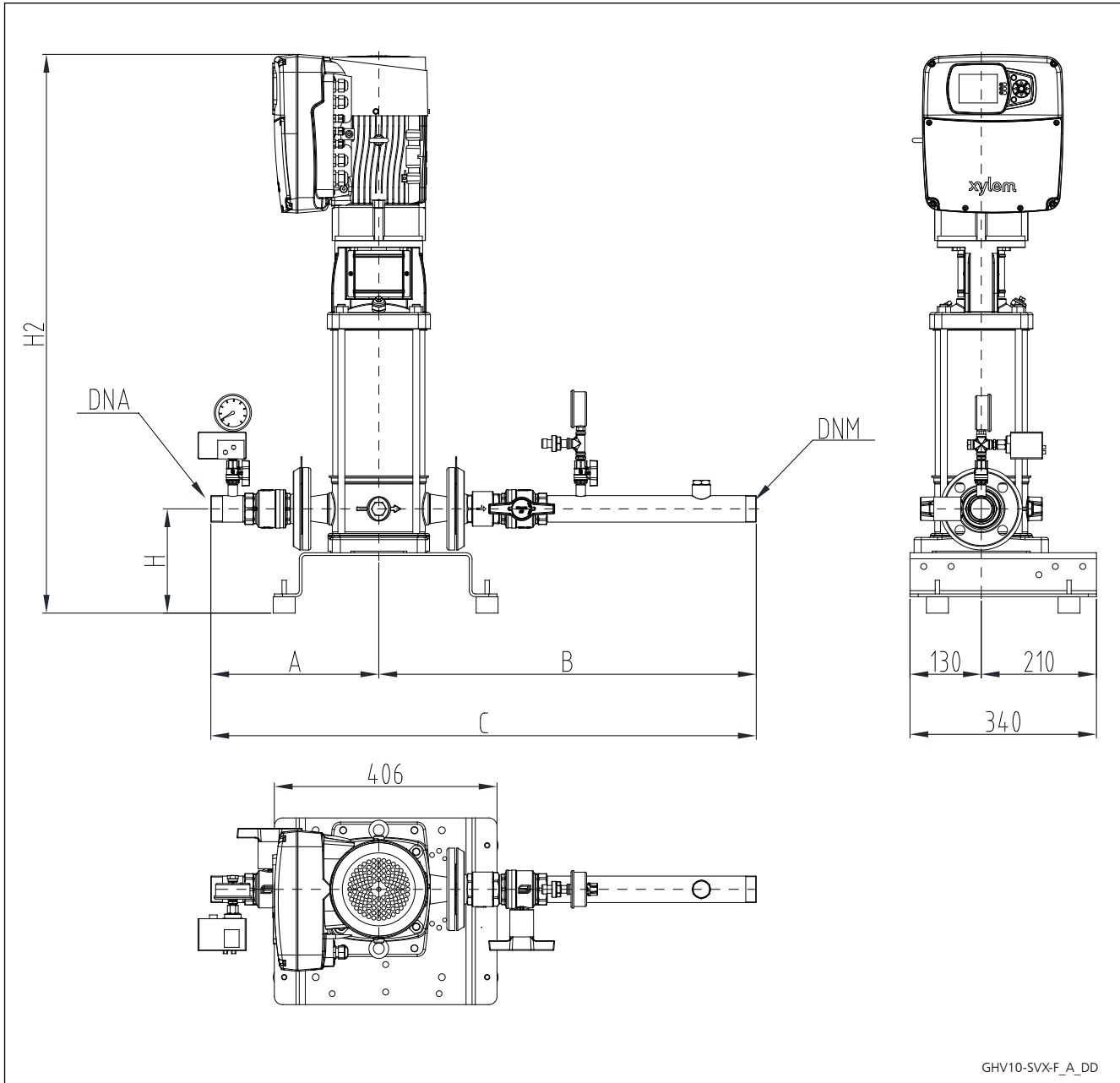


### SPECIFICATIONS

- **Flow rate**  
up to 160 m<sup>3</sup>/h.
- **Head**  
up to 160 m.
- **Frequency** 50Hz
- **e-SVX** vertical axis electric pump
- **hydrovar X+** frequency converter coupled with synchronous motor
- **Protection class IP55** for:  
- eSVX electric pump
- Maximum operating **pressure**:  
16 bar.
- Maximum liquid **temperature**:  
max +60°C.
- Maximum electric pump **power**:  
1 x 22 kW.
- **Progressive** motor start.

Hydraulics components of single pump booster set are also available as kit (KIT IDR G/SVX..).

**GHV series booster sets with e-SV are certified for use with drinking water**

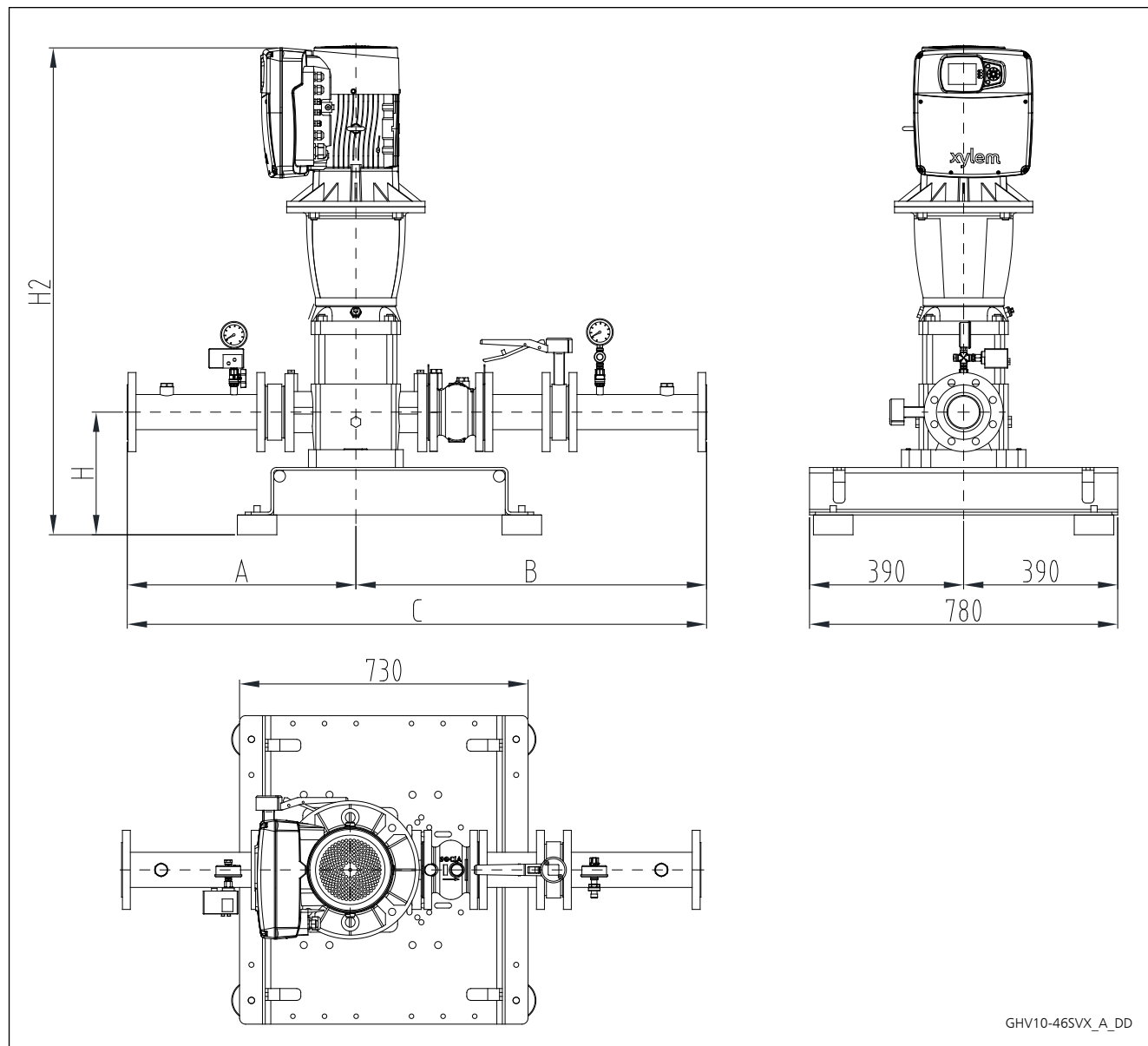
**SET OF 1 PUMP SV..F SERIES  
THREE-PHASE POWER SUPPLY GHV10.../4**


GHV 10	DNA	DNM	A	B	C	H	H2
10SVX06F030	R1"1/2	R1"1/2	306	688	994	190	954
10SVX08F040	R1"1/2	R1"1/2	306	688	994	190	1018
15SVX02F030	R 2"	R 2"	345	738	1084	200	868
15SVX03F040	R 2"	R 2"	345	738	1084	200	916
15SVX05F055	R 2"	R 2"	345	738	1084	200	1089
15SVX07F075	R 2"	R 2"	345	738	1084	200	1227
22SVX02F030	R 2"	R 2"	345	738	1084	200	868
22SVX03F040	R 2"	R 2"	345	738	1084	200	916
22SVX04F055	R 2"	R 2"	345	738	1084	200	1041
22SVX05F075	R 2"	R 2"	345	738	1084	200	1131
22SVX07F110	R 2"	R 2"	345	738	1084	200	1270

 Dimensions in mm. Tolerance  $\pm 10$  mm.

ghv10\_svx-f-emea\_a\_td

**SET OF 1 PUMP SV..G SERIES  
THREE-PHASE POWER SUPPLY GHV10.../4**



GHV 10	DNA	DNM	A	B	C	H	H2
33SVX01G030	DN65	DN65	556	840	1396	275	998
33SVX02G075	DN65	DN65	556	840	1396	275	1145
33SVX03G110	DN65	DN65	556	840	1396	275	1268
33SVX04G150	DN65	DN65	556	840	1396	275	1419
46SVX01G055	DN80	DN80	578	888	1466	310	1068
46SVX02G110	DN80	DN80	578	888	1466	310	1233
46SVX03G150	DN80	DN80	578	888	1466	310	1384
46SVX04G185	DN80	DN80	578	888	1466	310	1459
66SVX01G055	DN100	DN100	584	929	1513	310	1093
66SVX02G110	DN100	DN100	584	929	1513	310	1273
66SVX03G185	DN100	DN100	584	929	1513	310	1439
92SVX01G075	DN100	DN100	584	929	1513	310	1135
92SVX02G150	DN100	DN100	584	929	1513	310	1349
92SVX03G220	DN100	DN100	584	929	1513	310	1439
125SVX01G075	DN125	DN125	646	1020	1666	330	1254
125SVX02G150	DN125	DN125	646	1020	1666	330	1528
125SVX02G220	DN125	DN125	646	1020	1666	330	1528

Dimensions in mm. Tolerance  $\pm 10$  mm.

ghv10\_46svx-f-emea\_a\_td

## Booster sets

**MARKET SECTORS**  
RESIDENTIAL-CIVIL, INDUSTRIAL

### APPLICATIONS

- Water network supply in housing complexes, offices, hotels, shopping centers, industrial plants.
- Supply of water networks for agricultural applications (e.g. irrigation).

## GHV20 SERIES



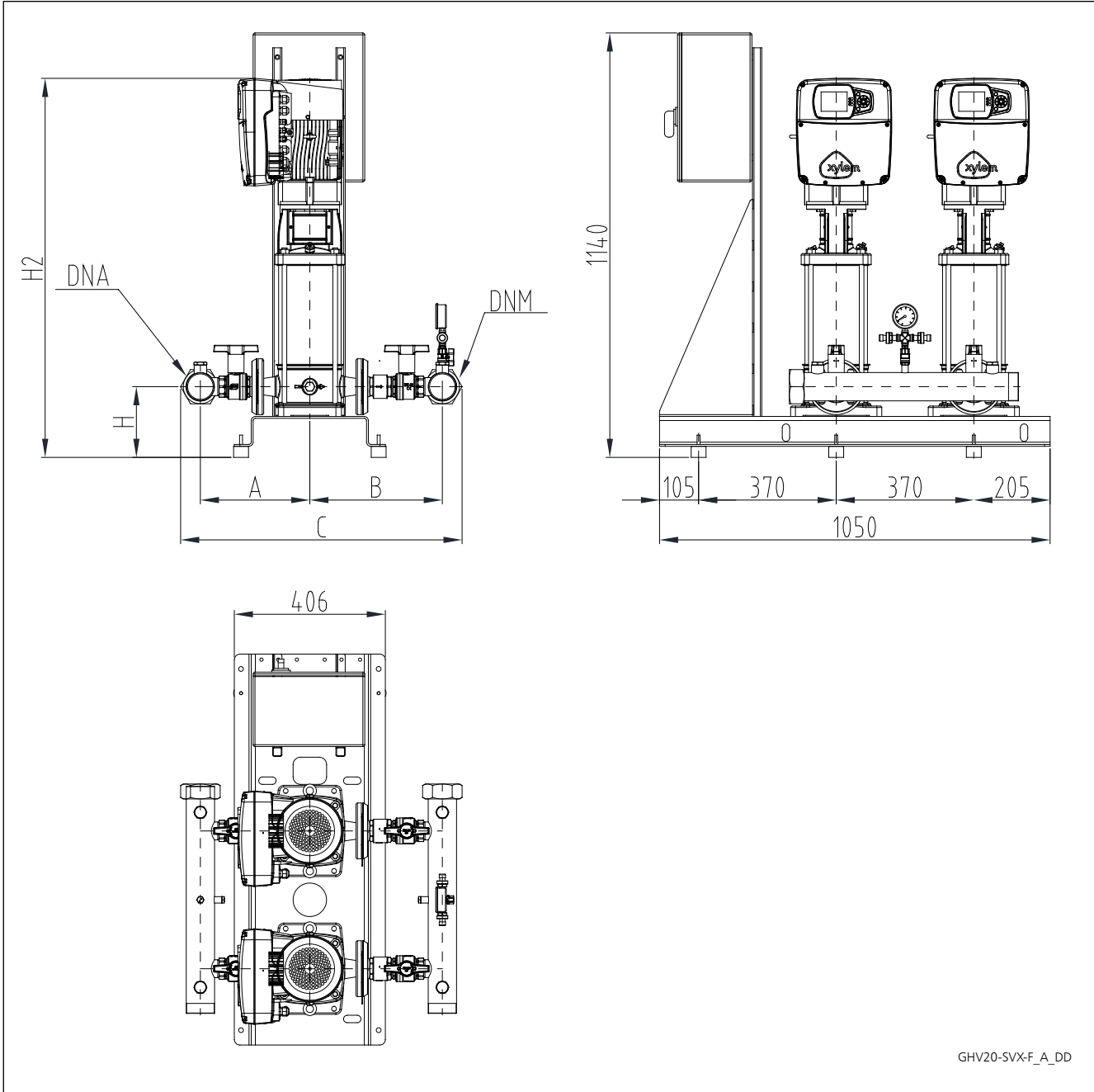
### SPECIFICATIONS

- **Flow rate**  
up to 320 m<sup>3</sup>/h.
- **Head**  
up to 160 m.
- **Frequency** 50Hz
- **e-SVX** vertical axis electric pump
- **hydrovar X+** frequency converter coupled with synchronous motor
- **Protection class IP55** for:
  - electrical control panel
  - e-SVX electric pump
- Maximum operating **pressure**:  
16 bar.
- Maximum liquid **temperature**:  
max +60°C.
- Maximum electric pump **power**:  
2 x 22 kW.
- **Progressive** motor start.

GHV series booster sets with e-SV are certified for use with drinking water



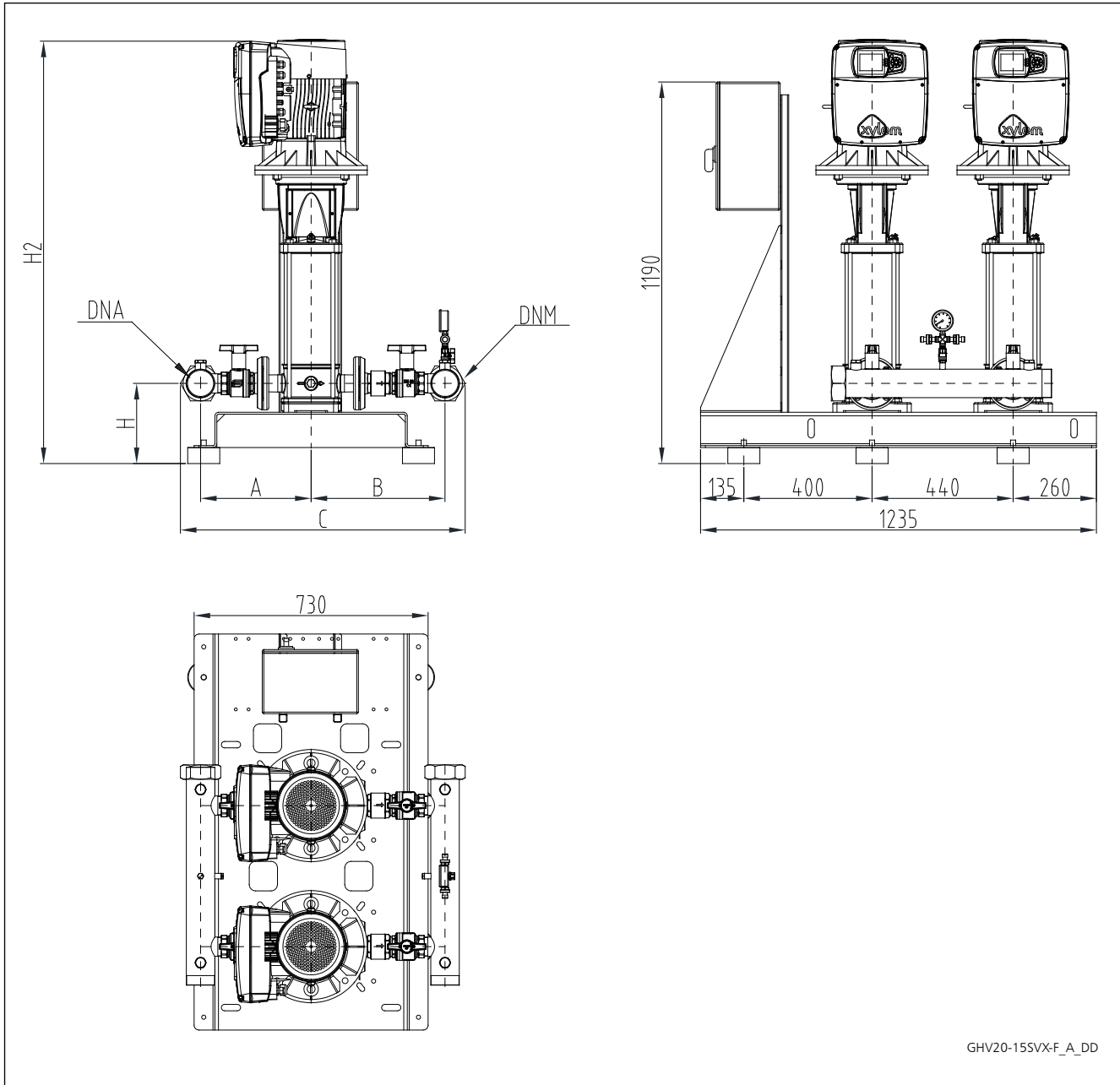
**SET OF 2 PUMPS SV..F SERIES  
THREE-PHASE POWER SUPPLY (GHV20.../4)**



GHV 20	DNA	DNM	A	B	C	H	H2
10SVX06F030	R2"1/2	R2"1/2	294	356	757	190	954
10SVX08F040	R2"1/2	R2"1/2	294	356	757	190	1018
15SVX02F030	R 3"	R 3"	345	418	888	200	868
15SVX03F040	R 3"	R 3"	345	418	888	200	916
15SVX05F055	R 3"	R 3"	345	418	888	200	1089
15SVX07F075	R 3"	R 3"	345	418	888	200	1227
22SVX02F030	R 3"	R 3"	345	418	888	200	868
22SVX03F040	R 3"	R 3"	345	418	888	200	916
22SVX04F055	R 3"	R 3"	345	418	888	200	1041
22SVX05F075	R 3"	R 3"	345	418	888	200	1131

Dimensions in mm. Tolerance  $\pm 10$  mm.

ghv20\_svx-f\_emea\_a\_td

**SET OF 2 PUMPS SV..F SERIES  
THREE-PHASE POWER SUPPLY (GHV20.../4)**


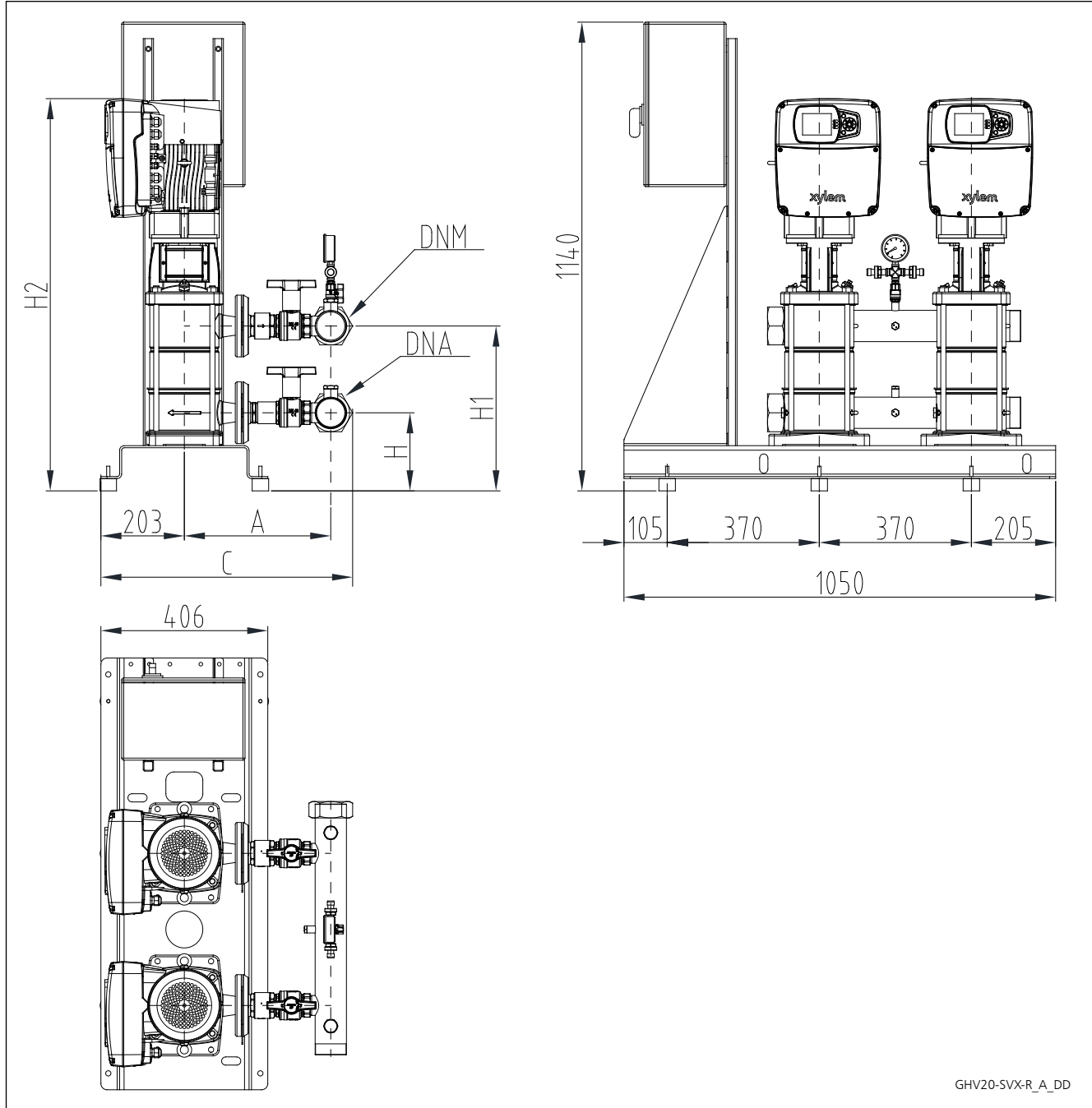
GHV20-15SVX-F\_A\_DD

GHV 20	DNA	DNM	A	B	C	H	H2
22SVX07F110	R 3"	R 3"	345	418	888	250	1320

 Dimensions in mm. Tolerance  $\pm 10$  mm.

ghv20\_15svx-f-emea\_a\_td

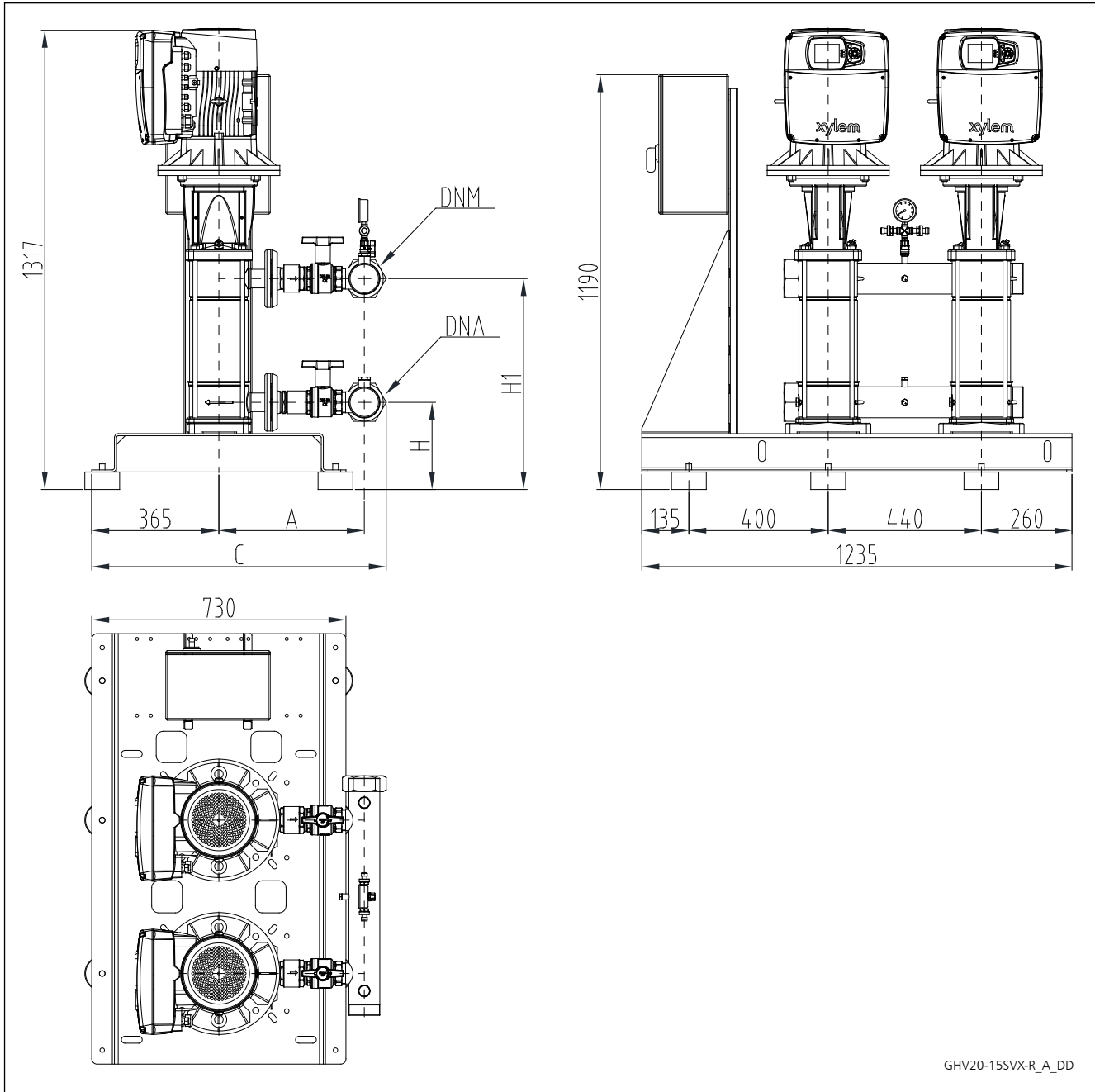
**SET OF 2 PUMPS SV..R SERIES  
THREE-PHASE POWER SUPPLY (GHV20.../4)**



GHV 20	DNA	DNM	A	C	H	H1	H2
10SVX06R030	R2"1/2	R2"1/2	356	612	190	401	954
10SVX08R040	R2"1/2	R2"1/2	356	612	190	465	1018
15SVX02Z3R030	R 3"	R 3"	418	621	200	459	1089
15SVX03Z2R040	R 3"	R 3"	418	621	200	459	1089
15SVX05R055	R 3"	R 3"	418	621	200	459	1089
15SVX07R075	R 3"	R 3"	418	621	200	555	1227
22SVX02Z3R030	R 3"	R 3"	418	621	200	459	1131
22SVX03Z2R040	R 3"	R 3"	418	621	200	459	1131
22SVX04Z1R055	R 3"	R 3"	418	621	200	459	1131
22SVX05R075	R 3"	R 3"	418	621	200	459	1131

Dimensions in mm. Tolerance  $\pm 10$  mm.

ghv20\_svx-r-emea\_a\_td

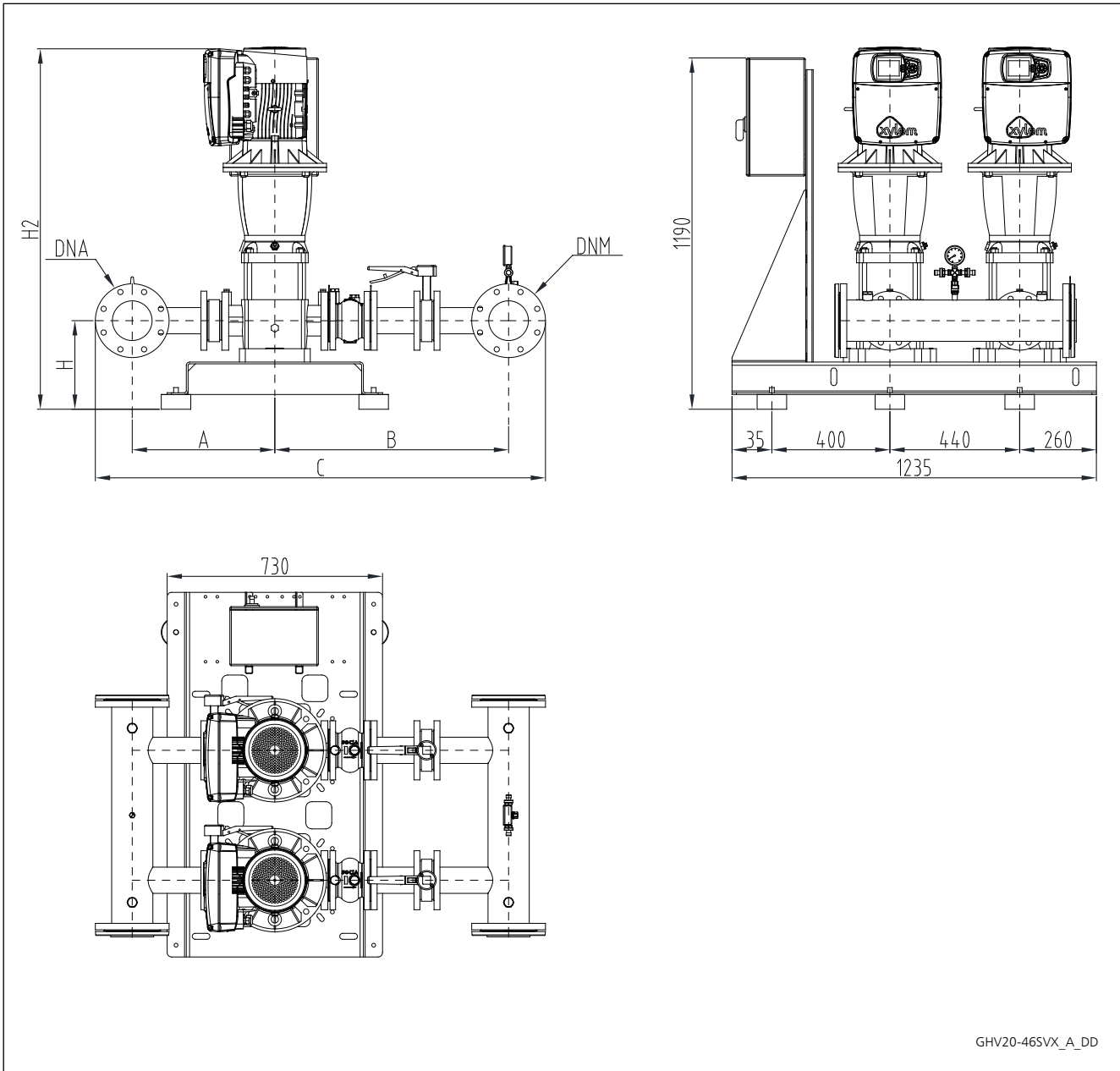
**SET OF 2 PUMPS SV..R SERIES  
THREE-PHASE POWER SUPPLY (GHV20.../4)**


GHV 20	DNA	DNM	A	C	H	H1	H2
22SVX07R110	R 3"	R 3"	418	847	250	605	1320

 Dimensions in mm. Tolerance  $\pm 10$  mm.

ghv20\_15svx-r-emea\_a\_td

**SET OF 2 PUMPS SV..G SERIES  
THREE-PHASE POWER SUPPLY (GHV20.../4)**



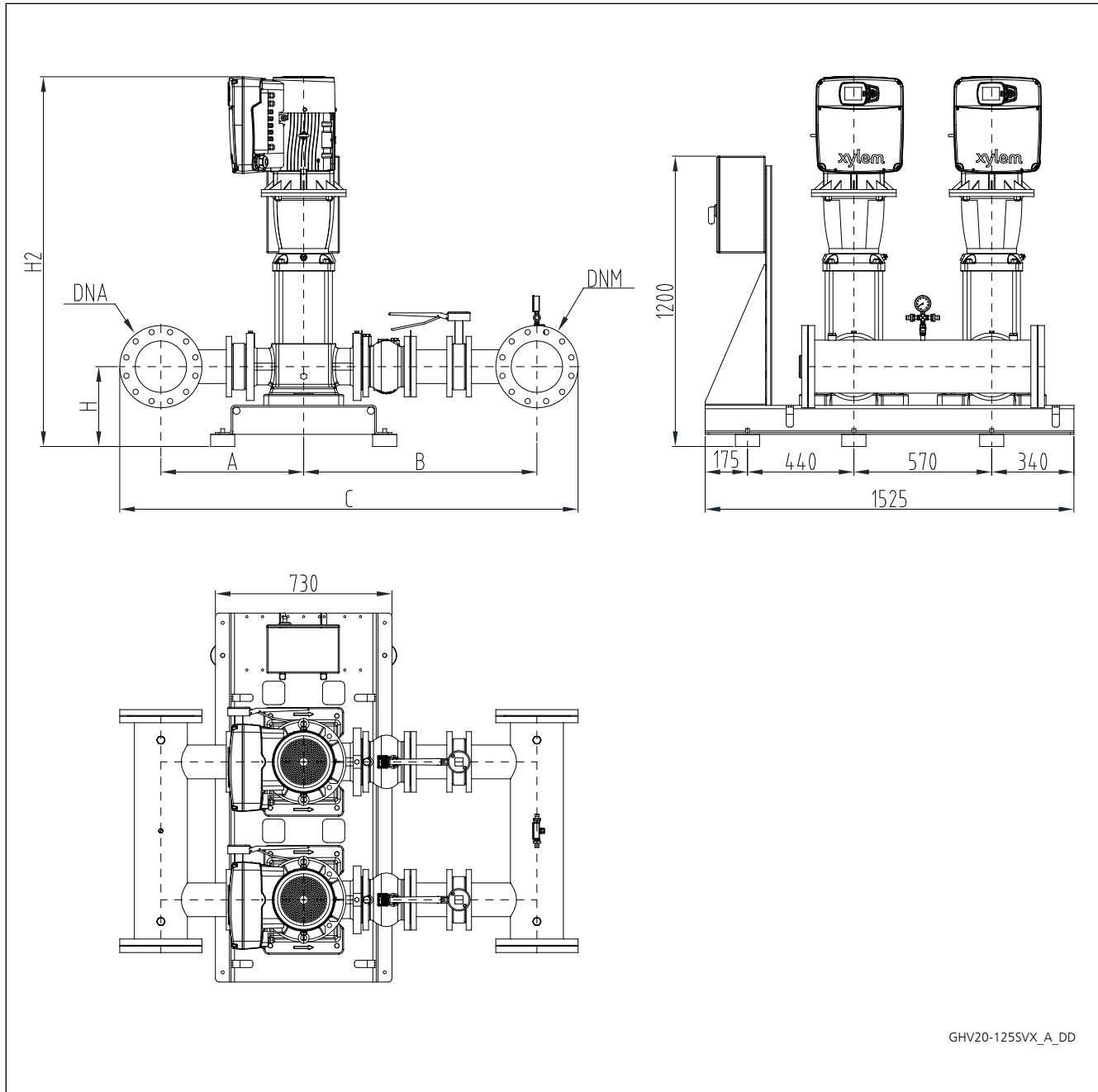
GHV20-46SVX\_A\_DD

GHV 20	DNA	DNM	A	B	C	H	H2
33SVX01G030	DN100	DN100	448	732	1400	265	988
33SVX02G075	DN100	DN100	448	732	1400	265	1135
33SVX03G110	DN100	DN100	448	732	1400	265	1258
33SVX04G150	DN100	DN100	448	732	1400	265	1409
46SVX01G055	DN125	DN125	483	792	1526	300	1058
46SVX02G110	DN125	DN125	483	792	1526	300	1223
46SVX03G150	DN125	DN125	483	792	1526	300	1374
46SVX04G185	DN125	DN125	483	792	1526	300	1449
66SVX01G055	DN150	DN125	504	833	1605	300	1083
66SVX02G110	DN150	DN125	504	833	1605	300	1263
66SVX03G185	DN150	DN125	504	833	1605	300	1429
92SVX01G075	DN200	DN150	529	848	1689	300	1125
92SVX02G150	DN200	DN150	529	848	1689	300	1339
92SVX03G220	DN200	DN150	529	848	1689	300	1429

Dimensions in mm. Tolerance  $\pm 10$  mm.

ghv20\_46svx-emea\_a\_td

**SET OF 2 PUMPS SV..G SERIES  
THREE-PHASE POWER SUPPLY (GHV20.../4)**



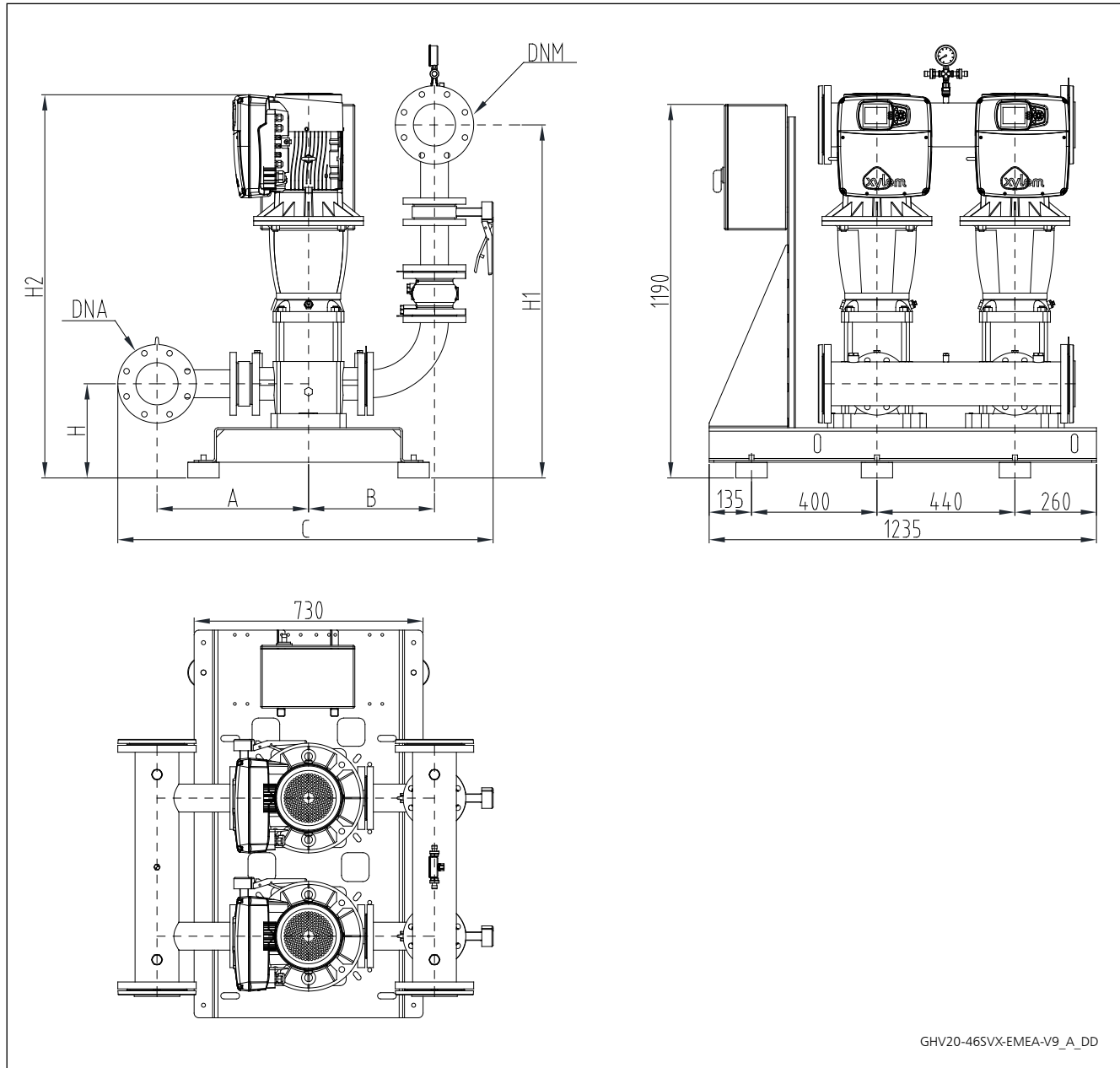
GHV20-125SVX\_A\_DD

GHV 20	DNA	DNM	A	B	C	H	H2
125SVX01G075	DN200	DN200	591	965	1895	330	1254
125SVX02G150	DN200	DN200	591	965	1895	330	1528
125SVX02G220	DN200	DN200	591	965	1895	330	1528

Dimensions in mm. Tolerance  $\pm 10$  mm.

ghv20\_125svx-emea\_a\_td

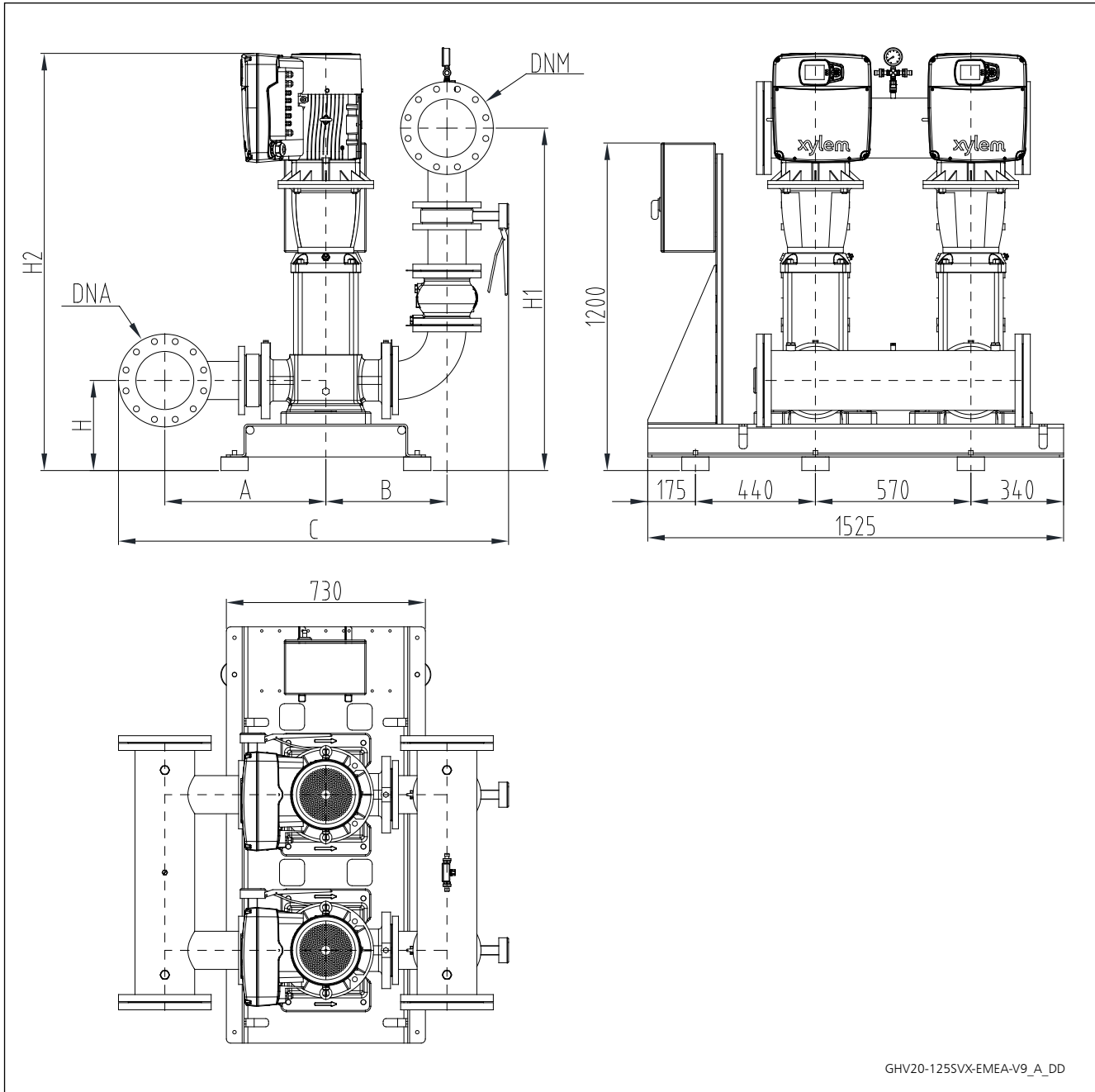
**SET OF 2 PUMPS SV..G SERIES - V9 OPTION  
THREE-PHASE POWER SUPPLY (GHV20.../4)**



GHV 20	DNA	DNM	A	B	C	H	H1	H2
33SVX01G030	DN100	DN100	448	349	1088	265	1022	988
33SVX02G075	DN100	DN100	448	349	1088	265	1022	1135
33SVX03G110	DN100	DN100	448	349	1088	265	1022	1258
33SVX04G150	DN100	DN100	448	349	1088	265	1022	1409
46SVX01G055	DN125	DN125	483	402	1197	300	1125	1058
46SVX02G110	DN125	DN125	483	402	1197	300	1125	1223
46SVX03G150	DN125	DN125	483	402	1197	300	1125	1374
46SVX04G185	DN125	DN125	483	402	1197	300	1125	1449
66SVX01G055	DN150	DN125	504	349	1206	300	1113	1083
66SVX02G110	DN150	DN125	504	349	1206	300	1113	1263
66SVX03G185	DN150	DN125	504	349	1206	300	1113	1429
92SVX01G075	DN200	DN150	529	349	1259	300	1127	1125
92SVX02G150	DN200	DN150	529	349	1259	300	1127	1339
92SVX03G220	DN200	DN150	529	349	1259	300	1127	1429

Dimensions in mm. Tolerance  $\pm 10$  mm.

ghv20\_46svx-emea-v9\_a\_td

**SET OF 2 PUMPS SV..G SERIES - V9 OPTION  
THREE-PHASE POWER SUPPLY (GHV20.../4)**


GHV20-125SVX-EMEA-V9\_A\_DD

GHV 20	DNA	DNM	A	B	C	H	H1	H2
125SVX01G075	DN200	DN200	591	444	1431	330	1255	1254
125SVX02G150	DN200	DN200	591	444	1431	330	1255	1528
125SVX02G220	DN200	DN200	591	444	1431	330	1255	1528

 Dimensions in mm. Tolerance  $\pm 10$  mm.

ghv20\_125svx-emea-v9\_a\_td



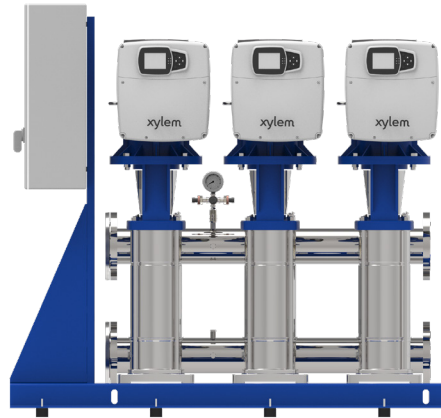
## Booster sets

**MARKET SECTORS**  
RESIDENTIAL-CIVIL, INDUSTRIAL

### APPLICATIONS

- Water network supply in housing complexes, offices, hotels, shopping centers, industrial plants.
- Supply of water networks for agricultural applications (e.g. irrigation)

## GHV30 SERIES

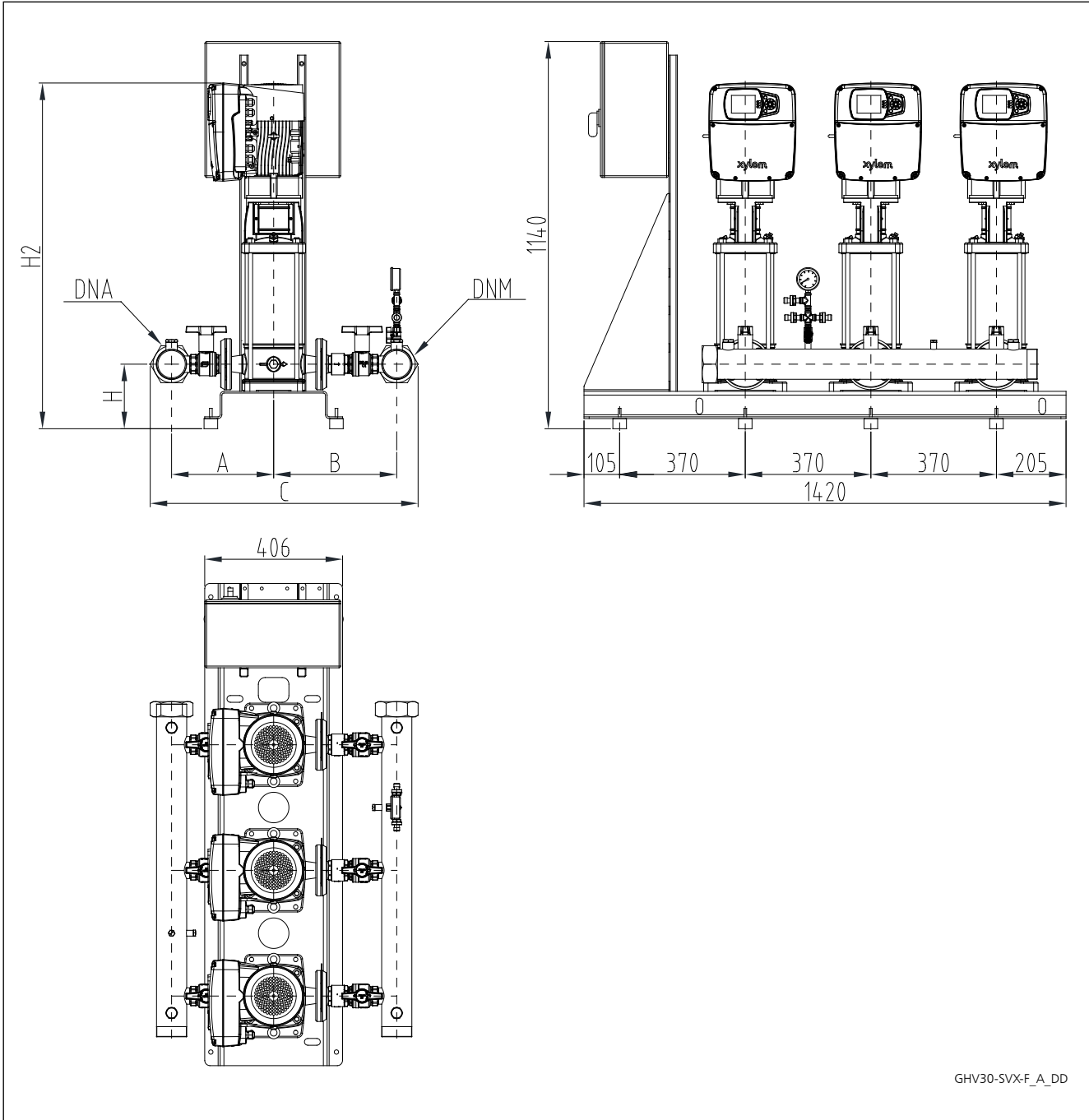


### SPECIFICATIONS

- **Flow rate**  
up to 480 m<sup>3</sup>/h.
- **Head**  
up to 160 m.
- **Frequency** 50Hz
- **e-SVX** vertical axis electric pump
- **hydrovar X+** frequency converter coupled with synchronous motor
- **Protection class IP55** for:
  - electrical control panel
  - e-SVX electric pump
- Maximum operating **pressure**:  
16 bar.
- Maximum liquid **temperature**:  
max +60°C.
- Maximum electric pump **power**:  
3 x 22 kW.
- **Progressive** motor start.

GHV series booster sets with e-SV are certified for use with drinking water

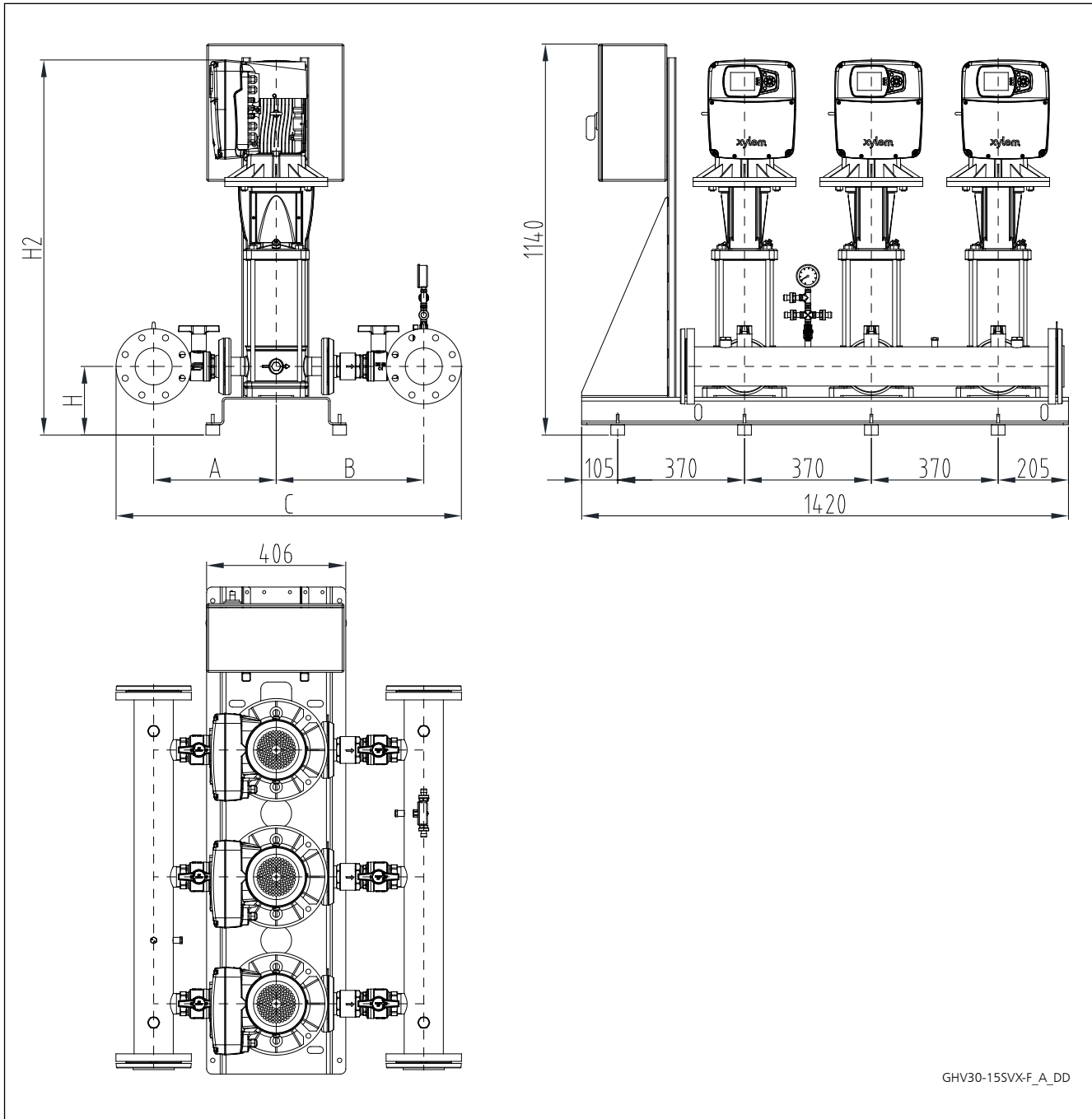
**SET OF 3 PUMPS SV..F SERIES  
THREE-PHASE POWER SUPPLY (GHV30.../4)**



GHV 30	DNA	DNM	A	B	C	H	H2
10SVX06F030	R 3"	R 3"	301	363	789	190	954
10SVX08F040	R 3"	R 3"	301	363	789	190	1018

Dimensions in mm. Tolerance  $\pm 10$  mm.

ghv30\_svx-f-emea\_a\_td

**SET OF 3 PUMPS SV..F SERIES  
THREE-PHASE POWER SUPPLY (GHV30.../4)**


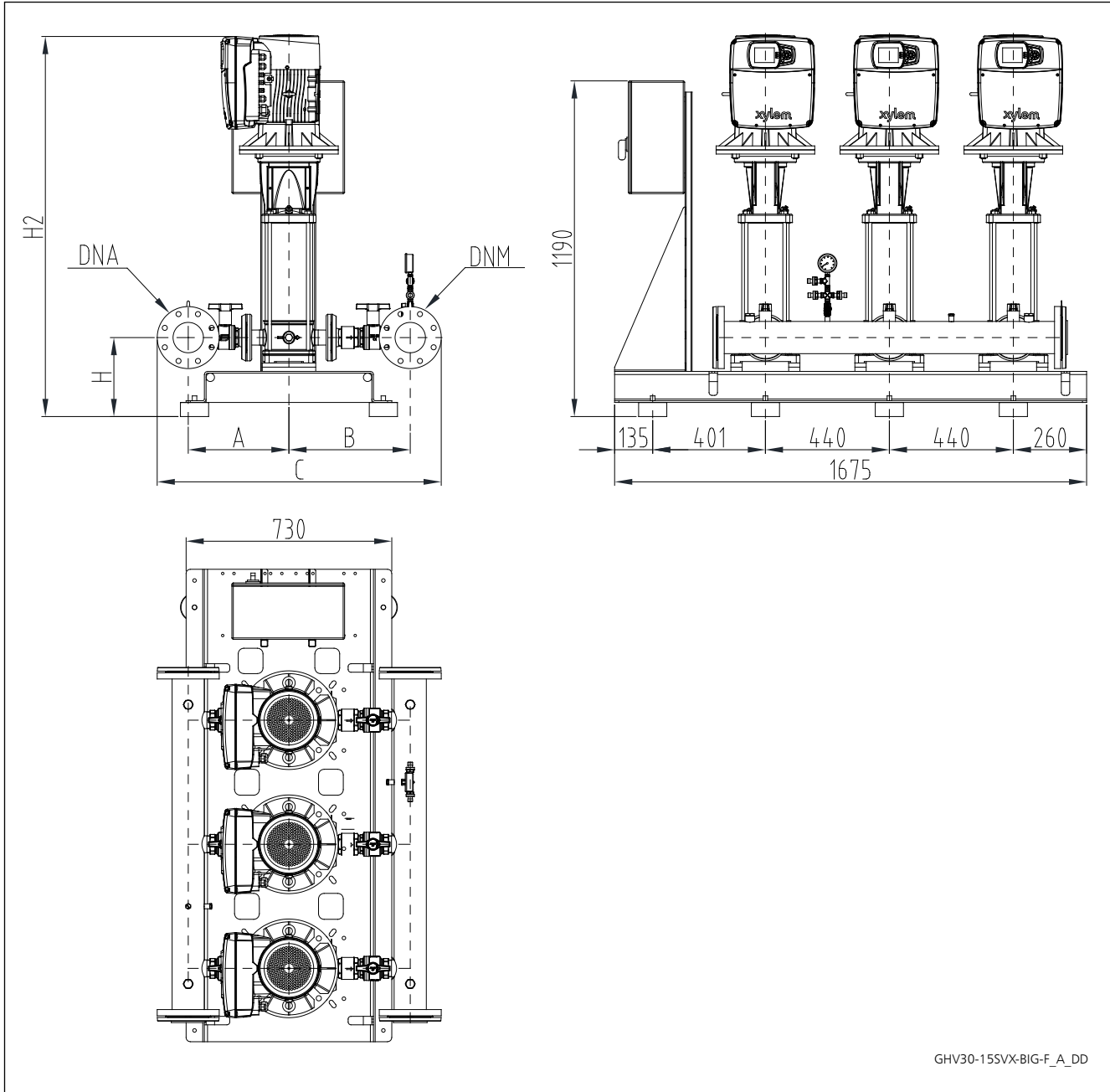
GHV30-15SVX-F\_A\_DD

GHV 30	DNA	DNM	A	B	C	H	H2
15SVX02F030	DN100	DN100	357	430	1008	200	868
15SVX03F040	DN100	DN100	357	430	1008	200	916
15SVX05F055	DN100	DN100	357	430	1008	200	1089
15SVX07F075	DN100	DN100	357	430	1008	200	1227
22SVX02F030	DN100	DN100	357	430	1008	200	868
22SVX03F040	DN100	DN100	357	430	1008	200	916
22SVX04F055	DN100	DN100	357	430	1008	200	1041
22SVX05F075	DN100	DN100	357	430	1008	200	1131

 Dimensions in mm. Tolerance  $\pm 10$  mm.

ghv30\_15svx-f-emea\_a\_td

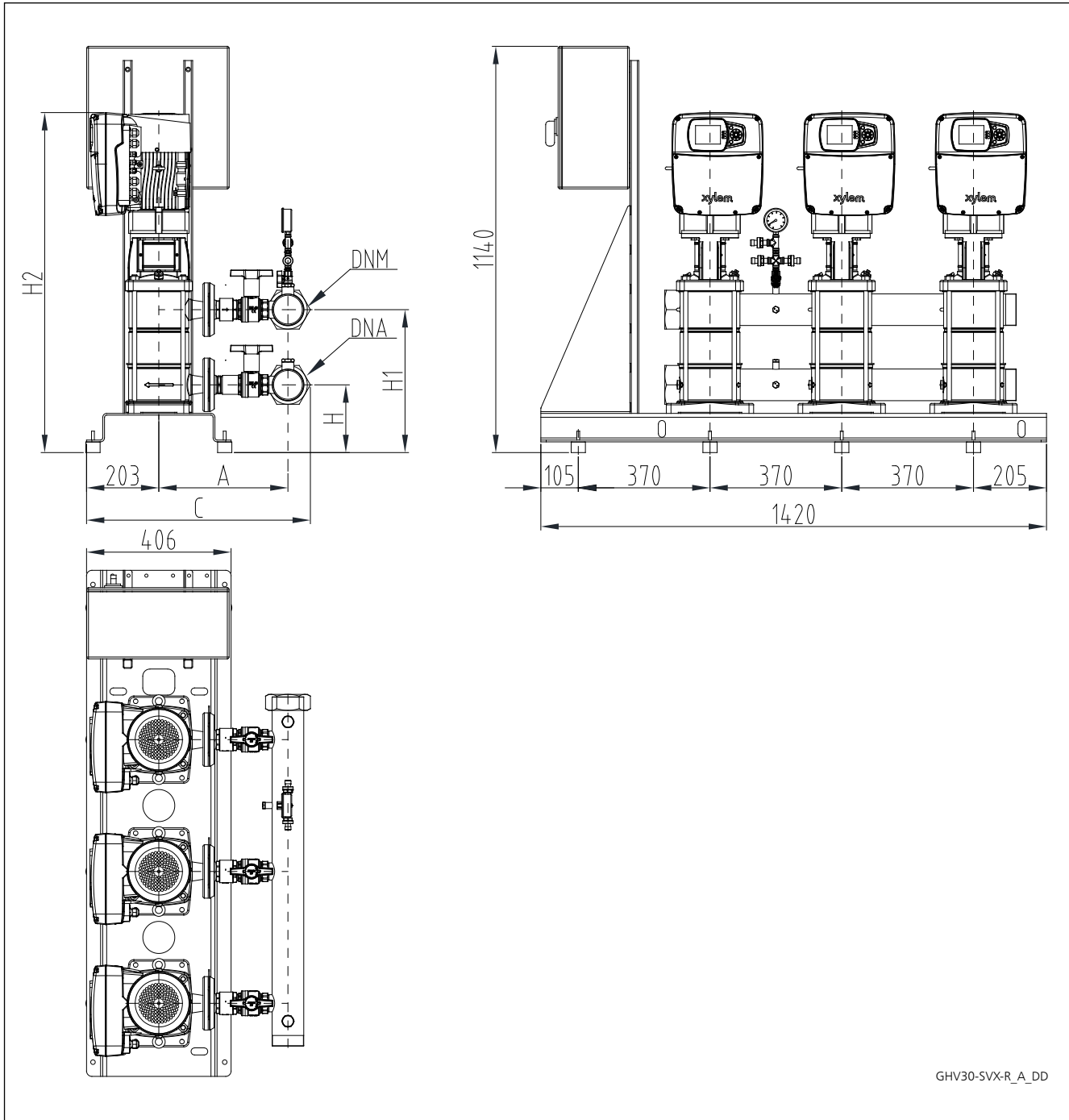
**SET OF 3 PUMPS SV..F SERIES  
THREE-PHASE POWER SUPPLY (GHV30.../4)**



GHV 30	DNA	DNM	A	B	C	H	H2
22SVX07F110	DN100	DN100	357	430	1008	280	1350

Dimensions in mm. Tolerance  $\pm 10$  mm.

ghv30\_15svx-big-f-emea\_a\_td

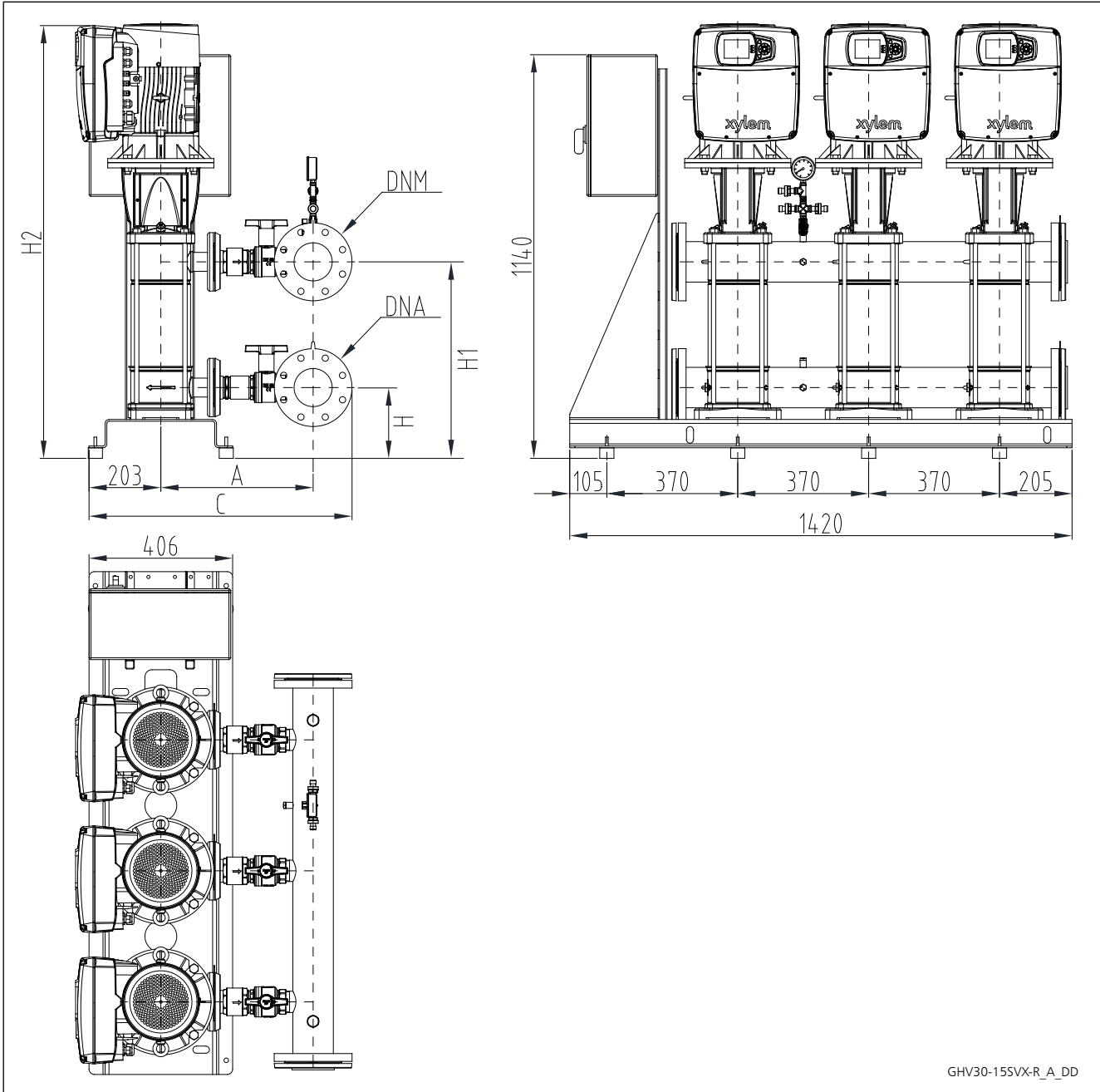
**SET OF 3 PUMPS SV..R SERIES  
THREE-PHASE POWER SUPPLY (GHV30.../4)**


GHV 30	DNA	DNM	A	C	H	H1	H2
10SVX06R030	R 3"	R 3"	363	629	190	401	954
10SVX08R040	R 3"	R 3"	363	629	190	465	1018

 Dimensions in mm. Tolerance  $\pm 10$  mm.

ghv30\_svx-r-emea\_a\_td

**SET OF 3 PUMPS SV..R SERIES  
THREE-PHASE POWER SUPPLY (GHV30.../4)**

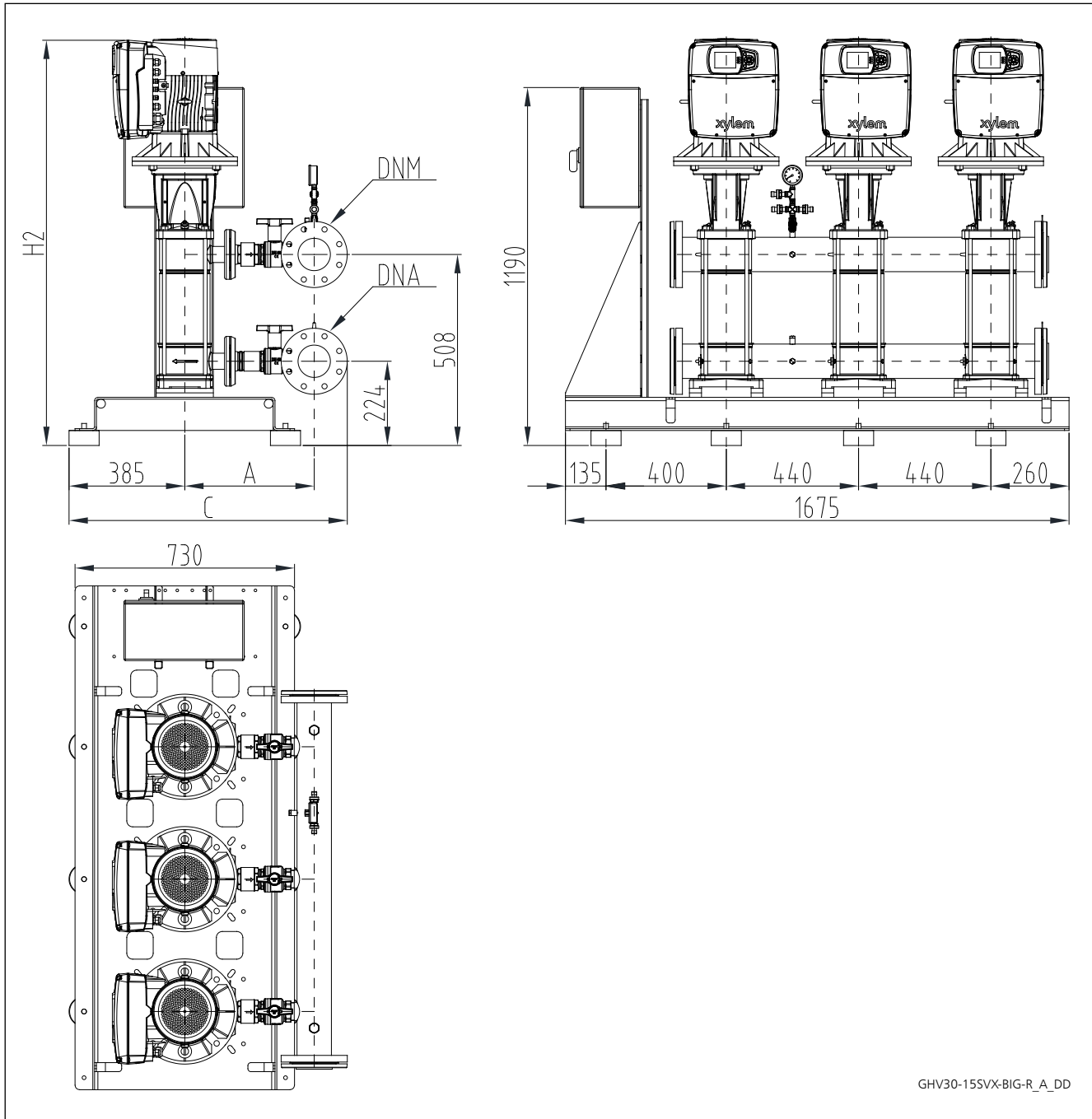


GHV 30	DNA	DNM	A	C	H	H1	H2
15SVX02Z3R030	DN100	DN100	430	743	200	459	1089
15SVX03Z2R040	DN100	DN100	430	743	200	459	1089
15SVX05R055	DN100	DN100	430	743	200	459	1089
15SVX07R075	DN100	DN100	430	743	200	555	1227
22SVX02Z3R030	DN100	DN100	430	743	200	459	1131
22SVX03Z2R040	DN100	DN100	430	743	200	459	1131
22SVX04Z1R055	DN100	DN100	430	743	200	459	1131
22SVX05R075	DN100	DN100	430	743	200	459	1131

Dimensions in mm. Tolerance  $\pm 10$  mm.

ghv30\_15svx-r-emea\_a\_td

**SET OF 3 PUMPS SV..R SERIES  
THREE-PHASE POWER SUPPLY (GHV30.../4)**

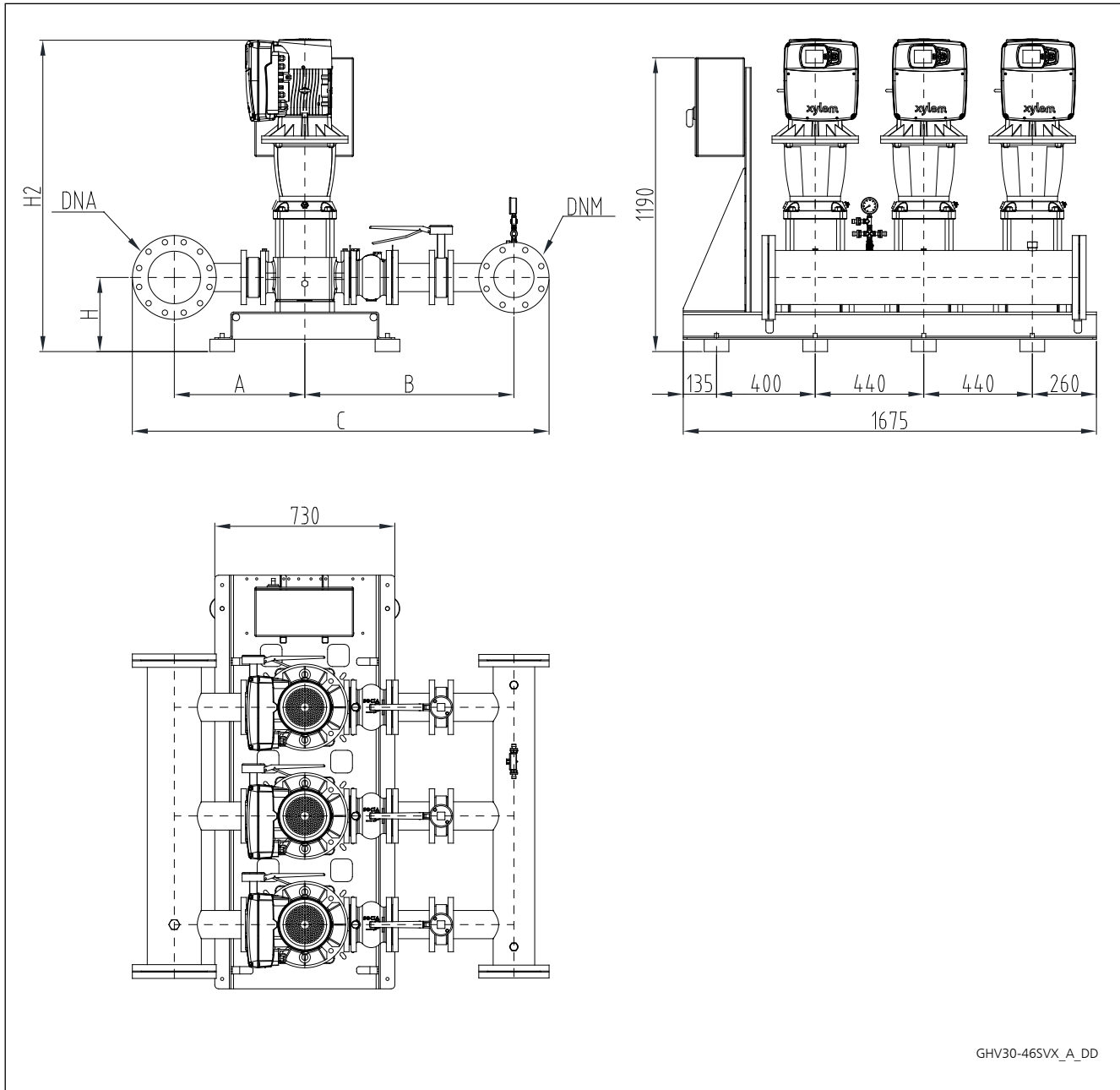


GHV 30	DNA	DNM	A	C	H	H1	H2
22SVX07R110	DN100	DN100	430	905	280	635	1350

Dimensions in mm. Tolerance  $\pm 10$  mm.

ghv30\_15svx-big-r-emea\_a\_td

**SET OF 3 PUMPS SV..G SERIES  
THREE-PHASE POWER SUPPLY (GHV30.../4)**



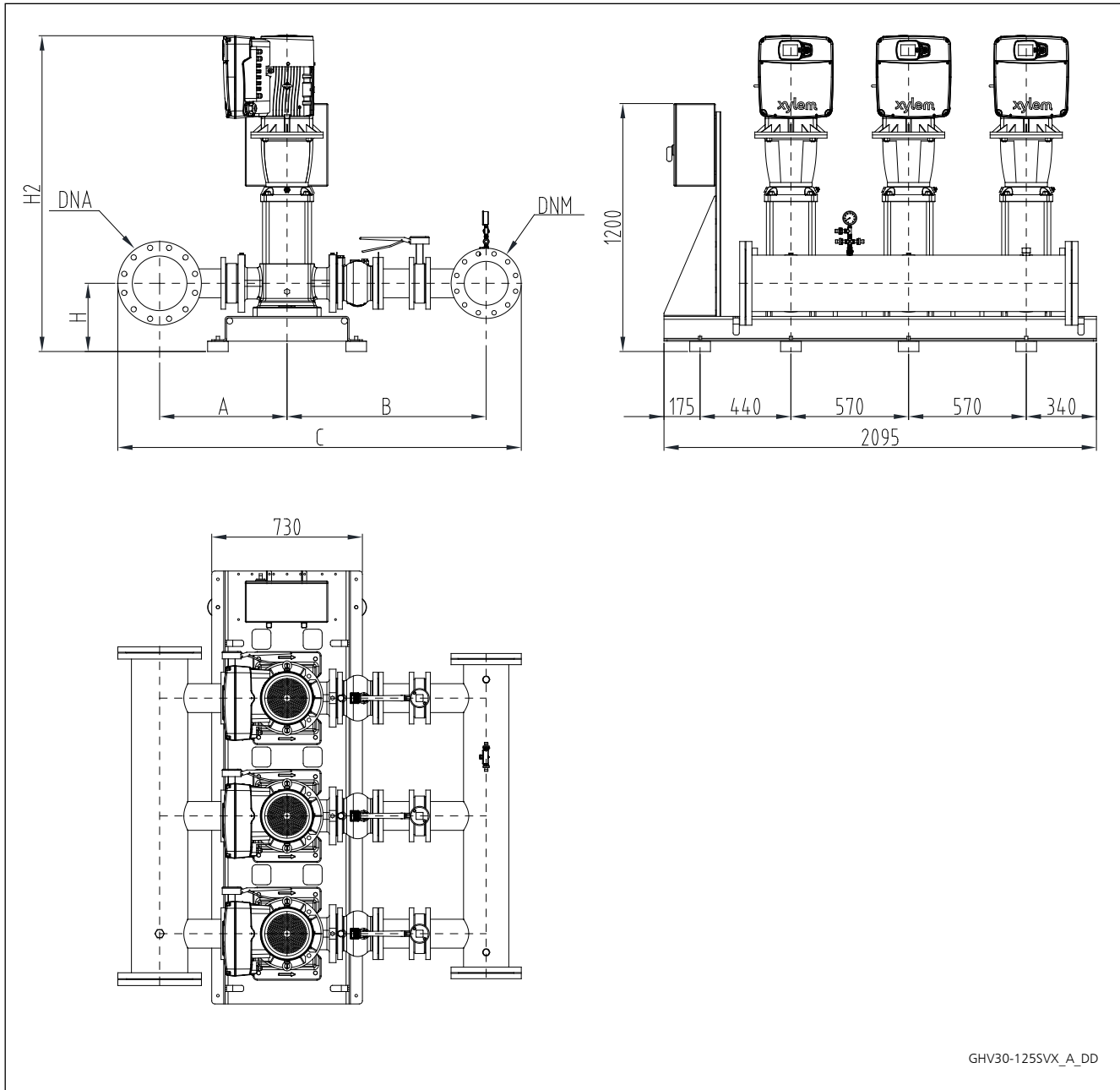
GHV30-46SVX\_A\_DD

GHV 30	DNA	DNM	A	B	C	H	H2
33SVX01G030	DN125	DN125	461	745	1456	265	988
33SVX02G075	DN125	DN125	461	745	1456	265	1135
33SVX03G110	DN125	DN125	461	745	1456	265	1258
33SVX04G150	DN125	DN125	461	745	1456	265	1409
46SVX01G055	DN150	DN150	498	807	1589	300	1058
46SVX02G110	DN150	DN150	498	807	1589	300	1223
46SVX03G150	DN150	DN150	498	807	1589	300	1374
46SVX04G185	DN150	DN150	498	807	1589	300	1449
66SVX01G055	DN150	DN150	529	848	1689	300	1083
66SVX02G110	DN150	DN150	529	848	1689	300	1263
66SVX03G185	DN150	DN150	529	848	1689	300	1429
92SVX01G075	DN200	DN200	529	873	1742	300	1125
92SVX02G150	DN200	DN200	529	873	1742	300	1339
92SVX03G220	DN200	DN200	529	873	1742	300	1429

Dimensions in mm. Tolerance  $\pm 10$  mm.

ghv30\_46svx-emea\_a\_td



**SET OF 3 PUMPS SV..G SERIES  
THREE-PHASE POWER SUPPLY (GHV30.../4)**


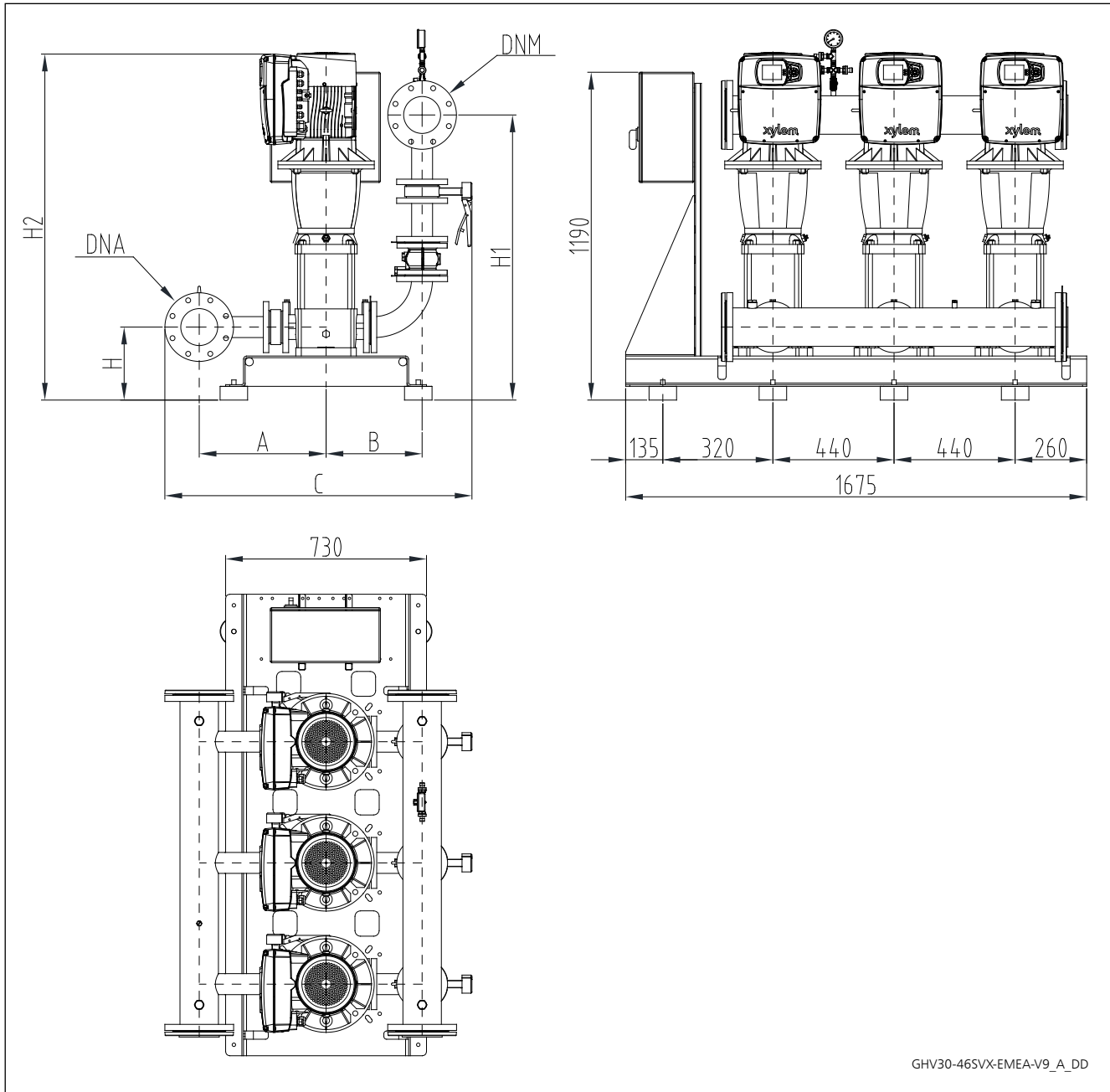
GHV30-125SVX\_A\_DD

GHV 30	DNA	DNM	A	B	C	H	H2
125SVX01G075	DN250	DN200	618	965	1955	330	1254
125SVX02G150	DN250	DN200	618	965	1955	330	1528
125SVX02G220	DN250	DN200	618	965	1955	330	1528

 Dimensions in mm. Tolerance  $\pm 10$  mm.

ghv30\_125svx-emea\_a\_td

**SET OF 3 PUMPS SV..G SERIES - V9 OPTION  
THREE-PHASE POWER SUPPLY (GHV30.../4)**

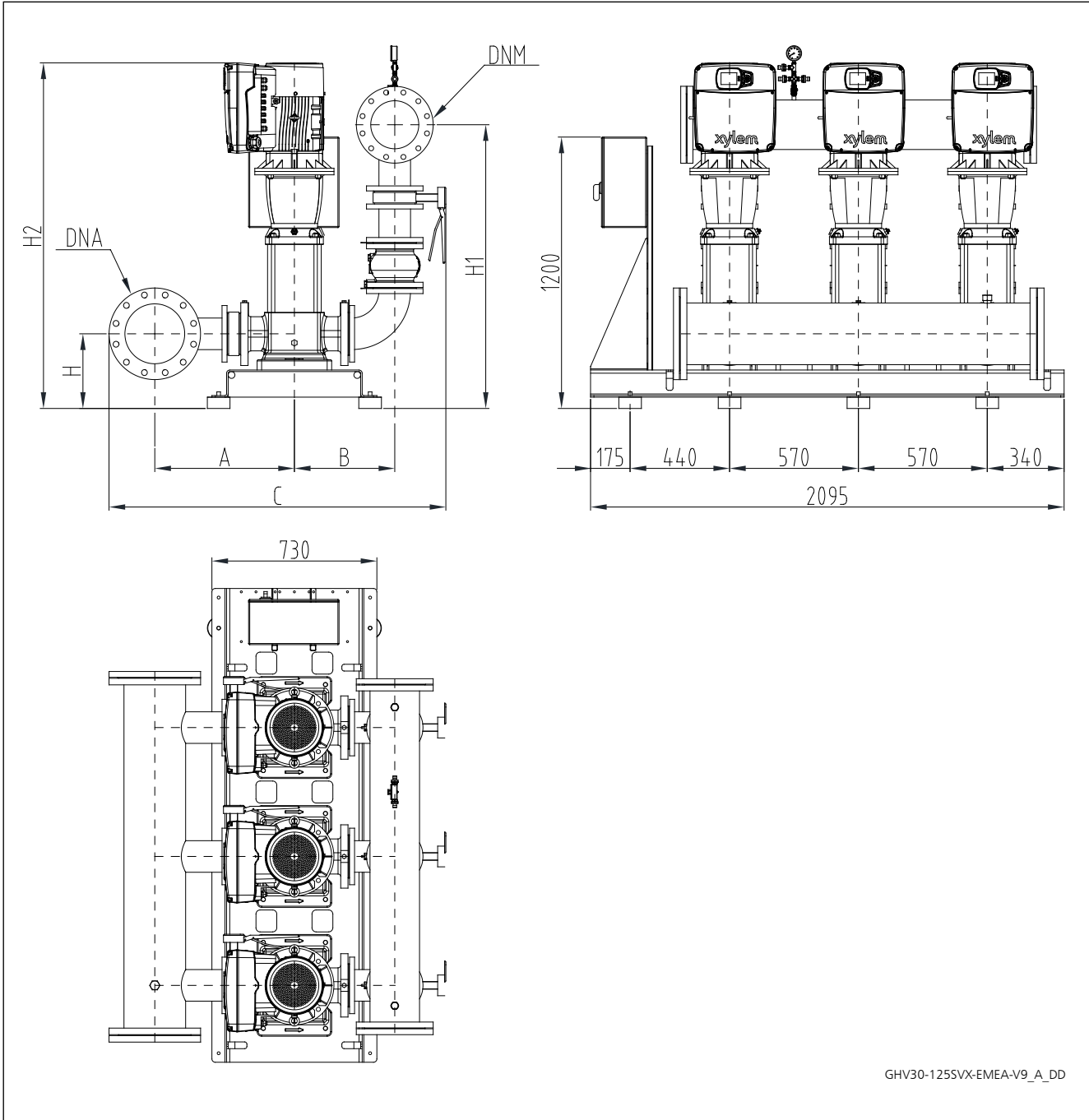


GHV 30	DNA	DNM	A	B	C	H	H1	H2
33SVX01G030	DN125	DN125	461	349	1116	265	1035	988
33SVX02G075	DN125	DN125	461	349	1116	265	1035	1135
33SVX03G110	DN125	DN125	461	349	1116	265	1035	1258
33SVX04G150	DN125	DN125	461	349	1116	265	1035	1409
46SVX01G055	DN150	DN150	498	402	1229	300	1139	1058
46SVX02G110	DN150	DN150	498	402	1229	300	1139	1223
46SVX03G150	DN150	DN150	498	402	1229	300	1139	1374
46SVX04G185	DN150	DN150	498	402	1229	300	1139	1449
66SVX01G055	DN200	DN150	529	349	1259	300	1127	1083
66SVX02G110	DN200	DN150	529	349	1259	300	1127	1263
66SVX03G185	DN200	DN150	529	349	1259	300	1127	1429
92SVX01G075	DN200	DN200	529	349	1259	300	1153	1125
92SVX02G150	DN200	DN200	529	349	1259	300	1153	1339
92SVX03G220	DN200	DN200	529	349	1259	300	1153	1429

Dimensions in mm. Tolerance  $\pm 10$  mm.

ghv30\_46svx-v9-emea\_a\_td

**SET OF 3 PUMPS SV..G SERIES - V9 OPTION  
THREE-PHASE POWER SUPPLY (GHV30.../4)**



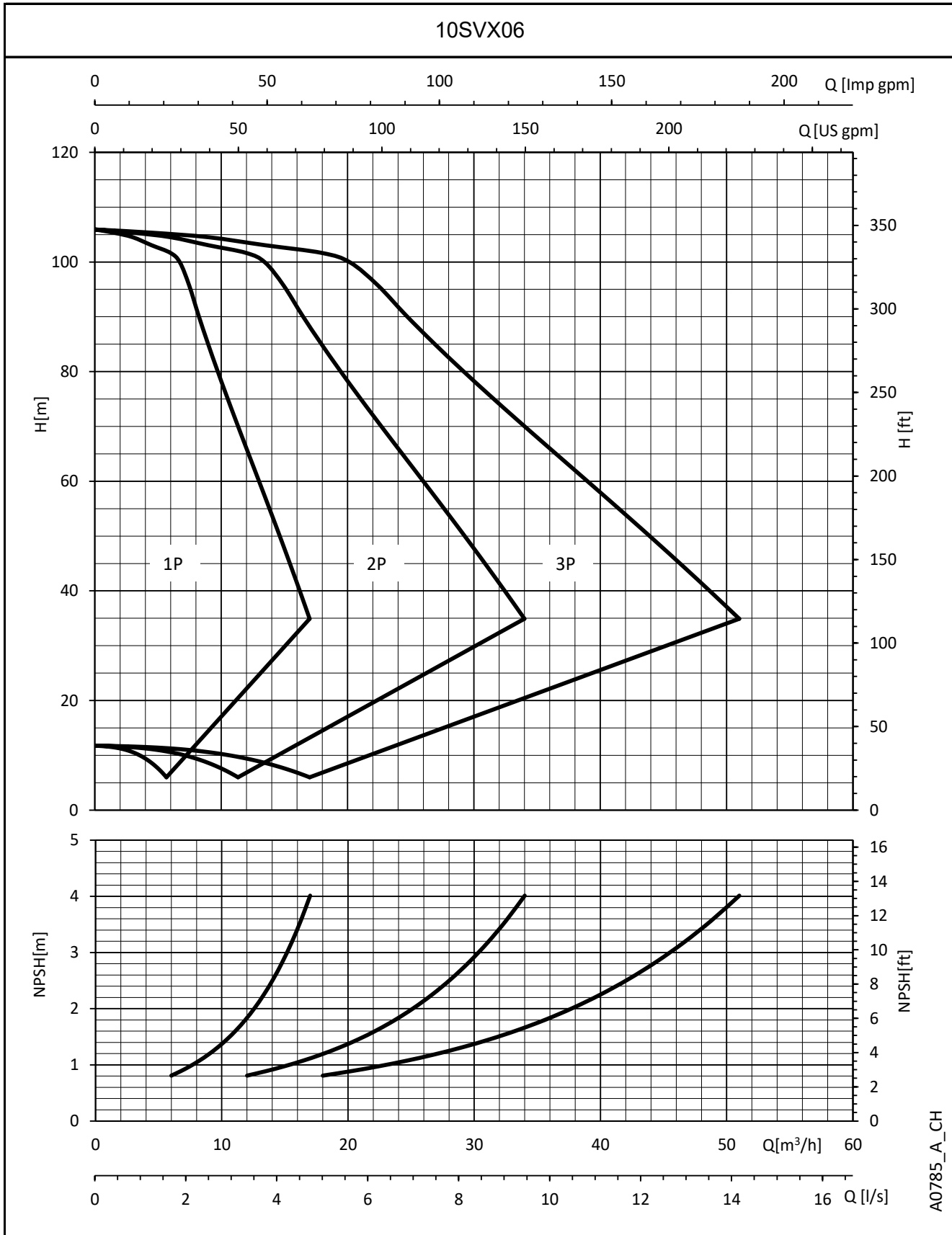
GHV 30	DNA	DNM	A	B	C	H	H1	H2
125SVX01G075	DN250	DN200	618	444	1490	330	1255	1254
125SVX02G150	DN250	DN200	618	444	1490	330	1255	1528
125SVX02G220	DN250	DN200	618	444	1490	330	1255	1528

Dimensions in mm. Tolerance  $\pm 10$  mm.

ghv30\_125svx-v9-emea\_a\_td

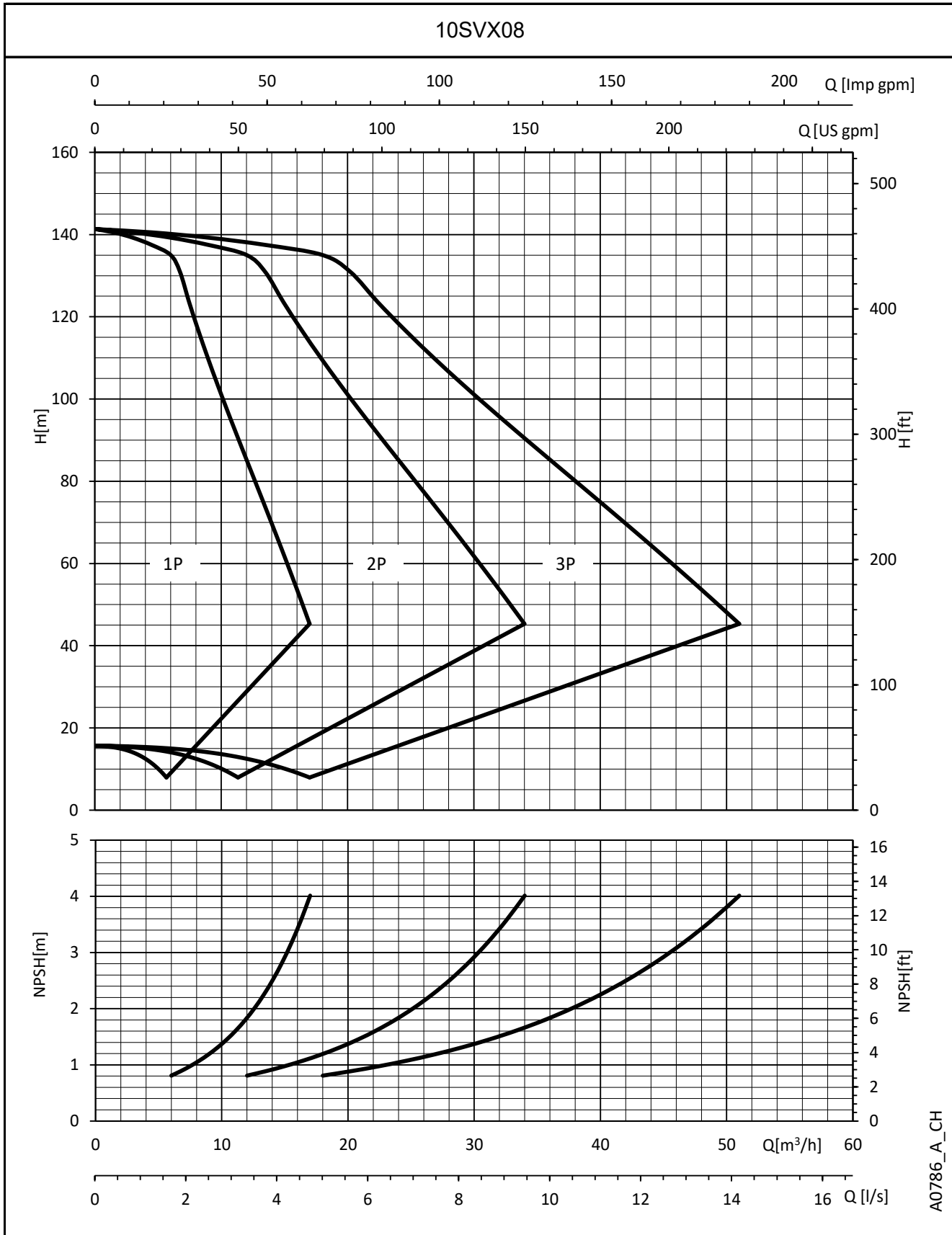


# PERFORMANCE CURVES

**GHV.../SVX BOOSTER SETS SERIES  
OPERATING CHARACTERISTICS**


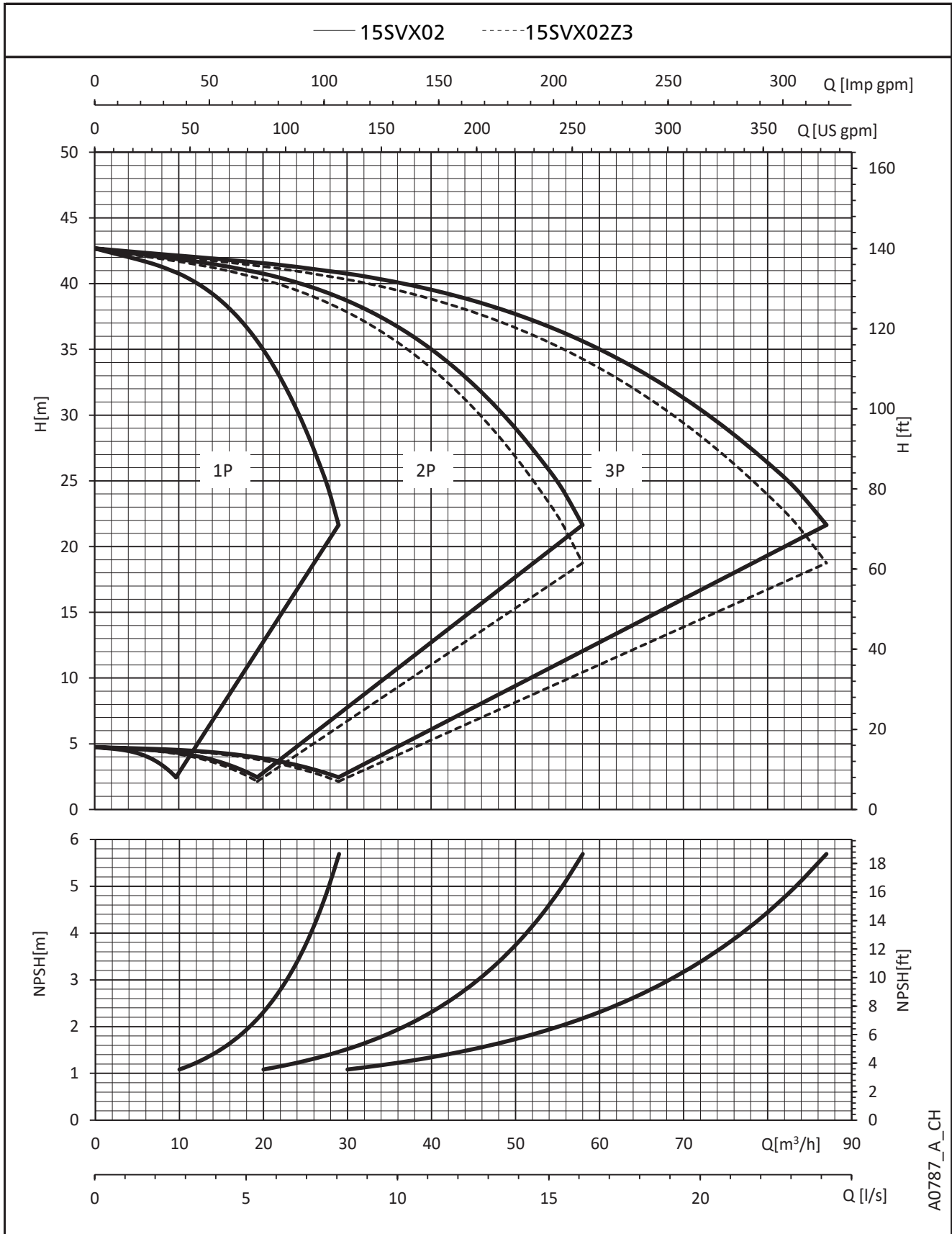
The performance curves do not take into account flow resistance in the valves and piping. The curves show the performance with one, two, three and four pumps running. These performances are valid for liquids with density  $\rho = 1.0 \text{ Kg/dm}^3$  and kinematic viscosity  $\nu = 1 \text{ mm}^2/\text{sec}$ .

The declared NPSH values are laboratory values; for practical use we recommend increasing these values by 0,5 m.

**GHV.../SVX BOOSTER SETS SERIES  
OPERATING CHARACTERISTICS**


The performance curves do not take into account flow resistance in the valves and piping. The curves show the performance with one, two, three and four pumps running. These performances are valid for liquids with density  $\rho = 1.0 \text{ Kg/dm}^3$  and kinematic viscosity  $\nu = 1 \text{ mm}^2/\text{sec}$ . The declared NPSH values are laboratory values; for practical use we recommend increasing these values by 0,5 m.

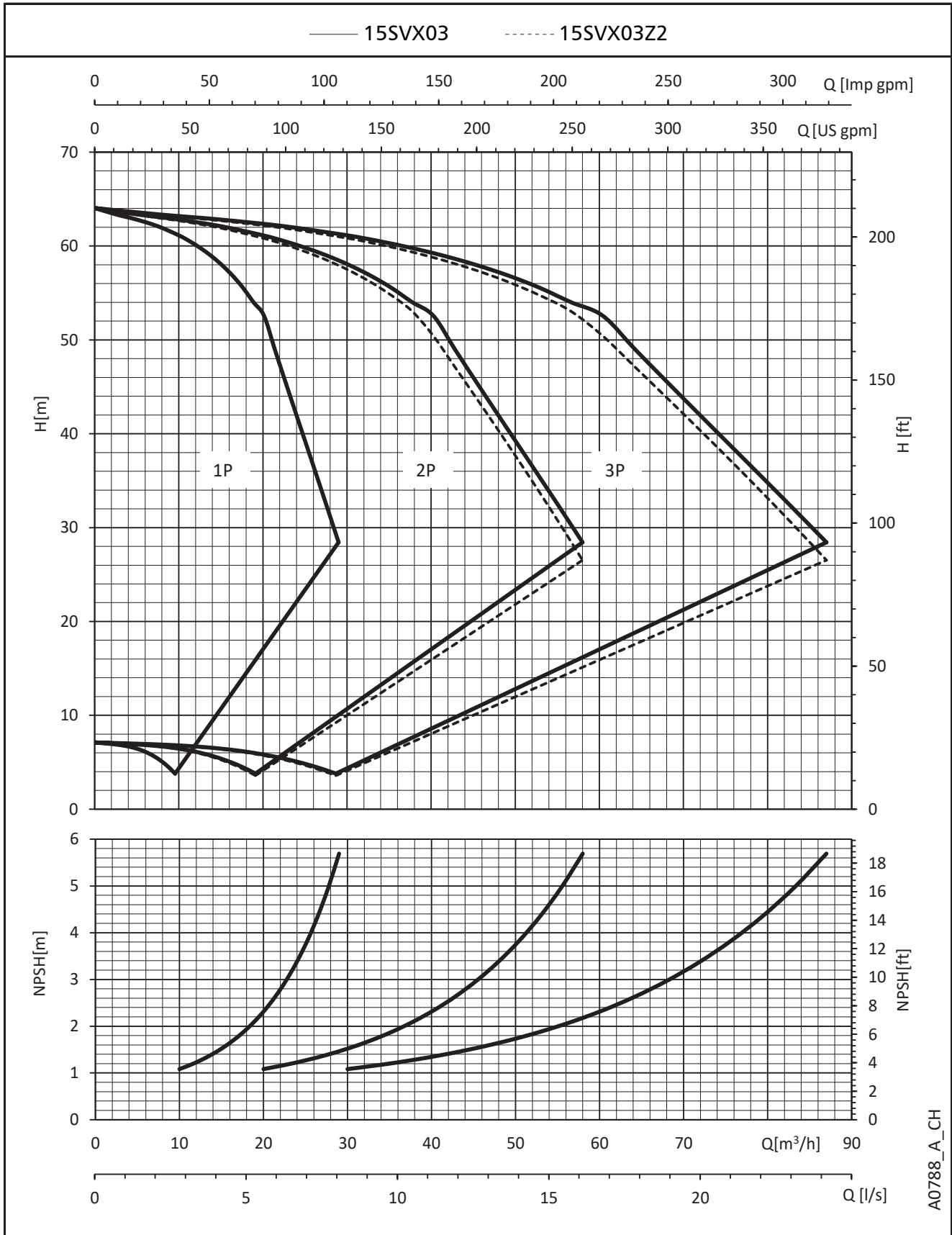
**GHV.../SVX BOOSTER SETS SERIES  
OPERATING CHARACTERISTICS**



The performance curves do not take into account flow resistance in the valves and piping. The curves show the performance with one, two, three and four pumps running. These performances are valid for liquids with density  $\rho = 1.0 \text{ Kg/dm}^3$  and kinematic viscosity  $\nu = 1 \text{ mm}^2/\text{sec}$ . The declared NPSH values are laboratory values; for practical use we recommend increasing these values by 0,5 m.

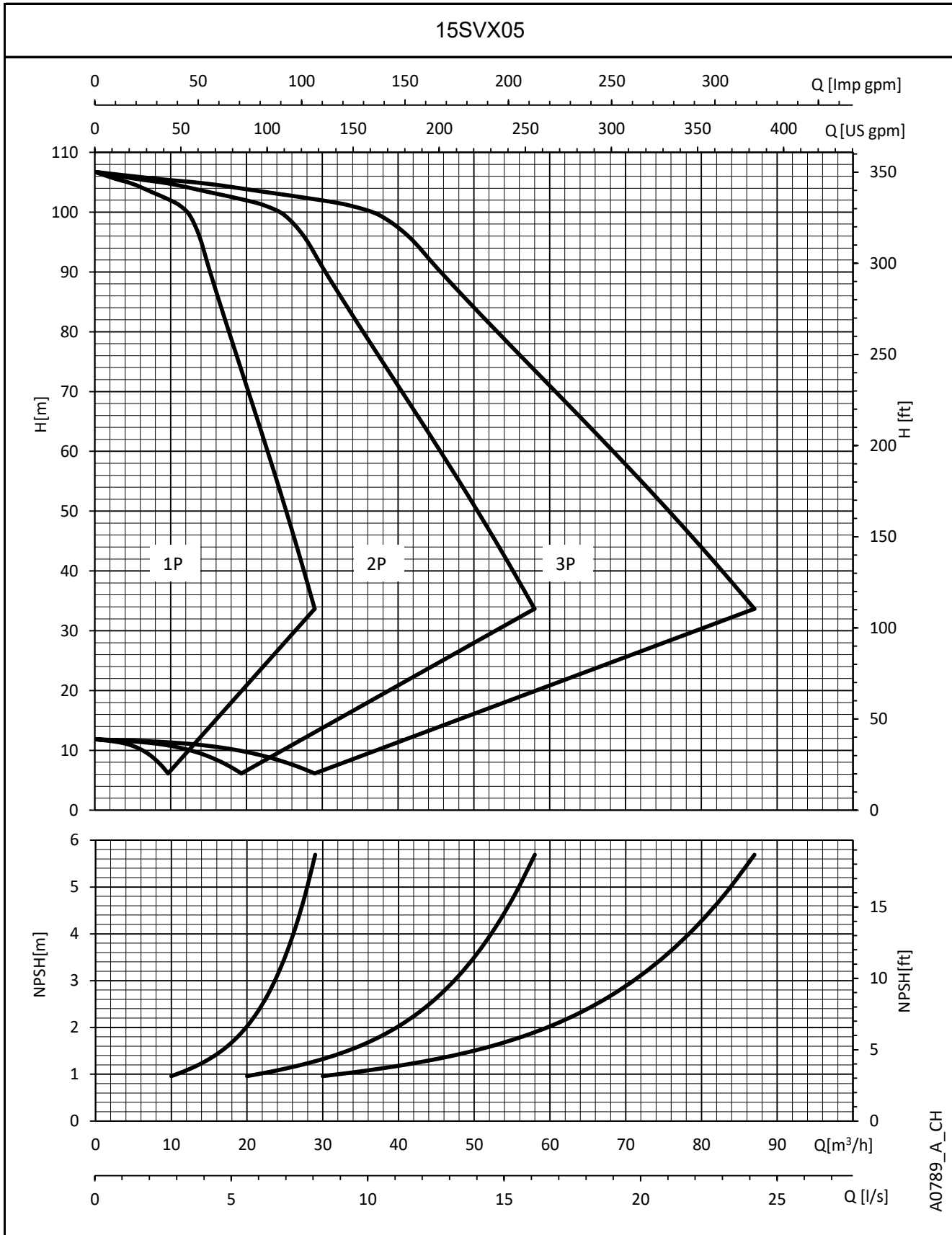


**GHV.../SVX BOOSTER SETS SERIES  
OPERATING CHARACTERISTICS**

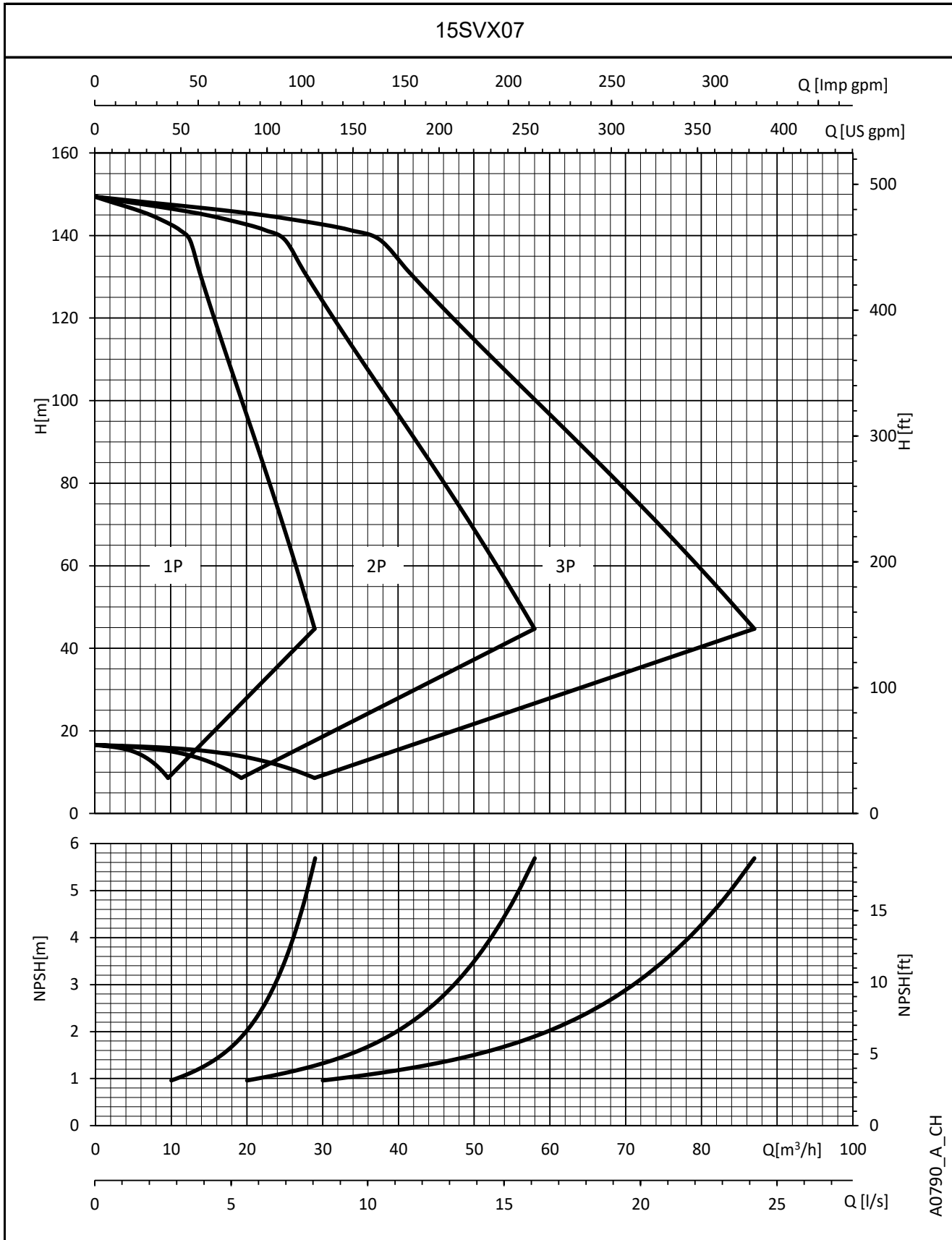


A0788\_A\_CH

The performance curves do not take into account flow resistance in the valves and piping. The curves show the performance with one, two, three and four pumps running. These performances are valid for liquids with density  $\rho = 1.0 \text{ Kg/dm}^3$  and kinematic viscosity  $\nu = 1 \text{ mm}^2/\text{sec}$ . The declared NPSH values are laboratory values; for practical use we recommend increasing these values by 0,5 m.

**GHV.../SVX BOOSTER SETS SERIES  
OPERATING CHARACTERISTICS**


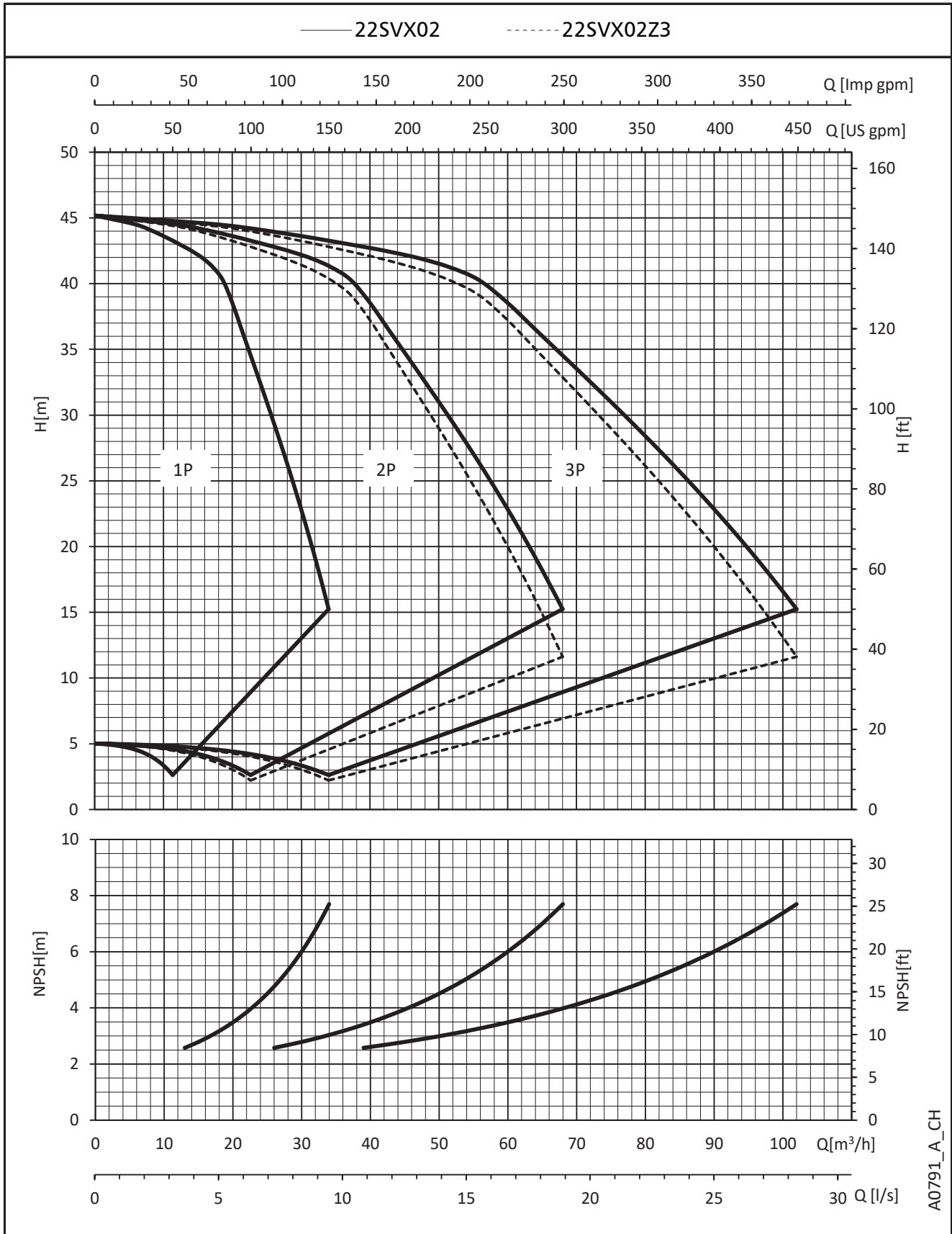
The performance curves do not take into account flow resistance in the valves and piping. The curves show the performance with one, two, three and four pumps running. These performances are valid for liquids with density  $\rho = 1.0 \text{ Kg/dm}^3$  and kinematic viscosity  $\nu = 1 \text{ mm}^2/\text{sec}$ . The declared NPSH values are laboratory values; for practical use we recommend increasing these values by 0,5 m.

**GHV.../SVX BOOSTER SETS SERIES  
OPERATING CHARACTERISTICS**


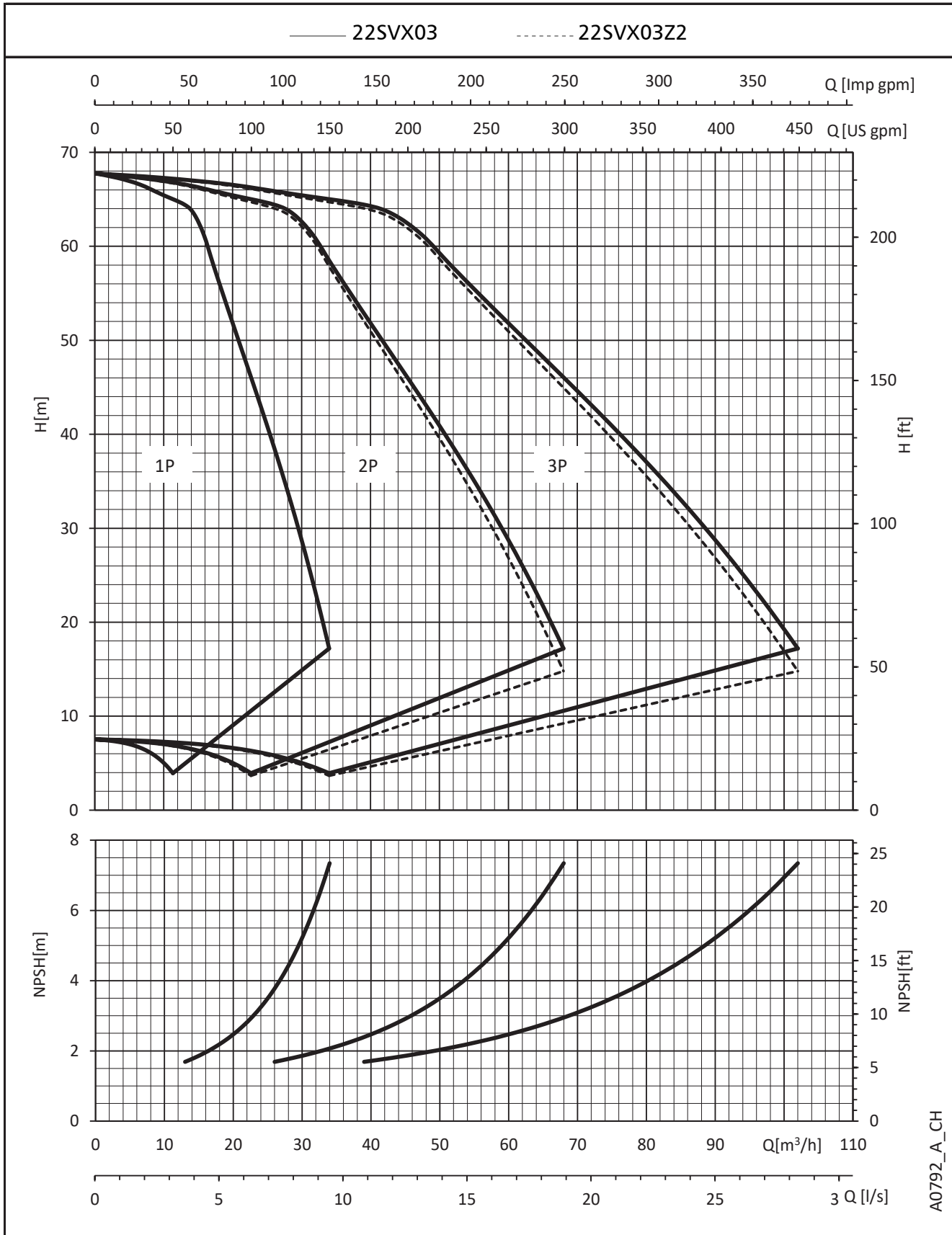
A0790\_A\_CH

The performance curves do not take into account flow resistance in the valves and piping. The curves show the performance with one, two, three and four pumps running. These performances are valid for liquids with density  $\rho = 1.0 \text{ Kg/dm}^3$  and kinematic viscosity  $\nu = 1 \text{ mm}^2/\text{sec}$ . The declared NPSH values are laboratory values; for practical use we recommend increasing these values by 0,5 m.

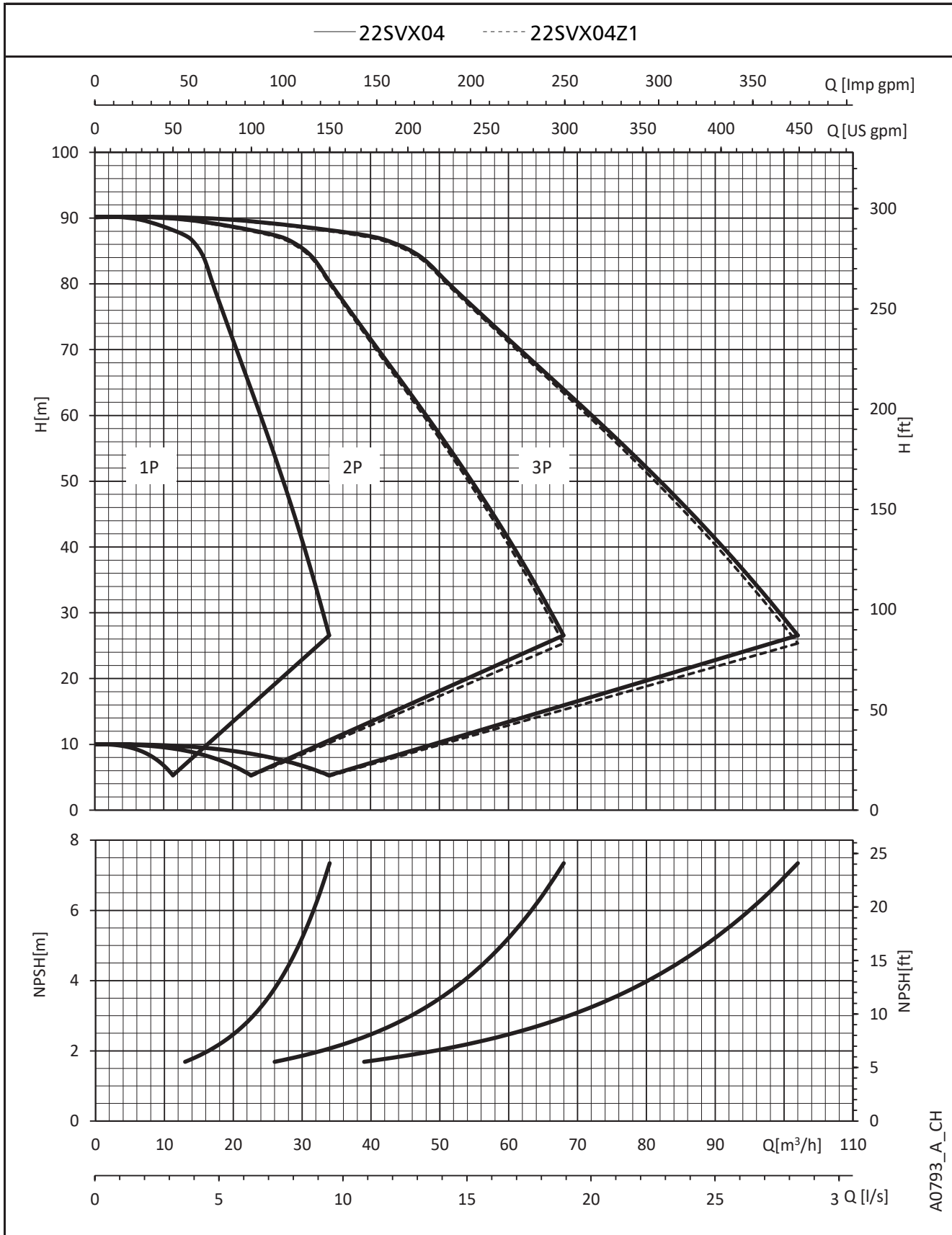
### GHV.../SVX BOOSTER SETS SERIES OPERATING CHARACTERISTICS



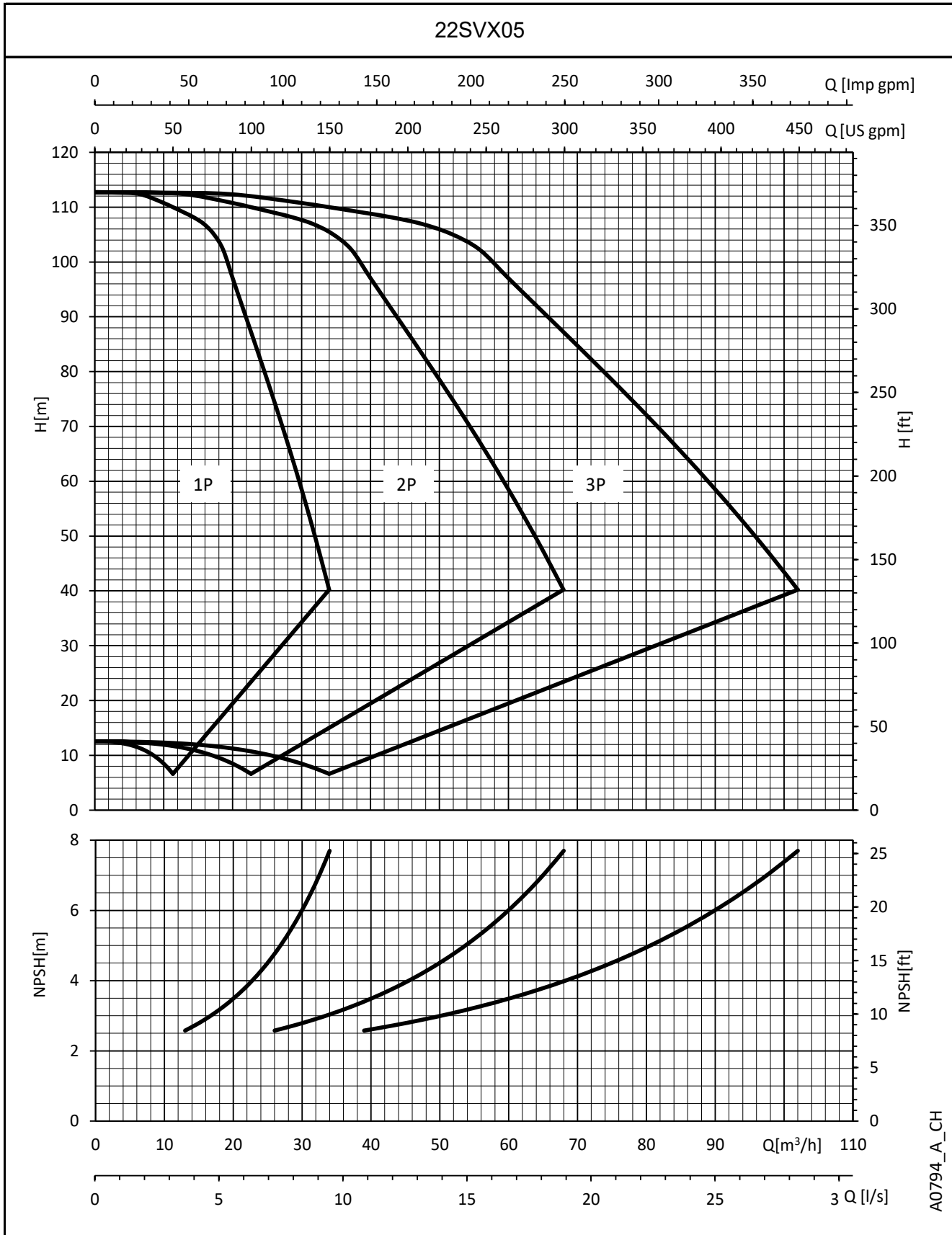
The performance curves do not take into account flow resistance in the valves and piping. The curves show the performance with one, two, three and four pumps running. These performances are valid for liquids with density  $\rho = 1.0 \text{ Kg/dm}^3$  and kinematic viscosity  $\nu = 1 \text{ mm}^2/\text{sec}$ . The declared NPSH values are laboratory values; for practical use we recommend increasing these values by 0,5 m.

**GHV.../SVX BOOSTER SETS SERIES  
OPERATING CHARACTERISTICS**


The performance curves do not take into account flow resistance in the valves and piping. The curves show the performance with one, two, three and four pumps running. These performances are valid for liquids with density  $\rho = 1.0 \text{ Kg/dm}^3$  and kinematic viscosity  $\nu = 1 \text{ mm}^2/\text{sec}$ . The declared NPSH values are laboratory values; for practical use we recommend increasing these values by 0,5 m.

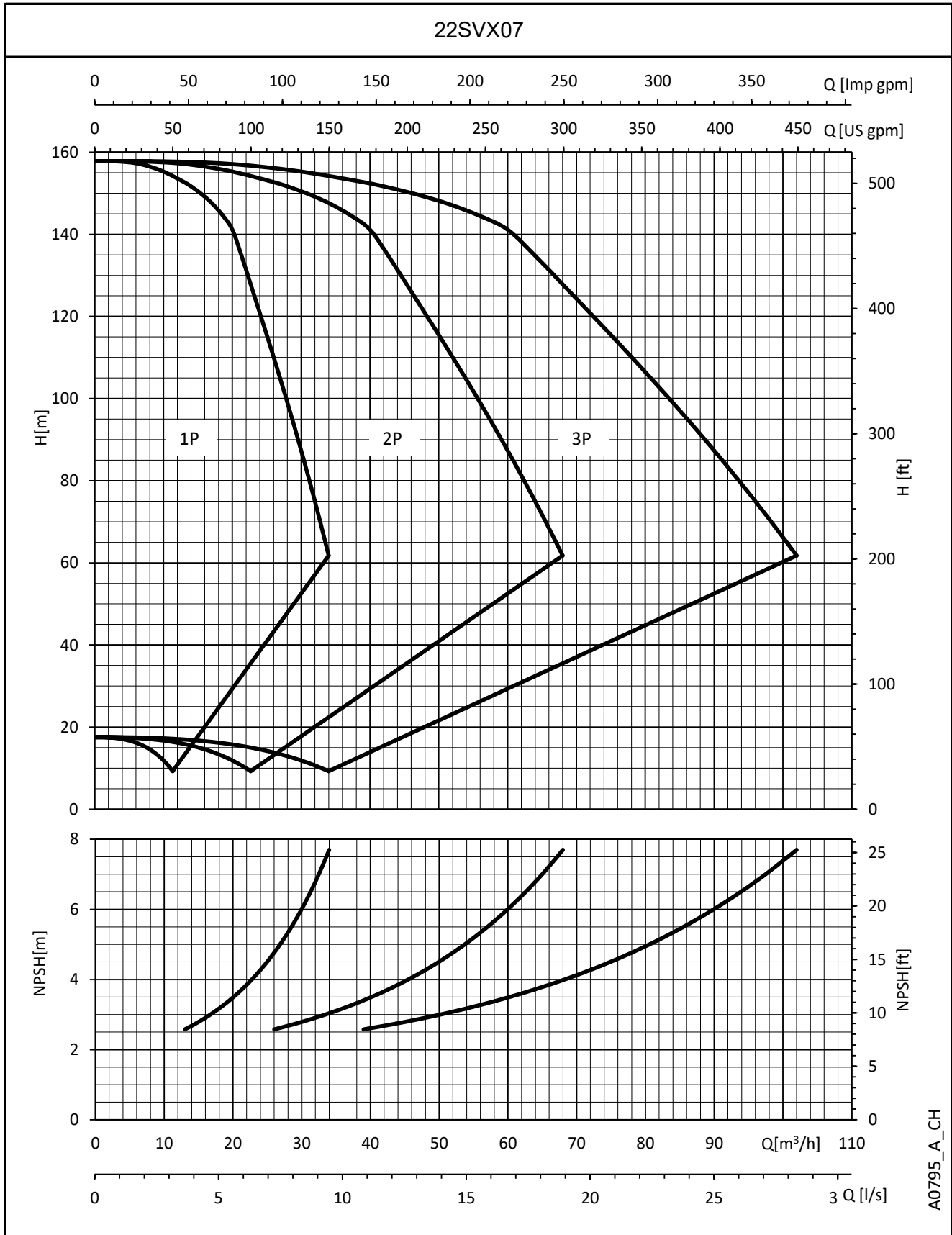
**GHV.../SVX BOOSTER SETS SERIES  
OPERATING CHARACTERISTICS**


The performance curves do not take into account flow resistance in the valves and piping. The curves show the performance with one, two, three and four pumps running. These performances are valid for liquids with density  $\rho = 1.0 \text{ Kg/dm}^3$  and kinematic viscosity  $\nu = 1 \text{ mm}^2/\text{sec}$ . The declared NPSH values are laboratory values; for practical use we recommend increasing these values by 0,5 m.

**GHV.../SVX BOOSTER SETS SERIES  
OPERATING CHARACTERISTICS**


The performance curves do not take into account flow resistance in the valves and piping. The curves show the performance with one, two, three and four pumps running. These performances are valid for liquids with density  $\rho = 1.0 \text{ Kg/dm}^3$  and kinematic viscosity  $\nu = 1 \text{ mm}^2/\text{sec}$ . The declared NPSH values are laboratory values; for practical use we recommend increasing these values by 0,5 m.

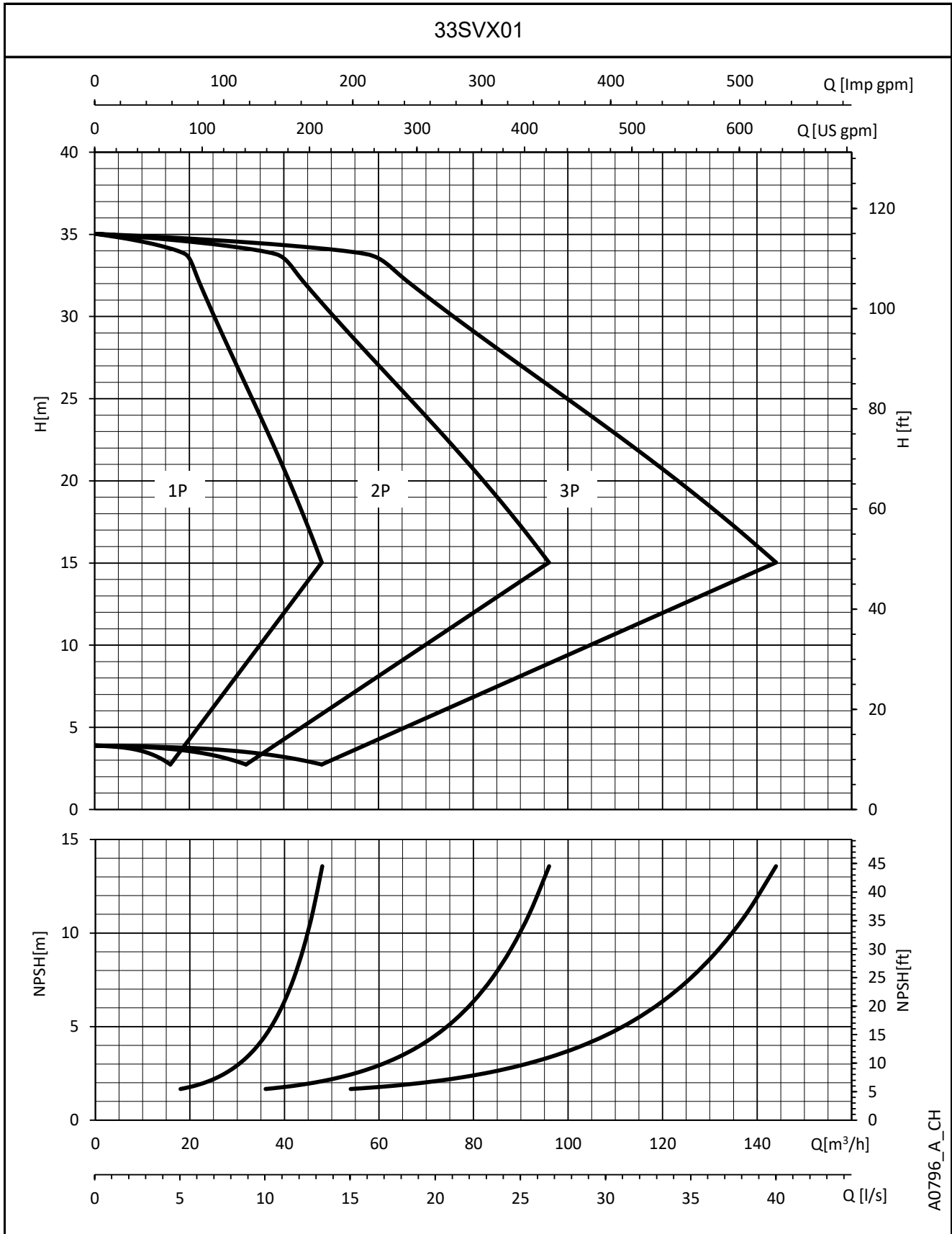
**GHV.../SVX BOOSTER SETS SERIES  
OPERATING CHARACTERISTICS**



The performance curves do not take into account flow resistance in the valves and piping. The curves show the performance with one, two, three and four pumps running. These performances are valid for liquids with density  $\rho = 1.0 \text{ Kg/dm}^3$  and kinematic viscosity  $\nu = 1 \text{ mm}^2/\text{sec}$ . The declared NPSH values are laboratory values; for practical use we recommend increasing these values by 0,5 m.



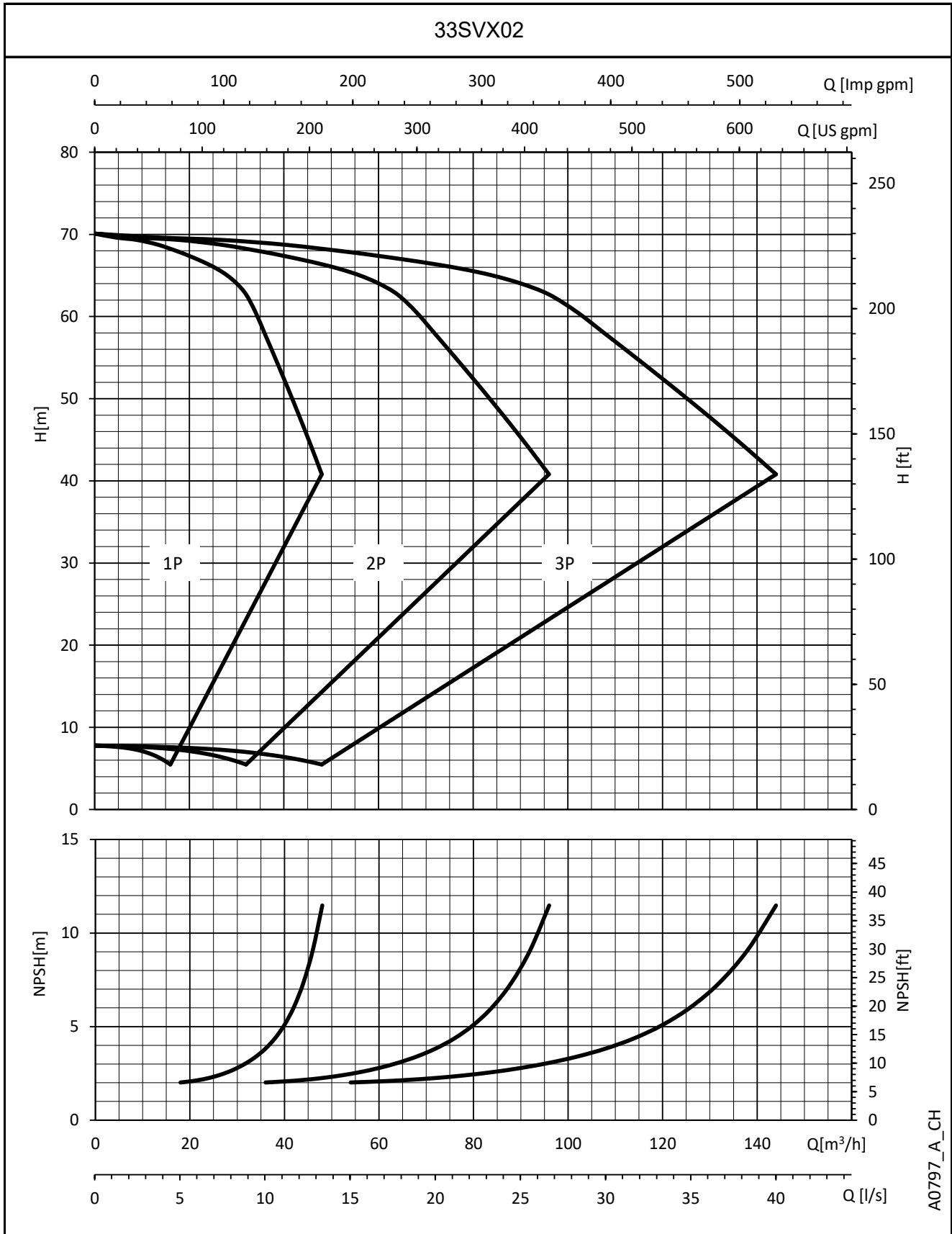
**GHV.../SVX BOOSTER SETS SERIES  
OPERATING CHARACTERISTICS**



A0796\_A\_CH

The performance curves do not take into account flow resistance in the valves and piping. The curves show the performance with one, two, three and four pumps running. These performances are valid for liquids with density  $\rho = 1.0 \text{ Kg/dm}^3$  and kinematic viscosity  $\nu = 1 \text{ mm}^2/\text{sec}$ . The declared NPSH values are laboratory values; for practical use we recommend increasing these values by 0,5 m.

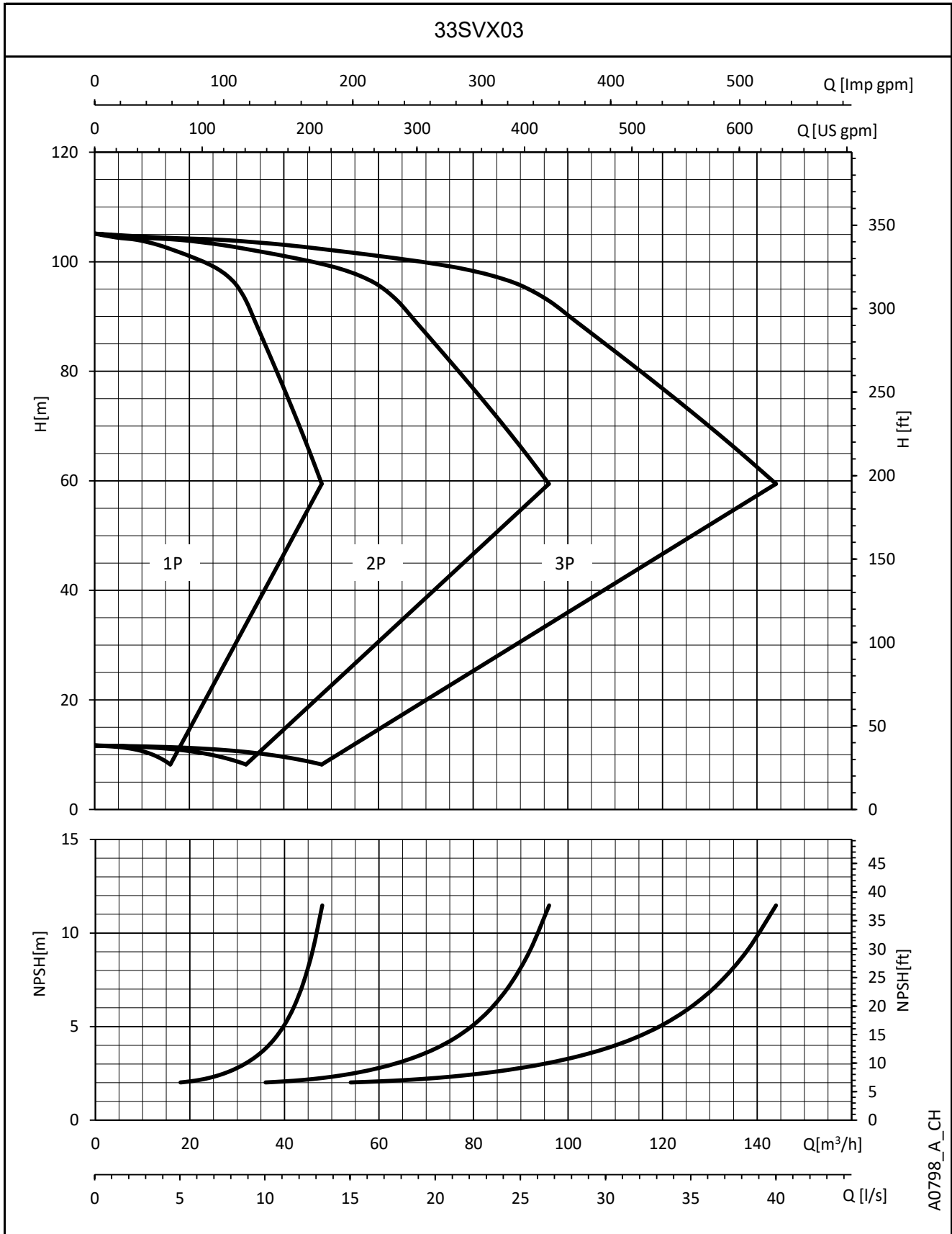
**GHV.../SVX BOOSTER SETS SERIES  
OPERATING CHARACTERISTICS**



A0797\_A\_CH

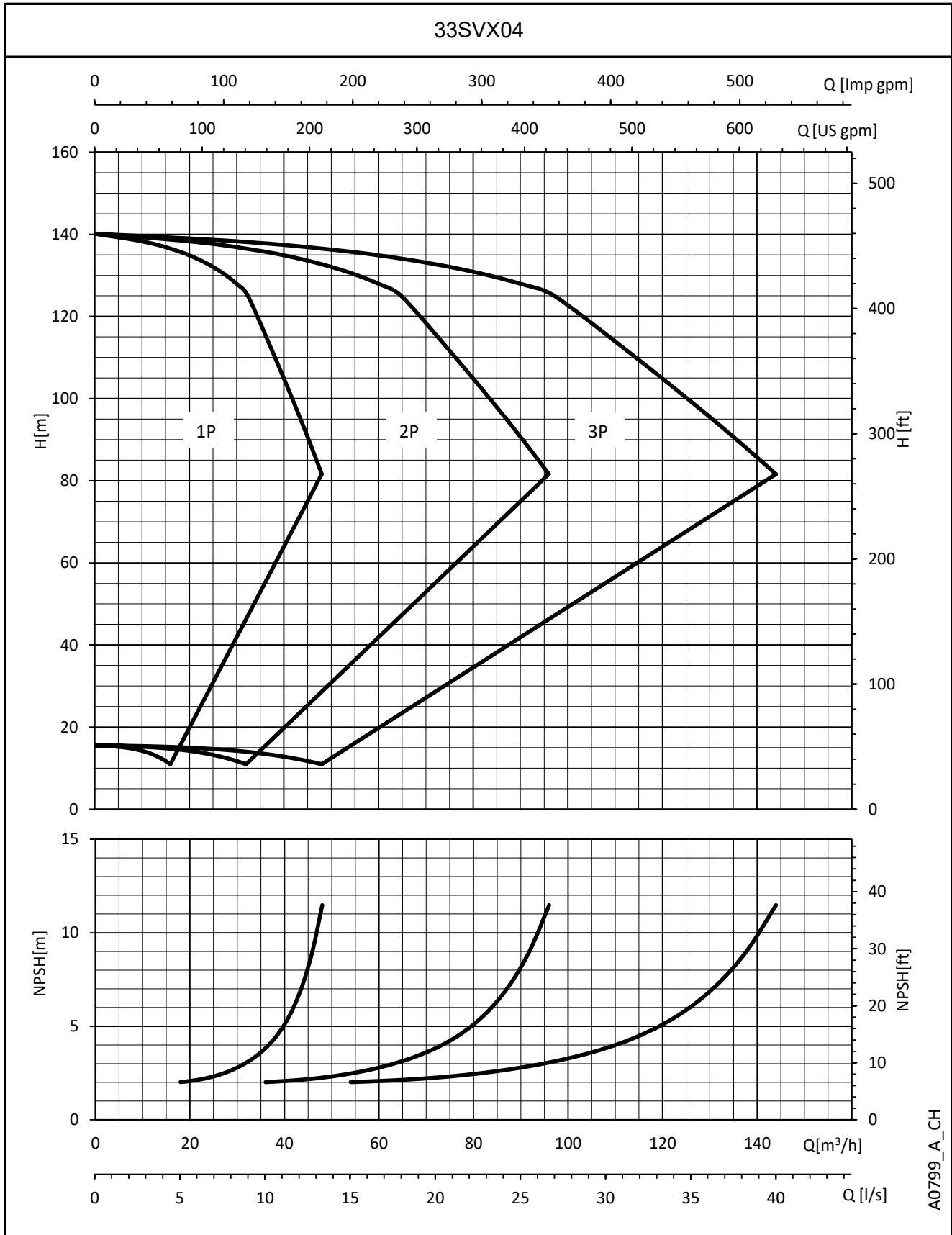
The performance curves do not take into account flow resistance in the valves and piping. The curves show the performance with one, two, three and four pumps running. These performances are valid for liquids with density  $\rho = 1.0 \text{ Kg/dm}^3$  and kinematic viscosity  $\nu = 1 \text{ mm}^2/\text{sec}$ . The declared NPSH values are laboratory values; for practical use we recommend increasing these values by 0,5 m.

**GHV.../SVX BOOSTER SETS SERIES  
OPERATING CHARACTERISTICS**

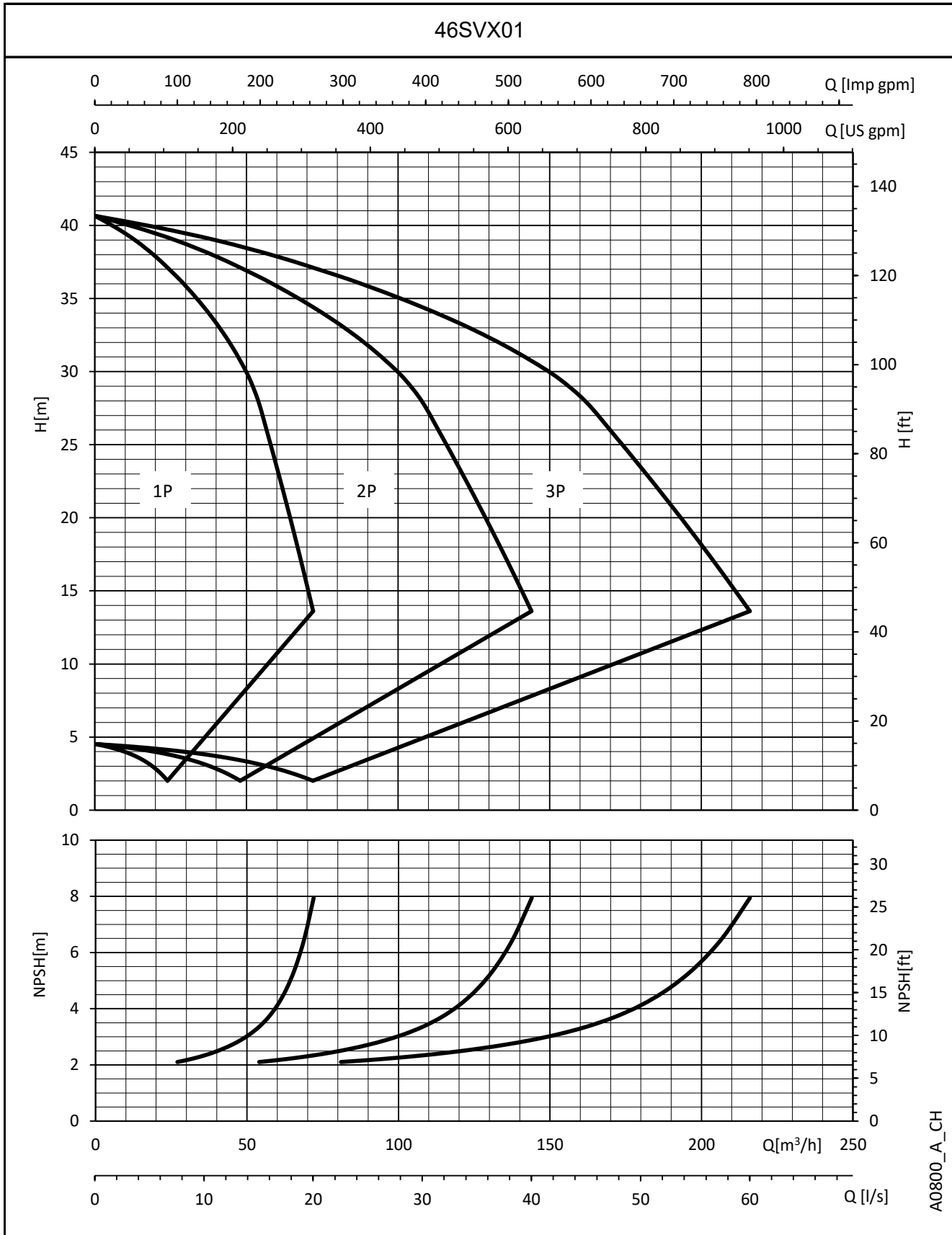


The performance curves do not take into account flow resistance in the valves and piping. The curves show the performance with one, two, three and four pumps running. These performances are valid for liquids with density  $\rho = 1.0 \text{ Kg/dm}^3$  and kinematic viscosity  $\nu = 1 \text{ mm}^2/\text{sec}$ . The declared NPSH values are laboratory values; for practical use we recommend increasing these values by 0,5 m.

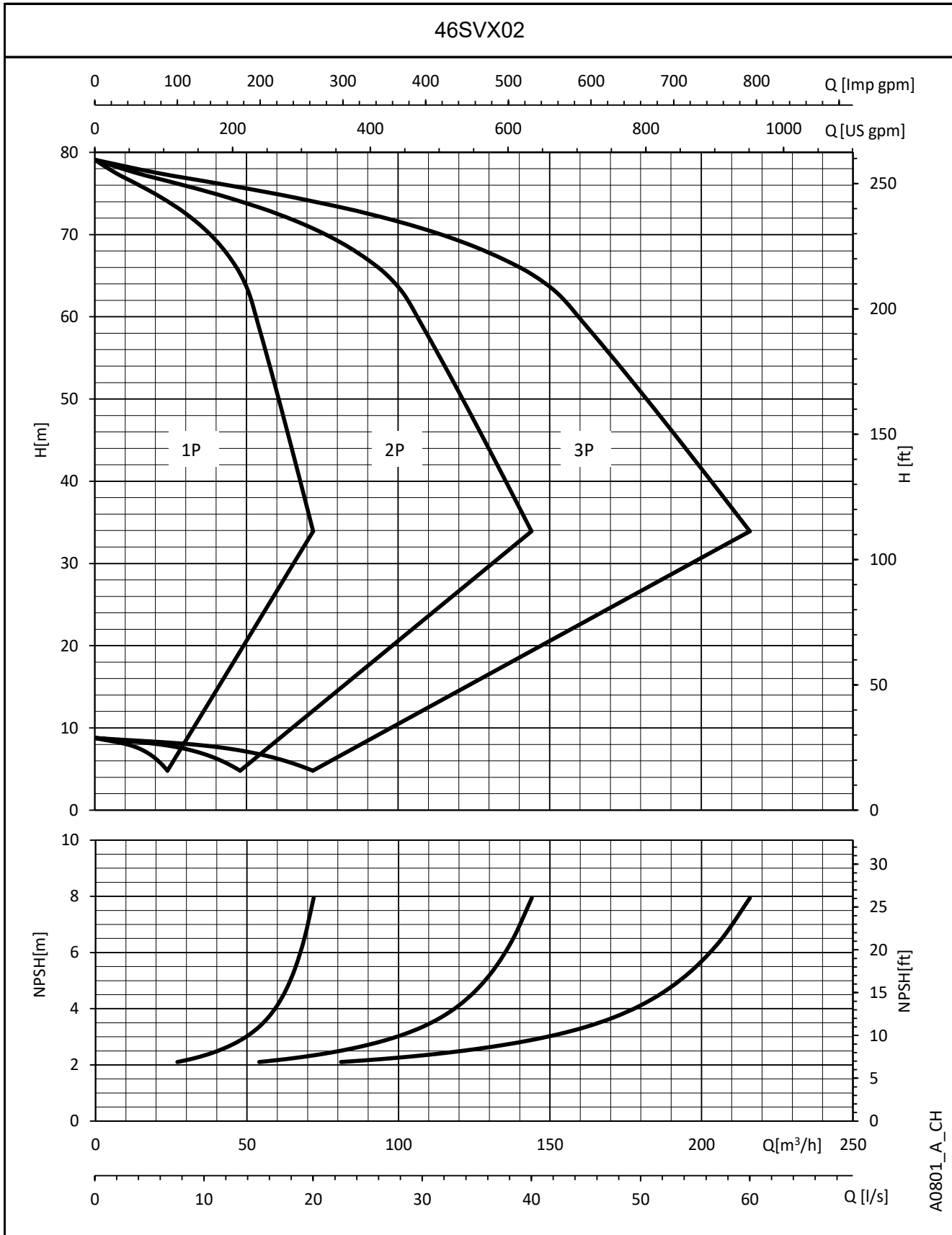
**GHV.../SVX BOOSTER SETS SERIES  
OPERATING CHARACTERISTICS**



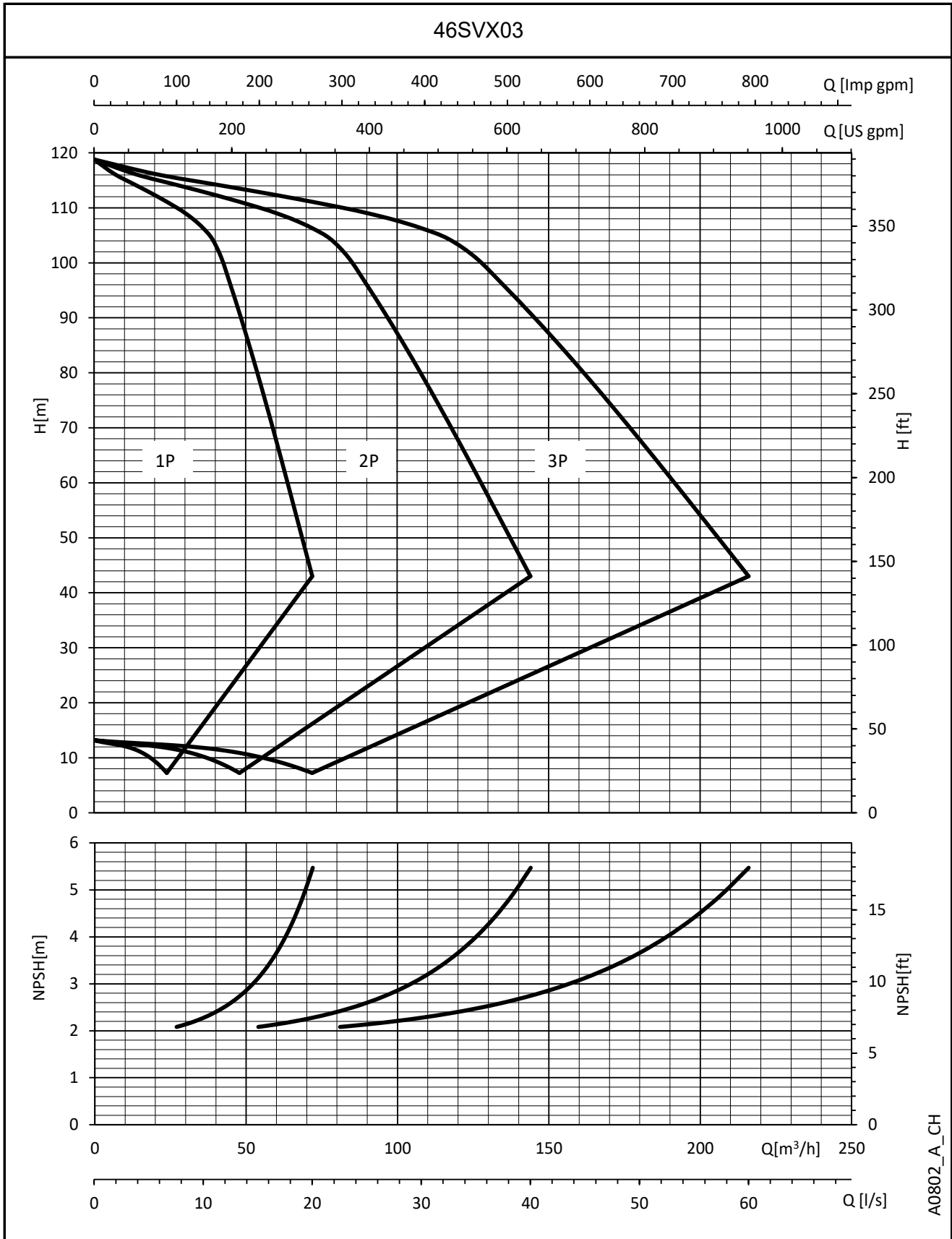
The performance curves do not take into account flow resistance in the valves and piping. The curves show the performance with one, two, three and four pumps running. These performances are valid for liquids with density  $\rho = 1.0 \text{ Kg/dm}^3$  and kinematic viscosity  $\nu = 1 \text{ mm}^2/\text{sec}$ . The declared NPSH values are laboratory values; for practical use we recommend increasing these values by 0,5 m.

**GHV.../SVX BOOSTER SETS SERIES  
OPERATING CHARACTERISTICS**


The performance curves do not take into account flow resistance in the valves and piping. The curves show the performance with one, two, three and four pumps running. These performances are valid for liquids with density  $\rho = 1.0 \text{ Kg/dm}^3$  and kinematic viscosity  $\nu = 1 \text{ mm}^2/\text{sec}$ . The declared NPSH values are laboratory values; for practical use we recommend increasing these values by 0,5 m.

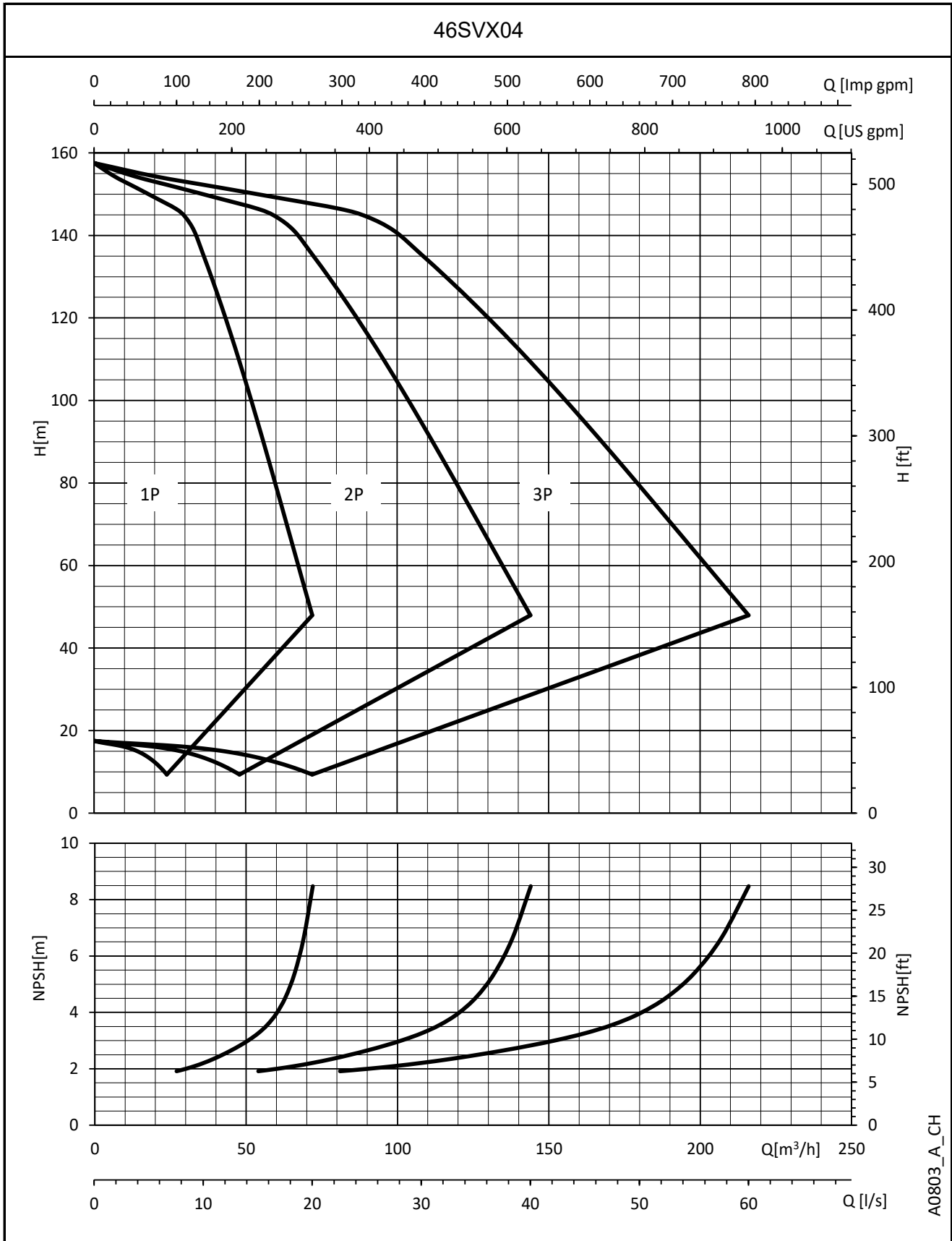
**GHV.../SVX BOOSTER SETS SERIES  
OPERATING CHARACTERISTICS**


The performance curves do not take into account flow resistance in the valves and piping. The curves show the performance with one, two, three and four pumps running. These performances are valid for liquids with density  $\rho = 1.0 \text{ Kg/dm}^3$  and kinematic viscosity  $\nu = 1 \text{ mm}^2/\text{sec}$ . The declared NPSH values are laboratory values; for practical use we recommend increasing these values by 0,5 m.

**GHV.../SVX BOOSTER SETS SERIES  
OPERATING CHARACTERISTICS**


The performance curves do not take into account flow resistance in the valves and piping. The curves show the performance with one, two, three and four pumps running. These performances are valid for liquids with density  $\rho = 1.0 \text{ Kg/dm}^3$  and kinematic viscosity  $\nu = 1 \text{ mm}^2/\text{sec}$ . The declared NPSH values are laboratory values; for practical use we recommend increasing these values by 0,5 m.

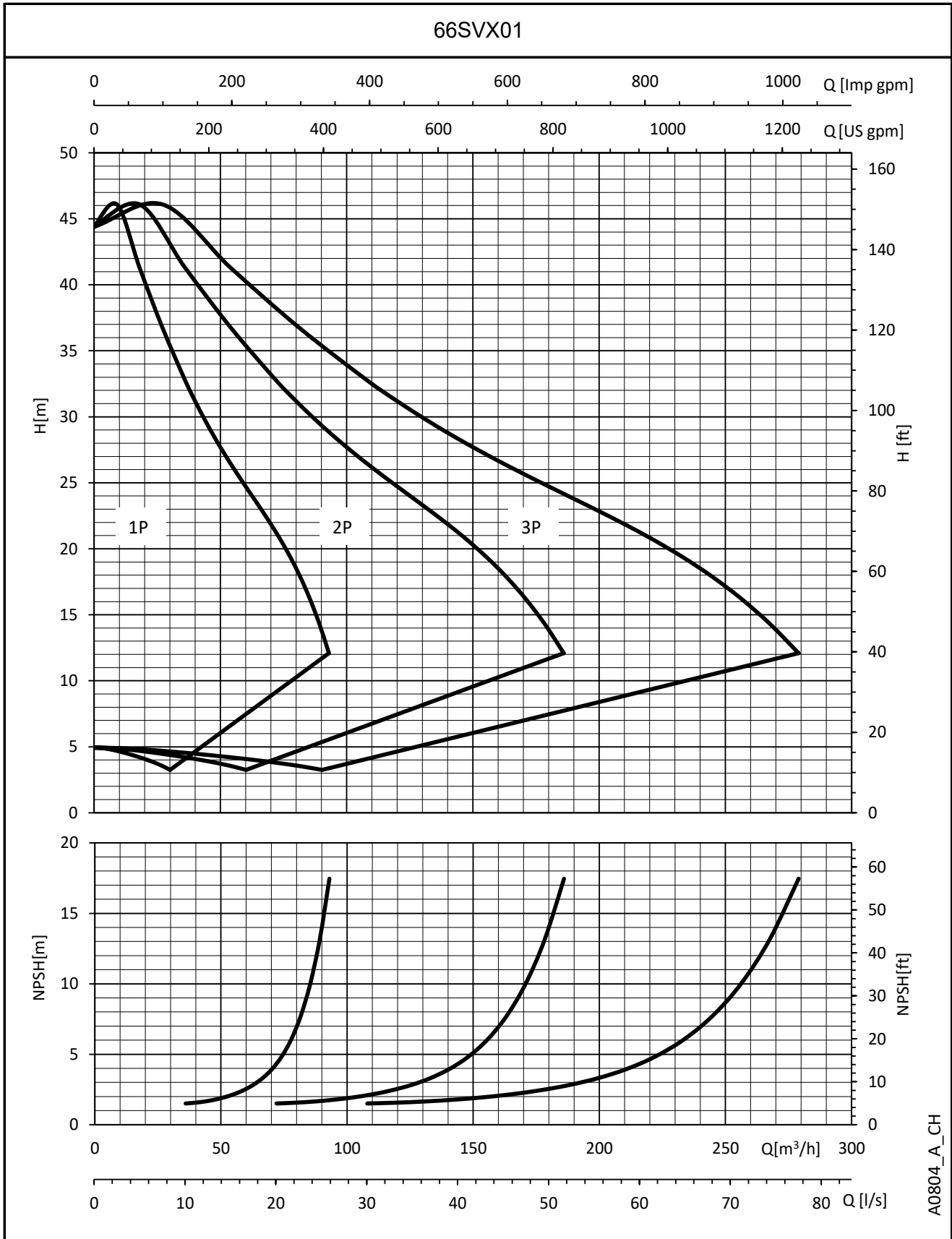
**GHV.../SVX BOOSTER SETS SERIES  
OPERATING CHARACTERISTICS**



A0803\_A\_CH

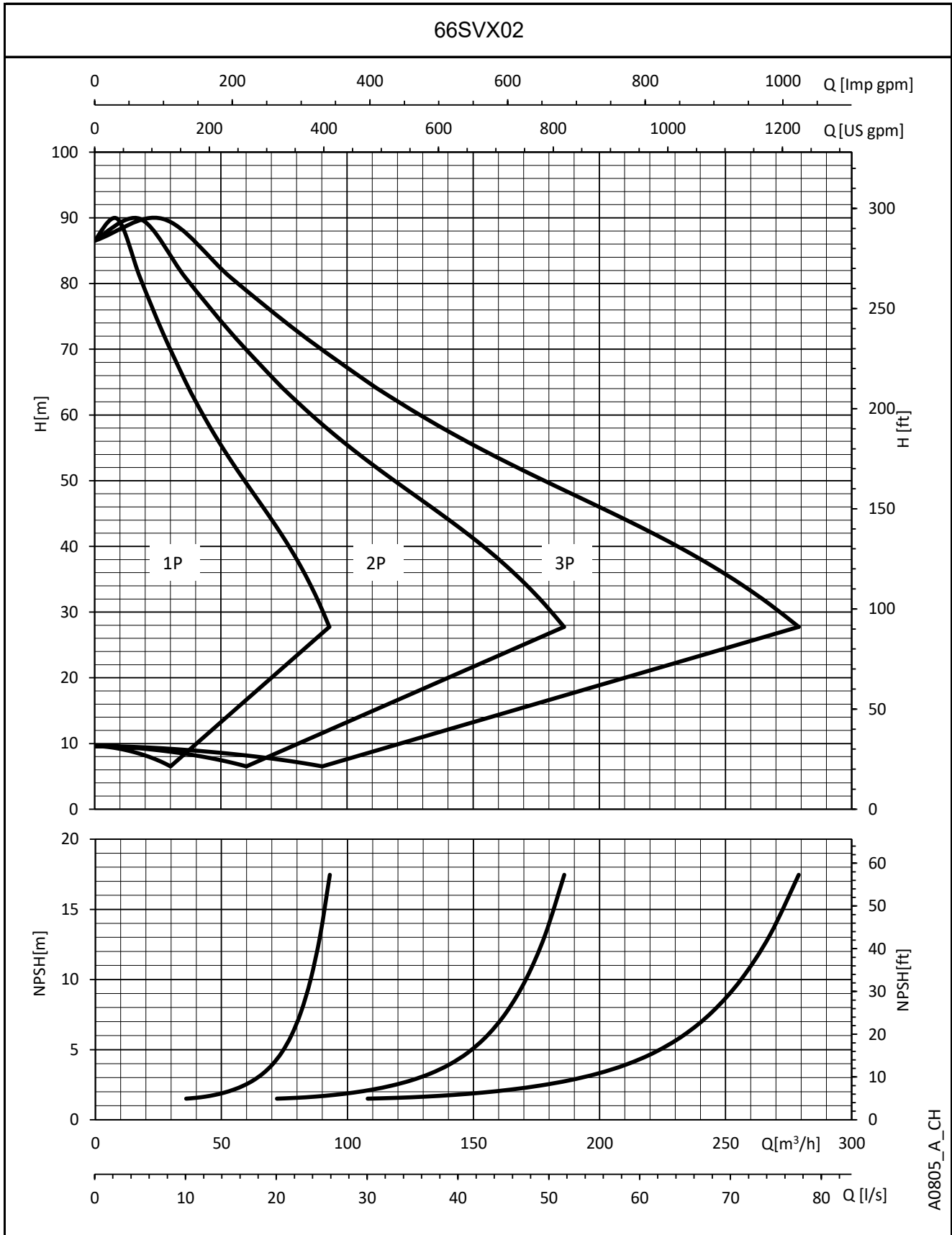
The performance curves do not take into account flow resistance in the valves and piping. The curves show the performance with one, two, three and four pumps running. These performances are valid for liquids with density  $\rho = 1.0 \text{ Kg/dm}^3$  and kinematic viscosity  $\nu = 1 \text{ mm}^2/\text{sec}$ . The declared NPSH values are laboratory values; for practical use we recommend increasing these values by 0,5 m.



**GHV.../SVX BOOSTER SETS SERIES  
OPERATING CHARACTERISTICS**


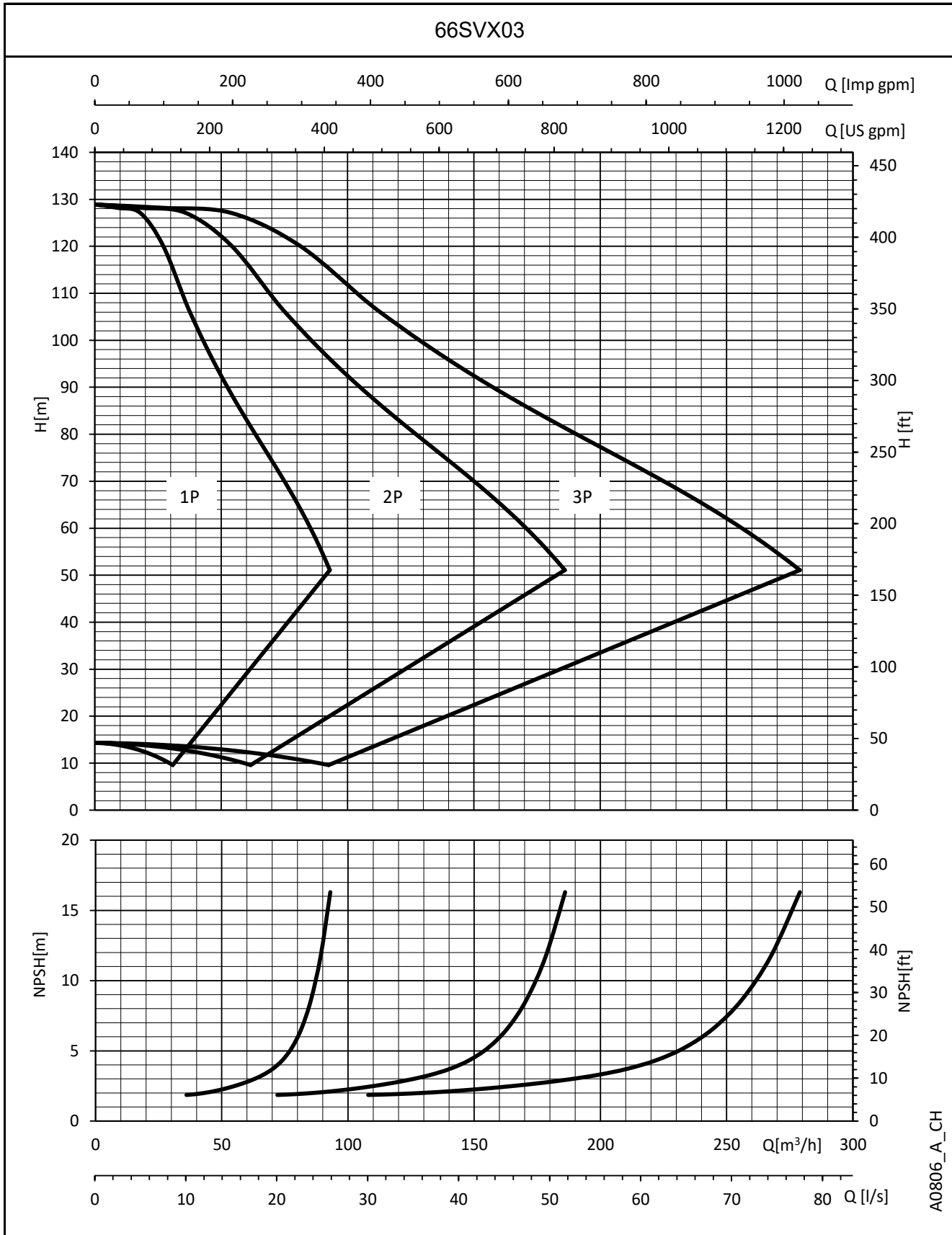
The performance curves do not take into account flow resistance in the valves and piping. The curves show the performance with one, two, three and four pumps running. These performances are valid for liquids with density  $\rho = 1.0 \text{ Kg/dm}^3$  and kinematic viscosity  $\nu = 1 \text{ mm}^2/\text{sec}$ . The declared NPSH values are laboratory values; for practical use we recommend increasing these values by 0,5 m.

**GHV.../SVX BOOSTER SETS SERIES  
OPERATING CHARACTERISTICS**

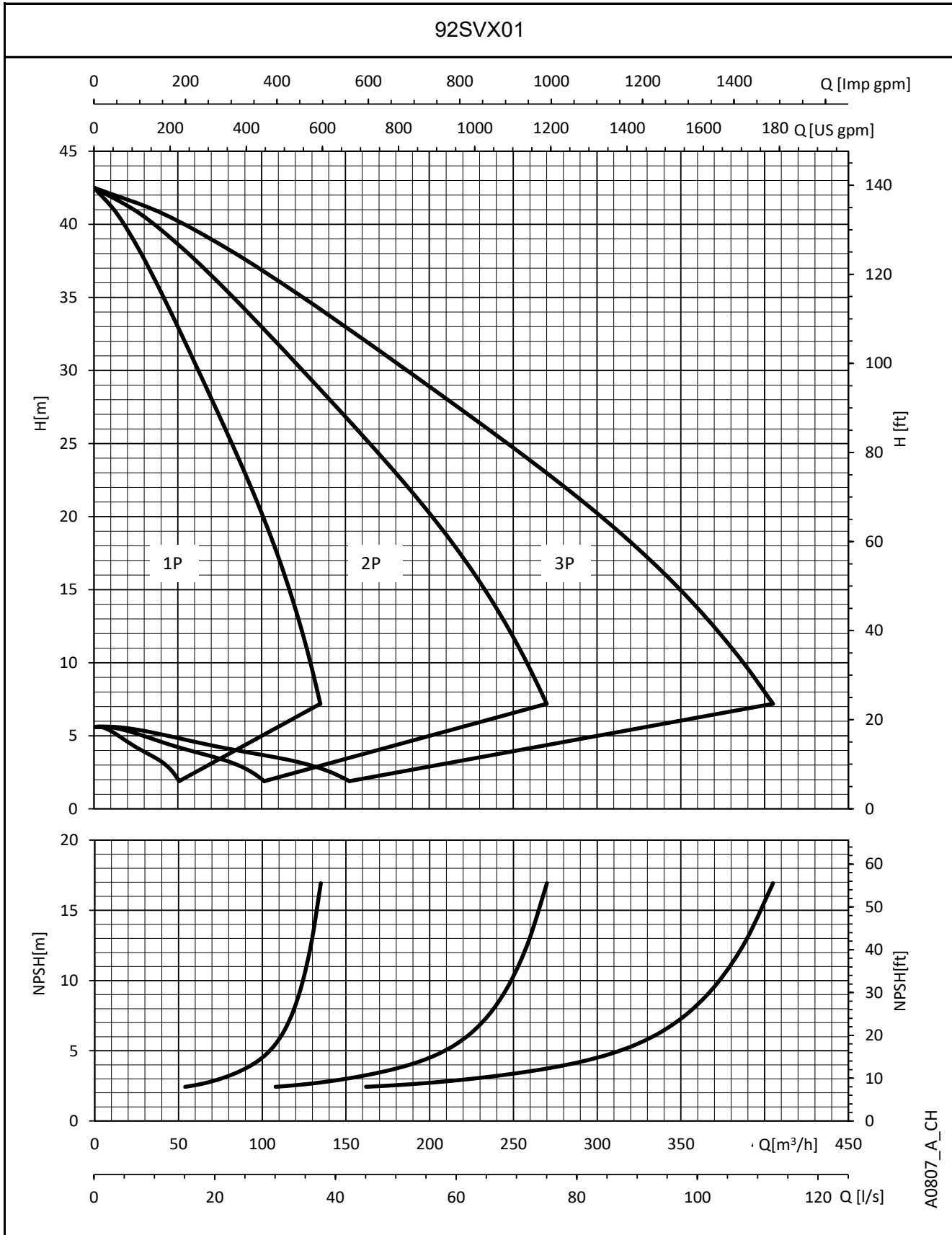


A0805\_A\_CH

The performance curves do not take into account flow resistance in the valves and piping. The curves show the performance with one, two, three and four pumps running. These performances are valid for liquids with density  $\rho = 1.0 \text{ Kg/dm}^3$  and kinematic viscosity  $\nu = 1 \text{ mm}^2/\text{sec}$ . The declared NPSH values are laboratory values; for practical use we recommend increasing these values by 0,5 m.

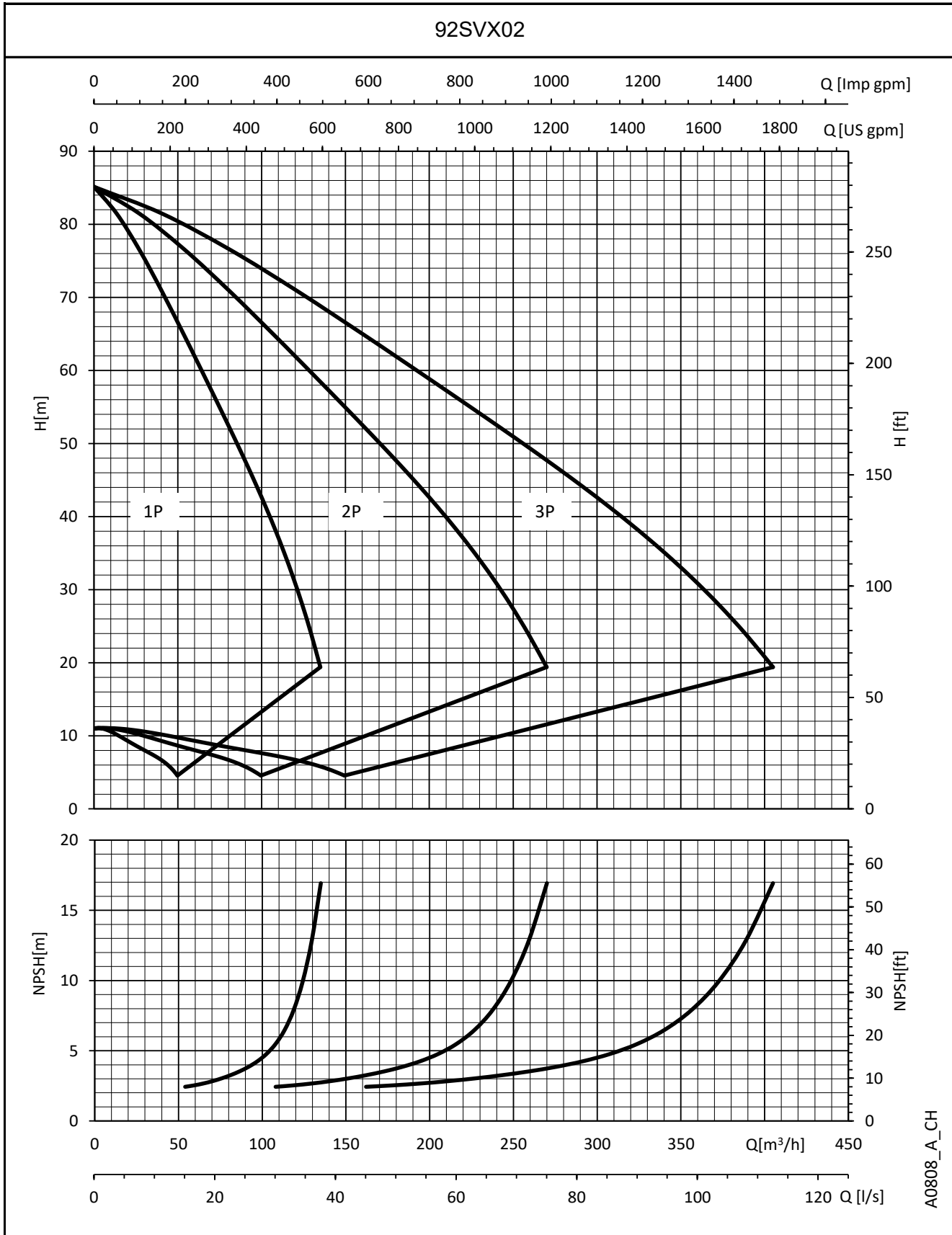
**GHV.../SVX BOOSTER SETS SERIES  
OPERATING CHARACTERISTICS**


The performance curves do not take into account flow resistance in the valves and piping. The curves show the performance with one, two, three and four pumps running. These performances are valid for liquids with density  $\rho = 1.0 \text{ Kg/dm}^3$  and kinematic viscosity  $\nu = 1 \text{ mm}^2/\text{sec}$ . The declared NPSH values are laboratory values; for practical use we recommend increasing these values by 0,5 m.

**GHV.../SVX BOOSTER SETS SERIES  
OPERATING CHARACTERISTICS**


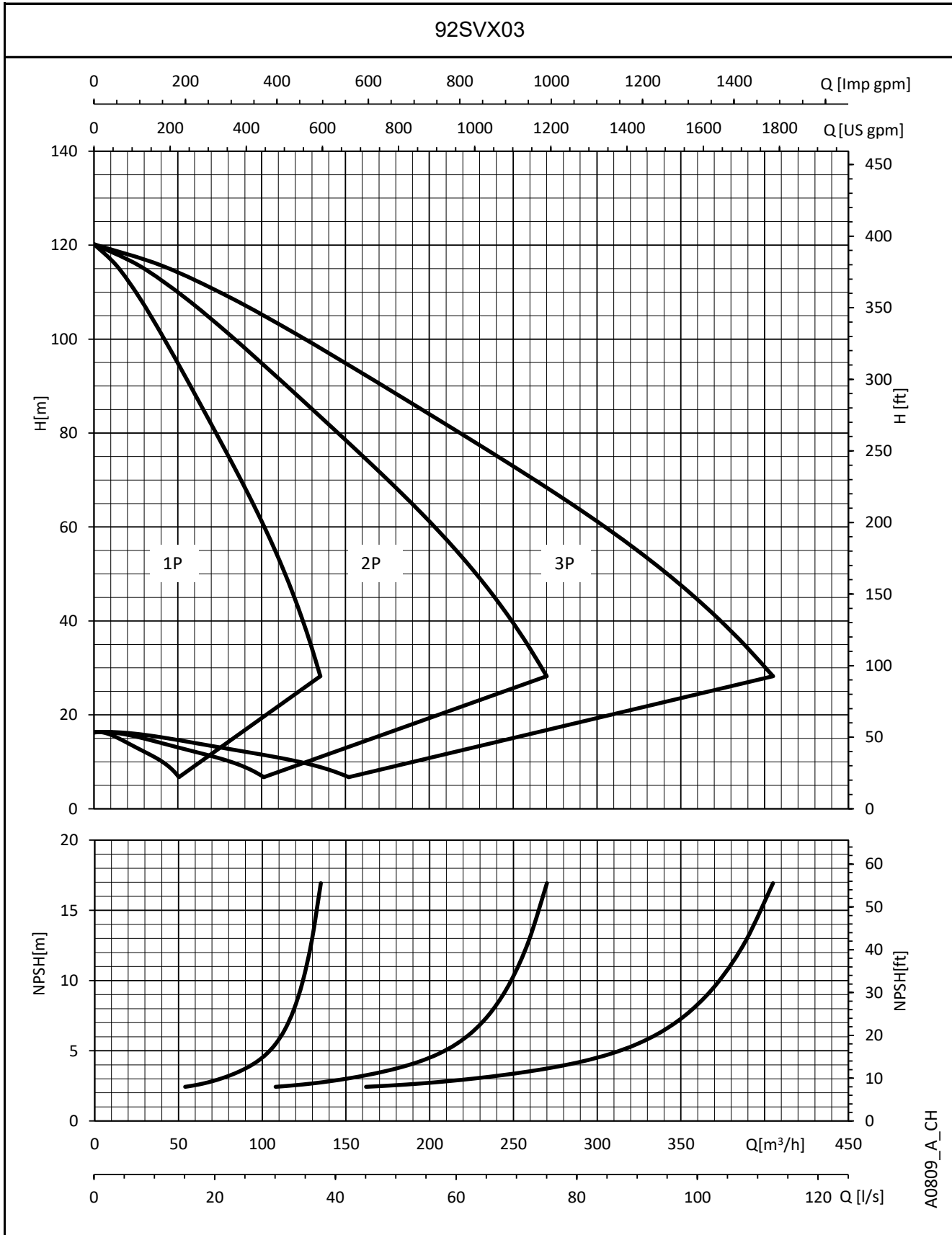
The performance curves do not take into account flow resistance in the valves and piping. The curves show the performance with one, two, three and four pumps running. These performances are valid for liquids with density  $\rho = 1.0 \text{ Kg/dm}^3$  and kinematic viscosity  $\nu = 1 \text{ mm}^2/\text{sec}$ . The declared NPSH values are laboratory values; for practical use we recommend increasing these values by 0,5 m.

**GHV.../SVX BOOSTER SETS SERIES  
OPERATING CHARACTERISTICS**

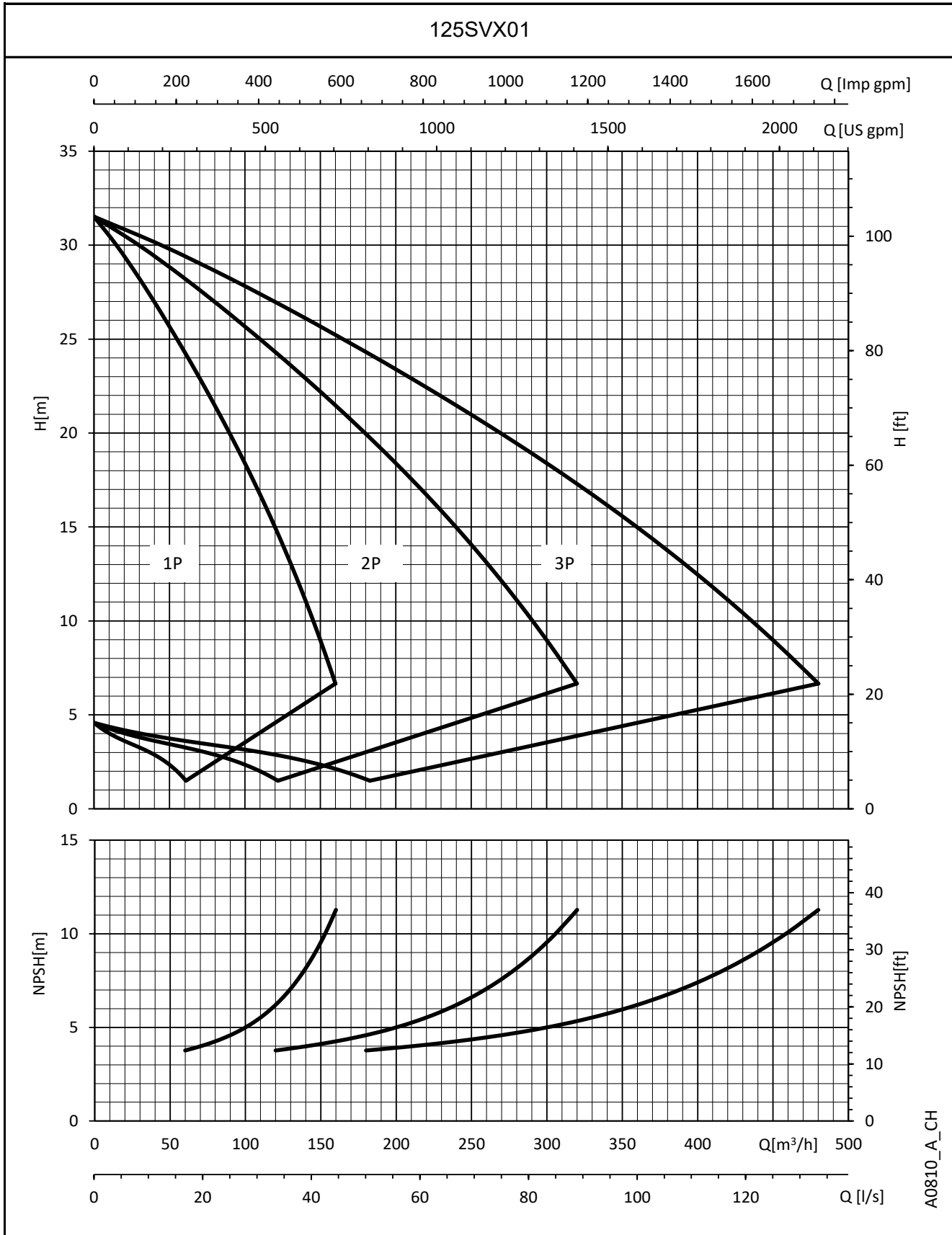


A0808\_A\_CH

The performance curves do not take into account flow resistance in the valves and piping. The curves show the performance with one, two, three and four pumps running. These performances are valid for liquids with density  $\rho = 1.0 \text{ Kg/dm}^3$  and kinematic viscosity  $\nu = 1 \text{ mm}^2/\text{sec}$ . The declared NPSH values are laboratory values; for practical use we recommend increasing these values by 0,5 m.

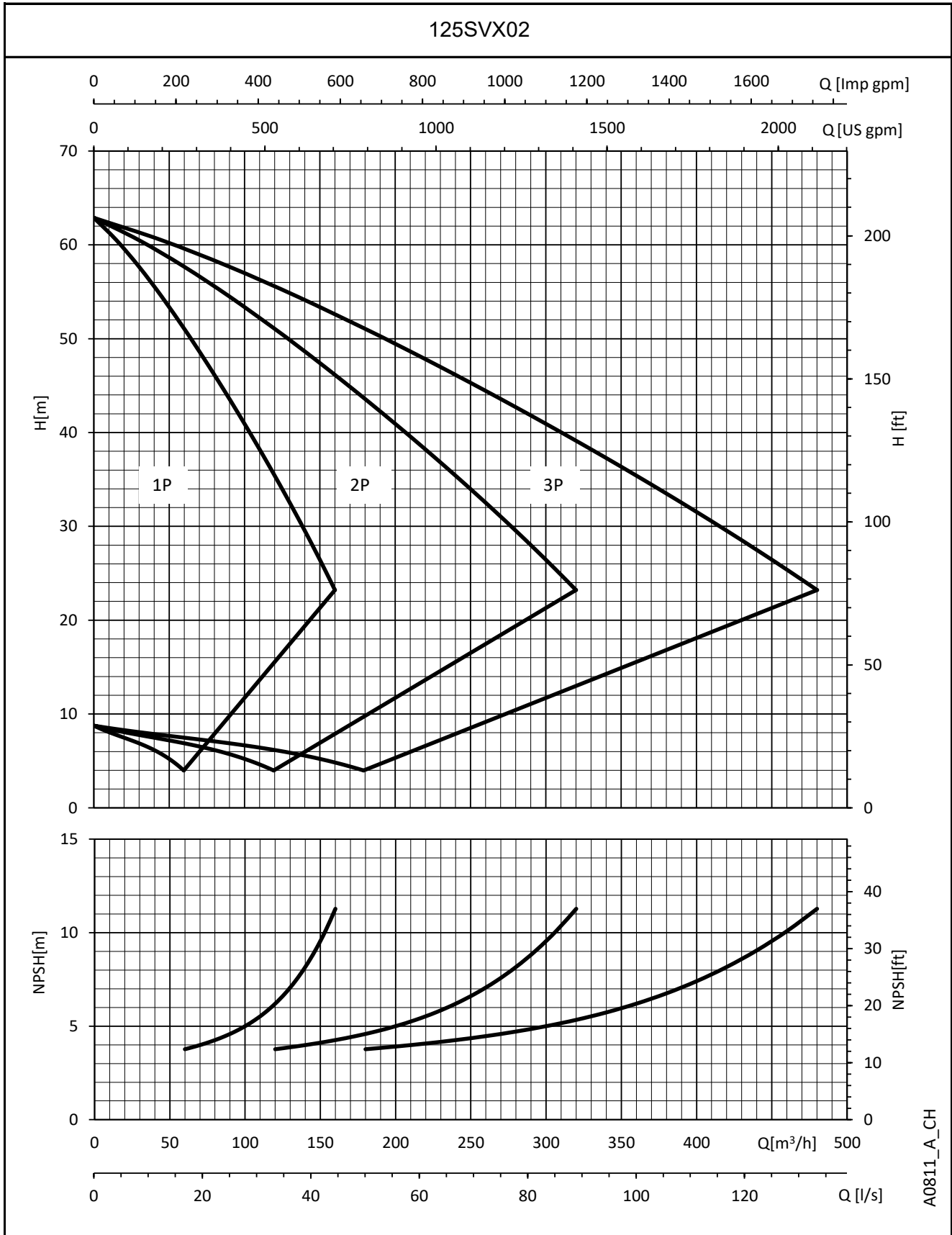
**GHV.../SVX BOOSTER SETS SERIES  
OPERATING CHARACTERISTICS**


The performance curves do not take into account flow resistance in the valves and piping. The curves show the performance with one, two, three and four pumps running. These performances are valid for liquids with density  $\rho = 1.0 \text{ Kg/dm}^3$  and kinematic viscosity  $\nu = 1 \text{ mm}^2/\text{sec}$ . The declared NPSH values are laboratory values; for practical use we recommend increasing these values by 0,5 m.

**GHV.../SVX BOOSTER SETS SERIES  
OPERATING CHARACTERISTICS**


The performance curves do not take into account flow resistance in the valves and piping. The curves show the performance with one, two, three and four pumps running. These performances are valid for liquids with density  $\rho = 1.0 \text{ Kg/dm}^3$  and kinematic viscosity  $\nu = 1 \text{ mm}^2/\text{sec}$ . The declared NPSH values are laboratory values; for practical use we recommend increasing these values by 0,5 m.

**GHV.../SVX BOOSTER SETS SERIES  
OPERATING CHARACTERISTICS**

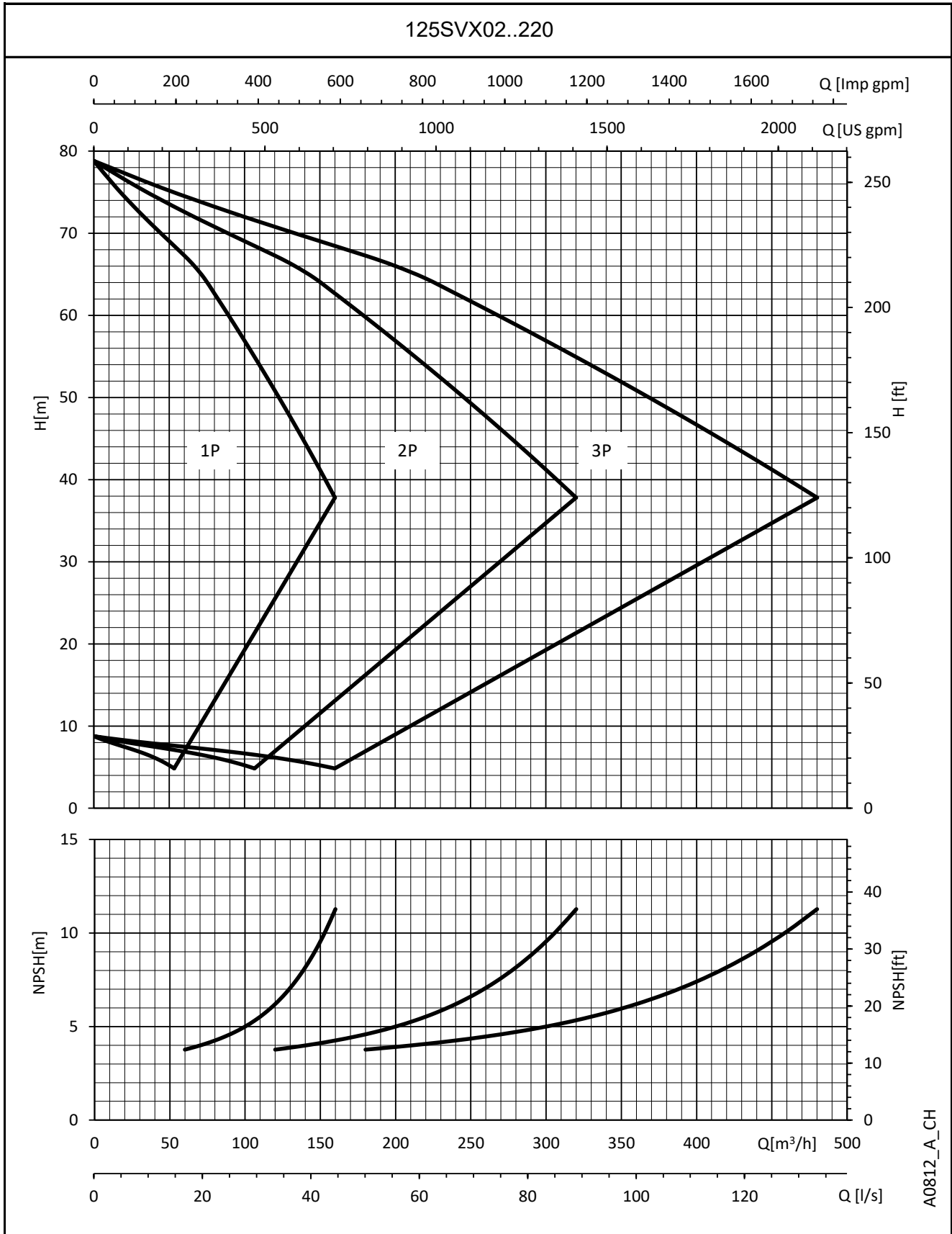


A0811\_A\_CH

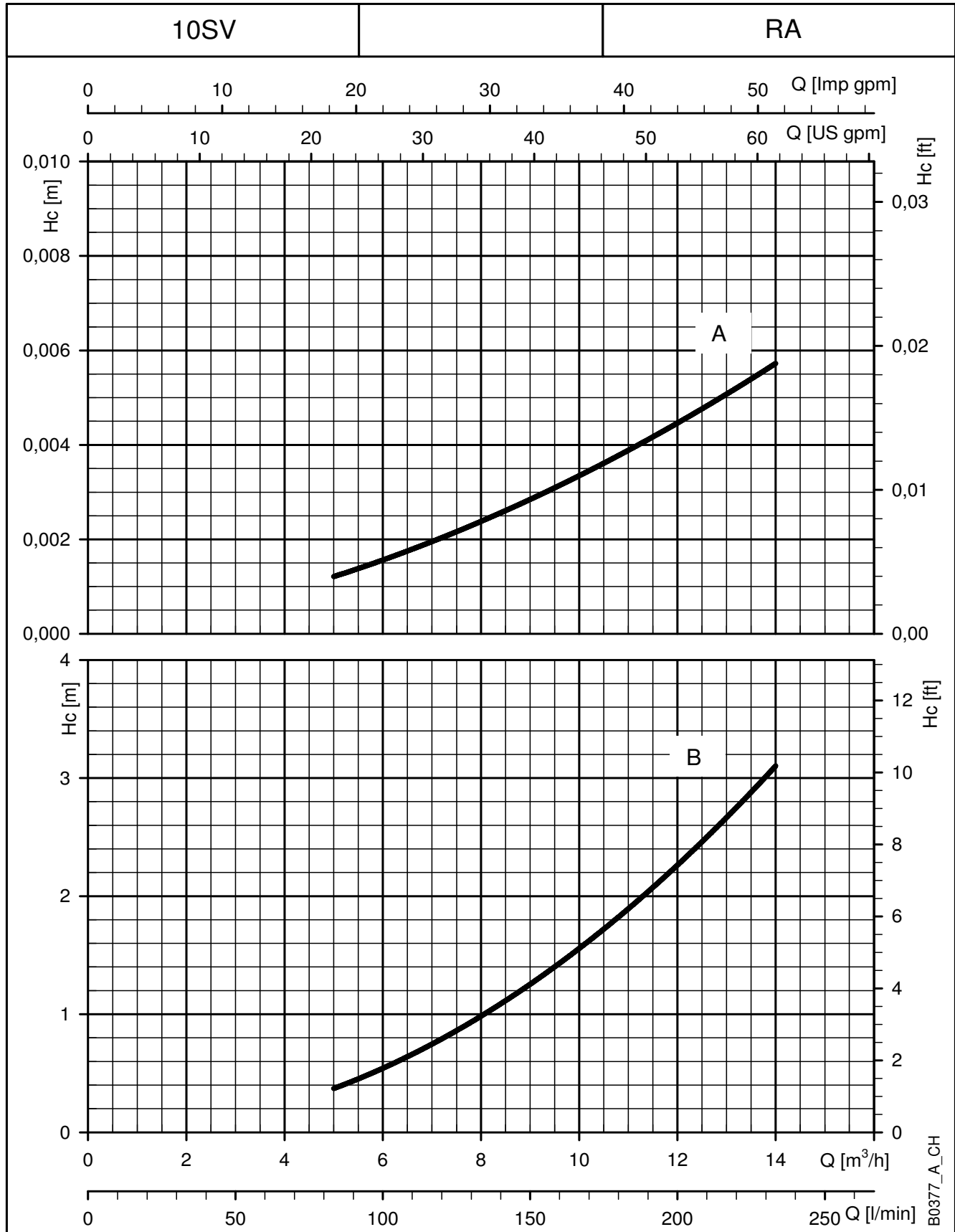
The performance curves do not take into account flow resistance in the valves and piping. The curves show the performance with one, two, three and four pumps running. These performances are valid for liquids with density  $\rho = 1.0 \text{ Kg/dm}^3$  and kinematic viscosity  $\nu = 1 \text{ mm}^2/\text{sec}$ . The declared NPSH values are laboratory values; for practical use we recommend increasing these values by 0,5 m.



**GHV.../SVX BOOSTER SETS SERIES  
OPERATING CHARACTERISTICS**

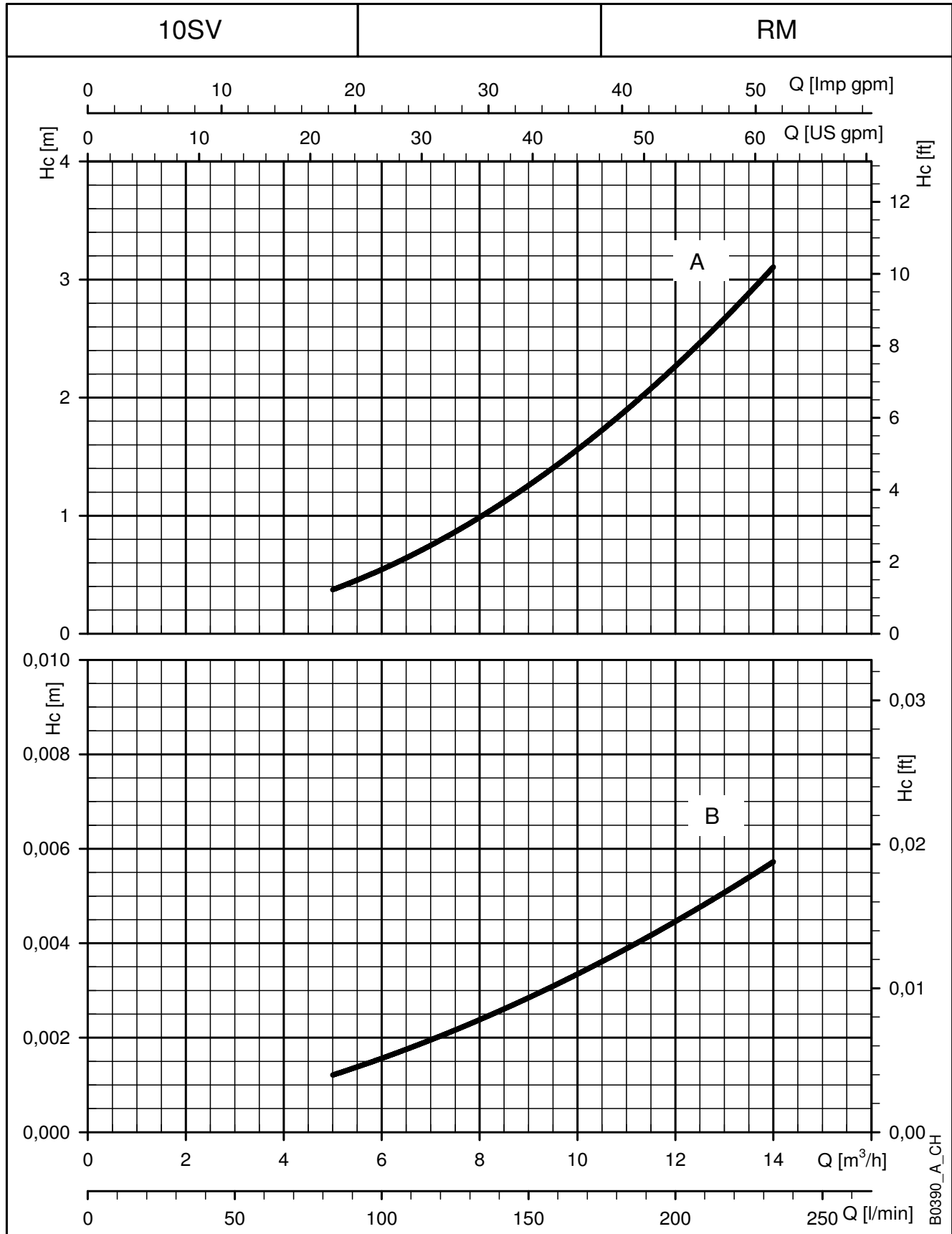


The performance curves do not take into account flow resistance in the valves and piping. The curves show the performance with one, two, three and four pumps running. These performances are valid for liquids with density  $\rho = 1.0 \text{ Kg/dm}^3$  and kinematic viscosity  $\nu = 1 \text{ mm}^2/\text{sec}$ . The declared NPSH values are laboratory values; for practical use we recommend increasing these values by 0,5 m.

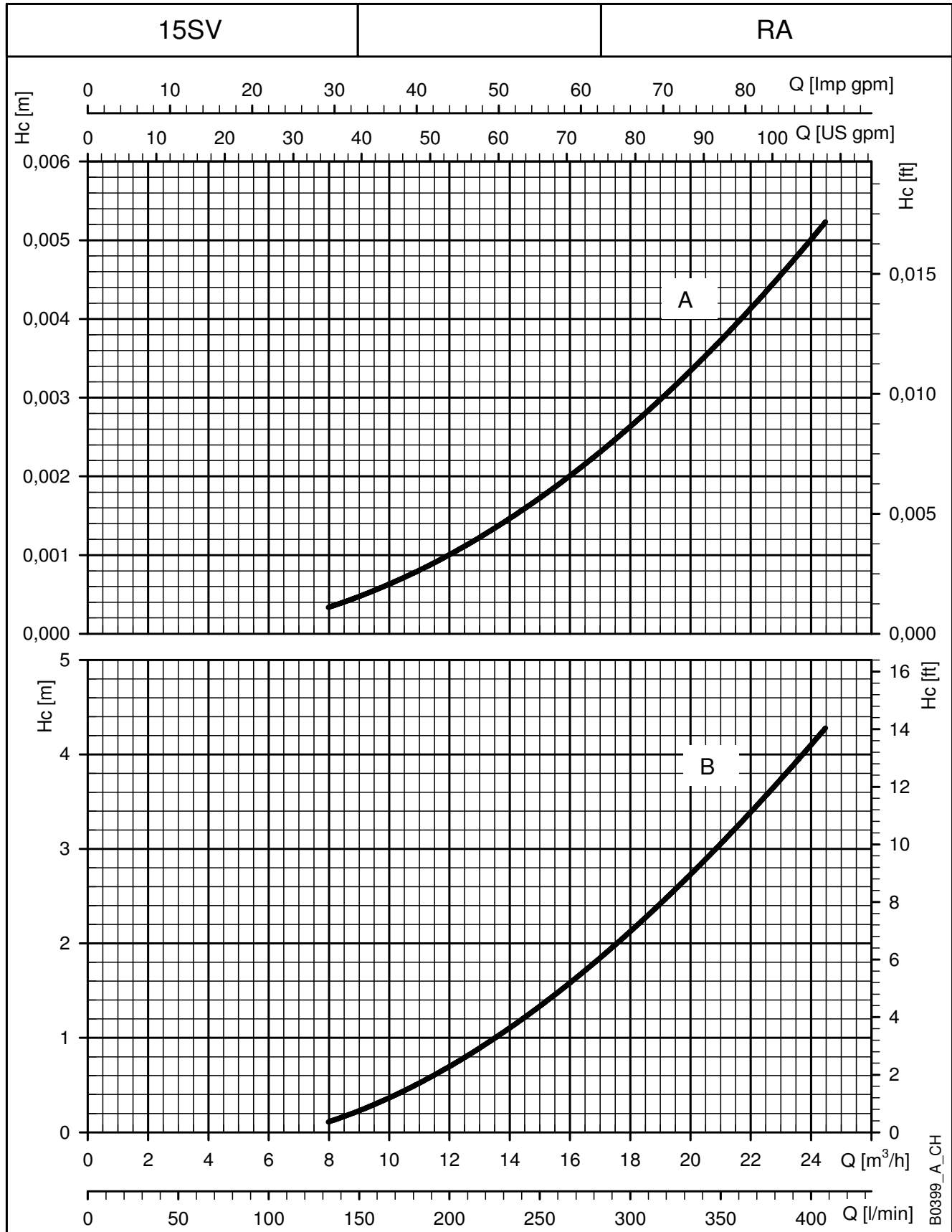
**GHV./SVX BOOSTER SETS SERIES**  
**Hc PRESSURE DROP CURVES**


The declared curves are valid for liquids with density  $\rho = 1 \text{ Kg/dm}^3$  and kinematic viscosity  $\nu = 1 \text{ mm}^2/\text{sec}$ .  
 Hc (A): Pressure drop curve on delivery side of the pump. Hc (B): Pressure drop curve on suction side of the pump.  
 RA: check valve on suction side. RM: check valve on delivery side.  
 The pressure drops do not consider the distributed pressure drops on the manifold.

**GHV./SVX BOOSTER SETS SERIES**  
**Hc PRESSURE DROP CURVES**

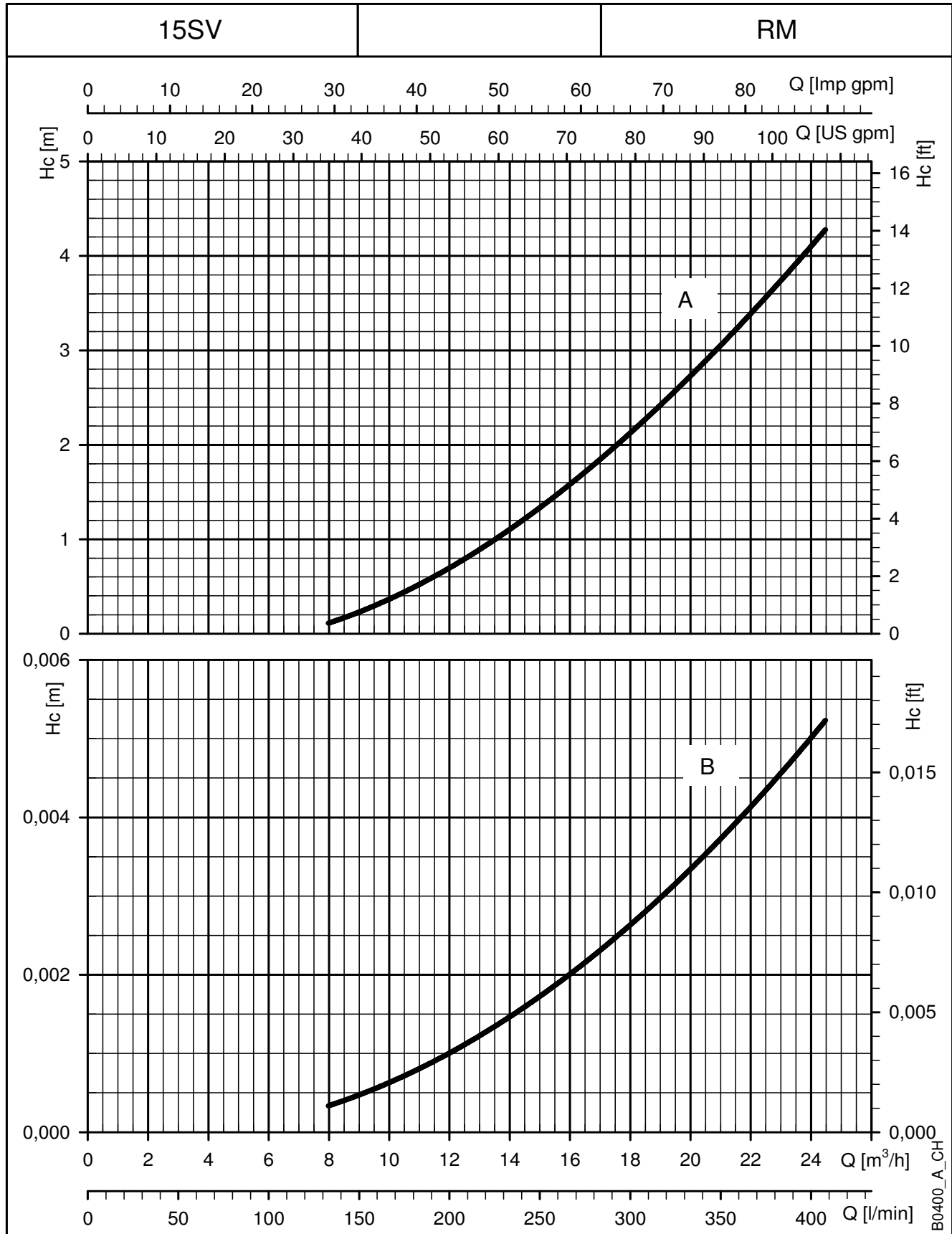


The declared curves are valid for liquids with density  $\rho = 1 \text{ Kg/dm}^3$  and kinematic viscosity  $\nu = 1 \text{ mm}^2/\text{sec}$ .  
Hc (A): Pressure drop curve on delivery side of the pump. Hc (B): Pressure drop curve on suction side of the pump.  
RA: check valve on suction side. RM: check valve on delivery side.  
The pressure drops do not consider the distributed pressure drops on the manifold.

**GHV./SVX BOOSTER SETS SERIES**  
**H<sub>c</sub> PRESSURE DROP CURVES**


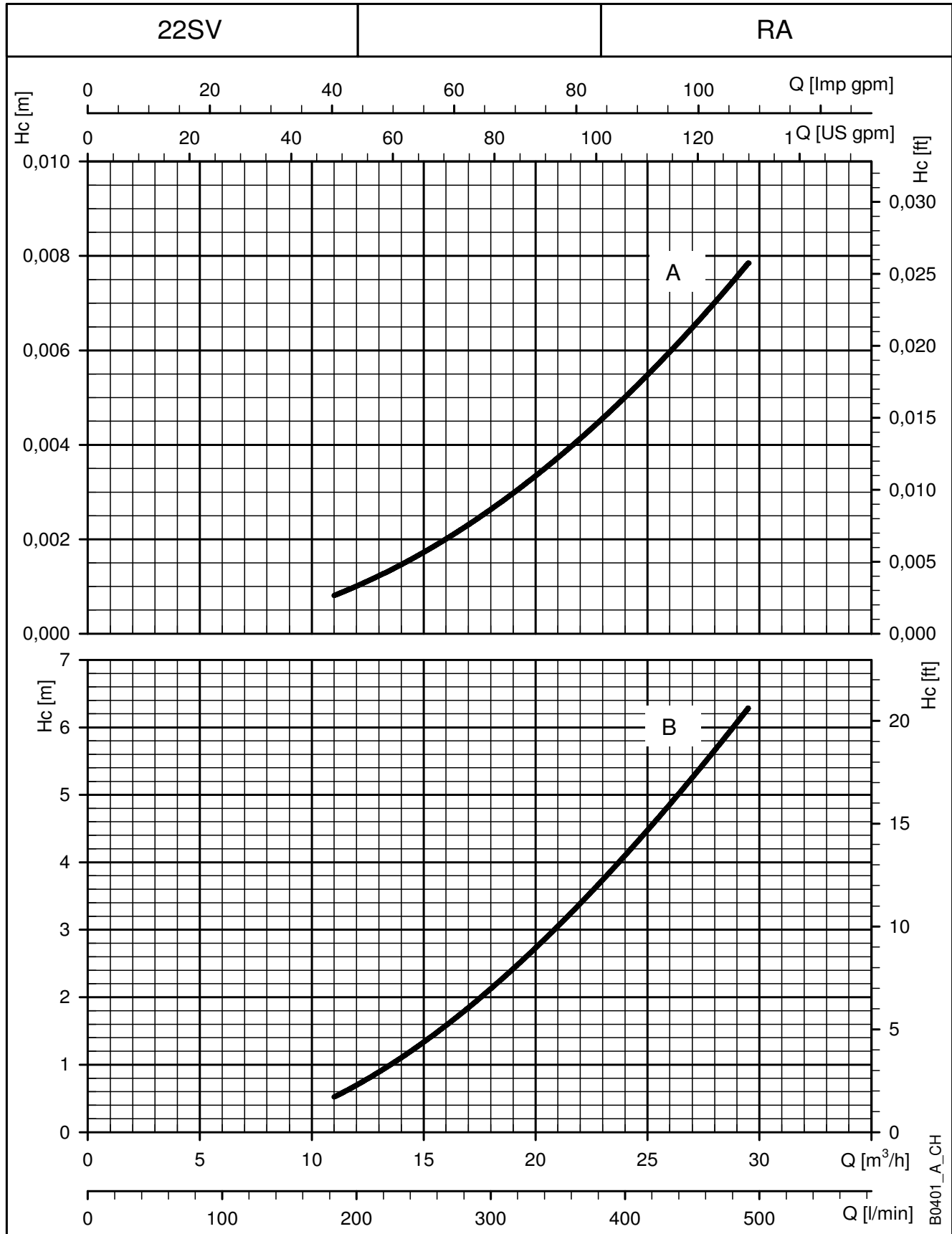
The declared curves are valid for liquids with density  $\rho = 1 \text{ Kg/dm}^3$  and kinematic viscosity  $\nu = 1 \text{ mm}^2/\text{sec}$ .  
 H<sub>c</sub> (A): Pressure drop curve on delivery side of the pump. H<sub>c</sub> (B): Pressure drop curve on suction side of the pump.  
 RA: check valve on suction side. RM: check valve on delivery side.  
 The pressure drops do not consider the distributed pressure drops on the manifold.

**GHV./SVX BOOSTER SETS SERIES**  
**Hc PRESSURE DROP CURVES**



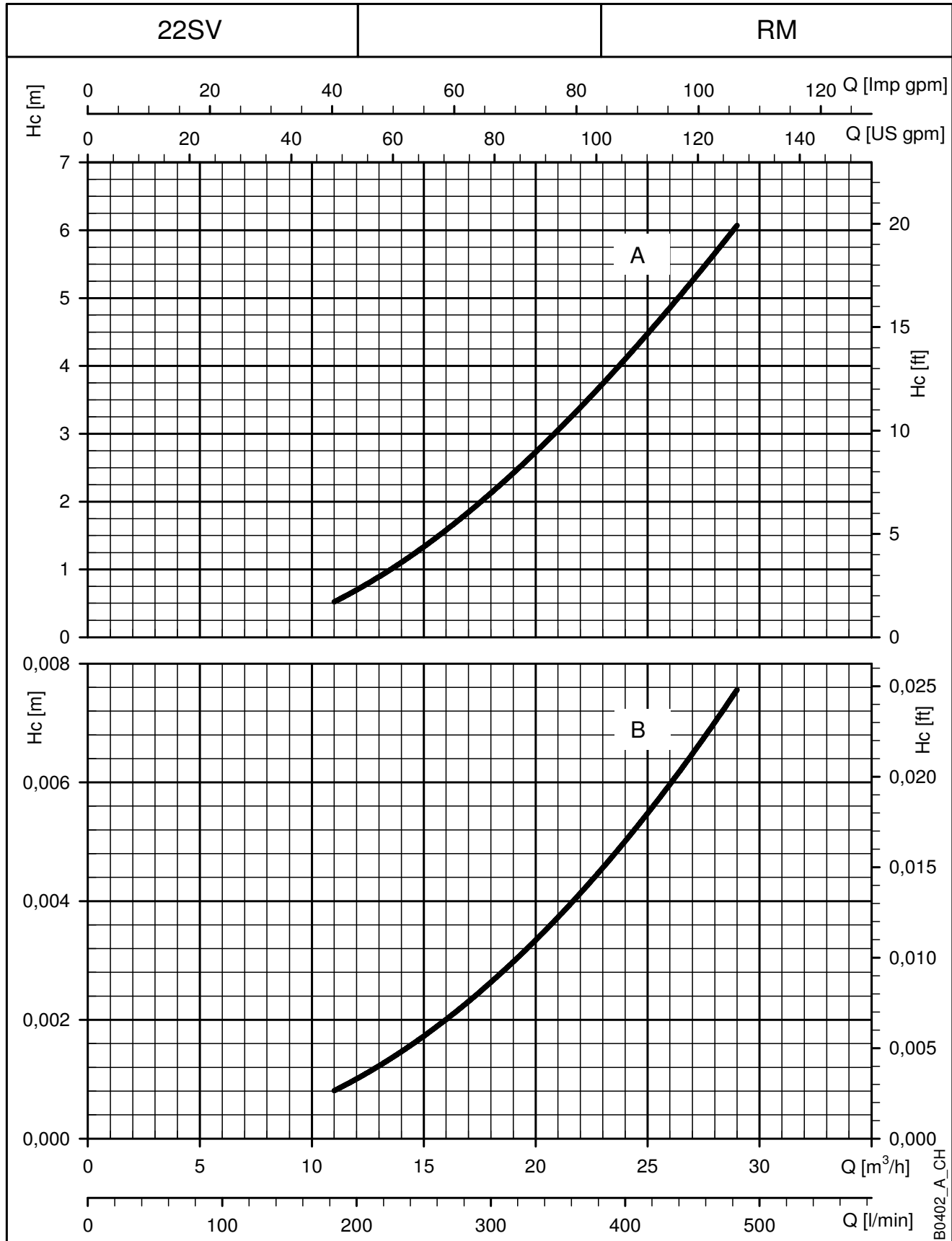
The declared curves are valid for liquids with density  $\rho = 1 \text{ Kg/dm}^3$  and kinematic viscosity  $\nu = 1 \text{ mm}^2/\text{sec}$ .  
Hc (A): Pressure drop curve on delivery side of the pump. Hc (B): Pressure drop curve on suction side of the pump.  
RA: check valve on suction side. RM: check valve on delivery side.  
The pressure drops do not consider the distributed pressure drops on the manifold.

**GHV./SVX BOOSTER SETS SERIES**  
**Hc PRESSURE DROP CURVES**



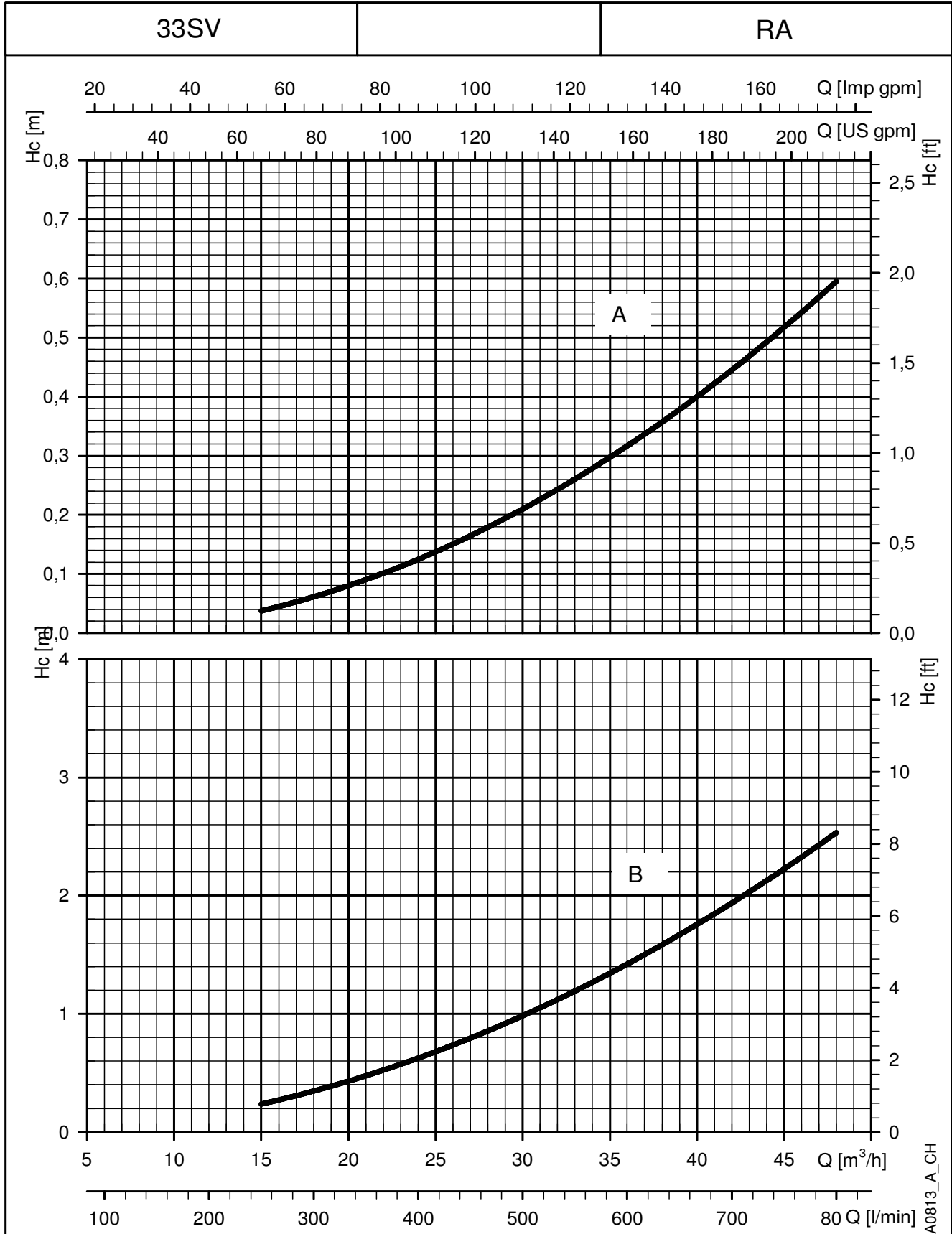
The declared curves are valid for liquids with density  $\rho = 1 \text{ Kg/dm}^3$  and kinematic viscosity  $\nu = 1 \text{ mm}^2/\text{sec}$ .  
 Hc (A): Pressure drop curve on delivery side of the pump. Hc (B): Pressure drop curve on suction side of the pump.  
 RA: check valve on suction side. RM: check valve on delivery side.  
 The pressure drops do not consider the distributed pressure drops on the manifold.

**GHV./SVX BOOSTER SETS SERIES**  
**Hc PRESSURE DROP CURVES**



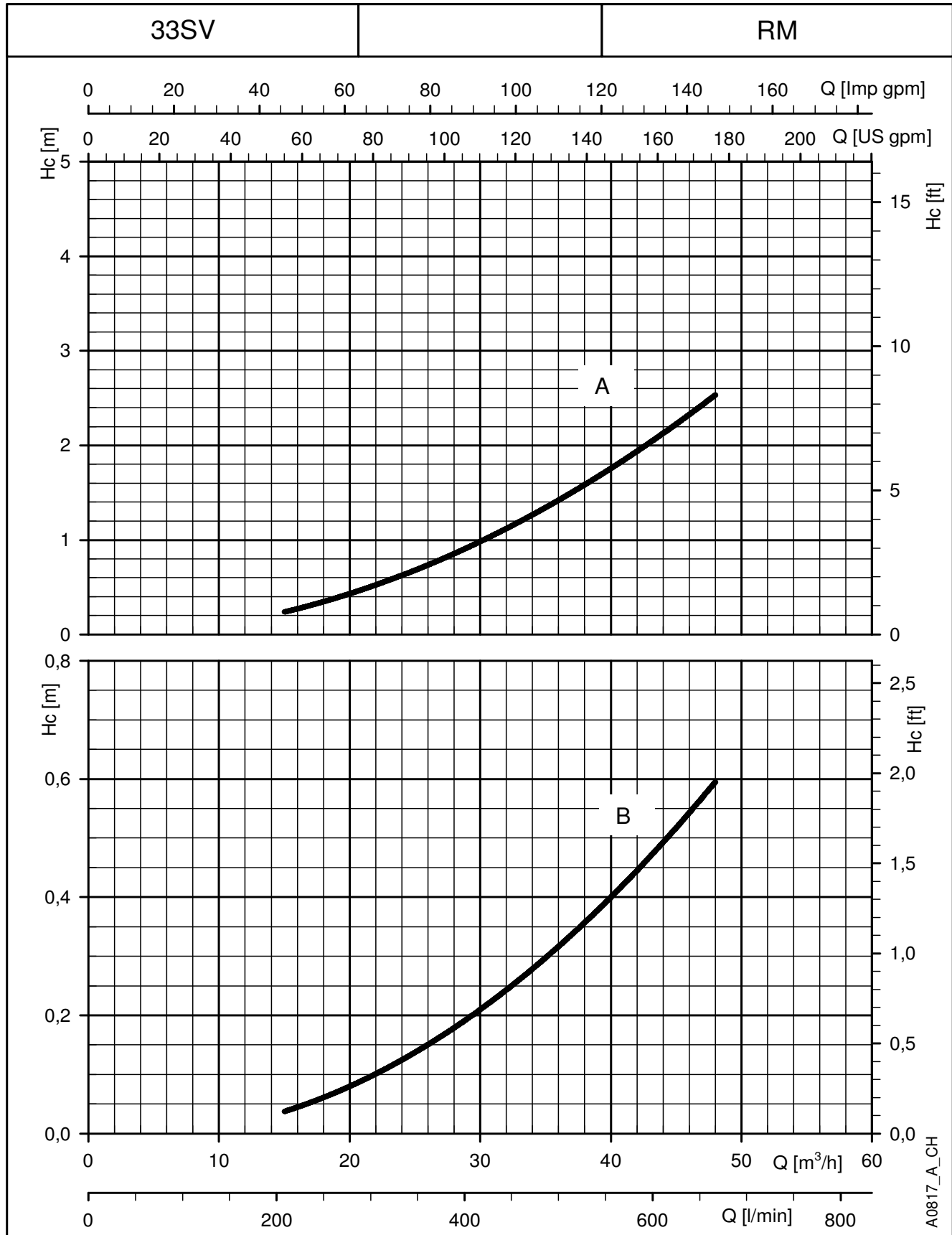
The declared curves are valid for liquids with density  $\rho = 1 \text{ Kg/dm}^3$  and kinematic viscosity  $\nu = 1 \text{ mm}^2/\text{sec}$ .  
 Hc (A): Pressure drop curve on delivery side of the pump. Hc (B): Pressure drop curve on suction side of the pump.  
 RA: check valve on suction side. RM: check valve on delivery side.  
 The pressure drops do not consider the distributed pressure drops on the manifold.

**GHV./SVX BOOSTER SETS SERIES**  
**H<sub>c</sub> PRESSURE DROP CURVES**



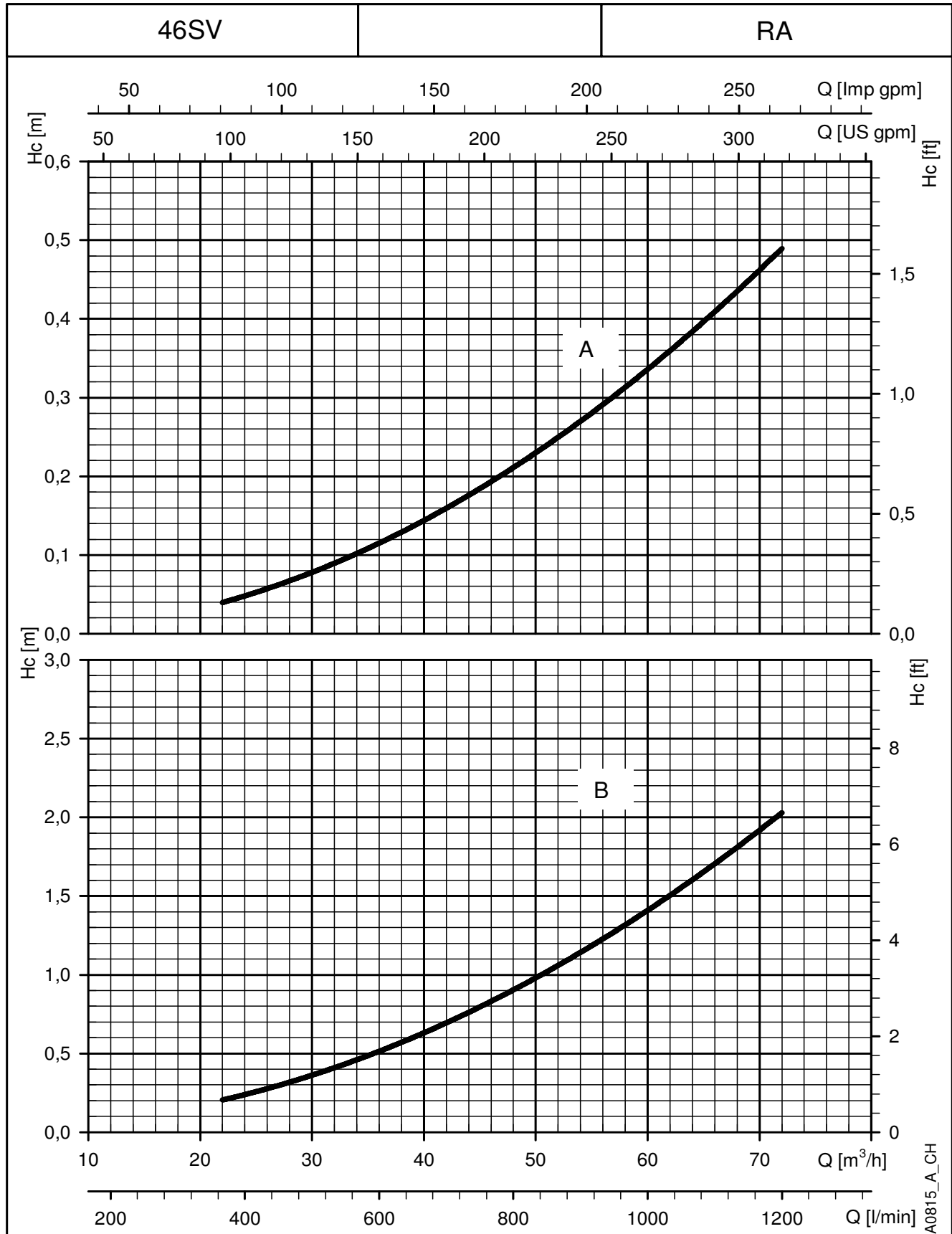
The declared curves are valid for liquids with density  $\rho = 1 \text{ Kg/dm}^3$  and kinematic viscosity  $\nu = 1 \text{ mm}^2/\text{sec}$ .  
Hc (A): Pressure drop curve on delivery side of the pump. Hc (B): Pressure drop curve on suction side of the pump.  
RA: check valve on suction side. RM: check valve on delivery side.  
The pressure drops do not consider the distributed pressure drops on the manifold.



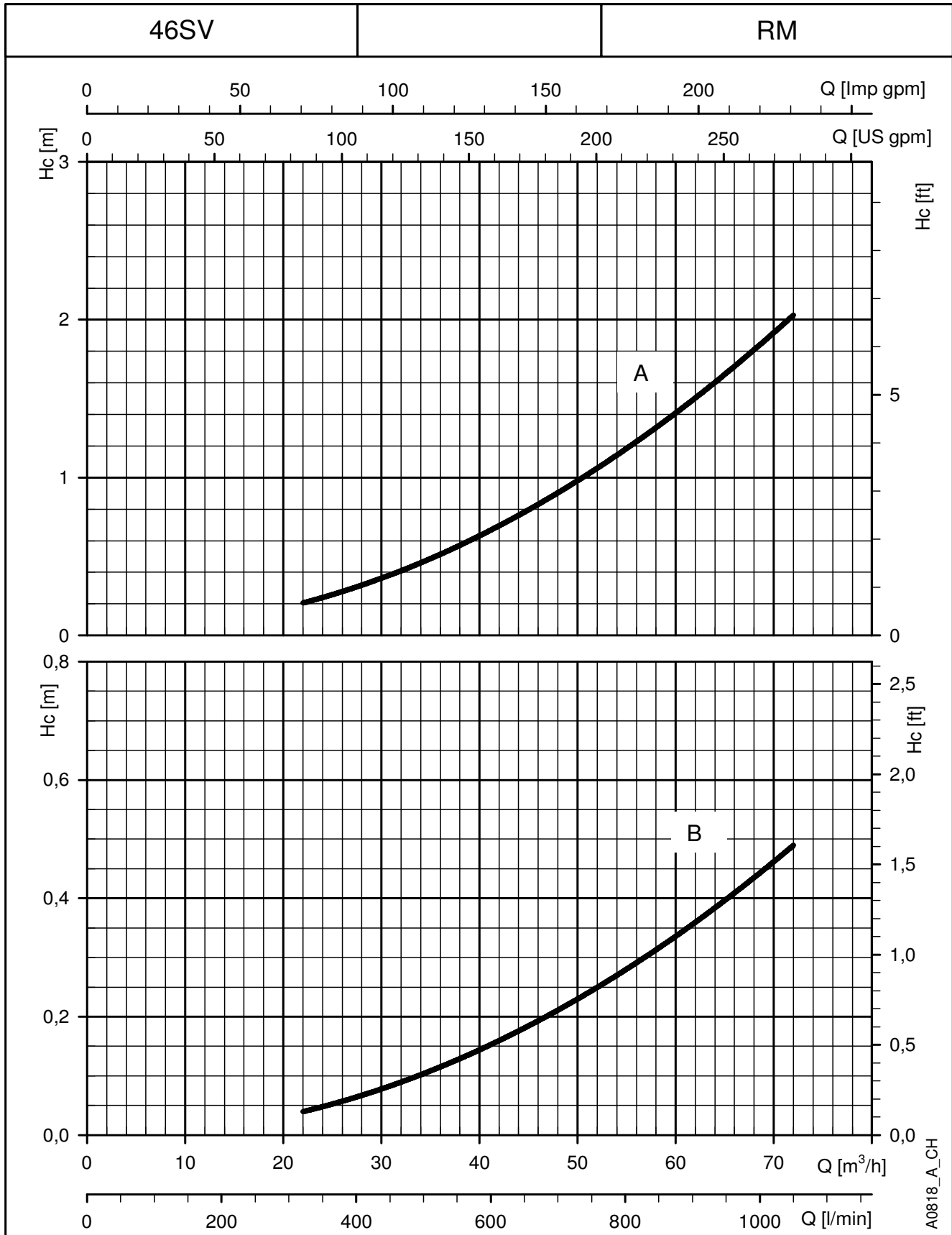
**GHV./SVX BOOSTER SETS SERIES**  
**Hc PRESSURE DROP CURVES**


A0817\_A\_CH

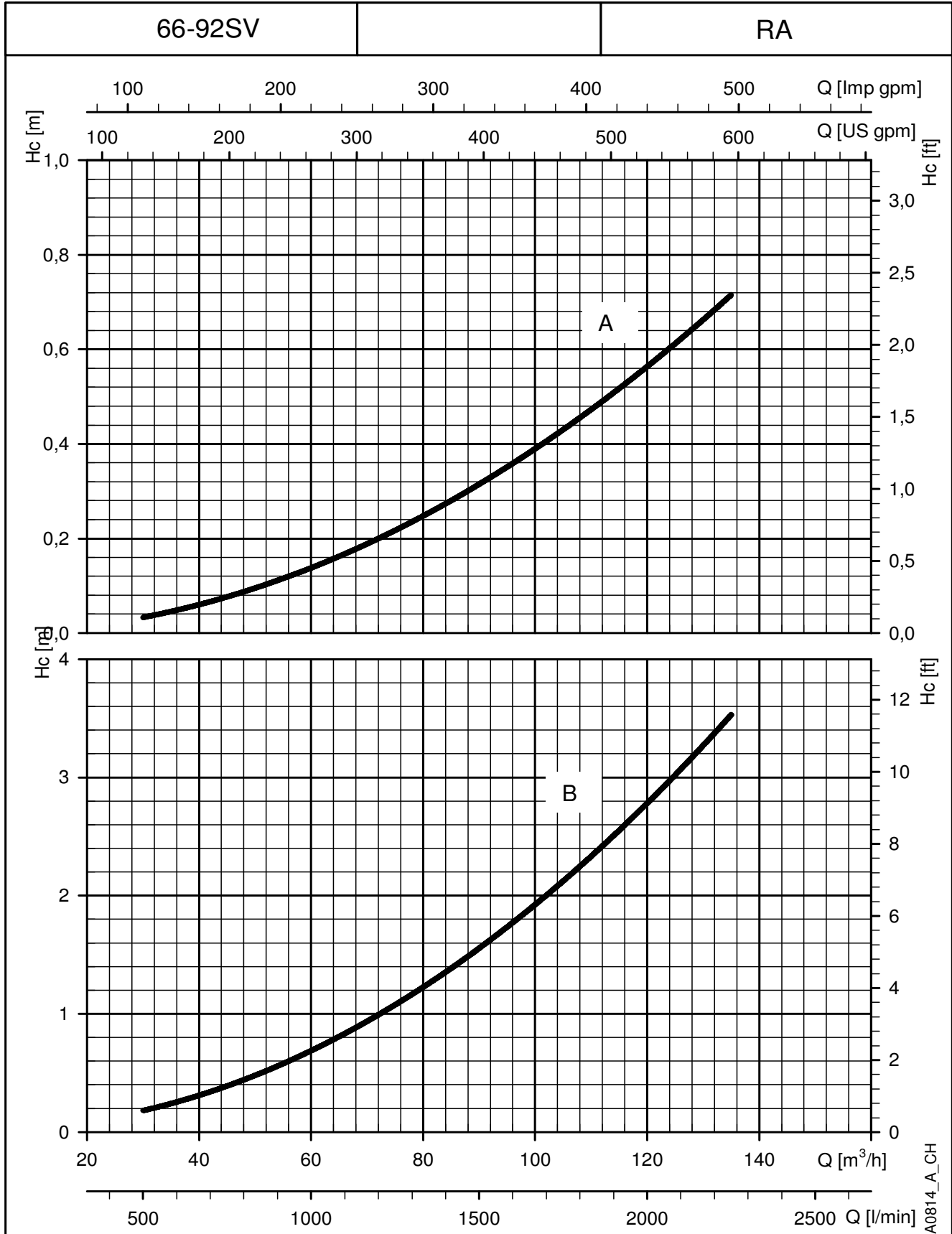
The declared curves are valid for liquids with density  $\rho = 1 \text{ Kg/dm}^3$  and kinematic viscosity  $\nu = 1 \text{ mm}^2/\text{sec}$ .  
 Hc (A): Pressure drop curve on delivery side of the pump. Hc (B): Pressure drop curve on suction side of the pump.  
 RA: check valve on suction side. RM: check valve on delivery side.  
 The pressure drops do not consider the distributed pressure drops on the manifold.

**GHV./SVX BOOSTER SETS SERIES**  
**Hc PRESSURE DROP CURVES**


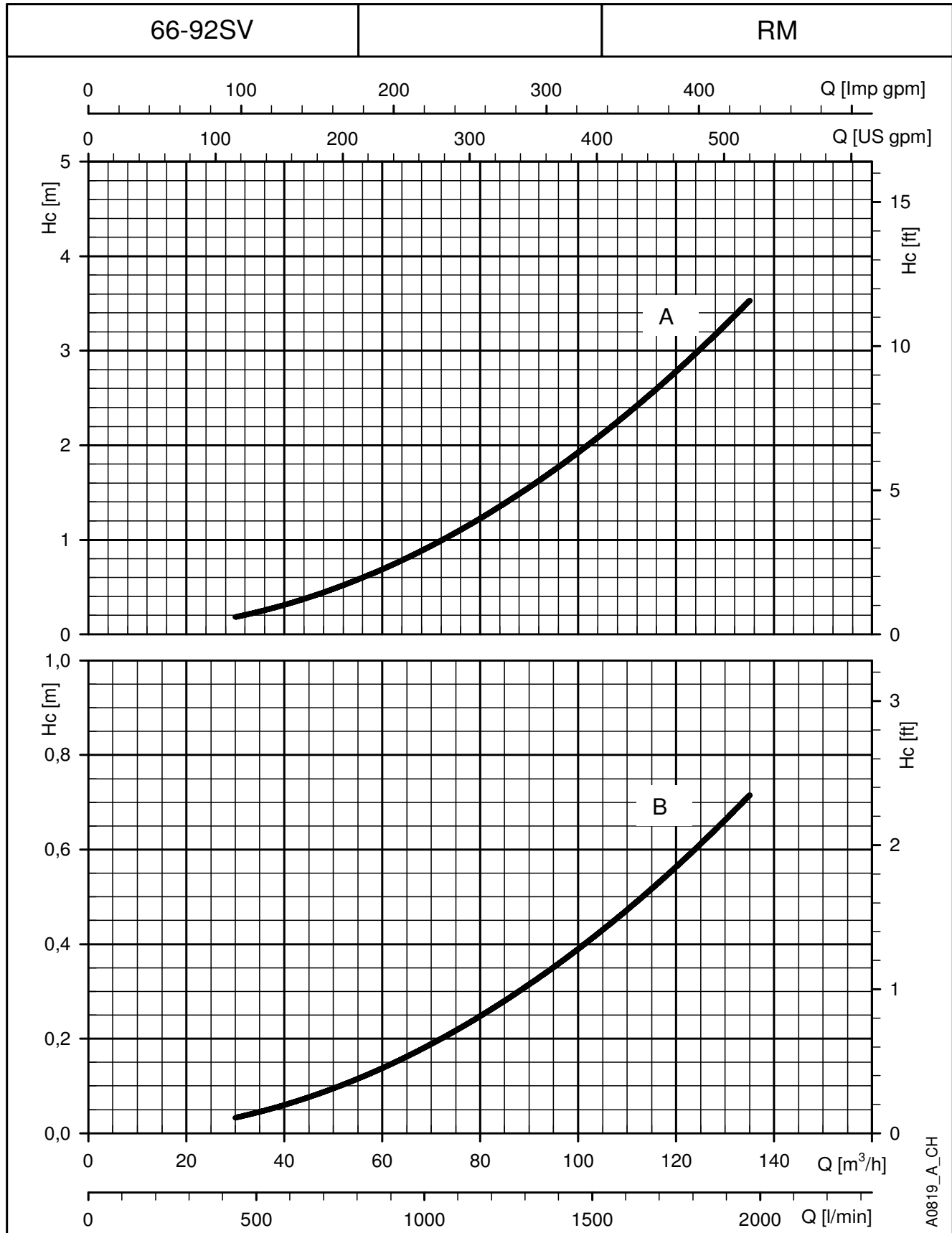
The declared curves are valid for liquids with density  $\rho = 1 \text{ Kg/dm}^3$  and kinematic viscosity  $\nu = 1 \text{ mm}^2/\text{sec}$ .  
 Hc (A): Pressure drop curve on delivery side of the pump. Hc (B): Pressure drop curve on suction side of the pump.  
 RA: check valve on suction side. RM: check valve on delivery side.  
 The pressure drops do not consider the distributed pressure drops on the manifold.

**GHV./SVX BOOSTER SETS SERIES**  
**H<sub>c</sub> PRESSURE DROP CURVES**


The declared curves are valid for liquids with density  $\rho = 1 \text{ Kg/dm}^3$  and kinematic viscosity  $\nu = 1 \text{ mm}^2/\text{sec}$ .  
 Hc (A): Pressure drop curve on delivery side of the pump. Hc (B): Pressure drop curve on suction side of the pump.  
 RA: check valve on suction side. RM: check valve on delivery side.  
 The pressure drops do not consider the distributed pressure drops on the manifold.

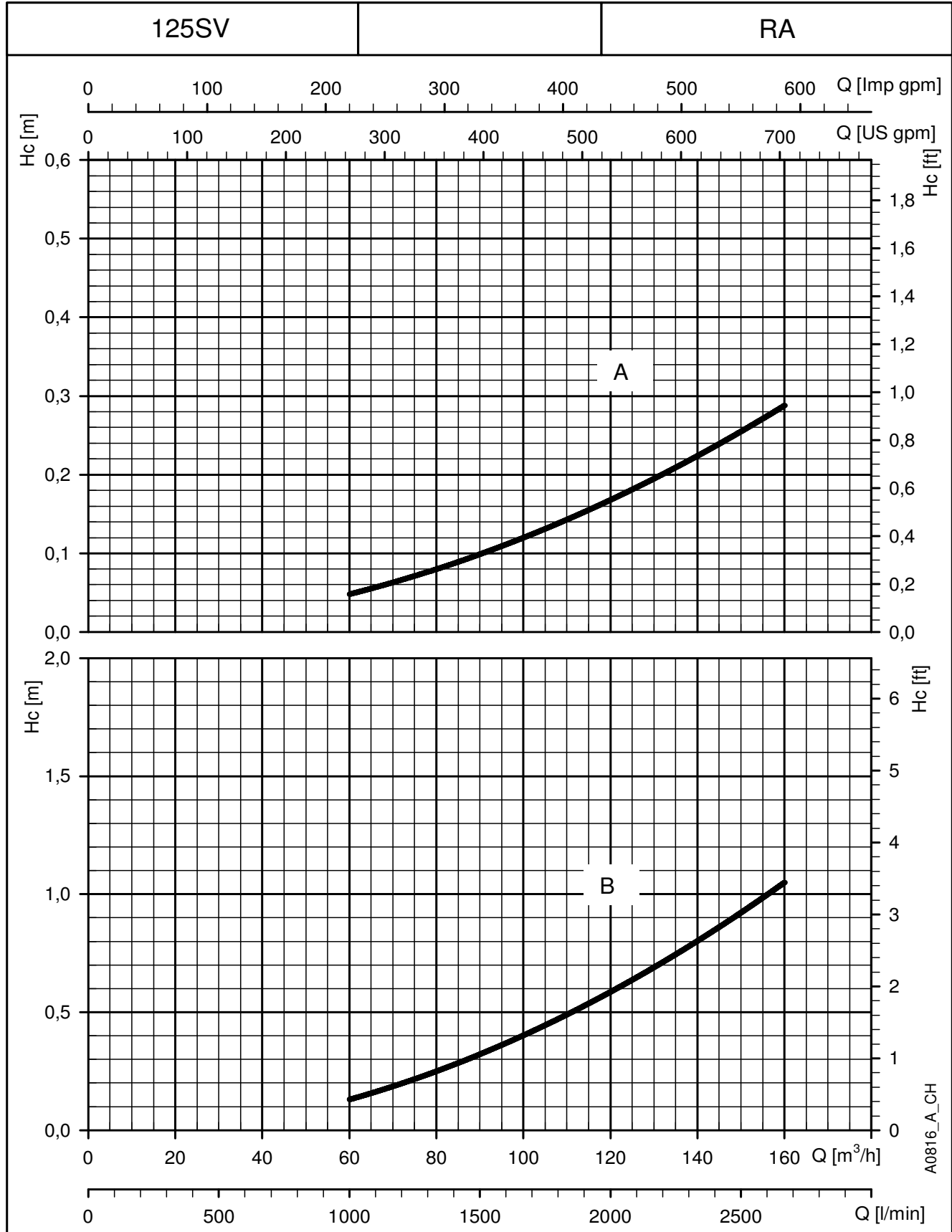
**GHV./SVX BOOSTER SETS SERIES**  
**H<sub>c</sub> PRESSURE DROP CURVES**


The declared curves are valid for liquids with density  $\rho = 1 \text{ Kg/dm}^3$  and kinematic viscosity  $\nu = 1 \text{ mm}^2/\text{sec}$ .  
 Hc (A): Pressure drop curve on delivery side of the pump. Hc (B): Pressure drop curve on suction side of the pump.  
 RA: check valve on suction side. RM: check valve on delivery side.  
 The pressure drops do not consider the distributed pressure drops on the manifold.

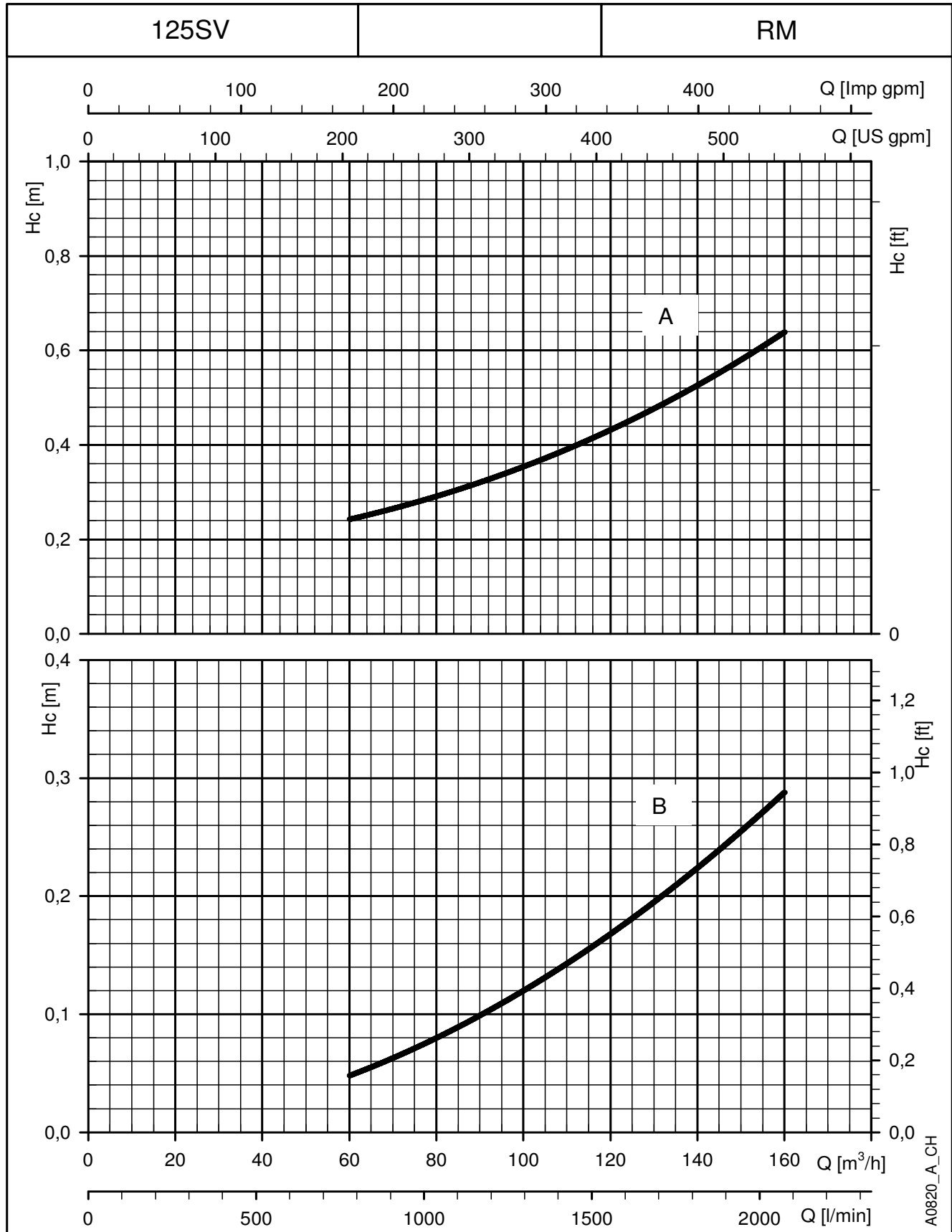
**GHV./SVX BOOSTER SETS SERIES**  
**H<sub>c</sub> PRESSURE DROP CURVES**


A0819\_A\_CH

The declared curves are valid for liquids with density  $\rho = 1 \text{ Kg/dm}^3$  and kinematic viscosity  $\nu = 1 \text{ mm}^2/\text{sec}$ .  
 H<sub>c</sub> (A): Pressure drop curve on delivery side of the pump. H<sub>c</sub> (B): Pressure drop curve on suction side of the pump.  
 RA: check valve on suction side. RM: check valve on delivery side.  
 The pressure drops do not consider the distributed pressure drops on the manifold.

**GHV./SVX BOOSTER SETS SERIES**  
**Hc PRESSURE DROP CURVES**


The declared curves are valid for liquids with density  $\rho = 1 \text{ Kg/dm}^3$  and kinematic viscosity  $\nu = 1 \text{ mm}^2/\text{sec}$ .  
 Hc (A): Pressure drop curve on delivery side of the pump. Hc (B): Pressure drop curve on suction side of the pump.  
 RA: check valve on suction side. RM: check valve on delivery side.  
 The pressure drops do not consider the distributed pressure drops on the manifold.

**GHV./SVX BOOSTER SETS SERIES**  
**H<sub>c</sub> PRESSURE DROP CURVES**


The declared curves are valid for liquids with density  $\rho = 1 \text{ Kg/dm}^3$  and kinematic viscosity  $\nu = 1 \text{ mm}^2/\text{sec}$ .  
 Hc (A): Pressure drop curve on delivery side of the pump. Hc (B): Pressure drop curve on suction side of the pump.  
 RA: check valve on suction side. RM: check valve on delivery side.  
 The pressure drops do not consider the distributed pressure drops on the manifold.





# ACCESSORIES

## ACCESSORIES FOR BOOSTER SETS EXPANSION VESSEL TANK KITS

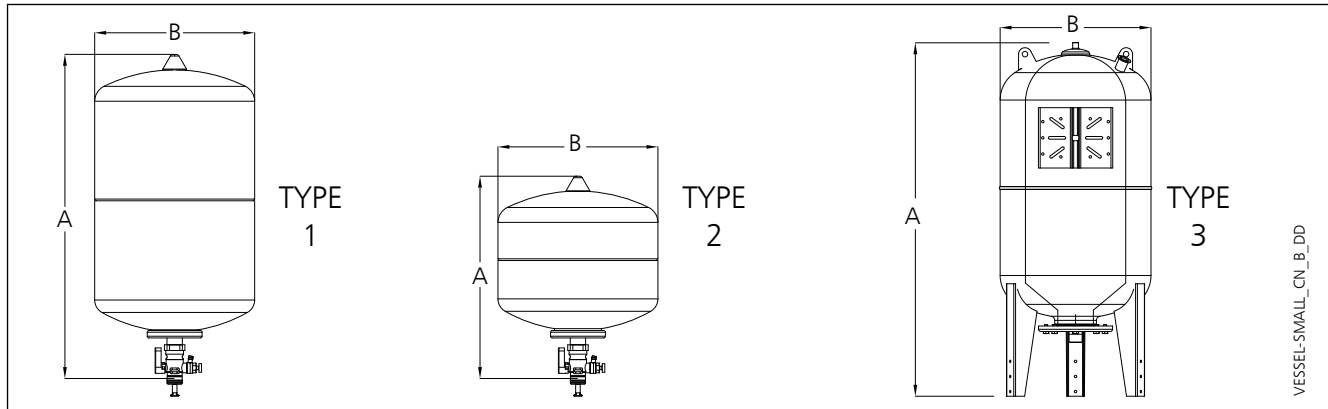
Any large size tanks can be connected to the unused end of the delivery manifold.  
For proper sizing of the tank, please refer to the technical appendix.

Kits including the following accessories **are available on request**:

- Expansion vessel
- Instructions sheet
- Packaging
- Special isolation device for tank that avoids water stagnation and allows servicing. Only for type 1 and type 2.

Volume Liters	Type	PN bar	DIMENSIONS (mm)			Vessel material			Device material Connection
			A	ø B	Connection	Bladder	Body	Connection	
25	1	10	280	567	G 3/4"	BUTYL	Painted steel	AISI 304	Brass
12	2	16	280	354	G 3/4"	BUTYL	Painted steel	AISI 304	Brass
100	3	10	910	450	G 1"	BUTYL	Painted steel	AISI 304	-
100	3	16	910	450	G 1"	BUTYL	Painted steel	AISI 304	-
200	3	10	1235	550	G 1" 1/2	BUTYL	Painted steel	AISI 304	-
200	3	16	1235	550	G 1" 1/2	BUTYL	Painted steel	AISI 304	-
300	3	10	1365	630	G 1" 1/2	BUTYL	Painted steel	AISI 304	-
300	3	26	1365	630	G 1" 1/2	BUTYL	Painted steel	AISI 304	-

vessel-small-en\_cn\_b\_td



VESSEL-SMALL\_CN\_B\_DD

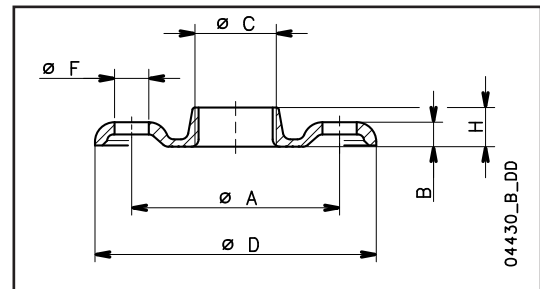
## FLANGE KIT

Manifolds up to 3" are supplied with threaded attachments and caps for sealing the unused ends.  
For these manifolds, stainless steel AISI 304 or 316 flanges for connection to the system are available on request.

## THREADED COUNTERFLANGES

KIT TYPE	DN	ø C	DIMENSIONS (mm)				HOLES		PN
			ø A	B	ø D	H	ø F	N°	
2"	50	Rp 2	125	16	165	24	18	4	25
2" 1/2	65	Rp 2 1/2	145	16	185	23	18	4	16
3"	80	Rp 3	160	17	200	27	18	8	16

Gcom-ctf-tonde-f-en\_a\_td

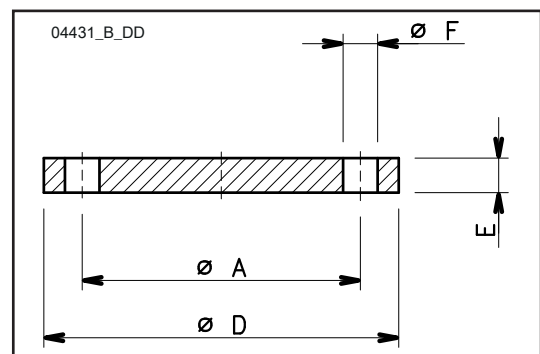


04430\_B\_DD

## WELD-ON COUNTERFLANGES

KIT TYPE	DN	ø C	DIMENSIONS (mm)				HOLES		PN
			ø A	B	ø D	ø F	N°		
2"	50	61,5	125	20	165	18	4	16	
2" 1/2	65	77,5	145	20	185	18	4	16	
3"	80	90,5	160	20	200	18	8	16	
4"	100	116	180	22	220	18	8	16	
5"	125	141,5	210	22	250	18	8	16	
6"	150	170,5	240	24	285	22	8	16	
8"	200	221,5	295	26	340	22	12	16	
10"	250	276,5	355	29	405	26	12	16	
12"	300	327,5	410	32	460	26	12	16	

Gcom-ctf-tonde-s-en\_d\_td



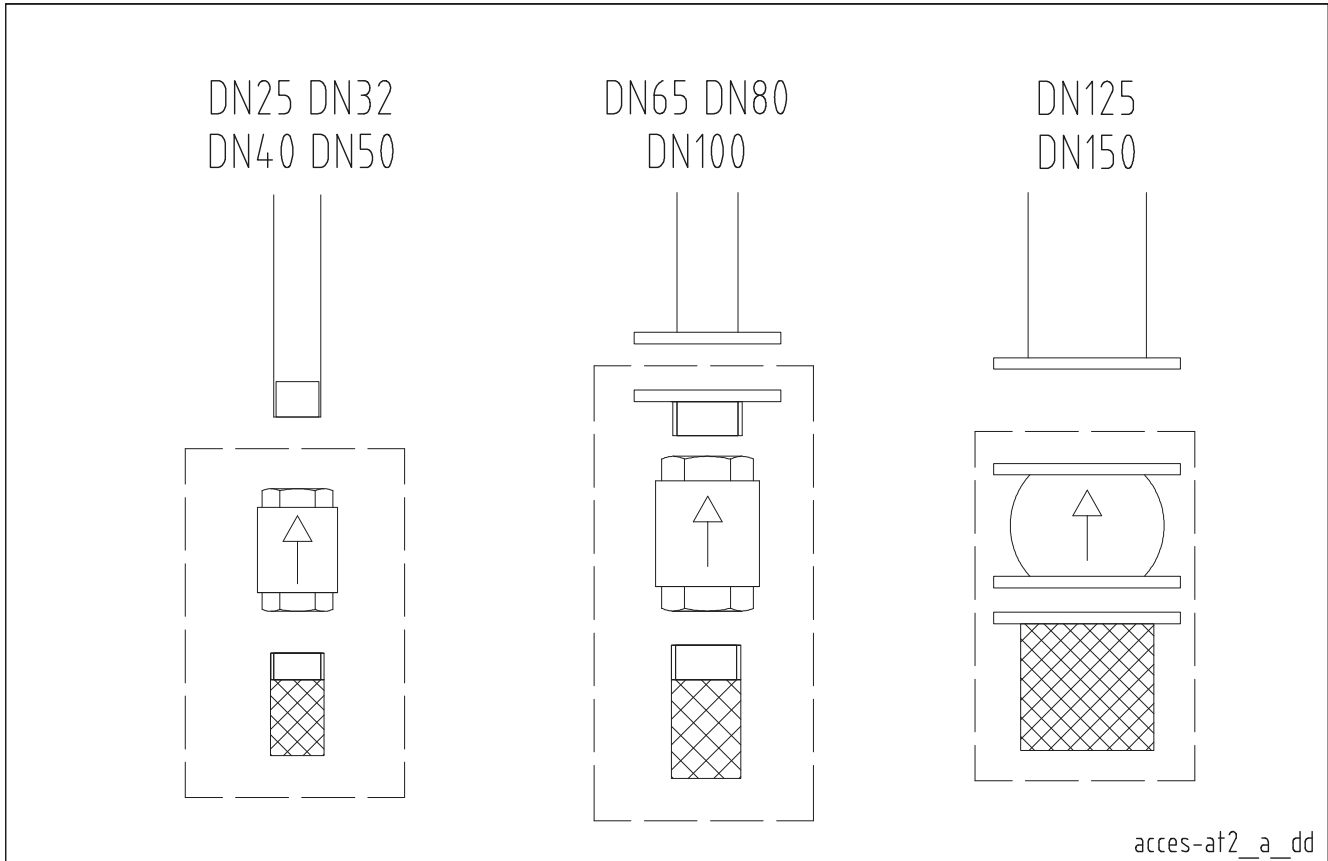
04431\_B\_DD

## ACCESSORIES FOR BOOSTER SETS

### SUCTION SIDE KIT

The GHV..SA booster sets are supplied without components on the suction side of the pumps and can be completed with piping, strainers and foot valves.

The following table summarizes the pump type and the components of the kit, such as strainer and foot valve. The pipe connection from foot valve and pump must be provided by the customers.



PUMP NAME	FOOT VALVE & STRAINER SIZE	FOOT VALVE & STRAINER MATERIAL
1SV	DN32	Aisi 304
3SV	DN32	Aisi 304
5SV	DN40	Aisi 304
10SV	DN50	Aisi 304
15SV	DN65	Aisi 304
22SV	DN65	Aisi 304
33SV	DN80	Aisi 304
46SV	DN100	Aisi 304
66SV	DN125	Aisi 304
92SV	DN125	Aisi 304
125SV	DN150	Aisi 304

acces-strainer\_at2\_mat-en\_a\_tm

### ANTI-VIBRATION JOINT KIT

Anti-vibration joints, or compensation joints, can be used to absorb deformations, expansions, pipe noise and reduce water hammering. They can also withstand a high level of vacuum, which enables the absorption of negative expansions due to depression.

Due to its elasticity, the material can deform or expand as necessary, making installation easier, simpler and quicker, even when the piping is not aligned.

The drinking water certificates are valid for the standard booster configuration. Please check with your Sales representative the drinking water certifications applicable for boosters equipped with fitted joints.

For more information, please contact the sales network.

### RUBBER EXPANSION JOINT

EPDM RUBBER (*)		L	A	B	C	D
DN	Pmax bar (**)	( mm )	( mm )	( mm )	( mm )	( ° )
1"	10	203	22	6	22	25
1"1/4	10	203	22	6	22	25
1"1/2	10	203	22	6	22	20
2"	10	203	22	6	22	15
2"1/2	10	203	22	6	22	12
3	10	203	22	6	22	10

EPDM RUBBER (*)		L	A	B	C	D
DN	Pmax bar (**)	( mm )	( mm )	( mm )	( mm )	( ° )
32	16	152	13	9	13	15
40	16	152	13	9	13	15
50	16	152	13	9	13	15
65	16	152	13	9	13	15
80	16	152	13	9	13	15
100	16	152	19	13	13	15
125	16	152	19	13	13	15
150	16	152	19	13	13	15
200	16	152	19	13	19	15
250	16	203	25	16	19	15
300	10	203	25	16	19	15
350	10	203	25	16	19	15
400	9	203	25	16	19	15
450	9	203	25	16	19	15
500	9	203	25	16	19	15

\* Metallic part in SS316

GD-316\_JOINT\_A\_TD

\*\* Maximum pressure permitted up to 80°C water

### LEGEND

- A** = compression
- B** = extension
- C** = transverse
- D** = angular movement

NOTE. **A - B - C - D** can not be cumulative

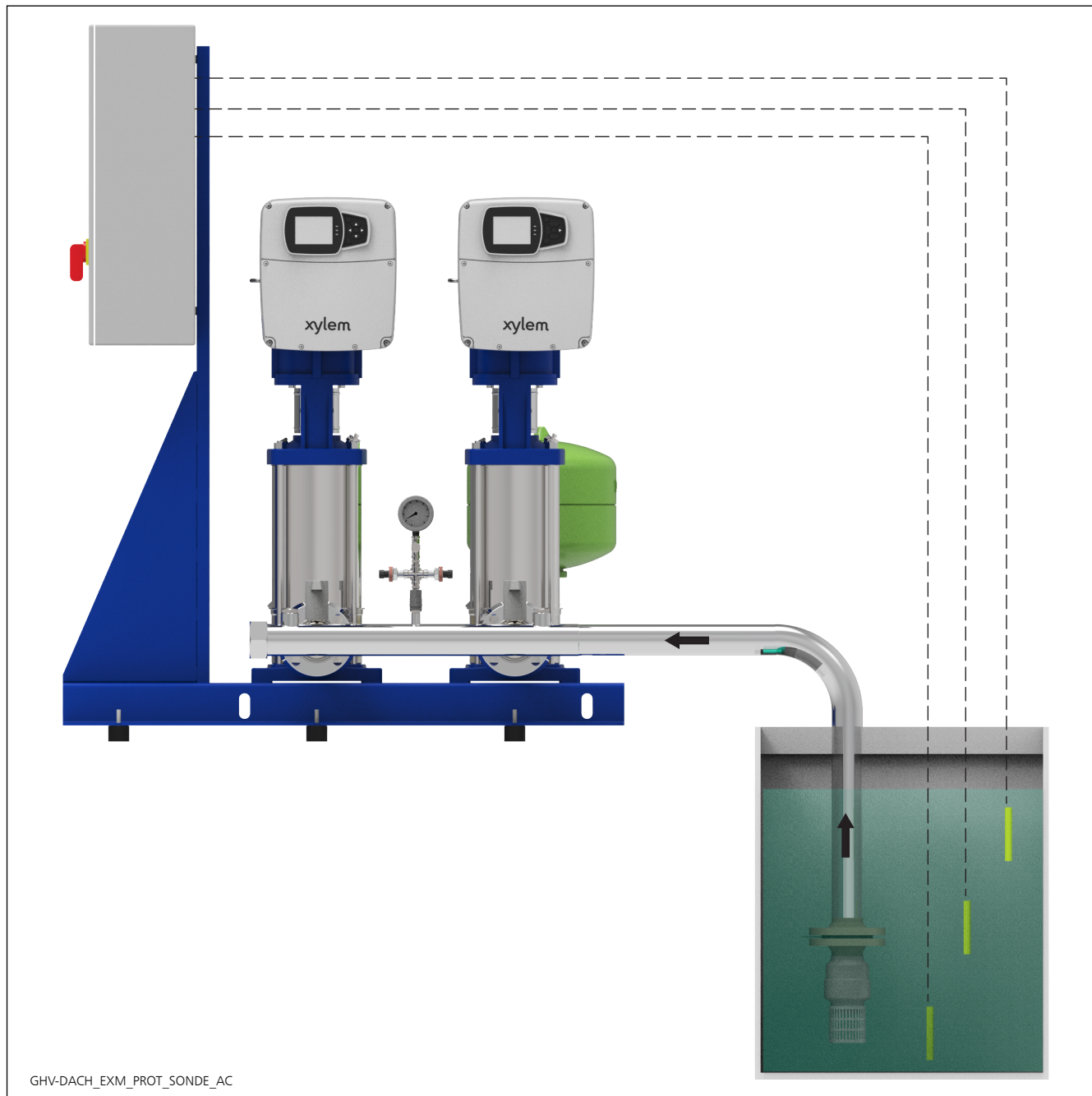
## PROTECTION SYSTEMS AGAINST DRY RUNNING

To avoid damaging the pumps, protection systems must be used to prevent it from dry running.

### ELECTRODE PROBE PROTECTION

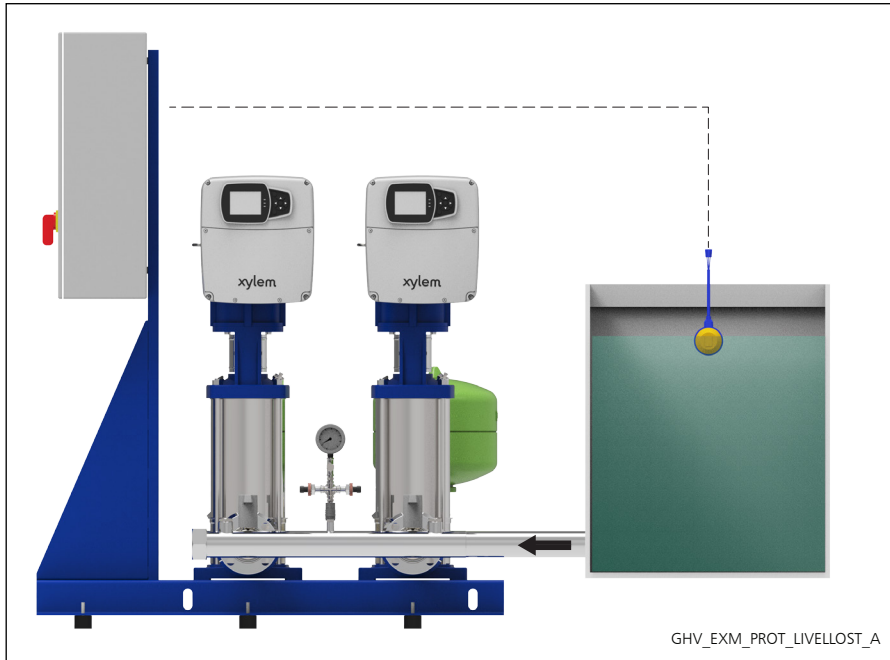
The system with electrode probes is used for supplies from open tanks or wells.

Three probes are directly connected to the electric module with adjustable sensitivity that can be installed in the control panel. If there is no water, the control circuit opens the electrical contact and the electric pumps stop.



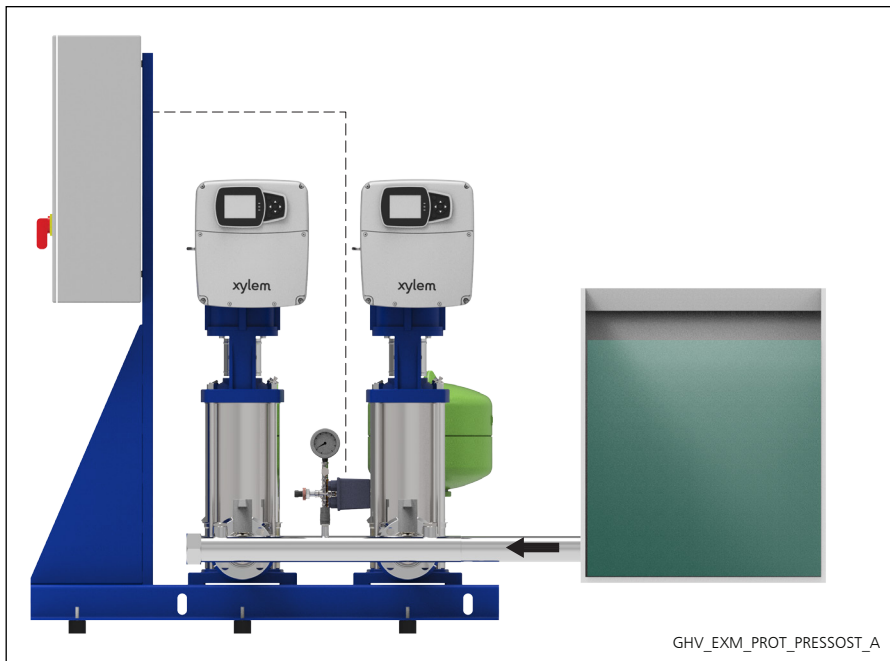
## PROTECTION SYSTEMS AGAINST DRY RUNNING

To avoid damaging the pumps, protection systems must be used to prevent it from dry running.



### FLOAT SWITCH PROTECTION

The float switch system is used for supplies from open tanks. The float switch immersed in the tank must be connected to the control panel. If there is no water, the float switch opens the electrical contact and the pumps stop.



### MINIMUM PRESSURE SWITCH PROTECTION

The system with minimum pressure switch is used for water supplies from pressurized networks or tanks. The pressure switch is connected to the control panel. In case of water shortage, it opens the electric contact, causing the stop of the pumps.

## PROTECTION SENSOR AGAINST DRY RUNNING



Sensor for detecting the presence of water based on the optoelectronic principle, therefore non-invasive and with no moving parts. The sensor features an electronic contact (on/off) which stops the pump if there is no water in the seal area.

The sensor opens the electric contact if there is no water after they factory-set delay (10 seconds) elapses. The sensor is supplied as a kit complete with 2 meters of cable, an EPDM O-ring gasket and a stainless steel adapter.

### General operating features

- The sensor can be fitted directly on the filling cap of the e-SV series of pumps.
- Operation is independent of the hardness and conductivity of the water. The sensor cannot detect frozen liquids.

### Available in two power versions depending on foreseen use:

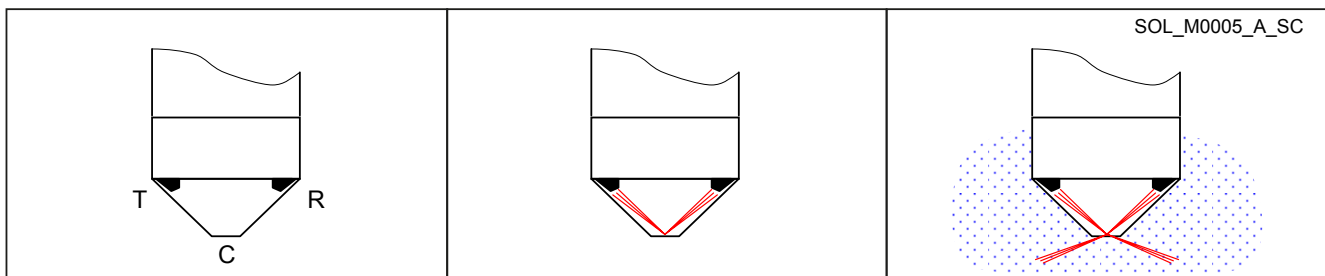
- 21 ÷ 27 Vac, universal solid state output for external relay at 24 Vac (21 ÷ 27 Vac, Max 50 mA).
- 15 ÷ 25 Vdc, NPN output at 25 V (10 mA) for HYDROVAR inverter.

### Operating principle

Operation is based on the change in the refractive index on the surfaces. The optic sensor comprises a glass cap (C) containing a transmitter (T) and an infrared receiver (R).

If there is no liquid, all the infrared light emitted by the transmitter is internally reflected by the surface of the glass cap of the receiver. The electronic contact will be open.

If liquid is present, the refractive index of the surface changes. Most of the infrared light emitted by the transmitter is dispersed in the liquid. The receiver receives less light and the electronic contact is closed.



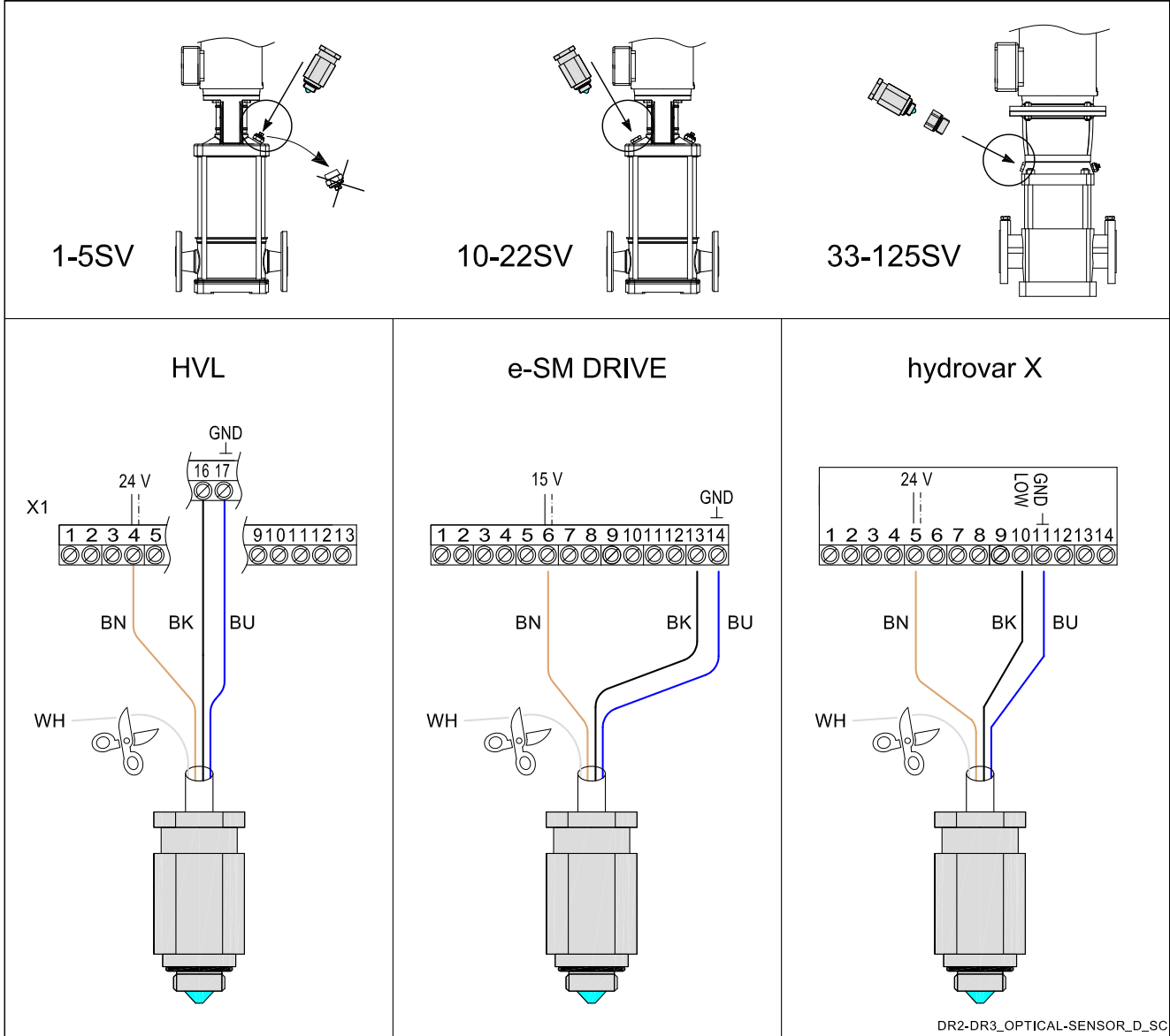
## SPECIFICATIONS

- Materials:
  - Body in AISI 316L stainless steel
  - Glass optic cap
  - EPDM gasket
- Liquids: clean water, demi water. Operation is not affected by the hardness and conductivity of the liquid. To check the suitability of other liquids, contact the Lowara technical assistance service providing the characteristics of the liquid.
- Temperature of liquid:  $-20^{\circ}\text{C} \div +120^{\circ}\text{C}$  (cannot be used to detect frozen liquids).
- Ambient temperature:  $-5^{\circ}\text{C} \div +50^{\circ}\text{C}$
- Maximum pressure (PN): 25 bar
- Connector: 3/8" (3/8" x 1/2" adapter plug included in the Kit)
- Dimensions: 27x 60 mm
- IP55 protection
- Electrical characteristics:
  - Input voltage SENSOR KIT DRP-GP: 21 ÷ 27 Vac  
SENSOR KIT DRP-HV: 15 ÷ 25 Vdc
  - Output SENSOR KIT DRP-GP: universal solid state 21 ÷ 27 Vac (50 mA) for 24 Vac external relay  
SENSOR KIT DRP-HV: NPN 25 V (10 mA) for HYDROVAR inverter
  - Alarm delay: 10 seconds (factory setting)
  - FROR cable 4 x 0,34 mm<sup>2</sup> (PVC-CEI 20-22) 2 meters long.

**PROTECTION SENSOR AGAINST DRY RUNNING  
WIRING DIAGRAM**

The sensor can be directly mounted on the filling plug of the e-SV pumps.  
For the 33, 46, 66, 92, 125SV series, the 3/8" x 1/2" adapter ring included in the Kit must also be mounted.

**KIT SENSOR DRP-HV** (code 109394600)  
**GHV10../DR1, GHV20../DR2, GHV30../DR3**





**OPTIMIZE™  
CONDITION MONITORING TO OPTIMIZE YOUR BOTTOM LINE**

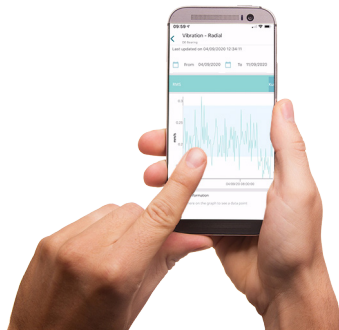
The optimize™ modular condition monitoring solution provides health guidance and predictive maintenance advice for rotating and fixed assets such as pumps, motors, heat exchangers and steam traps. It periodically monitors system vibration and temperature and allows everyday users to access simple-to-use monitoring tools from iOS or Android mobile devices.

Using predictive analysis, optimize identifies potential problems with your equipment before they occur, to help you manage system reliability and maintenance. Information is monitored, collected, stored and analyzed in the optimize sensor. This allows you to understand the current health and historical trends of your assets, create maintenance reminders and generate detailed reports. As a result, you can perform preventative maintenance before issues become critical to uptime.



**BENEFITS:**

- Predictive maintenance to monitor the health of mechanical and electrical assets
- Asset management including asset location, size and manufacturing date
- System transparency to optimize reliability
- Optimized reporting that helps to simplify documentation, manage system maintenance and inform purchasing
- The ability to automatically share data with multiple local users
- Conveniently monitor system conditions on our simple-to-use mobile application



**INDUSTRIES:**

- Commercial Building Services
- Manufacturing
- Agriculture
- Water Utilities

**APPLICATIONS:**

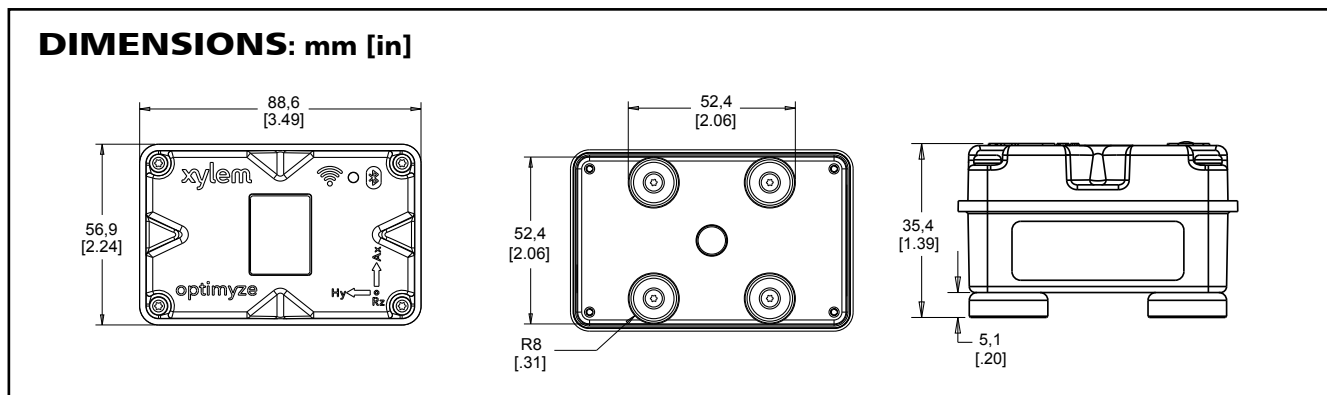
- Monitoring the vibration of pumps and motors
- Monitoring the temperature of pump bearings
- Monitoring the temperature of motors to prevent overheating and winding damage
- Monitoring the performance of heat exchangers
- And more

# OPTIMIZE™ CONDITION MONITORING AND OPTIMIZATION SPECIFICATIONS

Surface Temperature Measurement	
Measurement range	-20°C to +135°C (-4°F to +275°F)
Measurement method	Non-contact infrared laser
Minor gradient accuracy (0°C to 25°C gradient)	+/- 1°C
Moderate gradient accuracy (25°C to 50°C gradient)	+/- 2°C
Large gradient accuracy (50°C to 100°C gradient)	+/- 4°C
Vibration Measurement	
Frequency range	5Hz to 1,100Hz
Measurement method	Independent 3-axis
Primary output (per axis)	Single value RMS
Other outputs	Kurtosis and FFT
Vibration limit (max acceleration)	16g
Threshold standard (Global)	ISO 10816-7
Threshold standard (North America)	ANSI/HI 9.6.4
Power	
Batteries (replaceable)	(2) 3.6V AA, 2400mAh, Lithium
Battery life (using default sampling rate at 25°C)	3 to 5 years
Default sampling rate	1 sample per 30 minutes
Available sampling rates (one sample per unit of time)	10 seconds to 12 hours
Wireless Communication	
Network type	Bluetooth® Low Energy 5.01
Connection range (without interference)	30 meters (100 feet)
Environmental	
Ambient operating range	-20°C to +50°C (-4°F to +122°F)
Storage temperature (5 to 95% humidity non-condensing)	-25°C to +65°C (-13°F to +149°F)
Protection rating	IP56, NEMA 4
Physical Properties	
Weight	145g (0.32 lbs.)
Status	LED
Mounting method (standard)	Magnetic (16mm potted magnets)
Mounting method (optional)	Drill and tap with plate
Certifications	
Certifications	CE, FCC, UL
Intended use (environments)	Non-hazardous, non-corrosive
Part Numbers	
optimize (standard sensor)	P2007000
optimize battery replacement kit	P2007030
optimize optional flat plate mounting kit	P2007031

<sup>1</sup>Backwards compatible up to Bluetooth® Low Energy 4.2

opt-en\_a\_sc



# **TECHNICAL APPENDIX**

**VAPOUR PRESSURE  
VAPOUR PRESSURE  $p_s$  AND  $\rho$  DENSITY OF WATER TABLE**

t °C	T K	$p_s$ bar	$\rho$ kg/dm <sup>3</sup>	t °C	T K	$p_s$ bar	$\rho$ kg/dm <sup>3</sup>	t °C	T K	$p_s$ bar	$\rho$ kg/dm <sup>3</sup>
0	273,15	0,00611	0,9998	55	328,15	0,15741	0,9857	120	393,15	1,9854	0,9429
1	274,15	0,00657	0,9999	56	329,15	0,16511	0,9852	122	395,15	2,1145	0,9412
2	275,15	0,00706	0,9999	57	330,15	0,17313	0,9846	124	397,15	2,2504	0,9396
3	276,15	0,00758	0,9999	58	331,15	0,18147	0,9842	126	399,15	2,3933	0,9379
4	277,15	0,00813	1,0000	59	332,15	0,19016	0,9837	128	401,15	2,5435	0,9362
5	278,15	0,00872	1,0000	60	333,15	0,1992	0,9832	130	403,15	2,7013	0,9346
6	279,15	0,00935	1,0000	61	334,15	0,2086	0,9826	132	405,15	2,867	0,9328
7	280,15	0,01001	0,9999	62	335,15	0,2184	0,9821	134	407,15	3,041	0,9311
8	281,15	0,01072	0,9999	63	336,15	0,2286	0,9816	136	409,15	3,223	0,9294
9	282,15	0,01147	0,9998	64	337,15	0,2391	0,9811	138	411,15	3,414	0,9276
10	283,15	0,01227	0,9997	65	338,15	0,2501	0,9805	140	413,15	3,614	0,9258
11	284,15	0,01312	0,9997	66	339,15	0,2615	0,9799	145	418,15	4,155	0,9214
12	285,15	0,01401	0,9996	67	340,15	0,2733	0,9793	155	428,15	5,433	0,9121
13	286,15	0,01497	0,9994	68	341,15	0,2856	0,9788	160	433,15	6,181	0,9073
14	287,15	0,01597	0,9993	69	342,15	0,2984	0,9782	165	438,15	7,008	0,9024
15	288,15	0,01704	0,9992	70	343,15	0,3116	0,9777	170	433,15	7,920	0,8973
16	289,15	0,01817	0,9990	71	344,15	0,3253	0,9770	175	448,15	8,924	0,8921
17	290,15	0,01936	0,9988	72	345,15	0,3396	0,9765	180	453,15	10,027	0,8869
18	291,15	0,02062	0,9987	73	346,15	0,3543	0,9760	185	458,15	11,233	0,8815
19	292,15	0,02196	0,9985	74	347,15	0,3696	0,9753	190	463,15	12,551	0,8760
20	293,15	0,02337	0,9983	75	348,15	0,3855	0,9748	195	468,15	13,987	0,8704
21	294,15	0,24850	0,9981	76	349,15	0,4019	0,9741	200	473,15	15,550	0,8647
22	295,15	0,02642	0,9978	77	350,15	0,4189	0,9735	205	478,15	17,243	0,8588
23	296,15	0,02808	0,9976	78	351,15	0,4365	0,9729	210	483,15	19,077	0,8528
24	297,15	0,02982	0,9974	79	352,15	0,4547	0,9723	215	488,15	21,060	0,8467
25	298,15	0,03166	0,9971	80	353,15	0,4736	0,9716	220	493,15	23,198	0,8403
26	299,15	0,03360	0,9968	81	354,15	0,4931	0,9710	225	498,15	25,501	0,8339
27	300,15	0,03564	0,9966	82	355,15	0,5133	0,9704	230	503,15	27,976	0,8273
28	301,15	0,03778	0,9963	83	356,15	0,5342	0,9697	235	508,15	30,632	0,8205
29	302,15	0,04004	0,9960	84	357,15	0,5557	0,9691	240	513,15	33,478	0,8136
30	303,15	0,04241	0,9957	85	358,15	0,5780	0,9684	245	518,15	36,523	0,8065
31	304,15	0,04491	0,9954	86	359,15	0,6011	0,9678	250	523,15	39,776	0,7992
32	305,15	0,04753	0,9951	87	360,15	0,6249	0,9671	255	528,15	43,246	0,7916
33	306,15	0,05029	0,9947	88	361,15	0,6495	0,9665	260	533,15	46,943	0,7839
34	307,15	0,05318	0,9944	89	362,15	0,6749	0,9658	265	538,15	50,877	0,7759
35	308,15	0,05622	0,9940	90	363,15	0,7011	0,9652	270	543,15	55,058	0,7678
36	309,15	0,05940	0,9937	91	364,15	0,7281	0,9644	275	548,15	59,496	0,7593
37	310,15	0,06274	0,9933	92	365,15	0,7561	0,9638	280	553,15	64,202	0,7505
38	311,15	0,06624	0,9930	93	366,15	0,7849	0,9630	285	558,15	69,186	0,7415
39	312,15	0,06991	0,9927	94	367,15	0,8146	0,9624	290	563,15	74,461	0,7321
40	313,15	0,07375	0,9923	95	368,15	0,8453	0,9616	295	568,15	80,037	0,7223
41	314,15	0,07777	0,9919	96	369,15	0,8769	0,9610	300	573,15	85,927	0,7122
42	315,15	0,08198	0,9915	97	370,15	0,9094	0,9602	305	578,15	92,144	0,7017
43	316,15	0,09639	0,9911	98	371,15	0,9430	0,9596	310	583,15	98,70	0,6906
44	317,15	0,09100	0,9907	99	372,15	0,9776	0,9586	315	588,15	105,61	0,6791
45	318,15	0,09582	0,9902	100	373,15	1,0133	0,9581	320	593,15	112,89	0,6669
46	319,15	0,10086	0,9898	102	375,15	1,0878	0,9567	325	598,15	120,56	0,6541
47	320,15	0,10612	0,9894	104	377,15	1,1668	0,9552	330	603,15	128,63	0,6404
48	321,15	0,11162	0,9889	106	379,15	1,2504	0,9537	340	613,15	146,05	0,6102
49	322,15	0,11736	0,9884	108	381,15	1,3390	0,9522	350	623,15	165,35	0,5743
50	323,15	0,12335	0,9880	110	383,15	1,4327	0,9507	360	633,15	186,75	0,5275
51	324,15	0,12961	0,9876	112	385,15	1,5316	0,9491	370	643,15	210,54	0,4518
52	325,15	0,13613	0,9871	114	387,15	1,6362	0,9476	374,15	647,30	221,20	0,3154
53	326,15	0,14293	0,9862	116	389,15	1,7465	0,9460				
54	327,15	0,15002	0,9862	118	391,15	1,8628	0,9445				

## TANK

### CHOOSING AND SIZING THE SURGE TANK

The purpose of the surge tank is to limit the number of hourly starts of the pumps, placing part of its stock of water, which is maintained under pressure by the air above it, at the disposal of the system.

The surge tank can be of the air cushion or expansion vessel type.

In the air cushion version there is no clear separation between air and water.

Since part of the air tends to mix with water, it is necessary to restore it by means of air supply units or a compressor.

In the expansion vessel version, neither air supply units nor compressor are needed, as contact between air and water is prevented by a flexible expansion vessel inside the tank.

The following method, which is used to determine the volume of a surge tank, is valid both for horizontal and vertical surge tanks.

When calculating the volume of the surge tank, it is generally sufficient to consider the first pump only.

### EXPANSION VESSEL

If you decide to use an expansion vessel, the volume will be lower than that of the air-cushion tank. It can be calculated with the following formula:

$$V_m = \frac{Q_p}{4 \times Z} \times \frac{1}{1 - \frac{(P_{min} - 2)}{P_{max}}}$$

where:

$V_m$  = Total volume of the air-cushion surge tank in  $m^3$

$Q_p$  = Average pump flow rate in  $m^3/h$

$P_{max}$  = Maximum pressure setting (wcm)

$P_{min}$  = Minimum pressure setting (wcm)

$Z$  = Maximum number of starts per hour allowed by the motor

**Example:**

22SV10F110T electric pump

$P_{max}$  = 23 wcm

$P_{min}$  = 15 wcm

$Q_p$  = 20  $m^3/h$

$Z$  = 25

$$V_m = \frac{Q_p}{4 \times Z} \times \frac{1}{1 - \frac{(P_{min} - 2)}{P_{max}}} = 0,46 \text{ m}^3$$

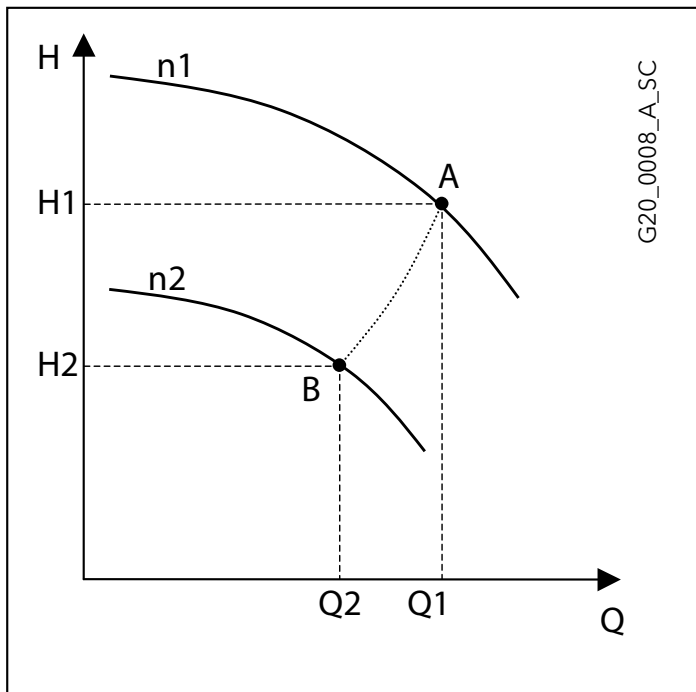
A 500-litre surge tank is therefore required.

## TANK

### PERFORMANCE WITH VARYING SPEED: EQUIVALENCE RELATIONS

Fitting the electric pump with a frequency converter makes it possible to vary the pump rotation speed, normally according to the system pressure parameter. **Variations in electric pump speed result in modified performances** according to the equivalence relations.

Flow rate	$\frac{Q1}{Q2} = \left[ \frac{n1}{n2} \right]$
Head	$\frac{H1}{H2} = \left[ \frac{n1}{n2} \right]^2$
Power	$\frac{P1}{P2} = \left[ \frac{n1}{n2} \right]^3$



n1 = initial speed;      n2 = speed required.  
 Q1 = initial flow rate;    Q2 = flow rate required.  
 H1 = initial head;      H2 = head required.  
 P1 = initial power;      P2 = power required

**Frequency ratios** can be used instead of speed in practical applications, keeping 30 Hz as the bottom limit.

**Example** : 2-pole 50 Hz electric pump n1 = 2900 rpm (point A)

Flow rate (A) = 100 l/min; Head (A) = 50 m

By reducing the frequency to 30 Hz the speed is reduced to approx. n2 = 1740 rpm (point B)

Flow rate (B) = 60 l/min; Head (B) = 18 m

The power of the new work point B is cut to about 22% of the initial power.

### SIZING THE EXPANSION VESSEL IN SYSTEMS WITH SPEED VARIATION

**Variable speed** booster sets need **smaller expansion vessel** compared to traditional systems. Generally speaking, the vessel with a liter capacity of just 10% of the nominal capacity of a single pump, expressed in liters per minute, is needed.

The **gradual starting** of the pumps controlled by the frequency converters reduces the need to limit the number of hourly starts; the main purpose of the vessel is to compensate for small system losses, stabilize the pressure and make up for pressure variations caused by sudden demand.

Make the following calculation:

Set made up of three electric pumps, each with a maximum flow rate of 400 l/min, for a total capacity of 1200 l/min. The **volume** required for the vessel is 40 liters. This size can be obtained by using two 24-litre vessels mounted directly onto the set's manifold.

The calculation establishes the minimum value needed for proper operation.

### TABLE OF FLOW RESISTANCE IN 100 m OF STRAIGHT CAST IRON PIPELINE (HAZEN-WILLIAMS FORMULA C=100)

FLOW RATE		NOMINAL DIAMETER in mm and inches																							
m <sup>3</sup> /h	l/min	15	20	25	32	40	50	65	80	100	125	150	175	200	250	300	350	400							
		1/2"	3/4"	1"	1 1/4"	1 1/2"	2	2 1/2"	3"	4"	5"	6"	7"	8"	10"	12"	14"	16"							
0,6	10	v hr	0,94 16	0,53 3,94	0,34 1,33	0,21 0,40	0,13 0,13																		
0,9	15	v hr	1,42 33,9	0,80 8,35	0,51 2,82	0,31 0,85	0,20 0,29																		
1,2	20	v hr	1,89 57,7	1,06 14,21	0,68 4,79	0,41 1,44	0,27 0,49	0,17 0,16																	
1,5	25	v hr	2,36 87,2	1,33 21,5	0,85 7,24	0,52 2,18	0,33 0,73	0,21 0,25																	
1,8	30	v hr	2,83 122	1,59 30,1	1,02 10,1	0,62 3,05	0,40 1,03	0,25 0,35																	
2,1	35	v hr	3,30 162	1,86 40,0	1,19 13,5	0,73 4,06	0,46 1,37	0,30 0,46																	
2,4	40	v hr		2,12 51,2	1,36 17,3	0,83 5,19	0,53 1,75	0,34 0,59	0,20 0,16																
3	50	v hr		2,65 77,4	1,70 26,1	1,04 7,85	0,66 2,65	0,42 0,89	0,25 0,25																
3,6	60	v hr		3,18 108	2,04 36,6	1,24 11,0	0,80 3,71	0,51 1,25	0,30 0,35																
4,2	70	v hr		3,72 144	2,38 48,7	1,45 14,6	0,93 4,93	0,59 1,66	0,35 0,46																
4,8	80	v hr		4,25 185	2,72 62,3	1,66 18,7	1,06 6,32	0,68 2,13	0,40 0,59																
5,4	90	v hr			3,06 77,5	1,87 23,3	1,19 7,85	0,76 2,65	0,45 0,74	0,30 0,27															
6	100	v hr			3,40 94,1	2,07 28,3	1,33 9,54	0,85 3,22	0,50 0,90	0,33 0,33															
7,5	125	v hr			4,25 142	2,59 42,8	1,66 14,4	1,06 4,86	0,63 1,36	0,41 0,49															
9	150	v hr				3,11 59,9	1,99 20,2	1,27 6,82	0,75 1,90	0,50 0,69	0,32 0,23														
10,5	175	v hr				3,63 79,7	2,32 26,9	1,49 9,07	0,88 2,53	0,58 0,92	0,37 0,31														
12	200	v hr				4,15 102	2,65 34,4	1,70 11,6	1,01 3,23	0,66 1,18	0,42 0,40														
15	250	v hr				5,18 154	3,32 52,0	2,12 17,5	1,26 4,89	0,83 1,78	0,53 0,60	0,34 0,20													
18	300	v hr				3,98 72,8	2,55 24,6	1,51 6,85	1,00 2,49	0,64 0,84	0,41 0,28														
24	400	v hr				5,31 124	3,40 41,8	2,01 11,66	1,33 4,24	0,85 1,43	0,54 0,48	0,38 0,20	0,38												
30	500	v hr				6,63 187	4,25 63,2	2,51 17,6	1,66 6,41	1,06 2,16	0,68 0,73	0,47 0,30													
36	600	v hr					5,10 88,6	3,02 24,7	1,99 8,98	1,27 3,03	0,82 1,02	0,57 0,42	0,42	0,20											
42	700	v hr					5,94 118	3,52 32,8	2,32 11,9	1,49 4,03	0,95 1,36	0,66 0,56	0,49	0,26											
48	800	v hr					6,79 151	4,02 42,0	2,65 15,3	1,70 5,16	1,09 1,74	0,75 0,72	0,55	0,34											
54	900	v hr					7,64 188	4,52 52,3	2,99 19,0	1,91 6,41	1,22 2,16	0,85 0,89	0,62	0,42											
60	1000	v hr						5,03 63,5	3,32 23,1	2,12 7,79	1,36 2,63	0,94 1,08	0,69	0,51	0,53										
75	1250	v hr						6,28 96,0	4,15 34,9	2,65 11,8	1,70 3,97	1,18	0,87	0,66	0,40										
90	1500	v hr						7,54 134	4,98 48,9	3,18 16,5	2,04 5,57	1,42	1,04	0,80	0,56										
105	1750	v hr						8,79 179	5,81 65,1	3,72 21,9	2,38 7,40	1,65	1,21	0,93	0,75										
120	2000	v hr							6,63 83,3	4,25 28,1	2,72 9,48	1,89	1,39	1,06	0,68	0,32									
150	2500	v hr								8,29 126	5,31 42,5	3,40 14,3	2,36	1,73	1,33	0,85	0,49								
180	3000	v hr									6,37 59,5	4,08 20,1	2,83	2,08	1,59	1,02	0,71	0,28							
210	3500	v hr										7,43 79,1	4,76 26,7	3,30 11,0	2,43	1,86	1,19	0,83	0,38						
240	4000	v hr											8,49 101	5,44 34,2	3,77 14,1	2,77	2,12	1,36	0,94						
300	5000	v hr												6,79 51,6	4,72 21,2	3,47	2,65	1,70	1,18						
360	6000	v hr													8,15 72,3	5,66 29,8	4,16	3,18	2,04	1,42					
420	7000	v hr														6,61 39,6	4,85 18,7	3,72	2,38	1,65					
480	8000	v hr															4,25 9,75	2,72	1,89	1,39					
540	9000	v hr																4,25 9,75	2,72	1,89	1,39				
600	10000	v hr																	4,25 9,75	2,72	1,89	1,39			
		v hr																		6,93 36,2	5,31 18,9	3,40 6,36	2,36 2,62	1,73 2,62	1,33 0,65

The hr values must be multiplied by:  
 0,71 for galvanized or painted steel pipes  
 0,54 for stainless steel or copper pipes  
 0,47 for PVC or PE pipes

hr = flow resistance for 100 m of straight pipeline (m)  
 V = water speed (m/s)

## FLOW RESISTANCE

### TABLE OF FLOW RESISTANCE IN BENDS, VALVES AND GATES

The flow resistance is calculated using the equivalent pipeline length method according to the table below:

ACCESSORY TYPE	DN											
	25	32	40	50	65	80	100	125	150	200	250	300
	Equivalent pipeline length (m)											
45° bend	0,2	0,2	0,4	0,4	0,6	0,6	0,9	1,1	1,5	1,9	2,4	2,8
90° bend	0,4	0,6	0,9	1,1	1,3	1,5	2,1	2,6	3,0	3,9	4,7	5,8
90° smooth bend	0,4	0,4	0,4	0,6	0,9	1,1	1,3	1,7	1,9	2,8	3,4	3,9
Union tee or cross	1,1	1,3	1,7	2,1	2,6	3,2	4,3	5,3	6,4	7,5	10,7	12,8
Gate valve	-	-	-	0,2	0,2	0,2	0,4	0,4	0,6	0,9	1,1	1,3
Foot check valve	1,1	1,5	1,9	2,4	3,0	3,4	4,7	5,9	7,4	9,6	11,8	13,9
Non return valve	1,1	1,5	1,9	2,4	3,0	3,4	4,7	5,9	7,4	9,6	11,8	13,9

G-a-pcv-en\_b\_th

The table is valid for the Hazen Williams coefficient  $C=100$  (cast iron pipework)  
 for galvanized steel or painted steel multiply the values by 0,71;  
 for stainless steel and copper multiply the values by 0,54;  
 for Pvc and PE multiply the values by 0,47.

When the **equivalent pipeline length** has been determined, the flow resistance is obtained from the table in the previous page.

The values given are guideline values which are bound to vary slightly according to the model, especially for gate valves and non-return valves, for which it is a good idea to check the values supplied by manufacturers.



## VOLUMETRIC CAPACITY

Litres per minute l/min	Cubic metres per hour m <sup>3</sup> /h	Cubic feet per hour ft <sup>3</sup> /h	Cubic feet per minute ft <sup>3</sup> /min	Imperial gallon per minute Imp. gal/min	U.S. gallon per minute US gal/min
<b>1,000</b>	0,0600	2,1189	0,0353	0,2200	0,2642
16,6667	<b>1,000</b>	35,3147	0,5886	3,6662	4,4029
0,4719	0,0283	<b>1,000</b>	0,0167	0,1038	0,1247
28,3168	1,6990	60,0000	<b>1,000</b>	6,2288	7,4805
4,5461	0,2728	9,6326	0,1605	<b>1,000</b>	1,2009
3,7854	0,2271	8,0208	0,1337	0,8327	<b>1,000</b>

## PRESSURE AND HEAD

Newton per square metre N/m <sup>2</sup>	kilo Pascal kPa	bar bar	Pound force per square inch psi	Metre of water m H <sub>2</sub> O	Millimetre of mercury mm Hg
<b>1,000</b>	0,0010	$1 \times 10^{-5}$	$1,45 \times 10^{-4}$	$1,02 \times 10^{-4}$	0,0075
1 000,0000	<b>1,000</b>	0,0100	0,1450	0,1020	7,5006
$1 \times 10^5$	100,0000	<b>1,000</b>	14,5038	10,1972	750,0638
6 894,7570	6,8948	0,0689	<b>1,000</b>	0,7031	51,7151
9 806,6500	9,8067	0,0981	1,4223	<b>1,000</b>	73,5561
133,3220	0,1333	0,0013	0,0193	0,0136	<b>1,000</b>

## LENGTH

Millimetre mm	Centimetre cm	Metre m	Inch in	Foot ft	Yard yd
<b>1,000</b>	0,1000	0,0010	0,0394	0,0033	0,0011
10,0000	<b>1,000</b>	0,0100	0,3937	0,0328	0,0109
1 000,0000	100,0000	<b>1,000</b>	39,3701	3,2808	1,0936
25,4000	2,5400	0,0254	<b>1,000</b>	0,0833	0,0278
304,8000	30,4800	0,3048	12,0000	<b>1,000</b>	0,3333
914,4000	91,4400	0,9144	36,0000	3,0000	<b>1,000</b>

## VOLUME

Cubic metre m <sup>3</sup>	Litre L	Millilitre ml	Imperial gallon imp. gal.	U.S. gallon US gal.	Cubic foot ft <sup>3</sup>
<b>1,000</b>	1 000,0000	$1 \times 10^6$	219,9694	264,1720	35,3147
0,0010	<b>1,000</b>	1 000,0000	0,2200	0,2642	0,0353
$1 \times 10^{-6}$	0,0010	<b>1,000</b>	$2,2 \times 10^{-4}$	$2,642 \times 10^{-4}$	$3,53 \times 10^{-5}$
0,0045	4,5461	4 546,0870	<b>1,000</b>	1,2009	0,1605
0,0038	3,7854	3 785,4120	0,8327	<b>1,000</b>	0,1337
0,0283	28,3168	28 316,8466	6,2288	7,4805	<b>1,000</b>

## TEMPERATURE

Water	Kelvin K	Celsius °C	Fahrenheit °F	$^{\circ}\text{F} = ^{\circ}\text{C} \times \frac{9}{5} + 32$ $^{\circ}\text{C} = (^{\circ}\text{F} - 32) \times \frac{5}{9}$
icing	273,1500	0,0000	32,0000	
boiling	373,1500	100,0000	212,0000	

G-at\_pp-en\_b\_sc

**FURTHER PRODUCT SELECTION  
AND DOCUMENTATION  
Xylect**



Xylect is pump solution selection software with an extensive online database of product information across the entire Lowara range of pumps and related products, with multiple search options and helpful project management facilities. The system holds up-to-date product information on thousands of products and accessories.

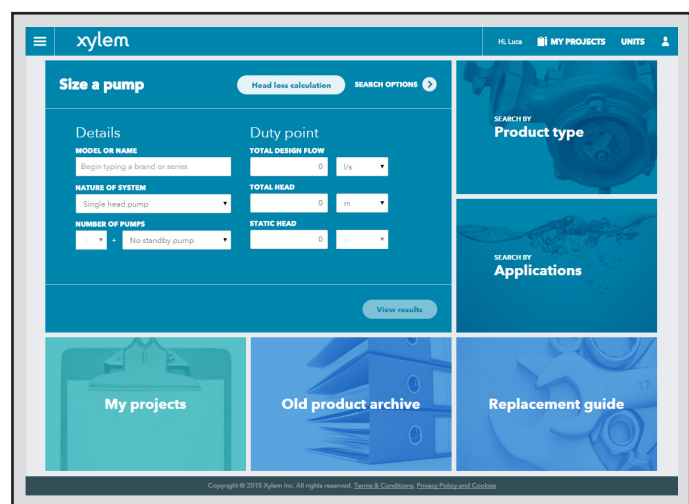
The possibility to search by applications and the detailed information output given makes it easy to make the optimal selection without having detailed knowledge about the Lowara products.

The search can be made by:

- Application
- Product type
- Duty point

Xylect gives a detailed output:

- List with search results
- Performance curves (flow, head, power, efficiency, NPSH)
- Motor data
- Dimensional drawings
- Options
- Data sheet printouts
- Document downloads included dxf files



*The search by application guides users not familiar with the product range to the right choice.*

## FURTHER PRODUCT SELECTION AND DOCUMENTATION

### Xylect



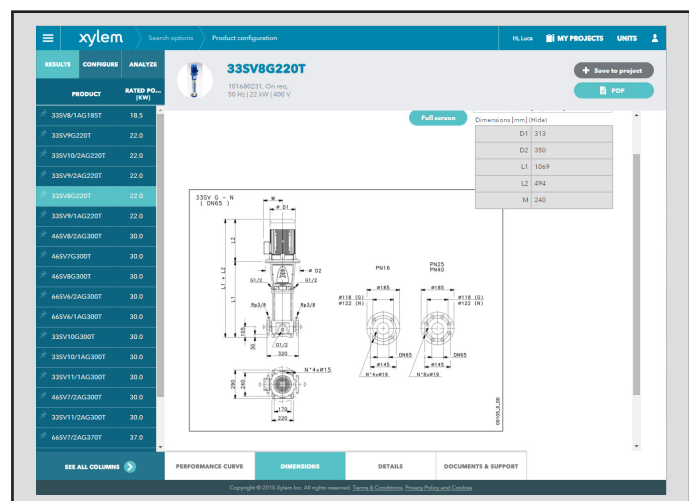
The detailed output makes it easy to select the optimal pump from the given alternatives.

The best way to work with Xylect is to create a personal account. This makes it possible to:

- Set own standard units
- Create and save projects
- Share projects with other Xylect users

Every registered user has a proper space, where all projects are saved.

For more information about Xylect please contact our sales network or visit [www.xylect.com](http://www.xylect.com).



Dimensional drawings appear on the screen and can be downloaded in dxf format.

# Xylem |'zīləm|

- 1) The tissue in plants that brings water upward from the roots;
- 2) a leading global water technology company.

We're a global team unified in a common purpose: creating advanced technology solutions to the world's water challenges. Developing new technologies that will improve the way water is used, conserved, and re-used in the future is central to our work. Our products and services move, treat, analyze, monitor and return water to the environment, in public utility, industrial, residential and commercial building services settings. Xylem also provides a leading portfolio of smart metering, network technologies and advanced analytics solutions for water, electric and gas utilities. In more than 150 countries, we have strong, long-standing relationships with customers who know us for our powerful combination of leading product brands and applications expertise with a strong focus on developing comprehensive, sustainable solutions.

**For more information on how Xylem can help you, go to [www.xylem.com](http://www.xylem.com)**



#### Hauptsitz

Gloor Pumpenbau AG  
Thunstrasse 25  
CH-3113 Rubigen  
**Tel. +41 (0)58 255 43 34**  
**info@gloor-pumpen.ch**  
**www.gloor-pumpen.ch**

#### Filiale Mittelland

Gloor Pumpenbau AG  
Industriestrasse 25  
CH-5036 Oberentfelden



#### Filiale Suisse Romande

Gloor Pumpenbau SA  
Rue du Collège 3 | Case postale  
CH-1410 Thierrens  
**Tél. +41 (0)58 255 43 34**  
**info@gloor-pompes.ch**  
**www.gloor-pompes.ch**